

# MODEL 4905 FRONT FOLD PLANTER OPERATOR MANUAL

**M0307-01**

**Rev. 11/21**

This manual is applicable to: Model 4905 Forward Folding Planters  
Production 2021 and on

Record the model number and serial number of your planter along with date purchased:

Model Number 4905

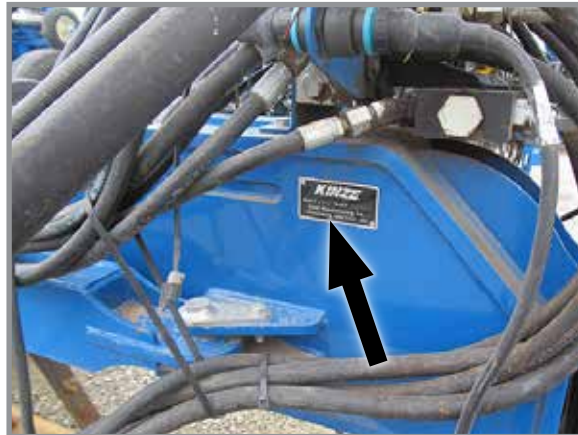
Serial Number \_\_\_\_\_

Date Purchased \_\_\_\_\_

Monitor Serial Number _____
Measured Pulses Per Mile/Km (Radar Distance Sensor) _____
Measured Pulses Per Mile/Km (Magnetic Distance Sensor) _____

## SERIAL NUMBER

The serial number plate is located on the planter frame as shown below. The serial number provides important information about your planter and is needed to obtain correct replacement parts. Always provide model number and serial number to your Kinze Dealer when ordering parts or when contacting Kinze Manufacturing, Inc.



**Serial Number Plate Location**

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**TO THE DEALER**

Predelivery service includes assembly, lubrication, adjustment and test. This service helps ensure planter is delivered to retail customer/end user ready for field use.

**PREDELIVERY CHECKLIST**

Use the following checklist after planter is completely assembled. Check off each item as it is found satisfactory or after proper adjustment is made.

- Row units properly spaced and optional attachments correctly assembled.
- Row marker assemblies installed and adjusted at each end of the planter.
- Vacuum meter and bulk fill components properly installed (as applicable).
- All grease fittings in place and lubricated.
- All working parts move freely, bolts are tight, and cotter pins are spread.
- Check all drive chains for proper tension and alignment.
- Check for oil leaks and proper hydraulic operation.
- Hydraulic hoses correctly routed to prevent damage.
- Inflate tires to specified air pressure and torque wheel lug bolts and lug nuts as specified in the Operator Manual.
- All safety decals correctly located and legible. Replace if damaged.
- All reflective decals and SMV sign correctly located and visible when the planter is in transport position.
- Safety/warning lights correctly installed and working properly.
- Paint all parts scratched during shipment or assembly.
- All safety lockup devices on the planter and correctly located.
- Auxiliary safety chain properly installed and hardware torqued to specification.
- Vacuum fan PTO-driven pump correctly attached to tractor. Oil reservoir filled to capacity and system inspected for leaks (If applicable).

***Planter has been thoroughly checked and to the best of my knowledge is ready for delivery to the customer.***

\_\_\_\_\_  
(Signature of Set-Up Person/Dealer Name/Date)

**OWNER REGISTER**

Name \_\_\_\_\_ Delivery Date \_\_\_\_\_

Street Address \_\_\_\_\_ Model No. 4905 Serial No. \_\_\_\_\_

City, State/Province \_\_\_\_\_ Dealer Name \_\_\_\_\_

ZIP/Postal Code \_\_\_\_\_ Dealer No. \_\_\_\_\_

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## DELIVERY CHECKLIST

Use the following checklist at time planter is delivered as a reminder of very important information which should be conveyed to retail customer/end user. Check off each item as it is fully explained.

- Check proper operation of vacuum fan, bulk fill fan, and PTO-driven pump (If applicable) with tractor used with planter.
- (If applicable) Check for proper hitch clearance between tractor and PTO system.
- Life expectancy of this or any other machine is dependent on regular lubrication as directed in the Operator Manual.
- All applicable safety precautions.
- Along with retail customer/end user, check reflective decals and SMV sign are clearly visible with planter in transport position and attached to tractor. Check safety/warning lights are in working condition. Tell retail customer/end user to check federal, state/provincial, and local regulations before towing or transporting on a road or highway.
- Give Operator Manual, Parts Manual, and all Instruction Sheets to retail customer/end user and explain all operating adjustments.
- Read warranty to retail customer/end user.
- Complete Warranty and Delivery Report form.

***To the best of my knowledge this machine has been delivered ready for field use and customer has been fully informed as to proper care and operation.***

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(Signature of Delivery Person/Dealer Name/Date)

## AFTER DELIVERY CHECKLIST

The following is a list of items we suggest to check during the first season of use of the equipment.

- Check planter performance with retail customer/end user.
- Check performance of vacuum meter or mechanical seed metering system with retail customer/end user.
- Review importance of proper maintenance and adherence to all safety precautions with retail customer/end user.
- Check for parts that may need to be adjusted or replaced.
- Check all safety decals, reflective decals, and SMV sign are correctly located as shown in the Parts Manual and that decals are legible. Replace if damaged or missing.
- Check safety/warning lights are working properly.

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(Signature of Follow-Up Person/Dealer Name/Date)

**All registrations must be submitted online at ["business.kinze.com"](http://business.kinze.com) within 5 business days of delivery.  
Retain a copy of this form for auditing purposes.**

*Tear Along Perforation*

**KINZE**

Rev. 2/21

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Kinze Manufacturing, Inc. thanks you for your patronage. We appreciate your confidence in Kinze farm machinery. Your Kinze planter has been carefully designed to provide dependable operation in return for your investment.

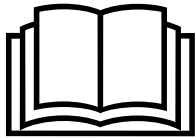
**This manual has been prepared to aid you in the operation and maintenance of the planter. It should be considered a permanent part of the machine and remain with the machine when you sell it.**

It is the responsibility of the user to read and understand the Operator Manual in regards to safety, operation, lubrication and maintenance before operation of this equipment. It is the user's responsibility to inspect and service the machine routinely as directed in the Operator Manual. We have attempted to cover all areas of safety, operation, lubrication and maintenance; however, there may be times when special care must be taken to fit your conditions.

Throughout this manual the symbol  and the words **DANGER**, **WARNING**, and **CAUTION** are used to call attention to safety information that if not followed, will or could result in death or injury. **NOTICE** and **NOTE** are used to call your attention to important information. The definition of each of these terms follows:

	Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components which, for functional purposes, cannot be guarded.
	Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.
	Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.
	Used to address safety practices not related to personal injury.

**NOTE:** Special point of information or machine adjustment instructions.



Improperly operating or working on this equipment could result in death or serious injury. Read and follow all instructions in Operator Manual before operating or working on this equipment.



Some photos in this manual may show safety covers, shields, or lockup devices removed for visual clarity. **NEVER OPERATOR OR WORK ON** machine without all safety covers, shields, and lockup device in place as required.

**NOTE:** Some photos in this manual may have been taken of prototype machines. Production machines may vary in appearance.

**NOTE:** Some photos and illustrations in this manual show optional attachments installed. Contact your Kinze Dealer for purchase of optional attachments.

## WARRANTY

The Kinze Limited Warranty for your new machine is stated on the retail purchaser's copy of the Warranty And Delivery Receipt form. Additional copies of the Limited Warranty can be obtained through your Kinze Dealer.

Warranty, within the warranty period, is provided as part of Kinze's support program for registered Kinze products which have been operated and maintained as described in this manual. Evidence of equipment abuse or modification beyond original factory specifications will void the warranty. Normal maintenance, service and repair is not covered by Kinze warranty.

To register your Kinze product for warranty, a Warranty And Delivery Receipt form must be completed by the Kinze Dealer and signed by the retail purchaser, with copies to the Dealer, and to the retail purchaser. Registration must be completed and submitted to Kinze Manufacturing, Inc. within 5 business days of delivery of the Kinze product to the retail purchaser. Kinze Manufacturing, Inc. reserves the right to refuse warranty on serial numbered products which have not been properly registered.

If service or replacement of failed parts which are covered by the Limited Warranty are required, it is the user's responsibility to deliver the machine along with the retail purchaser's copy of the Warranty And Delivery Receipt to the Kinze Dealer for service. Kinze warranty does not include cost of travel time, mileage or hauling. Any prior arrangement made between the Dealer and the retail purchaser in which the Dealer agrees to absorb all or part of this expense should be considered a courtesy to the retail purchaser.

*Kinze warranty does not include cost of travel time, mileage, hauling, or labor.*

## GENERAL INFORMATION

The Model 4905 Front Folding Planter is available in multiple sizes and row configurations with vacuum meter or mechanical meters, conventional hoppers or bulk fill, liquid fertilizer, and various other options. Contact your Kinze Dealer for additional details.



**Model 4905 24 Row Bulk Fill Planter**

Information used in these instructions was current at time of printing. However, due to Kinze's ongoing product improvement, production changes may cause your machine to appear slightly different in detail. Kinze Manufacturing, Inc. reserves the right to change specifications or design without notice and without incurring obligation to install the same on machines previously manufactured. To obtain the most recent version of your publication, please contact your Kinze dealer.

Right hand (R.H.) and left hand (L.H.), as used throughout this manual, are determined by facing direction machine travels in use unless otherwise stated.

## TOOLS REQUIRED

Hardware Size / Tool Required			
$\frac{1}{4}" = \frac{7}{16}"$	$\frac{7}{16}" = \frac{5}{8}"$ (nut for $\frac{7}{16}"$ hardware uses $\frac{11}{16}"$ tool)	$\frac{3}{4}" = 1\frac{1}{8}"$	$1\frac{1}{4}" = 1\frac{7}{8}"$
$\frac{5}{16}" = \frac{1}{2}"$	$\frac{1}{2}" = \frac{3}{4}"$	$\frac{7}{8}" = 1\frac{5}{16}"$	$1\frac{1}{2}" = 2\frac{1}{4}"$
$\frac{3}{8}" = \frac{9}{16}"$	$\frac{5}{8}" = 1\frac{5}{16}"$	$1" = 1\frac{1}{2}"$	

**True Rate Vacuum Metering/Bulk Fill Hoppers**

	24R 30 True Speed Meters Bulk Fill Blue Drive	24R 30 True Rate Meters Bulk Fill Blue Drive	24R 30 True Rate Meters Bulk Fill GCD or Hyd Drive	16R 30 True Rate Meters Bulk Fill Blue Drive	16R 30 True Rate Meters Bulk Fill GCD or Hyd Drive	12R 30 True Rate Meters Bulk Fill Blue Drive	12R 30 True Rate Meters Bulk Fill GCD or Hyd Drive
Bulk Fill Hopper Capacity	120 bu.	120 bu.	120 bu.	120 bu.	120 bu.	90 bu.	90 bu.
Number of Rows	24	24	24	16	16	12	12
Row Spacing	30"	30"	30"	30"	30"	30"	30"
Width – Shipping	This width will require special overwidth or oversize permits/escorts in some states/provinces.						
Width – Transport →Transport width with optional granular chemical attachments is 14'-0".	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"
Width – Planting	62'-5"	62'-5"	62'-5"	43'-4"	43'-4"	33'-4"	33'-4"
Length – Transport →add 2'-9" to total length for drawbar hitch; add 1'-2" to total length for 2 pt hitch	43'-8"	43'-8"	42'-8"	33'-5"	33'-5"	29'-5"	29'-5"
Length – Planting →add 2'-9" to total length for drawbar hitch; add 1'-2" to total length for 2 pt hitch	28'-10"	28'-10"	28'-10"	21'-11"	21'-11"	19'-4"	19'-4"
Height – Transport →24R includes row markers, flip axle and fertilizer, 12R and 16 R includes row markers and fertilizer	12'-0"	12'-0"	12'-0"	11'-9"	11'-9"	11'-7"	11'-7"
Height - Bulk Fill (bulk fill height in planting position)	9'-3"	9'-3"	9'-3"	8'-11"	8'-11"	8'-9"	8'-9"
Weight – Base Machine	31,525- 33,770 lbs.	31,525- 33,770 lbs.	31,525- 33,770 lbs.	21,490- 22,930 lbs.	21,490- 22,930 lbs.	17,070- 18,000 lbs.	17,070- 18,000 lbs.
Tires – Center (transport & field operation)							
four 255-70R 22.5, load range "H", tubeless rib implement	---	---	---	---	---	•	•
four 41" x 11" R22.5, load range, "H" tubeless rib implement	---	---	---	•	•	---	---
four VF295/75R22.5 AD2 tires	•	•	•	---	---	---	---
Tires – Wing (Field Operation)							
7.5" x 20" 8 ply rib implement tires (# of tires per wing)	---	---	---	2	2	1	1
41" x 11: R 22.5", load range "H", tubeless rib implement (# of tires per wing)	---	---	---	---	---	---	---
VF295/75R22.5 AD2 tires	2	2	2	---	---	---	---
Hydraulic Lift System (Field Operation)							
master/slave rephasing with assist cylinders	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 2 slave	4 master 2 slave

**True Rate Vacuum Metering/Bulk Fill Hoppers Tractor Hydraulic Requirements @ 2350 PSI**

Configuration	Rows	Requirements	Description	
Base Machine w/Ground Contact Drive/Bulk Fill/Vacuum Meters with PTO pump	12R	2 SCV	30 gpm	#1 SCV: Planter Lift (red label) #2 SCV: Markers/Fold (blue label) #3 SCV: Weight Distribution/Bulk Fill (yellow label) #4 SCV: Vacuum (green label)
	16R			
	24R			
Base Machine w/Blue Drive or Hydraulic Drive/Bulk Fill or Row Unit Hoppers/Vacuum Meters with PTO pump	12R	2 SCV	30 gpm	#1 SCV: Planter Lift (red label) #2 SCV: Markers/Fold (blue label)
	16R			
	24R			
Base Machine with Blue Drive or Hydraulic Drive or True Speed / Bulk Fill or Row Unit / Vacuum Meters / True Depth with PTO pump	16R	2 SCV	30 gpm	#1 SCV: Planter Lift (red label) #2 SCV: Markers/Fold (blue label)
	24R			

**NOTES:**

- ➔ All SCVs should be set to max flow at all times with the exception of the bulk fill circuit on mechanical 4905
- ➔ PTO pump is required for all machines; supplies oil flow for all other available options (alternator, True Depth, bulk fill, True Rate vacuum meters, fertilizer, etc.)
- ➔ Consult your tractor manufacturer to ensure proper connection, hydraulic flow, pressure and heat dissipation
- ➔ Power beyond will reduce the number of SCVs by 1. Not recommended - Kinze suggests that if power beyond must be used, only the bulk fill circuit be connected using all three connections (Pressure, Return, Load Sens). Consult your tractor manufacturer for recommendations.

**True Rate Vacuum Metering/Row Unit Hoppers**

	24R 30 True Rate Meters RU Hoppers Blue Drive	24R 30 True Rate Meters RU Hoppers GCD or Hyd Drive	16R 30 True Rate Meters RU Hoppers Blue Drive	16R 30 True Rate Meters RU Hoppers GCD or Hyd Drive	12R 30 True Rate Meters RU Hoppers Blue Drive	12R 30 True Rate Meters RU Hoppers GCD or Hyd Drive
Row Unit Hopper Capacity	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.
Number of Rows	24	24	16	16	12	12
Row Spacing	30"	30"	30"	30"	30"	30"
Width – Shipping	This width will require special overwidth or oversize permits/escorts in some states/provinces.					
Width – Transport →Transport width with optional granular chemical attachments is 14'-0".	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"
Width – Planting	62'-5"	62'-5"	43'-4"	43'-4"	33'-4"	33'-4"
Length – Transport →add 2'-9" to total length for drawbar hitch; add 1'-2" to total length for 2 pt hitch	42'-2"	42'-2"	31'-9"	31'-9"	27'-7"	27'-7"
Length – Planting →add 2'-9" to total length for drawbar hitch; add 1'-2" to total length for 2 pt hitch	27'-1'	27'-1'	20'-0"	20'-0"	17'-6"	17'-6"
Height – Transport →24R includes row markers, flip axle and fertilizer, 12R and 16 R includes row markers and fertilizer	11'-4"	11'-4"	11'-1"	11'-1"	11'-0"	11'-0"
Weight – Base Machine (with 2 pt hitch, rubber closing wheels, liquid fertilizer system, PTO pump, markers)	28,000-30,875 lbs.	28,000-30,875 lbs.	18,930-20,180 lbs.	18,930-20,180 lbs.	14,300-16,370 lbs.	14,300-16,370 lbs.
Tires – Center (transport & field operation)						
four 255-70R 22.5, load range "H", tubeless rib implement	---	---	---	---	•	•
four 41" x 11" R22.5, load range, "H" tubeless rib implement	---	---	•	•	---	---
four VF295/75R22.5 AD2 tires	•	•	---	---	---	---
Tires – Wing (Field Operation)						
7.5" x 20" 8 ply rib implement tires (# of tires per wing)	---	---	2	2	1	1

Continued on next page.

**True Rate Vacuum Metering/Row Unit Hoppers**

41" x 11: R 22.5", load range "H", tubeless rib implement (# of tires per wing)	---	---	---	---	---	---
VF295/75R22.5 AD2 tires	2	2	---	---	---	---
Hydraulic Lift System (Field Operation)						
master/slave rephasing with assist cylinders	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 2 slave	4 master 2 slave

**True Rate Vacuum Metering/Row Unit Hoppers Tractor Hydraulic Requirements @ 2350 PSI**

Configuration	Rows	Requirements	Description
Base Machine with Ground Contact Drive/RU Hoppers/Vacuum Meters without PTO pump →Add 4 GPM when using centrifugal fertilizer pump option. →External case drain required.	12R	4 SCV	35 gpm
	16R		36 gpm
	24R		37 gpm
Base Machine with Ground Contact Drive/Bulk Fill/Vacuum Meters with PTO pump →PTO Hydraulic pump supplies oil flow for vacuum hydraulic circuit. →Add 4 GPM when using centrifugal fertilizer pump option. →External case drain required.	12R	2 SCV	30 gpm
	16R		
	24R		
Base Machine with Hydraulic Drive/RU Hoppers/Vacuum Meters without PTO pump →PTO Hydraulic pump supplies oil flow for vacuum hydraulic circuit. →Add 4 GPM when using centrifugal fertilizer pump option. →External case drain required.	12R	5 SCV	43 gpm
	16R		44 gpm
	24R		45 gpm
Base Machine with Blue Drive or Hydraulic Drive/Bulk Fill or Row Unit Hoppers/Vacuum Meters with PTO pump	12R	2 SCV	30 gpm
	16R		
	24R		
Base Machine with Blue Drive or Hydraulic Drive or True Speed/Bulk Fill or Row Unit/Vacuum Meters/True Depth with PTO pump	16R	2 SCV	30 gpm
	24R		

**NOTES:**

- All SCVs should be set to max flow at all times with the exception of the bulk fill circuit on mechanical 4905
- Tractor RPMs not recommended below 1750 RPMs
- Consult your tractor manufacturer to ensure proper connection, hydraulic flow, pressure and heat dissipation
- Power beyond will reduce the number of SCVs by 1. Not recommended - Kinze suggests that if power beyond must be used, only the bulk fill circuit be connected using all three connections (Pressure, Return, Load Sens). Consult your tractor manufacturer for recommendations.



# Specifications

M0307-01

Model 4905

## **Mechanical Metering**

	24R 30 Mech Meters Bulk Fill GCD or Hyd Drive	24R 30 Mech Meters RU Hoppers GCD or Hyd Drive	16R 30 Mech Meters Bulk Fill GCD or Hyd Drive	16R 30 Mech Meters RU Hoppers GCD or Hyd Drive	12R 30 Mech Meters Bulk Fill GCD or Hyd Drive	12R 30 Mech Meters RU Hoppers GCD or Hyd Drive
Row Unit Hopper Capacity	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.	1.9 or 3.0 bu.
Bulk Fill Hopper Capacity	120 bu.	---	120 bu.	---	90 bu.	---
Number of Rows	24	24	16	16	12	12
Row Spacing	30"	30"	30"	30"	30"	30"
Width – Shipping	This width will require special overwidth or oversize permits/escorts in some states/provinces.					
Width – Transport →Transport width with optional granular chemical attachments is 14'-0".	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"
Width – Planting	62'-5"	62'-5"	43'-4"	43'-4"	33'-4"	33'-4"
Length – Transport →add 2'-9" to total length for drawbar hitch; add 1'-2" to total length for 2 pt hitch	43'-8"	42'-2"	33'-5"	31'-9"	29'-5"	27'-7"
Length – Planting →add 2'-9" to total length for drawbar hitch; add 1'-2" to total length for 2 pt hitch	28'-10"	27'-1'	21'-11"	20'-0"	19'-4"	17'-6"
Height – Transport →24R includes row markers, flip axle and fertilizer, 12R and 16 R includes row markers and fertilizer	12'-0"	11'-4"	11'-9"	11'-1"	11'-7"	11'-0"
Height - Planting (bulk fill height in planting position)	9'-3"	---	8'-11"	---	8'-9"	---
Weight – Base Machine (with 2 pt hitch, rubber closing wheels, liquid fertilizer system, PTO pump, markers)	31,525-33,770 lbs.	28,000-30,875 lbs.	21,490-22,930 lbs.	18,930-20,180 lbs.	17,070-18,000 lbs.	14,300-16,370 lbs.
Tires – Center (transport & field operation)						
four 255-70R 22.5, load range "H", tubeless rib implement	---	---	---	---	•	•
four 41" x 11" R22.5, load range, "H" tubeless rib implement	---	---	•	•	---	---
four VF295/75R22.5 AD2 tires						
Tires – Wing (Field Operation)						
7.5" x 20" 8 ply rib implement tires (# of tires per wing)	---	---	2	2	1	1
VF295/75R22.5 AD2 tires	2	2	---	---	---	---
Hydraulic Lift System (Field Operation)						
master/slave rephasing with assist cylinders	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 4 slave	4 master 2 slave	4 master 2 slave

**Mechanical Metering Tractor Hydraulic Requirements @ 2350 PSI**

Configuration	Rows	Requirements	Description
Base Machine with Ground Contact Drive / RU Hoppers / Mechanical Meters without PTO pump	12R	3 SCV	28 gpm
	16R		30 gpm
	24R		32 gpm
Base Machine with Ground Contact Drive / Bulk Fill / Mechanical Meters without PTO pump	12R	3 SCV	34 gpm
	16R		35 gpm
	24R		36 gpm
Base Machine with Hydraulic Drive / RU Hoppers / Mechanical Meters without PTO pump	12R	4 SCV	38 gpm
	16R		40 gpm
	24R		42 gpm
Base Machine with Hydraulic Drive / RU Hoppers / Mechanical Meters / True Depth (hydraulic down force) without PTO pump	16R	4 SCV	44 gpm
	24R		48 gpm
Base Machine with Hydraulic Drive / Bulk Fill / Mechanical Meters without PTO pump	12R	4 SCV	44 gpm
	16R		45 gpm
	24R		46 gpm
Base Machine with Hydraulic Drive / Bulk Fill / Mechanical Meters / True Depth (hydraulic down force) without PTO pump	16R	4 SCV	49 gpm
	24R		52 gpm


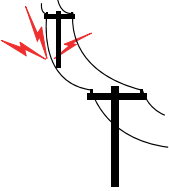






**NOTES:**

- ➔ All 4905 planters require an external case drain hose
- ➔ All SCVs should be set to max flow at all times with the exception of the bulk fill circuit on mechanical 4905
- ➔ Consult your tractor manufacturer to ensure proper connection, hydraulic flow, pressure and heat dissipation
- ➔ Power beyond will reduce the number of SCVs by 1. Not recommended - Kinze suggests that if power beyond must be used, only the bulk fill circuit be connected using all three connections (Pressure, Return, Load Sens). Consult your tractor manufacturer for recommendations.

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1. Read and understand instructions provided in this manual and warning labels. Review these instructions frequently!
  2. This machine is designed and built with your safety in mind. Do not make any alterations or changes to this machine. Any alteration to design or construction may create safety hazards.
  3. A large portion of farm accidents happen from fatigue or carelessness. Safe and careful operation of tractor and planter will help prevent accidents.
  4. Never allow planter to be operated by anyone unfamiliar with operation of all functions of the unit. Operators must read and thoroughly understand all instructions given in this manual before operating or working on equipment.
  5. Be aware of bystanders, particularly children! Always look around to make sure it is safe to start tow vehicle engine or move planter. This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.
  6. Make sure planter weight does not exceed towing capacity of tractor, or bridge and road limits. This is critical to maintain safe control and prevent death or injury, or property and equipment damage.
  7. Never ride or allow others to ride on planter.
  8. Store planter in an area away from human activity. DO NOT permit children to play on or around the stored unit.
  9. Keep hands, feet, and clothing away from moving parts. Do not wear loose-fitting clothing which may catch in moving parts.
  10. Always wear protective clothing, shoes, gloves, hearing, and eye protection applicable for the situation.
  11. Do not allow anyone to stand between tongue or hitch and towing vehicle when backing up to planter.
  13. Prevent electrocution, other injuries, or property and equipment damage. Watch for obstructions such as wires, tree limbs, etc. when operating machine. Be aware of clearances during turns and when folding/unfolding planter.
  14. Reinstall all guards removed for maintenance activities. Never leave guards off during operation.
  15. Use of aftermarket hydraulic, electric, or PTO drives may create serious safety hazards to you and people nearby. If you install such drives, follow all appropriate safety standards and practices to protect you and others near this planter from injury.
  16. Follow all federal, state/provincial, and local regulations when towing farm equipment on a public highway. Use safety chain (not an elastic or nylon/plastic tow strap) to retain connection between towing and towed machines in the event of primary attaching system separation.
  17. Make sure all safety/warning lights, SMV sign, and reflective decals are in place and working properly before transporting the machine on public roads.
  18. Limit towing speed to 24 km/h. Tow only with farm tractor of a minimum 90 HP. Allow for unit length when making turns.
  19. Reduce speed prior to turns to avoid the risk of overturning. Always drive at a safe speed relative to local conditions and ensure your speed is slow enough for a safe emergency stop.
  20. Chemical application is often an integral part of planting. Follow label instructions for proper chemical mixing, handling and container disposal methods.
  21. Be familiar with safety procedures for immediate first aid should you accidentally contact chemical substances.
  22. Use the proper protective clothing and safety equipment when handling chemicals.
  23. Chemicals are supplied with Material Safety Data Sheets (MSDS) that provide full information about the chemical, its effects on exposure, and first aid needs in the event of an emergency. Keep your MSDS file up-to-date and available for first responders in case of emergency.
  24. When servicing ground engaging components such as opening disks and firming points, use special care to avoid points and edges worn sharp during use.
  25. Use professional help if you are unfamiliar with working on hydraulic systems. Pressurized hydraulic fluid can penetrate body tissue and result in death, serious infection, or other injuries.
  26. Disposing of waste improperly can threaten the environment. To dispose of your equipment properly contact your local environmental or recycling center.
- Never pour waste onto the ground, down a drain, or into any water source.
- When disposing of waste such as oil, use leakproof containers. Be sure to use containers that do not resemble food or beverage which may mislead someone into consuming them. Dispose of oil per your local, regional requirements.
- When disposing of any fertilizer chemicals used, contact the supplier of the chemicals.
- Model 4905 planter consists of 85% recyclable metals, 10% recyclable plastic and rubber, and 5% waste.

Following are some common hazard warnings associated with this equipment. Pay close attention to all safety, operating, and maintenance information in this manual and decals applied to your equipment.

 <b>DANGER</b> 	<p>Contacting or coming close to power lines or other high energy sources will cause death or serious injury.</p> <p>Keep away from power lines or high energy sources at all times.</p>
 <b>WARNING</b> 	<p>Improperly operating or working on this equipment could result in death or serious injury. Read and follow all instructions in Operator Manual before operating or working on this equipment.</p>
 <b>WARNING</b> 	<p>Falling equipment can cause death or serious injury. Install all lockup devices or lower planter to ground before working on equipment.</p>
 <b>WARNING</b> 	<p>Explosive separation of rim and tire parts can cause death or serious injury. Overinflation, rim and tire servicing, improper use of rims and tires, or worn or improperly maintained tires could result in a tire explosion.</p>

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**SAFETY SIGNS AND DECALS**

All safety/warning lights, reflective decals, and SMV sign must be in place and visible before transporting machine on public roads or death, serious injury, and damage to property and equipment may result. Check federal, state/provincial, and local regulations before transporting equipment on public roads.



Safety signs and decals are placed on the machine to warn of hazards and provide important operating and maintenance instructions. Information on these signs are for your personal safety and the safety of those around you. FOLLOW ALL SAFETY INSTRUCTIONS!

- **Keep signs clean so they can be easily seen. Wash with soap and water or cleaning solution as required.**
- **Replace safety signs if damaged, painted over, or missing.**
- **Check reflective decals and SMV sign periodically. Replace if they show any loss of reflective properties.**
- **When replacing decals, clean machine surface thoroughly with soap and water or cleaning solution to remove all dirt and grease.**

**NOTE: Safety sign and decal locations are shown in the Parts Manual for this machine.**

**NOTE: Style and locations of SMV sign, reflective decals, and safety/warning lights conform to ANSI/ASABE S279.14 JUL 2008 and ANSI/ASABE S276.6 JAN 2005.**

**ROW MARKER SAFETY LOCKUP**

 <b>WARNING</b>	Row marker can lower at any time and could cause death or serious injury. Stay away from row markers! Install safety lockup device when not in use.
	



**Row Marker Safety Lockup Stored**



**Row Marker Safety Lockup Installed**

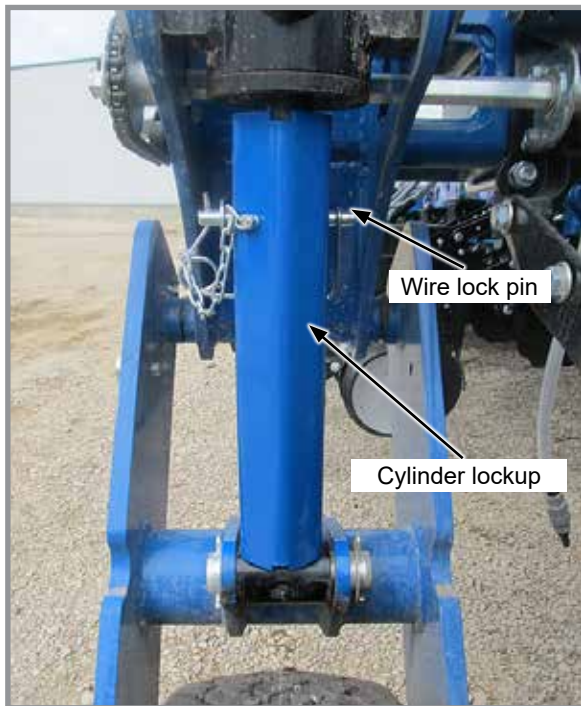
Always install row marker lockups when working on, storing, or transporting planter. Hold in place with two clevis pins.

## TRANSPORT AXLE CYLINDER SAFETY LOCKUP



### WARNING

Transport axle can lower from transport position without the use of any controller, causing death, serious injury, or damage to property and equipment. Do not operate any hydraulic function while transporting the planter. Make sure all transport safety lockups are installed on the four transport cylinders and all SCV controls are in their neutral state before transporting, storing and working on the planter.



**Transport axle cylinder lockup installed**



**Cylinder lockup storage tube**


Transport axle cylinder lockups are required on planter when working on, storing, or transporting planter. 12 Row and 16 Row has one installed on each transport cylinder, 4 total; 24 Row has lockups installed on center two cylinders, 2 total.



Fully extend cylinder to raised position. Install transport axle cylinder lockups. Insert wire lock pin through holes on cylinder lockup and secure.

Store transport axle cylinder lockups in cylinder lockup storage tube before operating planter.

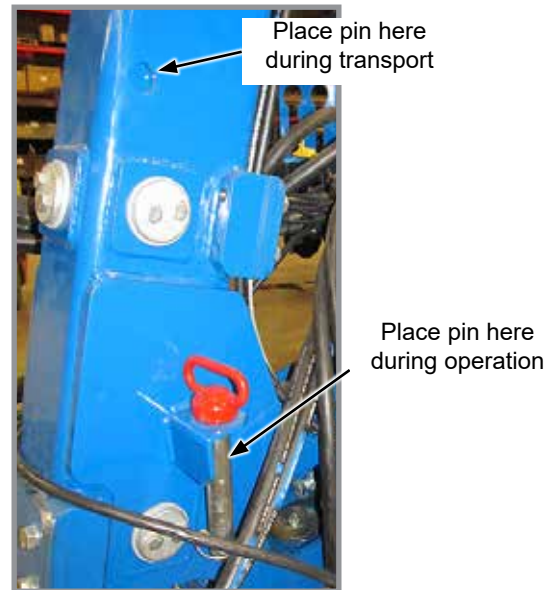


**DRAWBAR HITCH LOCKUP (OPTION)**

 <b>WARNING</b>	<p>Planter hitch may raise uncontrollably during folding/unfolding and can cause death, serious injury, or damage property and equipment. <b>DO NOT</b> fold or unfold planter without planter attached to a tractor. <b>DO NOT</b> unhitch planter from tractor unless fully folded for transport or fully unfolded with planting units lowered to ground.</p>
--	---



 <b>WARNING</b>	<p>Uncontrolled movement of equipment can cause loss of control and could result in death, serious injury, or damage to property and equipment. Install all safety pins before transporting equipment.</p>
	

Place the drawbar hitch lockup pin in the hole shown above when machine is in operation.





**2-POINT HITCH OPTION****Jacks in Maintenance Position**


For transporting, store jacks on both sides of hitch. Secure in place with spring pin.

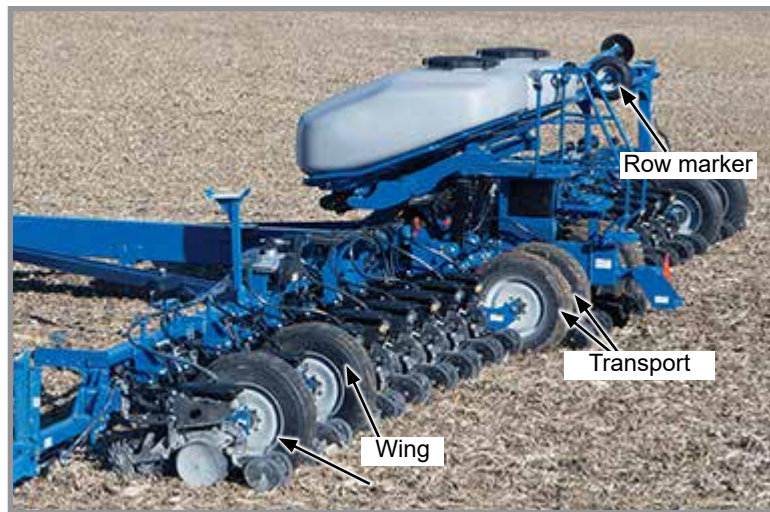
 <b>WARNING</b>	<b>Improperly operating or working on this equipment could result in death or serious injury. Read and follow all instructions in Operator Manual before operating or working on this equipment.</b>
	

## INITIAL PLANTER PREPARATION

Following information is general in nature to aid in preparation of tractor and planter for use, and to provide general operating procedures. Operator experience, familiarity with the machine, and the following information should combine for efficient planter operation and good working habits.

 <b>WARNING</b>	<b>Explosive separation of rim and tire parts can cause death or serious injury. Overinflation, rim and tire servicing, improper use of rims and tires, or worn or improperly maintained tires could result in a tire explosion.</b>
	

 <b>WARNING</b>	<b>Wheel separation can cause loss of control resulting in death, serious injury, or damage to property and equipment. Check lug nut torque before first operating planter, after planting 50 acres or transporting 10 miles, and then yearly.</b>
--	--



#### Tire locations (L.H. shown)

1. Torque transport wheel  $\frac{3}{4}$ " - 16 lug nuts to 200 ft-lb (244 N-m).
2. Inflate tires to the following specifications:
  - Wing - 12R and 16R: 7.5" x 20" - 40 psi (275.7 kPa), 24R: 11 - 22.5 - 90 psi (620.5 kPa)
  - Transport - 12R: 255-70R, 22.5 - 100 psi (689.4 kPa), 16R and 24R: 11 - 22.5 - 90 psi (620.5kPa)
  - Contact drive - 4.80" x 8" - 50 psi (344.7 kPa)
  - Row marker - 16" x 6.5" x 8" - 14 psi (96.5 kPa)
3. Lubricate planter and row units per lubrication information in this manual.
4. Check all drive chains for proper tension, alignment, and lubrication.

---

**TRACTOR REQUIREMENTS****WARNING**

Loss of control of equipment during transport can result in death, serious injury, or damage to property and equipment. Tractor gross weight must be greater than planter gross weight with attachments and options.

**NOTICE**

Connect hydraulic motor case drain to a case drain return line with zero PSI on tractor. Failure to connect to a return with zero PSI will cause hydraulic motor shaft seal damage. **DO NOT** connect hydraulic motor case drain to a SCV outlet or motor return circuit connection. Contact tractor manufacturer for specific details on “zero pressure return”.

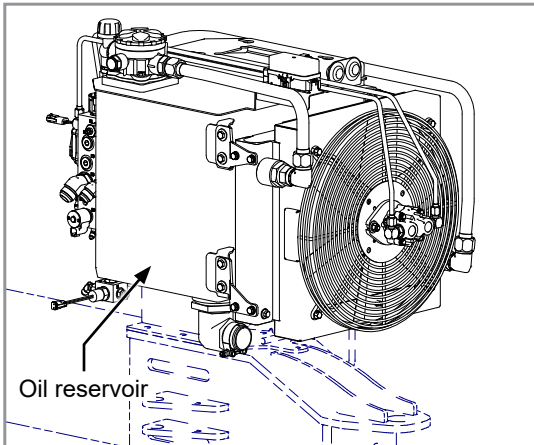
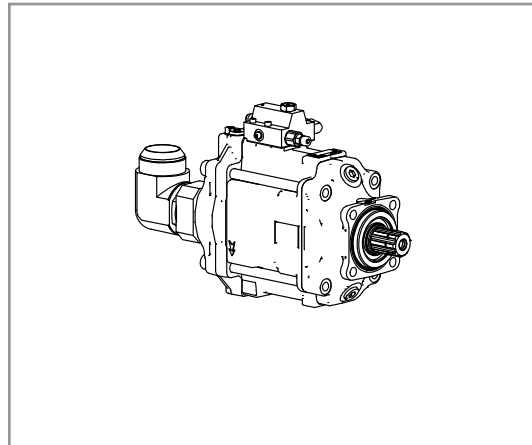
**NOTICE**

**All Hydraulic Requirements: Minimum Pressure 2350 PSI (16202.6 kPa); Maximum Pressure 3000 PSI (20684.2 kPa). Check tractor hydraulics to ensure that maximum pressure cannot be exceeded.**

Consult your dealer for information on horsepower requirements and tractor compatibility. Requirements vary with planter options, tillage, and terrain.

Three dual remote hydraulic outlets (SCV) are required on all sizes of conventional planters equipped with row markers.

Two SCVs are required for blue drive configurations.

**PISTON PTO SYSTEM****20 gal (75.7 L) Reservoir****PTO Hydraulic Pump**

**NOTE: A tractor model-specific mount kit is required for the PTO-mounted pump.**

Contact Command Hydraulics (800-778-6200 or [www.commandhydraulics.com](http://www.commandhydraulics.com)) for your tractor pump mount requirements.

Other dual fan system components include one oil cooler, one replaceable cartridge-type filter, two high pressure filters, and two pressure compensating flow-control valves.

Piston pump system operates all planter functions other than lift/fold/marker.

## TRACTOR PREPARATION AND HOOKUP

1. Back tractor to planter and connect to drawbar hitch (with minimum 1¾" diameter hitch pin) or 2 point hitch (Category 3N, Category 3, or Category 4 hitch). Make sure hitch pin is secured with a locking pin or cotter pin if tractor is not equipped with a hitch pin locking device or 2-point hitch.

### NOTICE

Operating tractor's 3 point hitch in **DRAFT** mode can cause hitch to move up and down causing unlevel operation of the planter. 3 point hitch must be operated in **POSITION** mode.

Correct adjustment and operation of the tractor's 3 point hitch is critical for peak planter performance.

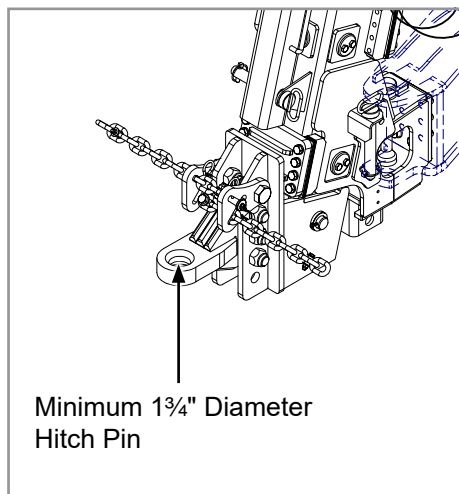
### NOTICE

Movement of tractor's 3 point hitch during field operation may cause poor planter performance and/or damage to the planter. Consult your tractor dealer if necessary.

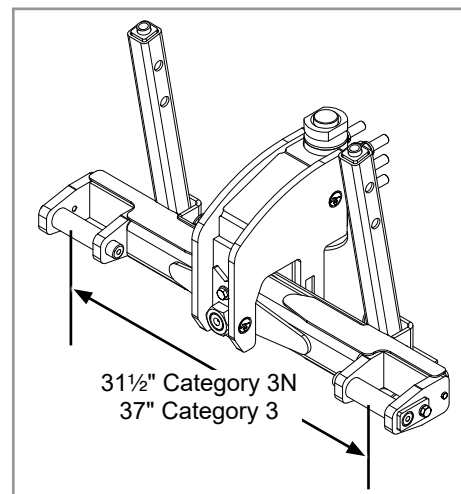
Adjust tractor's 3 point hitch response sensitivity settings for correct reaction speed for raising/controlling planter hitch for fold and unfold functions.

**NOTE: A 3-point quick hitch adapter is required.**

Category 4 hitch requires installation of two, 2" bushings (ships with planter in separate package), on two hitch pins.



**Draw Bar Hitch**



**2-Point Hitch**

**NOTE: DO NOT install safety chain using clevis mounting hardware. Safety chain MUST be installed separately.**

2. For planters with drawbar hitch, safety chain must be used to keep planter and tractor connected in case of a hitch pin/drawbar failure. Attach safety chain at an unused clevis mounting hole on the planter hitch. Torque hardware to 840 ft-lb (1138.8 N-m).




**Model 4905 Planter 12 and 16 Row Planter**

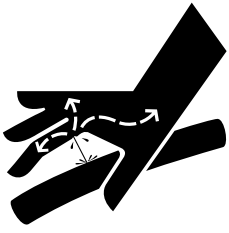


**Model 4905 24 Row Planter  
(24 Row Planters Require 2 Chains)**




**WARNING**

Pressurized hydraulic fluid can penetrate body tissue and result in death, serious infection, or other injuries. Fluid injected under skin must be **IMMEDIATELY** removed by a surgeon familiar with this type of injury. Make sure connections are tight and hoses and fittings are not damaged before applying system pressure. Leaks can be invisible. Keep away from suspected leaks. Relieve pressure before searching for leaks or performing any system maintenance.



**NOTICE**

Wipe hose ends to remove any dirt before connecting couplers to tractor ports or contamination may cause equipment failure.

**NOTICE**

Always connect hydraulic motor return hose to tractor motor return port. Do not connect to tractor SCV unless through a motor spool or hydraulic motor failure can occur. If a motor return port is not available on the tractor, the SCV controlling the bulk fill system **MUST** be in the float position before planter is moved in planting or field raised position when bulk fill system is not in use.

- Connect hydraulic hoses to tractor ports in a sequence familiar and comfortable to the operator. Refer to chart on this page or following page.

**Non-Blue Drive**

Color and Label	Machine Function	Hose Size	Hose Function
Red Extend	Field Lift	1/2"	Pressure/Return
Red Retract		1/2"	Pressure/Return
Blue Extend	Planter Fold & Row Marker	3/8"	Pressure/Return
Blue Retract		3/8"	Pressure/Return
Black Extend	Hydraulic Drive	1/2"	Pressure
Black Retract		5/8"	Return
Orange CD	Case Drain	3/8"	**Drain
Yellow Extend	Bulkfill Hydraulic Weight Transfer *True Depth	1/2"	Pressure
Yellow Retract		5/8"	Return
Green Extend	Vacuum Fans	1/2"	Pressure
Green Retract		5/8"	Return

\* If equipped with electric drive, True Depth is connected to Power Pack circuits.

\*\* Case drains are plumbed together so that there is only one case drain hose to be plugged in.

\* If equipped with electric drive, True Depth is connected to Power Pack circuits.

\*\* Case drains are plumbed together so that there is only one case drain hose to be plugged in.

**Blue Drive**

Color and Label	Machine Function	Hose Size	Hose Function
Red Extend	Field Lift	1/2"	Pressure/Return
Red Retract		1/2"	Pressure/Return
Blue Extend	Planter Fold & Row Marker	3/8"	Pressure/Return
Blue Retract		3/8"	Pressure/Return

**NOTICE**

Clean and grease PTO shaft coupling with high-pressure industrial coupling grease (Chevron® coupling grease or equivalent) meeting AGMA CG-1 and CG-2 Standards each time driveshaft is installed or premature wear and equipment failure can occur.

**NOTE: A tractor model-specific PTO mount kit is required and available from Ag Power Systems, LLC (319-646-2770 or [www.agpowersystems.com](http://www.agpowersystems.com)) and Command Hydraulics (800-778-6200 or [commandhydraulics.com](http://commandhydraulics.com)).**

- (If applicable) Install PTO pump onto tractor PTO shaft. Make sure shaft rotation matches direction indicated on pump housing.

**NOTICE**

Check for proper hitch clearances between tractor and PTO system.



- If equipped with ISOBUS system, attach ISO connector.
- For planters not equipped with ISOBUS, connect ASABE Standards 7 terminal connector for safety/warning lights on planter to ASABE Standards receptacle on tractor. If your tractor is not equipped with an ASABE Standards receptacle, check with your tractor manufacturer for availability. Check warning lights on planter work in conjunction with warning lights on tractor.
- Completely raise parking stands to prevent damage to stands and equipment when moving planter.
- (If applicable) Connect compressor harness.
- If equipped with True Depth, attach the True Depth 6 pin connector.
- If equipped with Blue Drive, attach the Blue Drive 6 pin connector and Ethernet cable to the Blue Vantage display.

**TRUE DEPTH HYDRAULIC SYSTEM OVERVIEW****True Depth Pressure Gauge****WARNING**

Remove all hydraulic power sources and verify True Depth pressure gauge reads zero before servicing.

**True Depth Cylinder****WARNING**

Flow out of the rod end port of the cylinder must not be restricted when pressurizing cap end port as 4.5:1 pressure intensification will occur on the rod end of the cylinder potentially resulting in failure of the cylinder and loss of containment of the piston rod assembly.

**TRUE DEPTH FILTER**

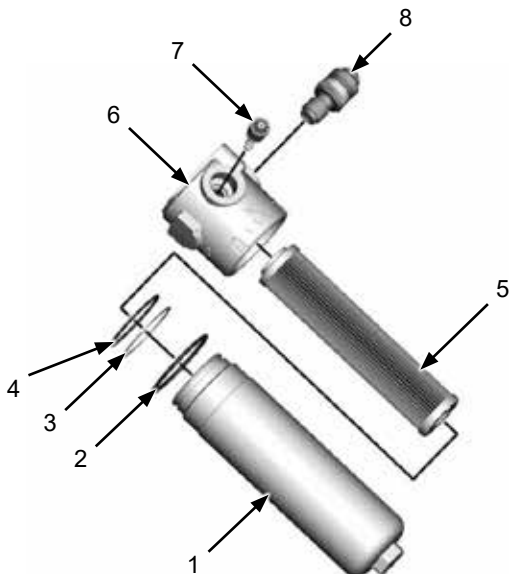
Replace filter cartridge annually, every 100 hours of operation, or when the clogging indicators point out the limit pressure drop created inside the filter.



**True Depth Filter**

To replace the cartridge:







1. Stop the system in "Machine Stopped" status
2. Secure any shut-off valves on the hydraulic circuit.
3. Unscrew the filter container (1).
4. Remove the clogged filtering cartridge (5), making sure no residual particles have settled in the bowl bottom.
5. Make sure the O-ring (2-4) and the anti-extrusion ring (3) are not damaged, otherwise replace them and consequently position the new ones correctly.
6. Insert the new filtering cartridge, lubricating the sealing O-ring beforehand.
7. Screw the container tight (1) making sure the threading is screwed correctly. Tighten to a tightening torque of 65 Nm.
8. Start the machine for a few minutes.
9. Make sure there are no leaks.



1. Filter Bowl
2. External O-Ring
3. Anti-extrusion ring
4. Sealing O-Ring
5. Filtering Element
6. Filter Head
7. By-pass valve
8. Visual differential indicator

**True Depth Cylinder**

## TRANSPORTING PLANTER

- |   |  |
|---|--|
|  <b>WARNING</b><br> | <p>Uncontrolled movement of equipment can cause loss of control and could result in death, serious injury, or damage to property and equipment. Install all safety pins before transporting equipment.</p>   |
|  <b>WARNING</b><br> | <p>Uncontrolled machine movement can crush or cause loss of control resulting in death, serious injury, or damage to property and equipment. Install all safety lockup devices before working under or transporting this equipment.</p>  |
|  <b>WARNING</b>  | <p>Transporting planter with hoppers over half full or unevenly loaded can cause loss of control and could result in death, serious injury, or damage to property and equipment. Properly load planter when transporting. Be aware of extra transport weight, and road conditions and limits.</p>  |
|  <b>WARNING</b>  | <p>To avoid unintended movement of axle during transport, return all SCV controls to the neutral position before transporting machine. <b>DO NOT</b> operate any hydraulic function while transporting machine. Doing so could result in death, serious injury, or damage to property and equipment.</p>   |
|  <b>WARNING</b>  | <p>Transport axle can lower from transport position without the use of any controller, causing death, serious injury, or damage to property and equipment. Do not operate any hydraulic function while transporting the planter. Make sure all transport safety lockups are installed on the four transport cylinders and all SCV controls are in their neutral state before transporting, storing and working on the planter.</p> |

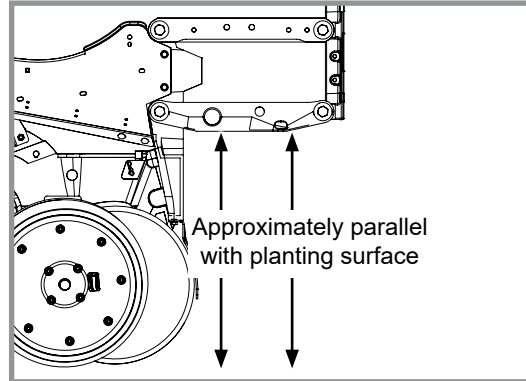
Make sure safety/warning lights, reflective decals, and SMV sign are in place and visible before transporting machine on public roads. It is your responsibility to check and comply with all federal, state/provincial, and local regulations.

Be aware of road and bridge weight limits. Allow for additional weight of added options and any additional material or substances that have been added to the machine.

## LEVEL PLANTER



**Clevis Adjustment Holes**



**Level Row Units**

Toolbar should operate at 23"-25" (58 - 63 cm) height from planting surface. Tire pressures must be maintained at pressures specified for planter to operate level laterally. Check toolbar and row unit parallel arms are level front to back with planter lowered to proper operating height.

On models equipped with drawbar hitch, five holes in the hitch bracket allow clevis to be raised or lowered. Clevis may be turned over for a finer adjustment between mounting holes. Torque hardware to 840 ft-lb (1138.8 N-m).

On models equipped with a 2-point hitch, the hitch is adjusted by the tractor 2-point hitch to achieve hitch level to slightly uphill.

Field and actual planting conditions determine which wheel settings to use to ensure row unit parallel arms are approximately parallel with planting surface. If planting in extremely soft soil conditions it may be necessary to move ground drive tires to lower sets of mounting holes. To allow adequate drive force after lowering the ground drive tires, it may be necessary to lower contact drive arms to lower set of holes in wheel module and relocate down pressure springs to lower mounting rod on wheel module.

If planter center is higher or lower than wings after rephasing, contact your Kinze Dealer for valve adjustment or maintenance.

## HYDRAULIC SEED RATE DRIVE

Refer to Kinze ISOBUS Operator's Manual (M0246) for information on setting and controlling hydraulic seed rate system.

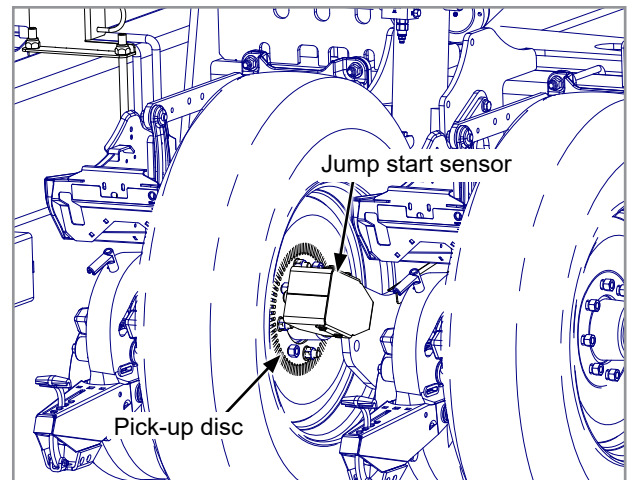
## JUMP START SENSOR

The jump start sensor is intended to reduce the seed gap when starting from a stop with the planter in the ground. For the jump start sensor to work as intended, the planter speed sensor needs to be set within  $\frac{1}{8}$ " of the pick-up disc. The planter speed sensor also needs to be calibrated properly and have the speed source set to automatic. Refer to Kinze ISOBUS Operator's Manual or Blue Vantage Operator's Manual for calibration instructions.

If the planter speed sensor is set-up properly, the start-up gap should be no more than 4 feet. (1.2M)

If no gap is desired, there are two options for eliminating the gap completely:

1. Use the jump start button available on the ISOBUS or Blue Vantage display. Pressing this button will start turning the drives. Once a speed source is acquired, it will take over control. Refer to the ISOBUS or Blue Vantage Manual for further instructions on the jump start button.
2. Pick the planter up, back up 10 - 12 feet (3 - 3.6M), set the planter down and resume planting. The section control will turn the drives on at the correct time.



**Jump Start Sensor and Pick-up Disc**

## FIELD OPERATION

Planters are designed to operate within a speed range of 2 - 8 mph (3 - 13 kph). Higher ground speeds can cause more variation in seed spacing. Speeds above 6.5 mph (10.5 kph) are typically not recommended.

### NOTICE

**Always raise planter out of ground when making sharp turns or backing up.**

Normal field planting operation requires use of tractor's hydraulic control to raise and lower planter frame when making field turnarounds.

### NOTICE

**Operate row markers in float position to prevent damage to row markers.**

Operate row markers with Blue Vantage control or tractor's hydraulic control. After markers are lowered to ground, move hydraulic control to operate markers in float position. Marker speed is controlled with flow control valves located in planter left hand wing block. One valve controls raise speed and other valve controls lower speed of both markers. See ["See "Row Marker Speed Adjustment" on page 2-32](#) and ["See "Row Marker Cable Adjustment" on page 2-33](#).

If the planter is equipped with Blue Drive refer to M0288 - Kinze Blue Vantage Operator's Manual for marker control.

## TRANSPORT TO FIELD SEQUENCE USING CONTROL BOX

(If applicable, refer to [“See “Transport to Field Sequence Using Blue Vantage” on page 2-23](#))

Position planter in a relatively flat open area without furrows, etc.

### SUMMARIZED TRANSPORT TO FIELD SEQUENCE USING CONTROL BOX

#### **NOTICE**

Tractor must be in neutral and allowed to roll freely when unfolding to prevent equipment damage, especially in soft conditions or when loaded with seed or fertilizer. Use tractor assist as needed to aid in unfolding and to reduce stress on frame and transport components.

**The control box and VT (virtual terminal) should not be used at the same time. Make sure markers are disabled on the VT when the control box is used to fold/unfold the planter.**

1. Remove lockups.
2. Place function switch on control box in FOLD position.
3. If equipped with drawbar hitch, raise hitch slightly and remove hitch locking pin.
4. Lower transport axle until axle cylinders are stopped by position sensors.
5. Lower wing wheels into field turnaround position.
6. Lower hitch to sufficiently clear transport wing hooks.
7. Fold wings outward until stub wing latch pins are sealed into H-frame receivers.
8. Lower planter and hold hydraulic lever for an additional 30 seconds to rephase lift cylinders.
9. If equipped with row markers, remove lockups and place in storage position.
10. Lower hitch to level machine during planting.

**NOTE: Read following information for detailed instructions.**

#### Fold Switch

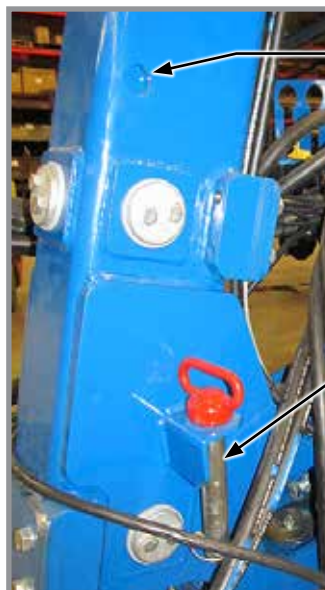
A magnetic switch that is located at the pivot point on L.H. wing. This switch disables wing wheel and axle functions once planter begins to unfold. It also opens the lockout valve, allowing planter to lower into planting position.



**NOTICE**

**DO NOT** fold or unfold planter without planter attached to a tractor. **DO NOT** unhitch planter from tractor unless fully folded for transport or fully unfolded with planting units lowered to ground.

1. Remove and store locking pin on drawbar hitch.  
Remove lockups.

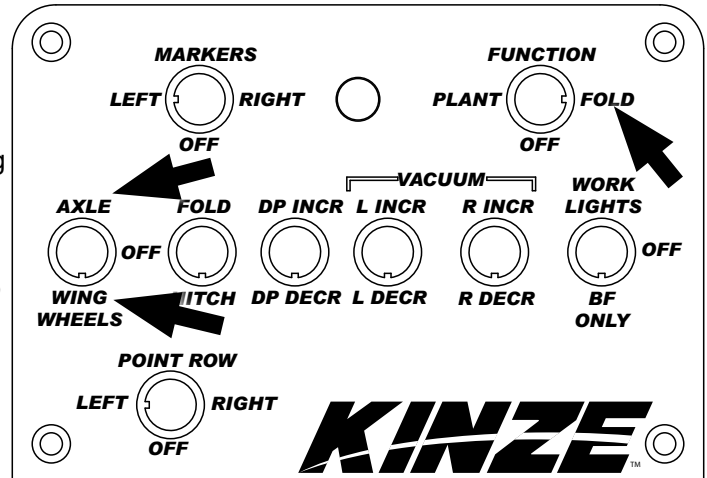


Install locking pin here for transport

Locking pin storage

**Locking Pin for Drawbar Hitch**

2. Place FUNCTION switch on control box in fold position.
3. Operate the proper hydraulic tractor control and press and hold the WING WHEEL switch down to lower wing wheels into field turnaround position.
4. Operate the proper hydraulic tractor control and press and hold the AXLE switch up to lower transport axle to field turnaround position. Axle cylinders will stay at the correct height. If equipped with flip axle, move tires to field turnaround position as shown below.



Control Box



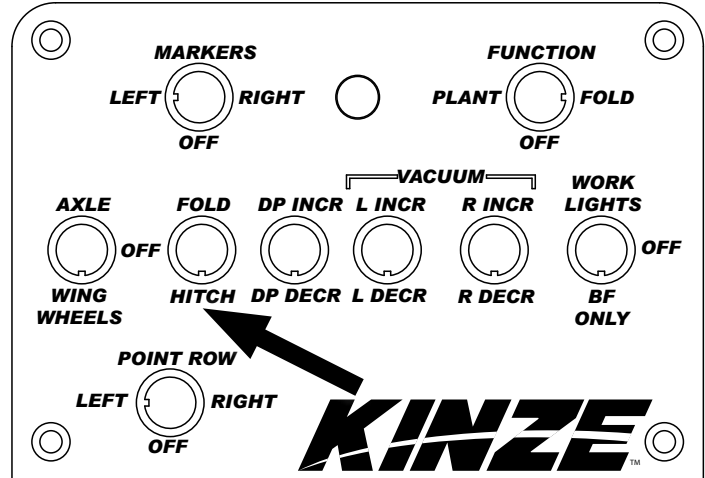
Wing Wheels in Field Turnaround Position



Flip Axle in Field Turnaround Position

5. For planters equipped with drawbar hitch, operate proper hydraulic tractor control and press and hold the HITCH button down to raise drawbar to unhook wings.

For planters equipped with 2-point hitch, operate proper hydraulic tractor control to lower drawbar to unhook wings.



Control Box



Hitch Release from Wing Hook

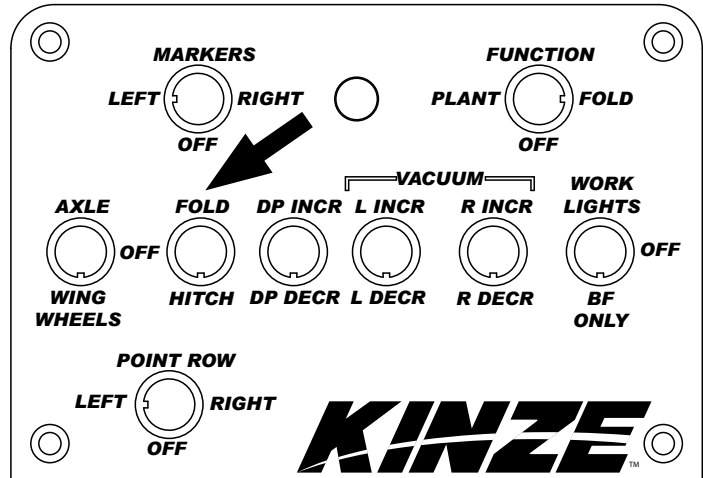
**NOTICE**

Unfolding planter without using tractor to assist may cause equipment damage especially in soft conditions or when loaded with seed or fertilizer. Use tractor to reduce stress on frame, drive, and transport components.

- Operate the proper hydraulic tractor control and press the FOLD switch up to move wings out, away from tractor. Planter is completely unfolded when stub wings are latched into the H-frame as shown in bottom photos.



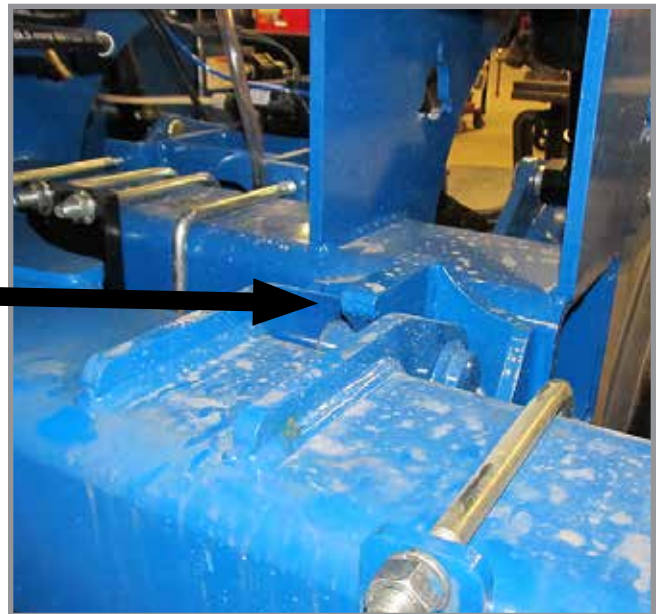
Planter Unfolding



Control Box



Stub Wing Latched into Frame



- Lower drawbar or 2-point hitch to level machine during planting.
- Lower planter and hold hydraulic lever for an additional 10-15 seconds to rephase cylinders.



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## TRANSPORT TO FIELD SEQUENCE USING BLUE VANTAGE

Position planter in a relatively flat open area without furrows, etc.

**NOTICE**

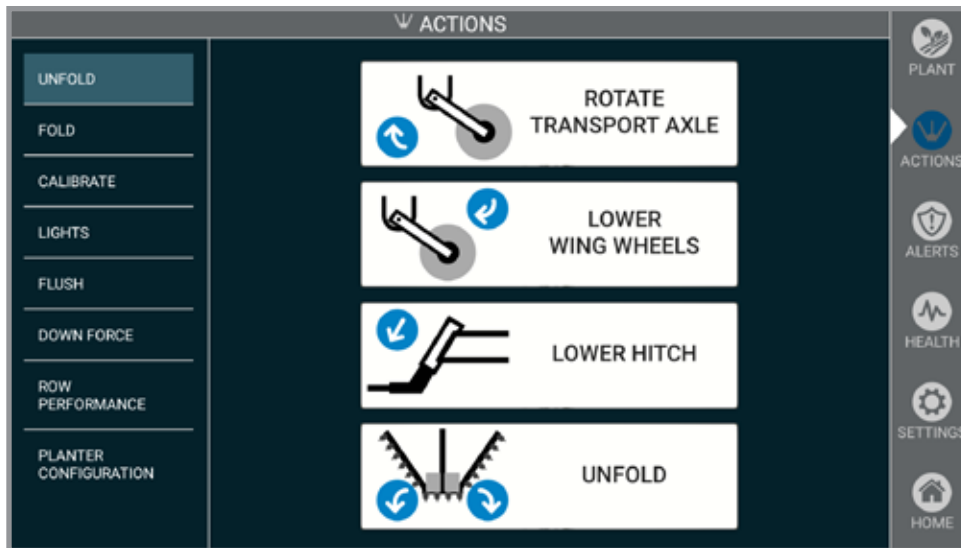
Tractor must be in neutral and allowed to roll freely when unfolding to prevent equipment damage, especially in soft conditions or when loaded with seed. Use tractor assist as needed to aid in unfolding and to reduce stress on frame and transport components.

**NOTICE**

DO NOT fold or unfold planter without planter attached to a tractor. DO NOT unhitch planter from tractor unless fully folded for transport or fully unfolded with planting units lowered to ground.

**WARNING**

Improperly operating or working on this equipment could result in death or serious injury. Make sure there is no one in the area of the moving parts of the planter.



1. Remove lockups.
2. Navigate to Actions, then select “UNFOLD”.
3. Press and hold “ROTATE TRANSPORT AXLE”. Operate proper hydraulic tractor control to lower transport axle to field turnaround position. Axle cylinders will automatically stop at correct height.
4. Press and hold “LOWER WING WHEELS”. Operate proper hydraulic tractor control to lower wing wheels into field turnaround position.
5. Press and hold “LOWER HITCH”. Operate proper hydraulic tractor control to unhook the wings.
6. Press and hold “UNFOLD”. Operate proper hydraulic tractor control to move wing out, away from tractor. Planter is completely unfolded when stub wings are latched into the H-frame.

**Note: Place tractor in reverse and slowly reverse when unfolding to prevent damage to wheel arm.**

7. Lower planter and hold hydraulic lever for an additional 30 seconds to rephase lift cylinders.
8. If equipped with row markers, remove lockups and place in storage position.
9. Lower hitch to level machine during planting.

**FIELD TO TRANSPORT SEQUENCE USING CONTROL BOX**

(If applicable, refer to [See “Field to Transport Sequence Using Blue Vantage” on page 2-29](#))

Position planter in a relatively flat open area without furrows, etc.

**SUMMARIZED FIELD TO TRANSPORT SEQUENCE  
USING CONTROL BOX****NOTICE**

Tractor must be in neutral and allowed to roll freely when folding to prevent equipment damage, especially in soft conditions or when loaded with seed or fertilizer. Use tractor assist as needed to aid in unfolding and to reduce stress on frame and transport components.

**The control box and VT (virtual terminal) should not be used at the same time. Make sure markers are disabled on the VT when the control box is being used to fold/unfold the planter.**

1. If equipped with row markers, remove lockups from storage and install on marker cylinder rods.
2. Place function switch on control box in FOLD position.
3. Place planter into field turnaround position.
4. Lift drawbar or 2-point hitch to level planter frame.
5. Fold wings in toward tractor. As wing hooks approach the hitch tube, adjust hitch height to allow hooks to pass above it. The planter is fully folded when wing hooks are beyond hitch tube.
6. Lift hitch to lock wings into place after folding.
7. Raise transport axle to transport height or, if equipped with flip-axle, roll tires fully into forward transport position.
8. Raise wing wheels into transport position.
9. If equipped with drawbar hitch, raise hitch slightly above transport position, install hitch locking pin, and lower hitch onto pin.
10. Install lockups.

**NOTE: Read following information for detailed instructions.**

**NOTICE**

**DO NOT** fold or unfold planter without planter attached to a tractor. **DO NOT** unhitch planter from tractor unless fully folded for transport or fully unfolded with planting units lowered to ground.

1. If equipped with row markers, remove lockups from storage and install on marker cylinder rods.



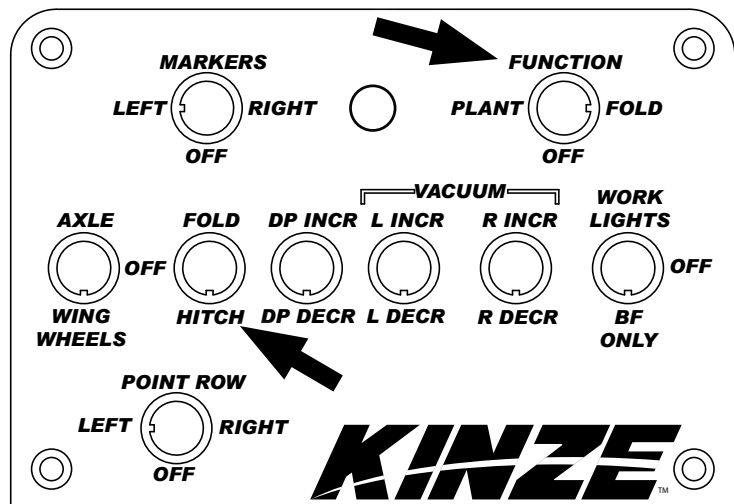
**Row Marker Safety Lockup Installed**

2. Operate proper hydraulic tractor control to raise planter into field turnaround position.



3. Place FUNCTION switch on control box in fold position.
4. For planters equipped with drawbar hitch, operate proper hydraulic tractor control and press the HITCH switch down to raise drawbar to level planter frame.

For planters equipped with 2-point hitch, operate proper hydraulic tractor control to raise drawbar to level planter frame.



**Control Box**

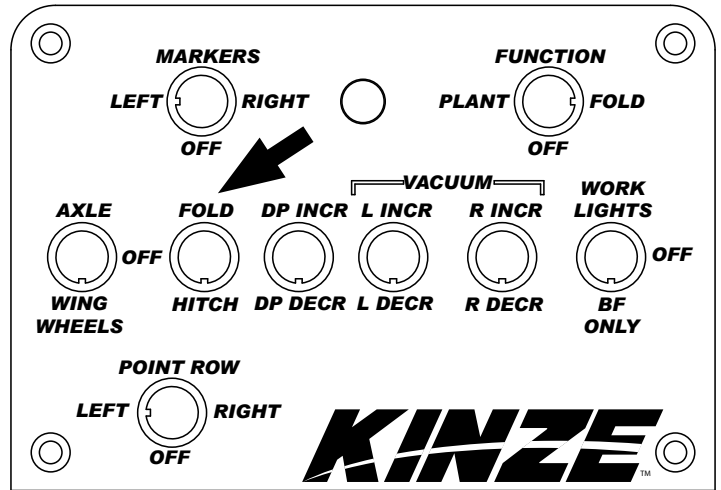


**NOTICE** Unfolding planter without using tractor to assist may cause equipment damage especially in soft conditions or when loaded with seed or fertilizer. Use tractor to reduce stress on frame, drive, and transport components.

5. Operate the proper hydraulic tractor control and press the FOLD switch up until 2 hooks are over the top of the inner hitch.
6. Lift drawbar or 2-point hitch to lock wings into place after folding.



Planter Folding

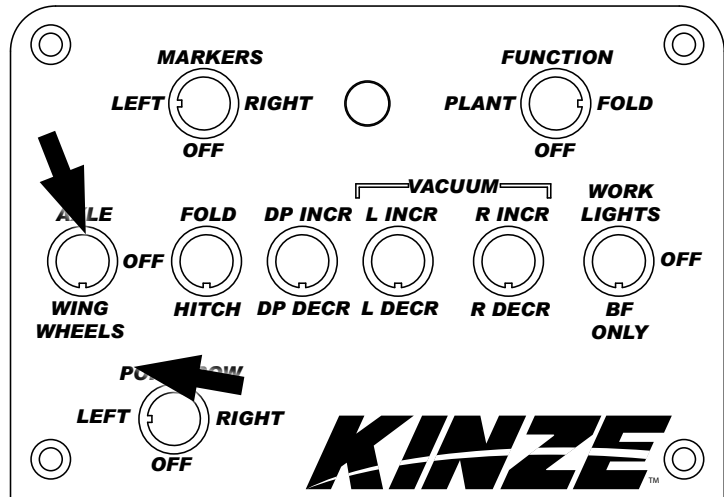


Control Box



Wing Hook Locked

7. Operate the proper hydraulic tractor control and press the AXLE switch up to raise transport axle to either transport height, or if equipped with flip axle, to the rest position as shown below.
8. Operate the proper hydraulic tractor control and press the WING WHEELS switch down to raise wing wheels into transport position.



Control Box

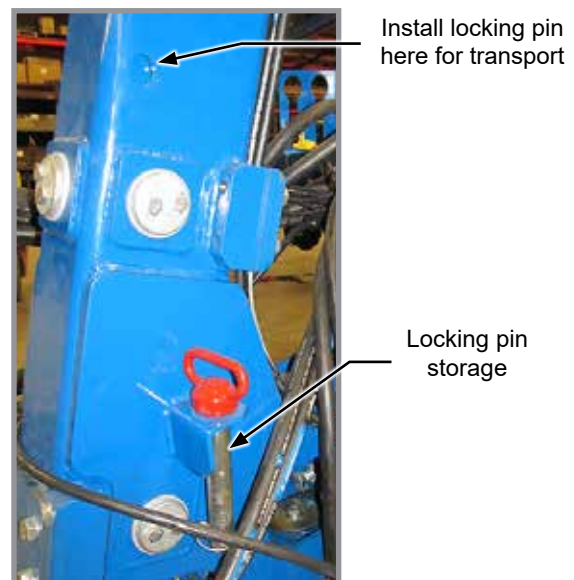


Wing Wheels in Transport Position



Flip Axle in Rest Position

9. Install locking pin on drawbar.
10. Install lockups.



Locking Pin for Drawbar Hitch

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## FIELD TO TRANSPORT SEQUENCE USING BLUE VANTAGE

Position planter in a relatively flat open area without furrows, etc.

**NOTICE**

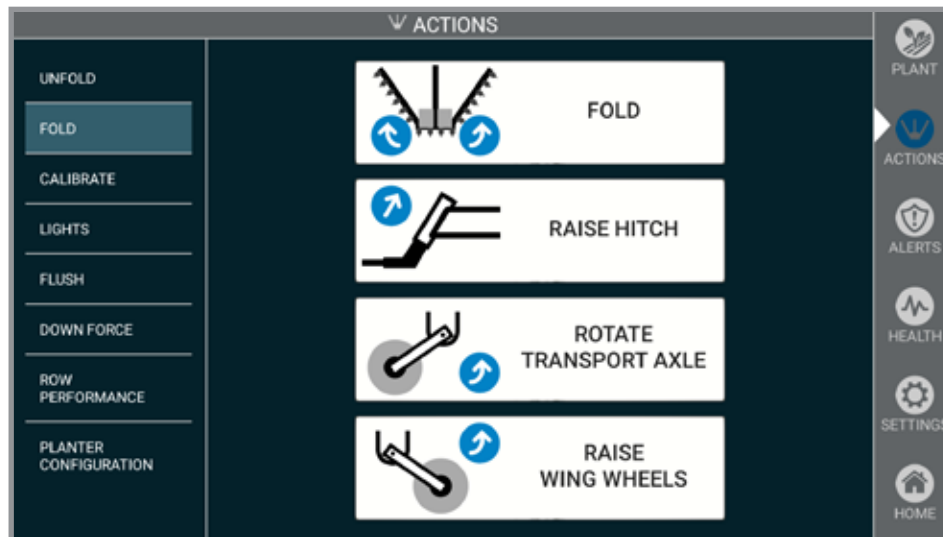
Tractor must be in neutral and allowed to roll freely when folding to prevent equipment damage, especially in soft conditions or when loaded with seed or fertilizer. Use tractor assist as needed to aid in folding and to reduce stress on frame and transport components.

**NOTICE**

DO NOT fold or unfold planter without planter attached to a tractor. DO NOT unhitch planter from tractor unless fully folded for transport or fully unfolded with planting units lowered to ground.

**WARNING**

Improperly operating or working on this equipment could result in death or serious injury. Make sure there is no one in the area of the moving parts of the planter.




1. If equipped with row markers, remove lockups from storage and installation marker cylinder rods.
2. Navigate to “ACTIONS”, then select “FOLD”.
3. Place planter into field turnaround position.
4. Press and hold “RAISE HITCH” (If equipped). Operate proper hydraulic tractor control to raise drawbar to level planter frame.
5. Press and hold “FOLD”. Operate proper hydraulic tractor control until 2 hooks are over the top of the inner hitch.

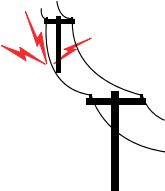
**Note: If tractor assist is needed place tractor in forward and slowly move forward when unfolding to prevent damage to wheel arm.**

6. Lift drawbar hitch to lock wings into place after folding.
7. Press and hold “ROTATE TRANSPORT AXLE” button. Operate proper hydraulic tractor control to raise transport axle to either transport height.
8. Press and hold “RAISE WING WHEELS”. Operate proper hydraulic tractor control to raise wing wheels into transport position.
9. Install locking pin on drawbar (if equipped).
10. Install lockups.

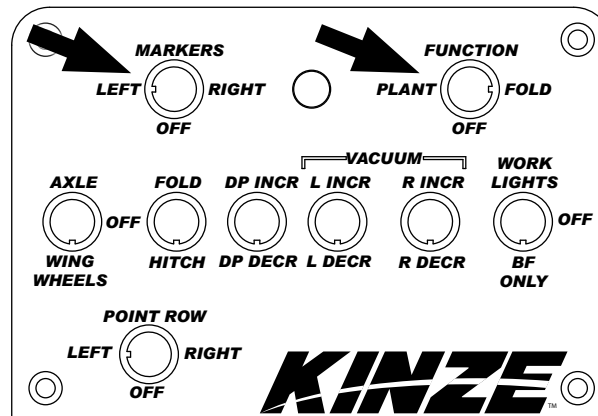
## ROW MARKER OPERATION USING CONTROL BOX


**DANGER**

Contacting or coming close to power lines or other high energy sources will cause death or serious injury.



Keep away from power lines or high energy sources at all times.



Control Box

Two solenoid valves on valve block at rear L.H. side of center frame, and a three position selector switch on control console permit operator to lower or raise desired row marker.

**NOTE: See row marker adjustments on following pages. If the planter is equipped with Blue Drive refer to M0288 - Kinze Blue Vantage Operator's Manual for marker control.**

1. Place FUNCTION switch in PLANT position.
2. Place MARKERS switch in LEFT or RIGHT position.
3. Toggle switch to other side to operate opposite row marker.
4. Raise row marker at end of field.
5. After turn, lower the pre-selected row marker.
6. Continue to follow this procedure.



Row Marker Solenoid Valves

**NOTE: Both row markers can be lowered by operating switch in each position and hydraulic control twice. Row markers raise simultaneously with hydraulic control in raise position.**

If electrical system does not operate properly:

- Check fuse.
- Check wiring connections.
- Check control switch.
- Check solenoid. SOLENOID HOUSING IS MAGNETIZED WHEN ENERGIZED.

## ROW MARKER SPEED ADJUSTMENT

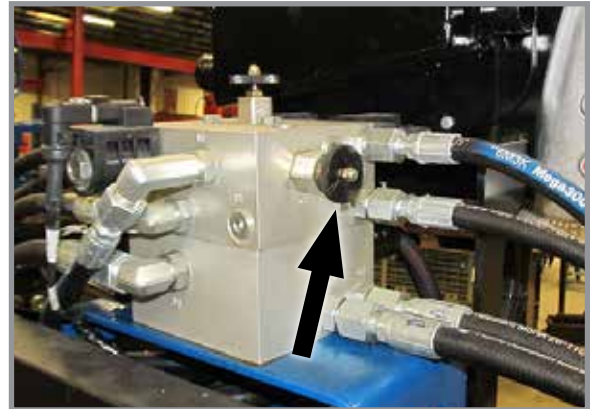
### NOTICE

Excessive row marker travel speed can damage row markers. Adjust flow controls before row markers are first used.

Marker hydraulic system includes two flow control valves. One flow control valve sets lowering speed and one sets raising speed of both markers. Flow controls determine amount of oil flow restriction through valves, varying marker travel speed.

Loosen jam nut and turn control clockwise, or IN to slow travel speed. Turn counterclockwise, or OUT to increase travel speed. Tighten jam nut after adjustments are complete.

**NOTE: Tractors with flow control valves. Make row marker speed adjustment with tractor flow controls in maximum position. After row marker speed is set, adjust tractor flow controls to allow hydraulic control to stay in detent during marker raise or lower cycle.**

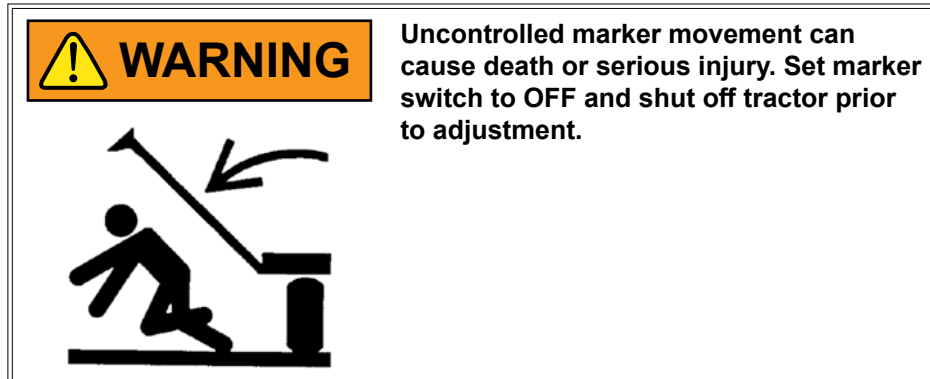


Row Marker Speed Control Adjustment

**NOTE: Hydraulics operate slowly when oil is cold. Make all adjustments with oil warm.**

**NOTE: On a tractor where oil flow cannot be controlled, tractor flow rate may be greater than rate marker cylinder can accept. Hold tractor hydraulic control lever until cylinder reaches end of its stroke. This occurs most often on tractors with an open center hydraulic system.**

## ROW MARKER CABLE ADJUSTMENT



**NOTE:** Operate two-fold or three-fold row markers with the tractor's hydraulic valve in float position.

**NOTE:** A cable or chain may be used. For continuity, cable will be used in this manual.

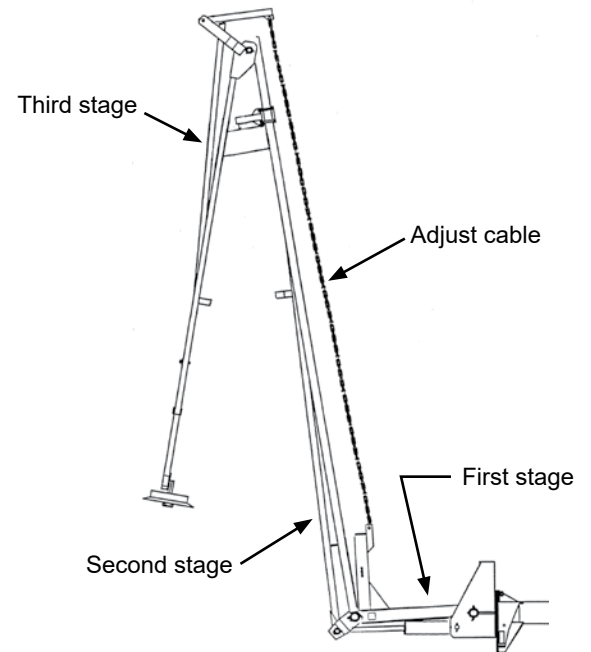
Cable adjustment is critical. Adjust with second stage of marker in vertical position and first stage in horizontal position.

Cable must be adjusted so third stage of marker is pulled out as soon as second stage begins outward travel. Cable stretches with use and needs routine adjustment. It may be necessary to twist for a finer adjustment.

Marker cable is PROPERLY ADJUSTED if marker blade pushes dirt 12" (30.5 cm) or less as marker completes fold into field operating position. Cable should have some slack when marker is in field operating position.

Marker cable is TOO LOOSE and should be adjusted if marker blade pushes dirt more than 12" (30.5 cm) as it completes the fold into field operating position.

Marker cable is TOO TIGHT if it will not allow marker blade to follow ground contour and cable is tight when marker is in field operating position.

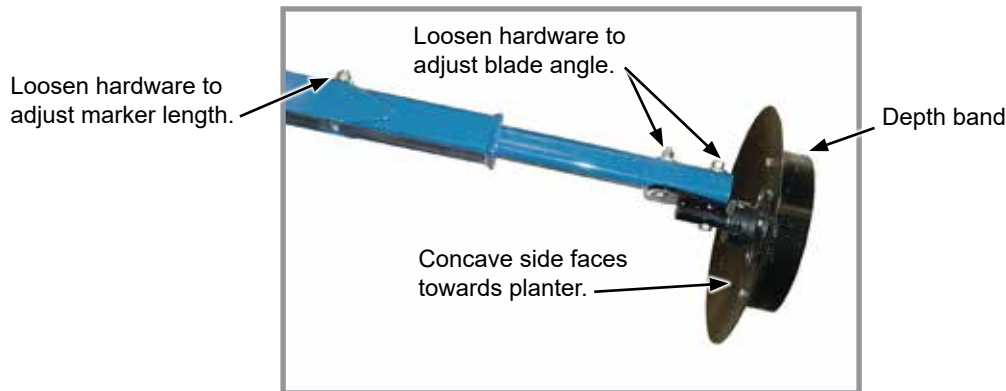


**ROW MARKER LENGTH AND DISC BLADE ADJUSTMENT**

1. Multiply number of rows by the average row spacing in inches to determine total planting width.

Row Marker Lengths	
12 Row 30"	360" (914.4 cm)
16 Row 30"	480" (1,219.2 cm)
24 Row 30"	720" (1,828.8 cm)

2. Lower planter and row marker assembly to ground.
3. Measure from planter center line to a point where blade contacts ground.
4. Adjust row marker extension so distance from marker disc blade to center line of planter is equal to total planting width. Adjust right and left row marker assemblies equally and securely tighten clamping bolts.



**Row Marker Disc Blade Angle Adjustment**

**NOTICE**

Setting marker disc blade assembly at a sharper angle than needed adds stress to row marker assembly and shortens bearing and blade life. Set blade angle only as needed to leave a clear mark.

Marker disc blade is installed with concave side facing inward. Spindle assembly is slotted so hub and blade can be angled to throw more or less dirt.

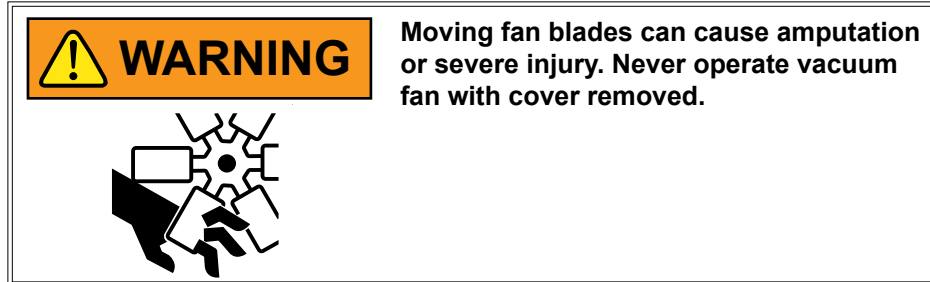
5. Loosen hardware and move assembly as required.
6. Tighten bolts to specified torque.
7. Do a field test to ensure markers are properly adjusted.

**NOTE: A notched marker blade is available from Kinze through your Kinze Dealer for use in more severe no till conditions.**



## VACUUM METER SYSTEM

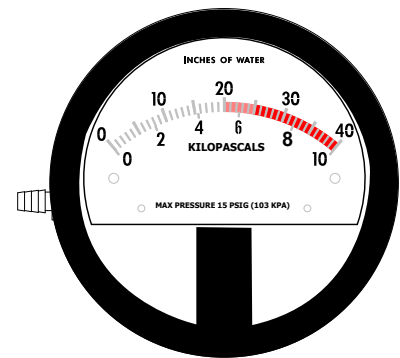
Kinze vacuum meter seed metering system includes seed meters, seed discs, and an air system consisting of a hydraulic driven vacuum fan which draws air through manifolds, hoses, and seed meters on each row unit.



## ANALOG VACUUM OR PRESSURE GAUGE

Analog vacuum or pressure gauge connects directly to vacuum meter (vacuum) or bulk fill (pressure) manifold and is tied into digital sending units.

Only adjustment is to “zero” needle with no vacuum or pressure present. If there is a significant difference between gauge and a reading taken at meters, a different manifold location should be found to connect hose to gauge and digital sending unit.



Analog Gauge

**NOTE:** Analog gauges are identical EXCEPT for plug and hose barb locations in side of gauge housing. DO NOT connect vacuum meter or bulk fill hose to wrong gauge. Check plug and hose barb installation if readout is erratic or appears inaccurate.

**BULK FILL SYSTEM****WARNING**

Do not remove lid during machine operation. Contents are pressurized and could result in death, serious injuries or equipment damage.

Review operator manual for proper filling procedure.

**CAUTION**

Seed flying out of disconnected delivery tube at high velocity can cause injury. Do not disconnect delivery tubes when system is operating.

**DANGER**

**DO NOT ENTER.** Hazardous conditions inside will result in death or serious injury. Follow OSHA confined space procedures.

**NOTICE**

Foreign materials can plug system. Make sure seed is clean and free of debris when filling bulk fill hoppers.

**NOTICE**

Do not turn on system with tractor engine at full speed or system damage may occur.

**NOTICE**

Do not operate bulk fill system above maximum system operating pressure of 20 inches of water or seed bridging may occur.

1. **Before filling hoppers, See "Additives" on page 3-18 for additives information.** Fill hoppers with seed, then twist lid clockwise to close.
2. Start bulk fill delivery system with tractor engine at idle.
3. Increase engine speed to full and set initial system pressure using flow control valve.



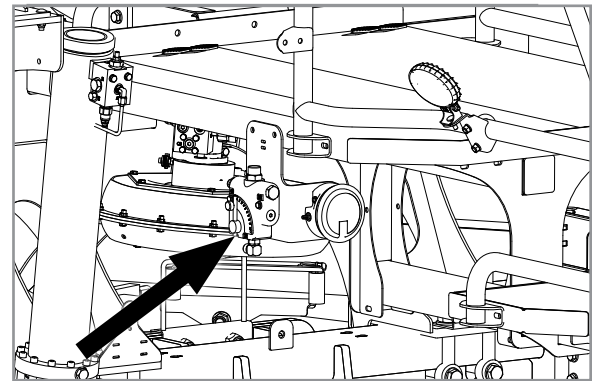
Bulk Fill Lid

**Note:** For models equipped with True Depth hydraulic down force tied into the bulk fill circuit, set the tractor's control valve (SCV) to 100%. Then use the Flow Control Valve Mounted on the R.H. front side of the tool bar to set the desired bulk fill pressure.

4. Allow system to warm up and adjust pressure if necessary.

Recommended pressures:

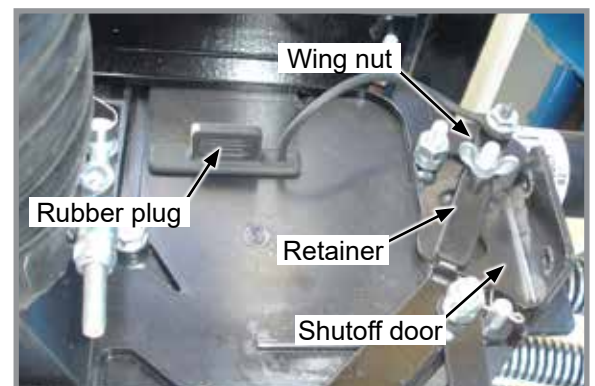
- Corn – 12 inches (30.5 cm) of water
- Soybeans – 10 inches (25.4 cm) of water
- Actual pressure needed is affected by seed size, shape, and coating.



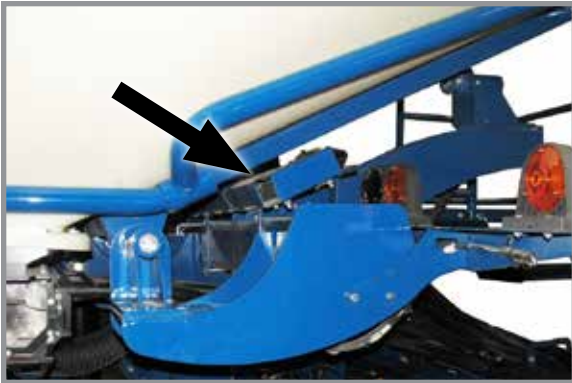
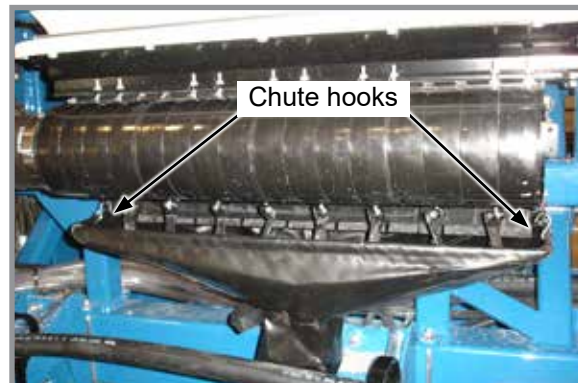
Flow Control Valve (True Depth)

## BULK FILL ENTRAINER ACCESS

1. Shut down bulk fill system.
2. Loosen wing nut and turn retainer holding shutoff door in its storage location.
3. Remove rubber plug closest to area in entrainer needing attention.
4. Insert shutoff door into open slot and push into entrainer at a slight upward angle.
5. When work is complete, remove shutoff door, return door to storage location, and plug open slot.



Bulk Fill Entrainer (End View)

**BULK FILL TANKS - CLEAN OUT****Cleanout Chute Storage Location****Cleanout Chute Installed**

1. Remove bulk fill tank cleanout chute from storage location under L.H. bulk fill tank.
2. Position tube of chute under entrainer and attach hooks on each end of entrainment assembly.
3. Open cleanout doors and empty tank.
4. Close all cleanout doors and return cleanout chute to storage location.

## BULK FILL SCALE PACKAGE OPTION (2021 PRODUCTION ONLY)

### NOTICE

High-pressure water can damage display. Remove display before power washing planter.

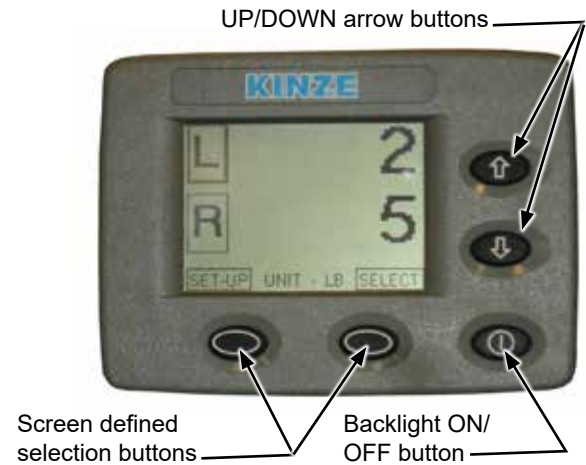
### NOTICE

Remove and store display at end of planting season. Damage from sun and weather exposure may result.

- Provides seed weight or estimated acres remaining for each bulk fill hopper.
- Displays total (gross) seed weight or estimated acres remaining for both hoppers combined.
- Warns operator when seed goes below a pre-defined level (ISO display).

Operation of Bulk Fill Scale Package display is controlled by buttons located on its face:

- Two screen-defined selection buttons.
- Backlight ON/OFF button.
- UP/DOWN arrow buttons.
- Screen position is changed by loosening thumb screw on mount at back of monitor and repositioning screen.



SETUP BULK FILL SCALE PACKAGE DISPLAY

1. Press SET-UP button.



2. First setup screen displays and ALARM LEVEL box is highlighted.
3. Press SELECT button.
4. Press UP or DOWN arrows to change alarm weight level. Select BACK to save changes.
5. Press UP or DOWN arrows to highlight WEIGHT/ACRE MODE box. Press SELECT button.
6. Press UP or DOWN arrow buttons to toggle between weight or acre mode. This selection affects if values are displayed as pounds or estimated acres of seed remaining. Press BACK to save changes.



7. Press DOWN arrow to select second set-up screen.

**NOTE: CALIBRATION# and SETUP# are automatic and do not need to be changed.**

8. Select CONTRAST or BACKLIGHT. Use UP or DOWN arrow buttons to change levels. Press BACK to save changes.
9. Select BACK to return to main screen.



MONITOR SEED LEVELS

1. Main screen displays information for left and right hoppers.
2. Select either L or R for individual hopper status information.
3. Select BACK to return to main screen.
4. Press down arrow once or twice to display GROSS screen. Combined status information for both hoppers is shown.
5. Press down arrow again to return to main screen.



## MONITOR SEED LEVELS

1. Main screen displays information for left and right hoppers.
2. Select L or R for individual hopper status information.
3. Select BACK to return to main screen.
4. Press down arrow once or twice for GROSS screen to appear. This provides combined status information for both hoppers.
5. Press down arrow again to return to main screen.



**BULK FILL SCALE PACKAGE OPTION (2022 PRODUCTION AND ON)****NOTICE**

High-pressure water can damage display. Remove display before power washing planter.

**NOTICE**

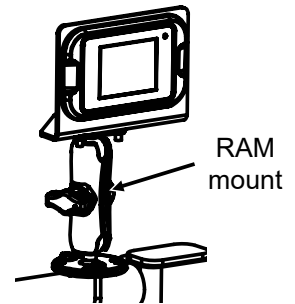
Remove and store display at end of planting season. Damage from sun and weather exposure may result.

**Bulk Fill Scale Package is capable of:**

- Displaying seed weights and estimated acres remaining for bulk fill hoppers separately.
- Setting alarm to warn operator when seed goes below a pre-defined level.

**NOTE: Operation of Bulk Fill Scale Package display is controlled by touchscreen.**

**NOTE: Screen position is changed by loosening the thumb screw on RAM™ mount.**





**To monitor seed levels (Main Screen):**

**NOTE: Only applicable to Ag Leader InCommand, refer to Blue Vantage manual for bulk fill scale user information.**

1. Main screen displays information for left and right hoppers.
2. Tap "Weight" to display left and right hopper weight.
3. Tap "Area to Empty" to display left and right acres to empty.



4. Tap either "L" or "R" to display detailed hopper screen.

**NOTE: "Zero" is selected to zero hopper that is selected. If hopper(s) is zeroed out with seed, weight in hopper will not be recognized. To reset hopper correctly seed must be emptied from hopper(s) and then zeroed to reset.**



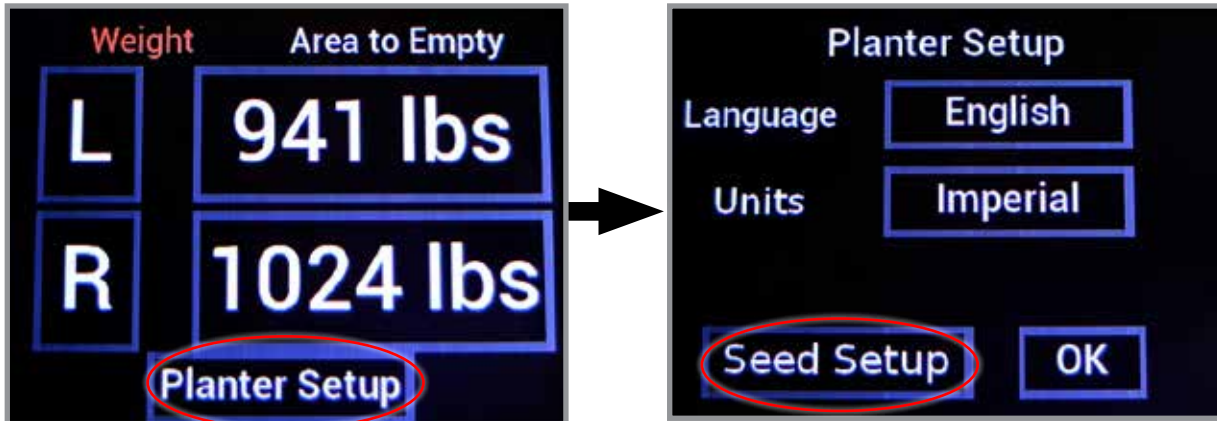
5. Tap "Back" to return to main screen.
6. Tap "Planter Setup" to enter Seed information. See follow page for more information.

To enter seed information (Not applicable on Blue Vantage):

**NOTE: Seed information entered must be accurate for remaining estimated acres to calculate correctly.**

- SEEDS/ACRE is population rate.
- SEEDS/LB value comes from seed specifications.

1. From main screen, tap "Planter Setup".
2. From planter setup screen, tap "Seed Setup".

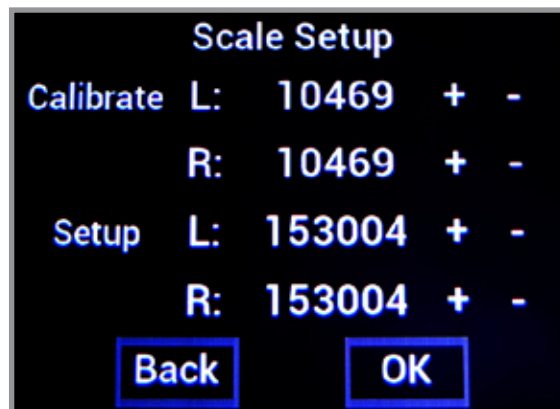


3. To change values in either "Seeds/Ac", "Seeds/lb", or "Alarm Level" tap in appropriate box.
4. At input screen, enter desired value. Tap "OK".



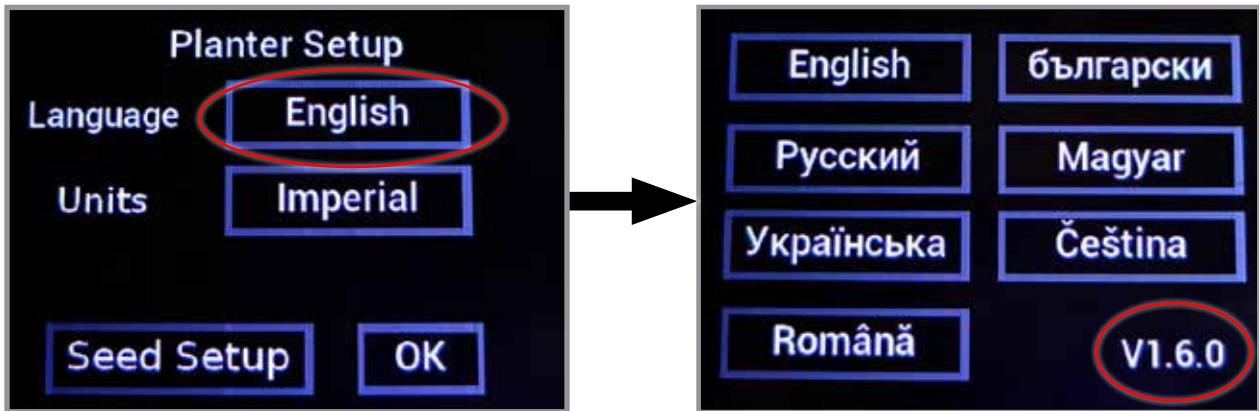
5. Once desired values have been entered tap "OK", to confirm changes tap "Accept" to return to main screen.

**NOTE: It is NOT RECOMMENDED to make adjustments to setup in the "Scale Setup" screen.**



**Software Version:**

1. From main screen, tap "Planter Setup".
2. Tap on "English" to display software version.

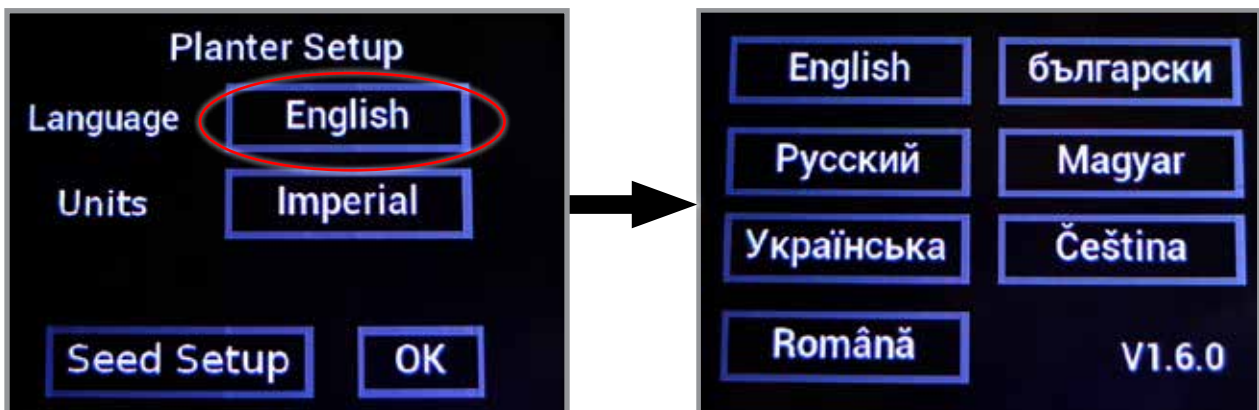


4. Tap "English" to return to planter setup screen.
3. Tap "OK" to return to main screen.

**Language/Units:**

**NOTE: English is the default language. Imperial is the default units.**

1. From main screen, tap "Planter Setup".
2. Tap on "English" to display language options.



3. Tap on desired language to select and return to planter setup screen.
4. Tap on "Imperial" to switch to metric units and vice versa.

**NOTE: If units are switched back and forth between imperial and metric, measurements will round up each time.**

3. Tap "OK" to return to main screen.

## AG LEADER INCOMMAND 1200 DISPLAY

The InCommand 1200 is a full-featured display for any precision farming operation. A large, full-color 12.1" HD touchscreen display is easy to read and offers powerful, year-round precision farming tools. Mapping, planter and application control, yield monitoring, real-time data logging, and more – are all controlled from the cab using the InCommand display.

Four video camera inputs provide operators a better view of equipment operation and safety by allowing them to view live video on the display.

**NOTE: See InCommand operator manual for installation and programming.**



Ag Leader InCommand Display

## KINZE TRUE DEPTH DISPLAY

Kinze True Depth provides on demand row by row hydraulic row unit down force ranging from 100 lbs. up force to 600 lbs. down force at 2350 psi. The system includes a 7" in cab standalone screen display with antiglare screen protector and RAM mount, electronic control modules, harnesses, gauge wheel sensors, hydraulic cylinders, upper and lower cylinder mounts, and valves.

**NOTE: See True Depth Operator's Manual for system operation and programming.**



Kinze True Depth Display

## KINZE BLUE VANTAGE

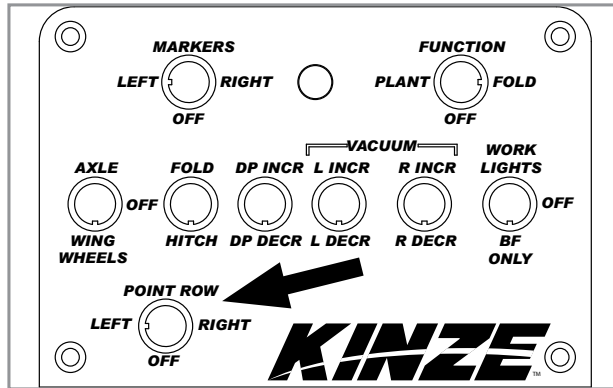
Blue Vantage can be ready to plant in three taps after proper setup. The health screen provides all critical planting parameters and controls. The grower can observe row-by-row planting performance in real-time.

**NOTE: See Kinze Blue Vantage Operator's Manual for system operation and programming.**



Kinze Blue Vantage

## POINT ROW CLUTCHES



Control box



Point row clutch

Electric-activated clutches disengage drive on either half of planter for finishing up fields or for long point row situations. Clutch selector switch is located on tractor control box.

**NOTE:** Liquid fertilizer piston pump has its own drive wheel and is not affected by point row clutch.

### NOTICE

Switch must be OFF when planter is not in use or tractor battery will be drained.

Clutch consists of a wrap spring riding on an input and output hub. Wrap spring is wrapped tightly over hubs during operation locking them together. Higher speeds create a tighter grip of spring on hubs.

Input end of spring is bent outward and is called the control tang. Control tang fits into a slot in stop collar located between input and output hubs over wrap spring. If stop collar is allowed to rotate with input hub, clutch is engaged. If stop collar is stopped from rotating, control tang connected to it is forced back and spring opens. This allows input hub to continue rotating without transmitting torque to output hub, stopping planter drive.

Stop collar is controlled by an electric solenoid and an actuator arm. When selector switch on tractor control box is OFF, solenoid coil is NOT ENERGIZED and actuator arm will not contact stop on stop collar, allowing it to rotate with hubs and drive planter.

When operational switch is in "DISENGAGE" (right or left) solenoid coil IS ENERGIZED and plunger in solenoid coil pulls actuator arm against stop on stop collar, disengaging wrap spring and stopping planter drive.

## FIELD TEST

Perform a field test with any change of field and/or planting conditions, seed size or planter adjustment to ensure proper seed placement and operation of row units.

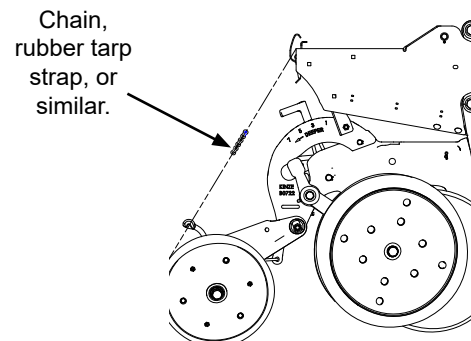
- Check planter for front to rear and lateral level operation. See [“See “Level Planter” on page 2-16.](#)
- Check **all** row units to be certain they are running level. Row unit parallel arms should be approximately parallel to the ground when planting.
- Check row markers for proper operation and adjustment. See [“See “Row Marker Speed Adjustment” on page 2-32,](#) [“See “Row Marker Cable Adjustment” on page 2-33,](#) and [“See “Row Marker Length And Disc Blade Adjustment” on page 2-34.](#)
- Check for proper application rates and placement of granular chemicals on **all** rows. See [“See “Field Check Granular Chemical Application” on page 2-50.](#)
- Check for desired depth placement and seed population on **all** rows. See [“See “Field Check Seed Population” on page 2-48.](#)
- Check for proper application rates of fertilizer on **all** rows. [See “General Planting Rate Information” on page 5-1](#)

Reinspect machine after field testing.

- Hoses And Fittings
- Bolts And Nuts
- Cotter Pins And Spring Pins
- Drive Chain Alignment

## FIELD CHECK SEED POPULATION

1. Tie up one or more sets of closing wheels by running a chain or rubber tarp strap between the hopper support panel and closing wheels. It may be necessary to decrease closing wheel arm spring tension.
2. Plant a short distance and check to see if seed is visible in the seed trench. Adjust planting depth to a shallower setting if seed is not visible and recheck.



Planting depth adjustment handle



Planting Depth Adjustment

3. Measure  $\frac{1}{1000}$  of an acre. See chart for correct distance for row width being planted. For example, planting 30" rows  $\frac{1}{1000}$  of an acre is 17' 5".

$\frac{1}{1000}$ Acre Seed Population Count Row Width/ Distance		
Distance	26'2" (66.5 cm)	17'5" (44.4 cm)

**NOTE: Seeds may bounce or roll when planting with closing wheels raised and planting depth set shallow affecting seed spacing accuracy.**

4. Count seeds in measured distance.
5. Multiply number of seeds placed in  $\frac{1}{1000}$  of an acre by 1000. This gives total population.

EXAMPLE: 30" row spacing 17' 5" equals  $\frac{1}{1000}$  acre.  
26 seeds counted x 1000 = 26,000 seeds per acre

Seed count can be affected by drive wheel and seed meter drive ratio, tire pressure, and/or seed meter malfunction.

1. If seed check shows average distance between seeds in inches is significantly different than seed rate chart indicates, first check drive ratio between drive wheel and seed meter. Check drive wheel air pressure, check for incorrect sprocket(s) in driveline and check drive and driven sprockets on transmission(s) for proper selection.
2. Check for seed meter malfunction. For example, if spacing between kernels of corn at the transmission setting being used is 8" and a gap of 16" is observed, a finger has lost its seed and not functioned properly. If two seeds are found within a short distance of each other, finger has metered two seeds instead of one.

## DETERMINING POUNDS PER ACRE

Seeds per acre  $\div$  Seeds per pound (from label) = Pounds per acre

If seeds per pound information is not available use the following averages:

2,600 seeds per pound for medium size soybeans  
15,000 seeds per pound for medium size milo/grain sorghum  
4,500 seeds per pound for medium size cotton

## DETERMINING BUSHELS PER ACRE

Pounds per acre  $\div$  Seed unit weight = Bushels per acre



Average Unit Weight of:

1 Bushel Soybeans = 60 Pounds (27.2 kg)  
1 Bushel Milo/Grain Sorghum = 56 Pounds (25.4 kg)  
1 Bushel Cotton = 32 Pounds (14.5 kg)

If seed population check shows planting rate is significantly different than seed rate chart shows or if a particular meter is not planting accurately, [See "Vacuum Seed Meter Maintenance" on page 6-20.](#)

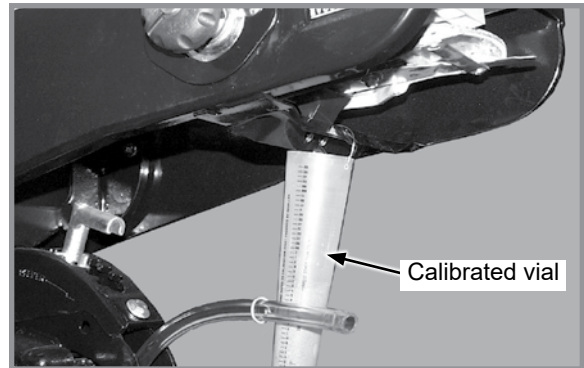
## FIELD CHECK GRANULAR CHEMICAL APPLICATION

Temperature, humidity, speed, ground conditions, flowability of different material, or meter obstructions can affect granular chemical rate of delivery.

 <b>WARNING</b>	<p><b>Agricultural chemicals can cause death or serious injury to persons, animals, and plants or seriously damage soil, equipment, or property. Read and follow all chemical and equipment manufacturers labels and instructions.</b></p>
	

Perform a field check to determine application rates.

1. Fill insecticide and/or herbicide hoppers.
2. Attach a calibrated vial to each granular chemical meter.
3. Lower planter and drive 1320 feet (402 M) at planting speed.
4. Weigh chemical in ounces caught in one vial.
5. For 30" row width, multiply that amount by 0.83 to determine pounds per acre.



**Granular Chemical Field Check**

**EXAMPLE:** You have planted for 1320 feet (402 M) at desired planting speed. You caught 12.0 ounces of chemical in one vial. 12.0 ounces times 0.83 equals 9.96 pounds per acre.

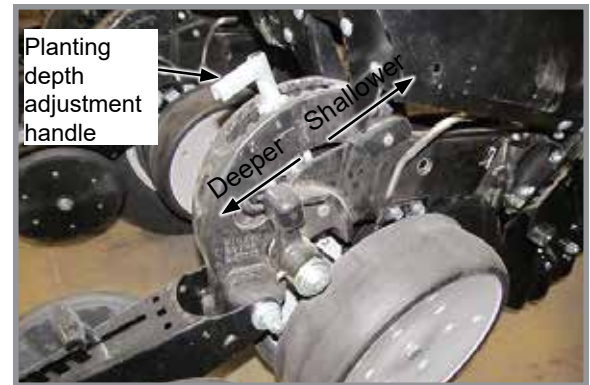
**NOTE: Check calibration of all rows.**



## PLANTING DEPTH

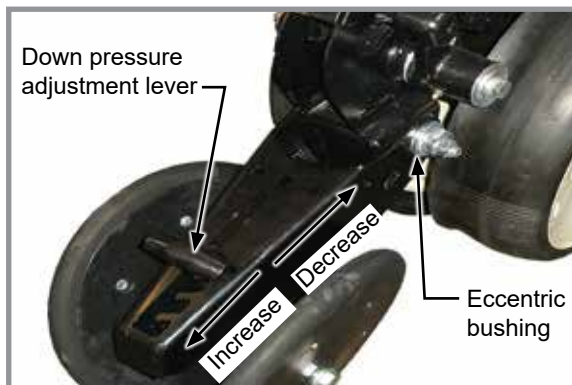
Planting depth is maintained by adjustable row unit gauge wheels. Depth adjustment range is approximately ½" to 3½" (1.2 to 8.8 cm).

1. Raise planter to remove weight from wheels.
2. Push down on depth adjustment handle and reposition it forward to decrease or rearward to increase planting depth. Initially adjust all units to the same setting.
3. Lower planter and check operation and planting depth of all row units. Readjust individual rows as needed for uniform operation.

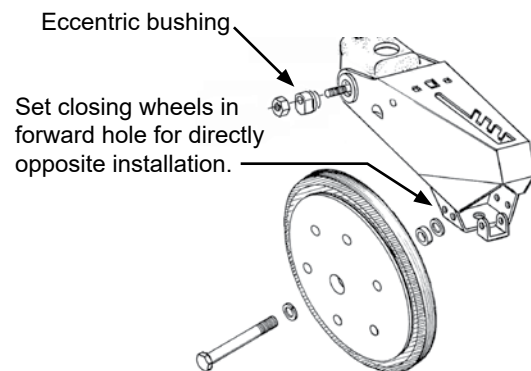


**Planting Depth Adjustment**

## “V” CLOSING WHEEL ADJUSTMENT (RUBBER OR CAST IRON)



**“V” Closing Wheel Adjustments**

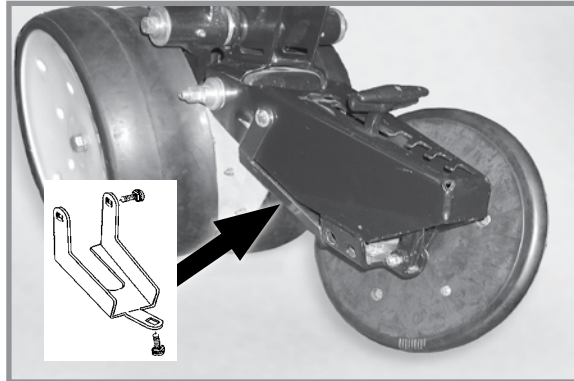


“V” closing wheels should have enough down pressure to close the seed trench and ensure good soil to seed contact. Move 5-position quick adjustable down force lever on the top of closing wheel arm to the rear to increase closing wheel spring pressure. Move lever forward to decrease pressure. Adjust all row units to a similar setting. Light soil usually requires less down force at average depth (approximately 2”) while heavy soil requires increased down force.

Eccentric bushings in the wheel arm stop allow for lateral adjustment of the “V” closing wheel assembly. Use a ¾” wrench to loosen hardware attaching closing wheel arm to wheel arm stop. Use another ¾” wrench to turn eccentric bushings until **closing wheels are aligned with seed trench**. Tighten hardware.

Closing wheels can be installed “offset” (to improve residue flow) or “directly” opposite. Use forward installation holes if set “directly” opposite.

---

**CLOSING WHEEL SHIELD (RUBBER OR CAST IRON “V” CLOSING WHEELS)**

**Closing Wheel Shield (closing wheel removed)**

Optional closing wheel shield is installed on underside of closing wheel arm to help prevent root balls and stalks from clogging closing wheels.

## SEED HOPPERS

Seed hoppers have a capacity option of 1.9 or 3.0 bushels.

**NOTE: Planters with the insecticide option are required to use only the 1.9 bushel hoppers.**

Use clean seed and make certain there are no foreign objects inside when filling seed hopper. **Replace hopper lids after hoppers are filled to prevent accumulation of dust or dirt in seed meter which can cause premature wear.**

Periodically empty hoppers completely to remove any foreign objects and to ensure proper seed meter operation.

Disengage hopper latch and lift hopper off hopper support. Disconnect vacuum meter and drive connections.



Seed Hopper



**DANGER**

Seed hopper is retained by an over-center latch. Wear gloves to prevent injury to hands while releasing the latch.

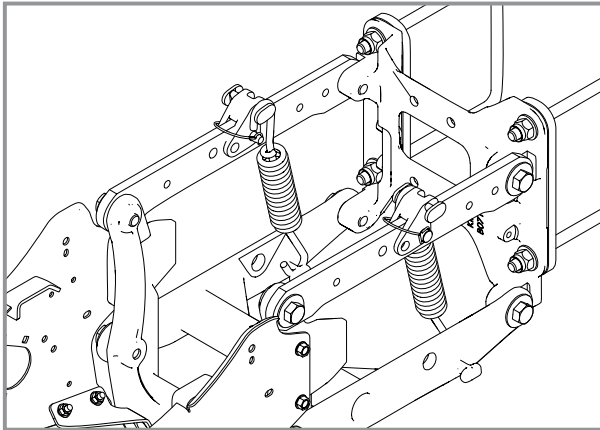
## MANUAL RUN BUTTON (BLUE DRIVE)



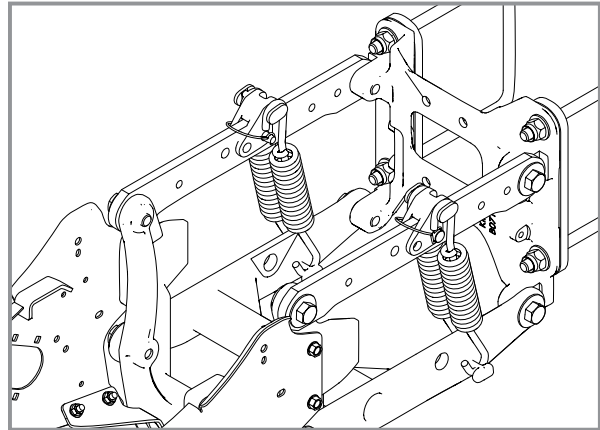
Use the manual run button to turn on the seed meter on each row unit to check functionality.

**QUICK ADJUSTABLE DOWN FORCE SPRINGS OPTION**

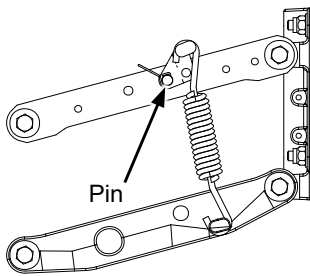
Quick adjustable down force springs increase penetration in hard soil and keep row unit from bouncing in rough field conditions. Two springs per row, one on each side parallel arms, are used unless equipped with row unit mounted no till coulters. Four springs per row are used with row unit mounted no till coulters.



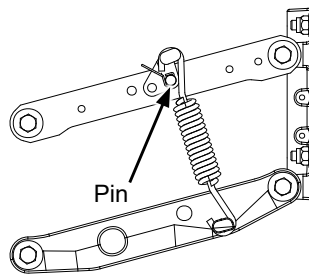
**Two Springs Per Row (Dual)**



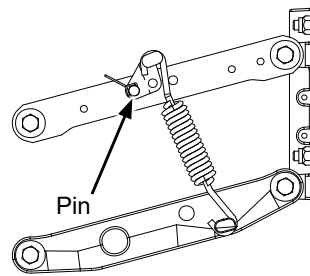
**Four Springs Per Row (Quad)  
(Row Unit Mounted No Till Coulters Only)**



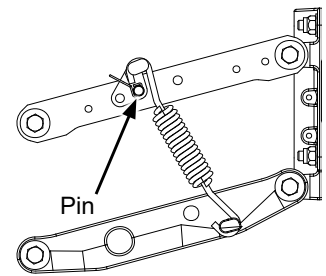
**Position 1 (Least)**



**Position 2**



**Position 3**



**Position 4 (Most)**

There are four positions to set down pressure spring tension.

**NOTICE**

Springs must be installed with open side of spring hooks toward seed hoppers to prevent binding on spring mount adjustment pins.

1. Raise planter and remove spring mount pin at top of spring.
2. Slide mount to desired position and install pin.

**NOTE: Adjust springs for field conditions. Too much down pressure in hard field conditions can cause row units to lift planter and keep drive wheels from making contact. Too much down pressure in soft field conditions can cause row unit to run too deep.**

Heavy Duty Spring Down Force Pressure*		
	2 Springs	4 Springs
Position	Heavy Duty P/N: D21337	Heavy Duty P/N: D21337
1	43 lb (19.5 kg)	80 lb (36.3 kg)
2	86 lb (39.0 kg)	144 lb (65.3 kg)
3	167 lb (75.7 kg)	307 lb (139.3 kg)
4	249 lb (113.0 kg)	470 lb (213.2 kg)

\*Pressure does not include weight of row unit, seed, or options.

## PNEUMATIC DOWN PRESSURE

Row unit down pressure can be adjusted on-the-go as field conditions change. ISOBUS or Blue Vantage monitor adjusts pressure (Older models may have a digital readout). One planter-mounted 12 VDC air compressor with 3-gallon capacity air tank supplies air for the down pressure system.



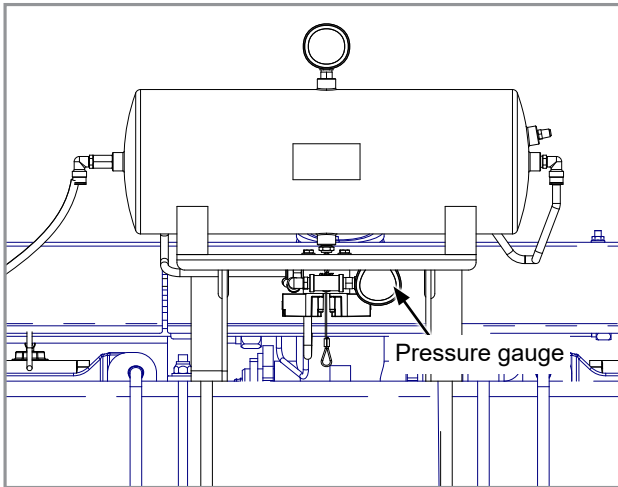
**Row Unit Air Spring**

Packages include upper and lower air spring mounting castings for pull row units, 150 psi rated air springs,  $\frac{3}{8}$ " O.D. nylon hoses, dual solenoid air valve and stainless steel, 160 psi, 2" liquid-filled gauge and planter wiring harness.

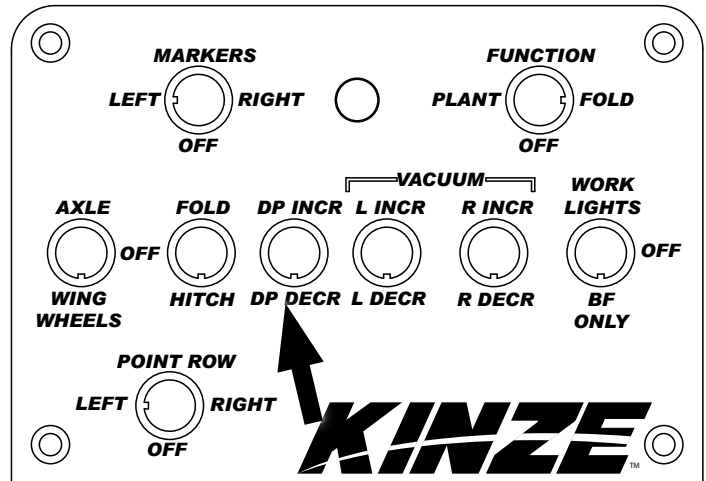
**NOTE: Assist springs are available through your Kinze dealer if additional down pressure is needed.**

**FIELD OPERATION**

**NOTE:** Adjust down pressure with planter lowered and row openers in ground for most accurate adjustment. Pressure can be adjusted using your Blue Vantage monitor. Refer to the Blue Vantage manual for more information.



**Air Compressor**



**Control Box**

**ADJUST DOWN PRESSURE FROM CAB**

For models equipped with an Blue Vantage monitor, use the monitor to adjust down pressure. Refer to your Blue Vantage manual for more information.

For models equipped with a control box, toggle the Down Pressure Switch up or down to increase or decrease down force.

Refer to M0288 - Kinze Blue Vantage Operator's Manual for pressure adjustment with Blue Vantage.

## TRUE DEPTH OPTION

True Depth provides on demand row by row hydraulic row unit down force ranging from 100 lbs. up force to 600 lbs. down force at 2350 psi. The system includes a 7" in cab standalone touchscreen display with antiglare screen protector and RAM mount, electronic control modules, harnesses, gauge wheel sensors, hydraulic cylinders, upper and lower cylinder mounts, and valves. See M0286 - Kinze True Depth Operator's Manual.



True Depth

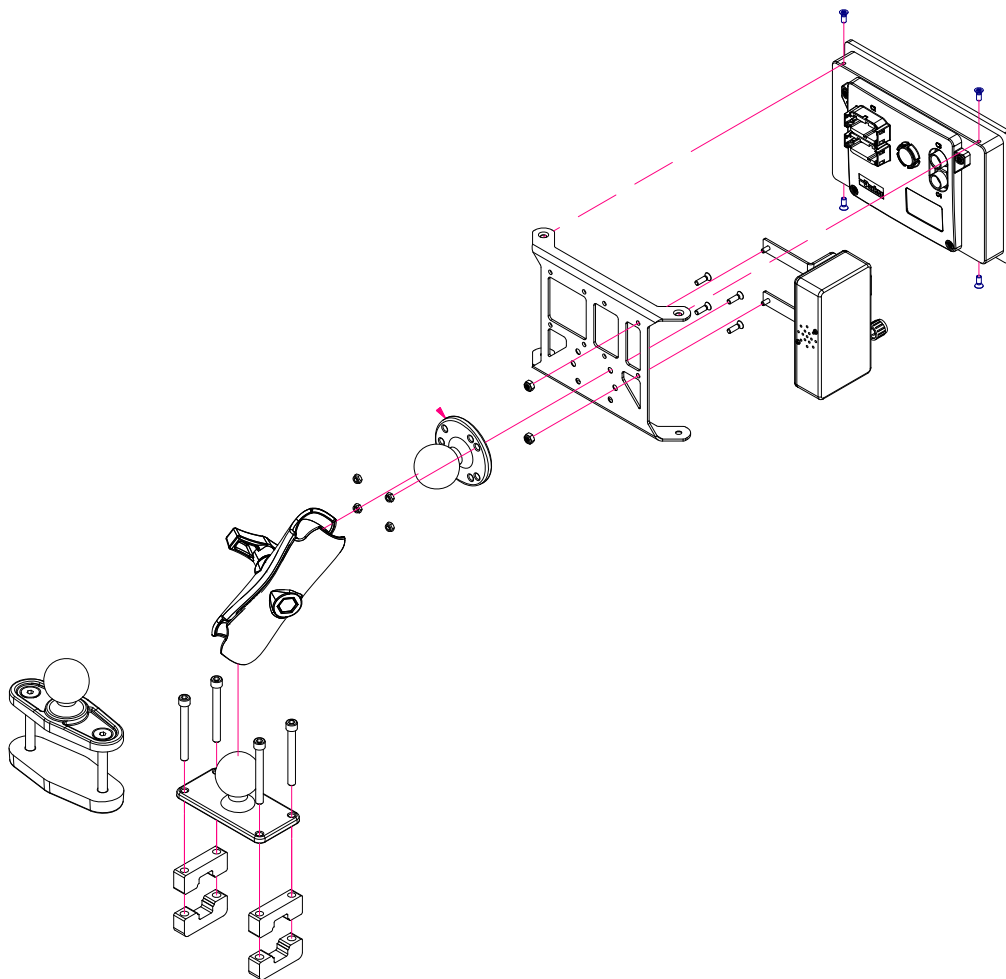
## TRUE DEPTH (NON-BLUE DRIVE) CONSOLE INSTALLATION

### TRACTOR REQUIREMENTS

Consult your dealer for information on horsepower, hydraulic and electrical requirements, and tractor compatibility. Requirements vary with planter options, tillage, and terrain.

### TRACTOR INSTALLATION

Refer to Kinze Instruction Sheet IS1028 for installation of the True Depth down force system.

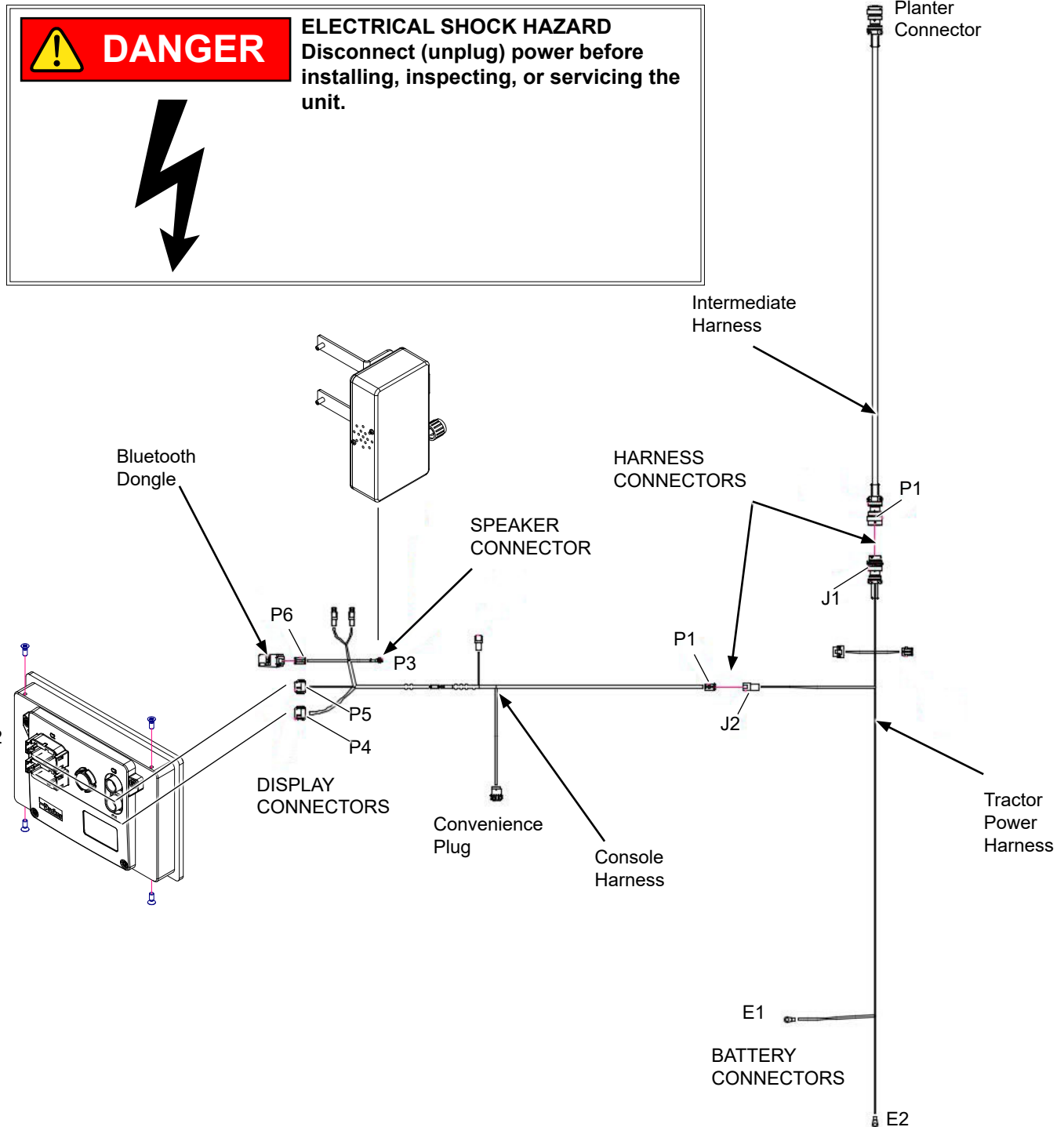


**True Depth Console**











**TRUE DEPTH (NON-BLUE DRIVE) AND HARNESS INSTALLATION**

Connect tractor power harness terminal E1 to positive battery terminal. Connect terminal E2 to negative battery terminal. Connect console harness P4 to display C1, and console harness P5 to display C2. Connect console harness P3 to the speaker box. Connect console harness P1 to tractor power harness J2. Connect the intermediate harness P1 to the tractor power harness J1.





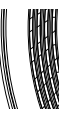
True Depth Harness Installation

**VACUUM SETTINGS**

Crop		**Seed Disc Kit	Seed Disc Part No.	Ejector Wheel (Color)	Cells	Seed Size Range	Singulator Zone Setting	Vacuum Setting Inches of Water (kPa)	Lubricant
	Corn ‡ Large Sweet Corn	G11043X	B1219 (Light Blue)	1 row 5 punches (Light Blue)	40	35-70 lbs/80k (2500-5000 seeds/kg)	2	18-20 (4.5-5.0)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Soybean	G11047X	B1232 (Black)	2 rows 6 punches (Black)	120	2200-4000 seeds/lb (4850-8820 seeds/kg)	0	10-14 (2.5-3.5)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Soybean Disc	G11048X	B1238 (Black)	1 row 6 punches (Green)	60	2200-4000 seeds/lb (4850-8820 seeds/kg)	0	10-14 (2.5-3.5)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Sugar Beet	G11045X	B1229 (Dark Orange)	1 row 6 punches (Dark Orange)	60	Pelletized	2	15 (3.75)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Milo	G11045X	B1229 (Dark Orange)	1 row 6 punches (Dark Orange)	60	10,000-20,000 seeds/lb (22000-44000 seeds/kg)	2	15 (3.75)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Sunflower ‡ Small Sweet Corn	G11044X	B1230 (Gray)	1 row 5 punches (Gray)	40	Oil seeds #2, 3, 4	2	12-18 (3.0-4.5)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Sunflower	G11044X	B1230 (Gray)	1 row 5 punches (Gray)	40	Oil seeds #5	2	5-8 (1.25-2.0)	<b>Graphite* Talc*</b> Bayer Fluency† (if mandated)
	Specialty Disc 1	G11039X	B1233 (Green)	1 row 6 punches (Green)	60	Cotton	2	15-20 (3.75-5.0)	<b>Graphite* Talc as needed*</b> Bayer Fluency† (if mandated)

Continued on next page.

## VACUUM SETTINGS

Crop	**Seed Disc Kit	Seed Disc Part No.	Ejector Wheel (Color)	Cells	Seed Size Range	Singulator Zone Setting	Vacuum Setting Inches of Water (kPa)	Lubricant
 Specialty Disc 2	G11040X	B1235 (Brown)	1 row 6 punches (Green)	60	Black turtle & navy edible beans	2	15-20 (3.75-5.0)	<b>Graphite* Talc as needed*</b> Bayer Fluency <sup>†</sup> (if mandated)
 Specialty Disc 3	G11041X	B1234 (Dark Blue)	1 row 6 punches (Green)	60	Pinto & Great Northern edible beans & low-rate soybean	2	15-20 (3.75-5.0)	<b>Graphite* Talc as needed*</b> Bayer Fluency <sup>†</sup> (if mandated)
 Wheat Disc	G11042X	B1236 (Purple)	Brush Type	54	N/A Volumetric	0	6-16 (15-41)	<b>Graphite* Talc as needed*</b> Bayer Fluency <sup>†</sup> (if mandated)

Install selected seed disc. Position vacuum cover on meter by aligning keyhole slots over bolt heads. Push cover on meter and turn counter clockwise to lock in place.

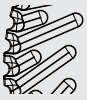



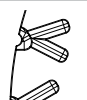
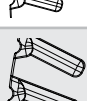
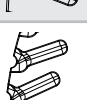

\*For More information on application rate, [“Additives” on page 3-18.](#)

\*\*Includes seed disc, ejector wheel, and spring.

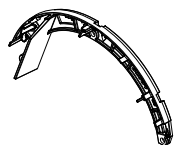
<sup>†</sup>Bayer Fluency Agent is only required to be used in place of graphite or talc lubricants on vacuum equipped planters that are sowing neonicotinoid treated seeds in Canada. Refer to [“Bayer Fluency Agent” on page 3-19](#) section for more information.

‡Conventional hoppers only, not applicable with bulk fill.

**BRUSH-TYPE SEED METER 2.0**

	<b>Crop</b>	<b>Disc Color-Code (Disc Part No.)</b>	<b>Upper Brush Retainer</b>	<b>Cells</b>	<b>Seed Size Range</b>	<b>*Lubricant</b>
	Soybean	Black (GB1123)	GB1084	60	2200 to 4000 seeds/lb.	<b>Graphite</b> Talc
	Soybean	Dark Gray (GB1171)	GB1084	54	2000 to 3000 seeds/lb.	<b>Graphite</b> Talc
	Specialty Soybean	Dark Blue (GB1124)	GB1084	48	1400 to 2200 seeds/lb.	<b>Graphite</b> Talc
	Small Milo/Grain Sorghum	Orange (GB1130)	GB1107	30	14,000 to 20,000 seeds/lb.	Talc
	Large Milo Grain Sorghum	Light Blue (GB1131)	GB1107	30	10,000 to 16,000 seeds/lb.	Talc
	High-Rate Small Milo/Grain Sorghum	Red (GB1132)	GB1107	60	12,000 to 18,000 seeds/lb.	Talc
	High-Rate Large Milo/Grain Sorghum	Yellow (GB1133)	GD8237	60	10,000 to 14,000 seeds/lb.	Talc
	Wheat	Purple (GB1134)	GB1084	54	N/A Volumetric	<b>Graphite</b> Talc

\*For More information on application rate see Additives section.



Use GB1084 upper brush retainer when using wheat and soybean discs.



Use GB1107 milo insert when using milo/ grain sorghum discs.

Turn seed disc counterclockwise when installing on meter hub while tightening two wing nuts that retain disc. Seed disc should have slight resistance when rotated counterclockwise after wing nuts are tight.

Brush-type seed meter attaches to seed hopper same as finger pickup seed meter. Secure to bottom of seed hopper with two 5/16" thumbscrews. Tighten thumbscrews slightly with pliers. **DO NOT OVER TIGHTEN.**

Misalignment between drive coupler and seed meter input shaft may cause erratic seed spacing from momentary stoppage of seed disc. Check alignment and adjust as needed.

Refer to planting rate charts in this manual for recommended seed drive transmission sprocket combinations.



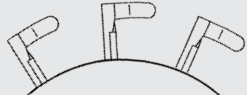
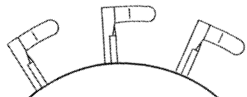
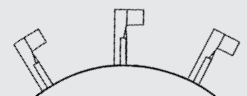

Shown without seed disc installed

<b>NOTICE</b>	<b>Replace hopper lids after hoppers are filled to prevent accumulation of dust or dirt in seed meter which will cause premature wear.</b>
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**NOTE: Clean seed is required to ensure accurate seed metering from brush-type seed meters. Remove seed discs daily and check seed meter or brushes for buildup of foreign material, such as hulls, stems, etc.**

**FINGER PICKUP SEED METER**



Crop	Fingers	*Lubricant
Corn	 Part No.: GR1848 - Finger Assembly, Corn	<b>Graphite</b> Talc
No. 1 and/or No. 2 size Confectionery Sunflower Seeds	 Part No.: GR1848 - Finger Assembly, Corn	Talc
No. 3 and/or No. 4 size Oil Sunflower Seeds	 Part No.: GR1897 - Finger Assembly, Oil	Talc
Blank fingers replace alternate fingers to reduce planting rate by half while allowing the finger wheel to maintain a minimum of 40 RPM when planting low rates.	 Part No.: GD11787 - Half Rate Blank Finger	<b>Graphite</b> Talc

**\*For More information on application rate see Additives section.**

**NOTE: Always field check seed population to verify planting rates.**

**NOTE: Refer to planting rate charts in this manual for recommended seed drive transmission sprocket combinations.**

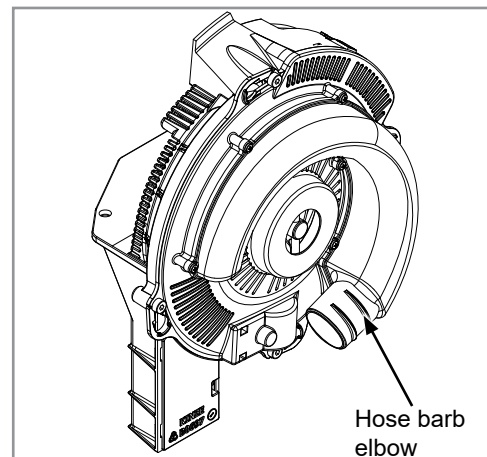
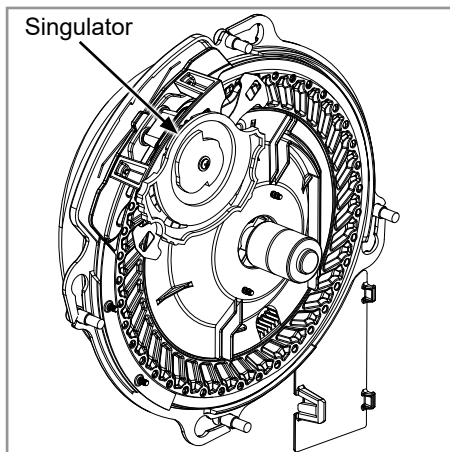
**NOTE:** See [“Field Check Seed Population” on page 2-48](#) for more information. Always field check seed population to ensure planting rates are correct.

**NOTE:** Singulator settings are marked from 0 - 3.

**NOTE:** Mixing seed sizes and shapes affects meter performance. Use consistent seed size and shape.

**NOTE:** Use 1 tablespoon powdered graphite with each standard hopper fill of seed. Seed treatment, foreign material, dirt or seed chaff may cause gradual reduction of seed disc fill (population). See “Additives” pages for more information.

**NOTE:** Excessive seed treatment, humidity, and light-weight seed can affect meter performance. Use ½ cup of talc with each standard hopper fill of seed and mix thoroughly to coat all seeds and adjust rates as needed. Use of talc aids seed flow into meter, singulation, and disc seed drop.

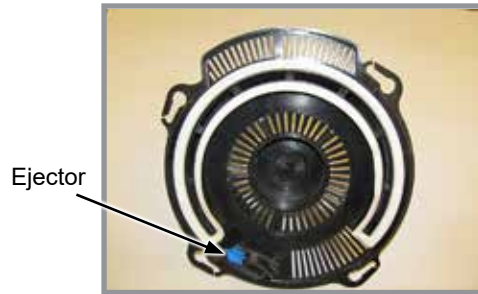


**NOTE:** Foreign material in seed disc orifices, such as seed chips, hulls, stems, etc., may affect seed delivery. Clean seed ensures accurate seed metering from vacuum seed meter. Remove Seed discs daily to check for buildup of foreign material in seed disc orifices.

Air inlet screens allow air to enter system and aids in keeping field residue or other foreign material out of meter.

See [“Vacuum Seed Meter Maintenance” on page 6-20](#) and [“Preparation for Storage” on page 6-36](#) in Lubrication and Maintenance section for more information.

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**NOTE: Damaged seed or seed containing foreign material will cause plugging of seed disc orifices and require more frequent seed meter cleanout to prevent underplanting.**

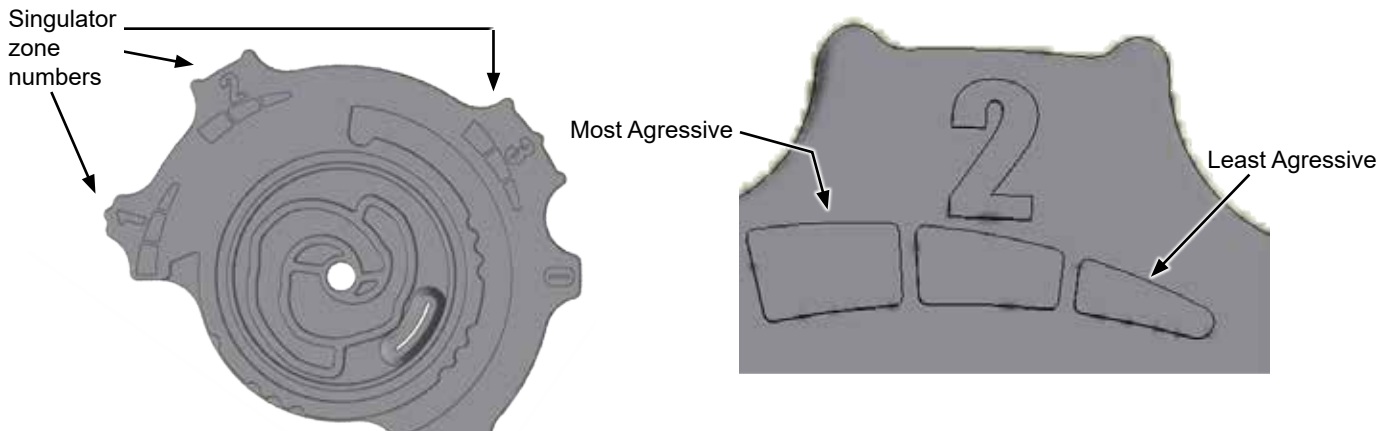
Wheel-Type Ejectors

Wheel-type ejectors expel seed remnants from seed disc orifices. These ejectors are disc specific and colored coded to match disc.

<b>NOTICE</b>	<p><b>Replace hopper lids after hoppers are filled to prevent accumulation of dust or dirt in seed meter which will cause premature wear.</b></p>
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**NOTE: Seed size, seed shape, seed treatments, travel speed, and planting rate affect meter performance.**

1. Select seed disc and ejector to match crop and population.



**Singulator Adjustment Wheel**

2. Adjust singulator wheel to initial setting. Seed size, seed shape, seed treatments, travel speed and planting rate all affect meter performance.
3. With vacuum fan running, lower planter to planting position and drive forward a short distance to load seed into seed disc cells.
4. Adjust vacuum level to initial setting according to tables on page.

**NOTE: Vacuum reading will be much lower when seed disc cells are empty. Load all seed cells before setting vacuum level.**

**NOTE: Operate vacuum fan 3-5 minutes to bring oil up to normal operating temperature prior to making final vacuum level adjustment.**



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## TRUE SPEED SEED METER

See M0308 - True Speed Operator's Manual for all True Speed operation information.

## SEED METER CLEANOUT

**NOTE: Use of damaged seed or seed containing foreign material will cause plugging of seed cell orifices and require more frequent seed meter cleanout to prevent underplanting.**

Thorough seed meter cleanout is important to maintain genetic purity.

1. Disengage seed drive and remove seed hopper and meter.



2. Dump seed from right rear corner of hopper into a container.
3. Lay hopper on its right side. Push release button and rotate seed meter vacuum cover clockwise to align keyhole slots with bolt heads. Lift off cover.
4. Rotate seed disc hub clockwise to unlock and remove seed disc.
5. Empty meter.
6. Thoroughly inspect meter to ensure all seed is removed.
7. Replace seed disc. Install vacuum cover.

**ADDITIVES**

<b>Lubricant Application Rate</b>	
<b>Graphite</b>	
Conventional Hoppers	1 Tbs./Hopper Fill
Bulk Fill Hoppers	1 Pound Bottle/50 Unit Fill
<b>80/20 Talc-Graphite</b>	
Conventional Hoppers	½ C.**
Bulk Fill Hoppers	8 Pounds/50 Unit Fill**
**Must be evenly mixed during fill.	
<b>Talc</b>	
Conventional Hoppers	¼ C.*
Bulk Fill Hoppers	4 Pounds/50 Unit Fill*
*Double amount of talc for sunflowers.	

GRAPHITE

The use of graphite is the primary recommendation to promote seed flow, provide lubrication for the seed meter and to help dissipate static charge buildup. Among the available dry seed lubricants graphite is the most effective and easiest to use and it requires no mechanical agitation

Conventional Hoppers

Mix one tablespoon of **powdered graphite** with seed each time hoppers are filled. Regular graphite use prolongs life of the seed meter components, improves seed spacing, and may reduce buildup of seed treatments.

**NOTE: DO NOT apply graphite only in center of hopper. It will filter too quickly through the seed and not distribute as evenly as desired.**

Apply graphite around outer perimeter of hopper.

Bulk Fill Hoppers

Mix 1 pound bottle of powdered graphite each time the bulk seed hopper is filled. Graphite should be added in layers as the bulk seed hoppers are filled. Regular graphite use prolongs life of the seed meter components, improves seed spacing, and may reduce buildup of seed treatments.



Adding graphite to conventional hopper



Adding graphite bulk fill hopper

**NOTE: Additional graphite may be required to retard buildup of seed treatments on meter components. More frequent cleaning of monitor seed tubes may be necessary due to use of additional graphite.**

### 80/20 TALC-GRAPHITE

Talc-Graphite lubricant is to be used for treated seed, providing benefits of both talc and graphite. It absorbs moisture to prevent bridging, minimizes static electricity for improved seed flow, and lubricates seed and meters.

#### Conventional Hoppers

Mix ½ C. of 80/20 talc-graphite evenly with seed each time hoppers are filled. Regular graphite use prolongs life of the seed meter components, improves seed spacing, and may reduce buildup of seed treatments.

**NOTE: Talc-Graphite lubricant MUST be mixed evenly during fill.**

#### Bulk Fill Hoppers

Mix 8 lbs. of 80/20 talc-graphite each time the bulk seed hopper is filled. Regular graphite use prolongs life of the seed meter components, improves seed spacing, and may reduce buildup of seed treatments.

**NOTE: Talc-Graphite lubricant MUST be mixed evenly during fill.**

### TALC

**Talc seed lubricant** may be used as a drying agent in addition to graphite lubrication. The drying agent may improve seed release and/or **to retard buildup of seed treatments on meter components.**

1. Fill hopper ½ full of seed, add ¼ cup (conventional); 2 pounds (Bulk Fill) of talc and **mix thoroughly**.
2. Finish filling hopper, add another ¼ cup (conventional); 2 pounds (Bulk Fill) of talc and **mix thoroughly**.
3. Adjust rate of talc use as needed so all seeds are coated, while avoiding a buildup of talc in bottom of hopper.

Humid conditions and/or small sized seeds with extra seed treatment may require additional talc to maintain meter performance.

**NOTE: Liquid seed treatments or inoculants may create buildup on the seed disc or brushes. Check frequently for proper population and/or seed delivery when using any liquid seed treatment.**

Completely mix all treatments with seed following manufacturers' recommendations. Seed treatment dumped on top of seed after hopper is filled may not mix properly and cause seed bridging, reducing population or stopping meter from planting.

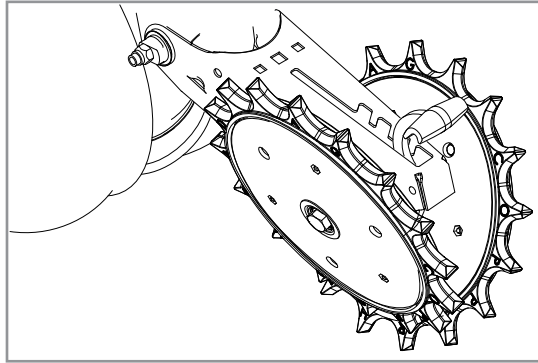
## **BAYER FLUENCY AGENT**

Bayer Fluency Agent is an alternate seed lubricant by Bayer Crop Science. The intent of this product is to replace graphite and talc lubricants and to lower the amount of dust emissions from planter vacuum fans.

This product, as tested by Kinze, is compatible with Kinze's bulk fill system and vacuum meters. Due to limited testing, wear life characteristics of meters and bulk fill systems that use Bayer Fluency Agent are not yet known. Please follow Bayer Fluency Agent instructions for rates and mixing directions.

**NOTE: Presently, Bayer Fluency Agent is only required to be used in Canada with Bulk Fill or Vacuum planters that plant corn or beans treated with neonicotinoids. Farms outside of Canada, farms not using seed treated with neonicotinoids, and farms not using pneumatic metering devices do not need to use Bayer Fluency Agent. All planters not equipped with vacuums or fans are exempt from using Bayer Fluency Agent.**

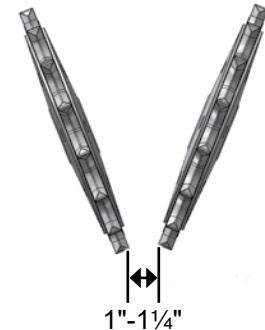
## SPIKED CLOSING WHEEL



Row Unit Spiked Closing Wheel

Spiked closing wheels crumble the sidewall, allowing roots to penetrate soil. They can be used on pull row units and push row units.

Align spiked closing wheels straight across from each other, in most forward holes on closing wheel arm. Set the wheels 1" - 1¼" (2.5 - 3.1 cm) apart at the closest point.



## ROW UNIT MOUNTED NO TILL COULTER

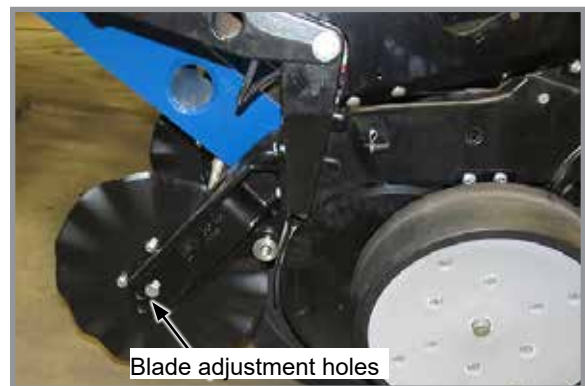
Row unit mounted no till coulters with 1" bubbled, 1" fluted (8 flutes) or ¾" fluted (13 flutes) blades may be used on row units (¾" fluted shown). Four quick adjustable down force springs are required per row when using row unit mounted no till coulters. See [“Quick Adjustable Down Force Springs Option” on page 3-4](#).

Coulter blade can be adjusted to one of four ½" incremental settings in the forked arm. Initial location is the top hole.

Move blade as it wears to one of the three lower hole to maintain coulters at or slightly above opener discs. Adjust coulters below depth of double disc opener blades in very hard soil conditions such as compacted wheel tracks to improve opener penetration and cutting of surface residue.



Check operating depth by setting planter down on a level concrete floor and checking relationship between coulters and row unit opener blade. Make sure planter is level and coulters are square with planter frame and aligned with row unit disc opener.

**NOTE:** Torque ⅝" spindle hardware to 120 ft-lb (162.7 N-m).



Row Unit Mounted No Till Coulters

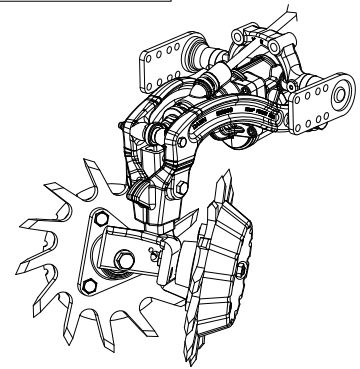
## GFX HYDRAULIC ROW CLEANERS

 <b>WARNING</b>	<p>Pressurized hydraulic fluid can penetrate body tissue and result in death, serious infection, or other injuries. Fluid injected under skin must be <b>IMMEDIATELY</b> removed by a surgeon familiar with this type of injury. Make sure connections are tight and hoses and fittings are not damaged before applying system pressure. Leaks can be invisible. Keep away from suspected leaks. Relieve pressure before searching for leaks or performing any system maintenance.</p>
	

Run the minimum flow rate necessary. Generally this is a setting of .5-.7 with maximum ever being used being about 1.5. This is on a scale of 1-10, most tractors will be using less than 10% of available flow. Any additional flow will simply waste power and also increase stress and temperature on control manifold, valves and also the tractor oil temperature.

### BLEEDING HYDRAULIC CIRCUIT AND INITIAL OPERATION

Gfx hydraulic row cleaners were designed to bleed the hydraulic circuit by purging air out of system from either end of tool bar. In practice it will be virtually impossible to completely bleed system in the shop. A certain amount of air will need to work itself out over time. To sufficiently bleed the system use the following procedure.



1. Make sure that pressure setting in system is set to it's minimum by moving pressure control knob on control box counter-clockwise until it stops, or in the (0) setting. A minimum amount of pressure should be running during bleeding process.
2. Using the  $\frac{1}{16}$ " cap nut at each end of the tool bar, open BOTH ends slightly at this time.
3. Keep knob on Dawn digital control box at zero and tune the tractors SCV hydraulic control to 1-2 GPM (gallons per minute) or at about 5% of maximum flow.
4. Gradually increase pressure setting on electronic control knob until a slow steady stream of fluid is flowing from bleed adapters. There should be surging coming out of bleed adapters at this point. Continue the bleed process until surging stops and clean fluid begins coming out.
5. When clean hydraulic fluid flows freely from bleed adapter, close bleed valves. Cycle circuit a few times using digital control knob, then re-open  $\frac{1}{16}$ " cap nuts to release air bubbles.

### START UP

1. Turn on SCV to hydraulic row cleaner.
2. Turn row cleaner adjustment dial to zero, and then turn on electrical switch on side of control box.
3. Adjust dial on control box to achieve desired down force; clockwise to increase, counter-clockwise to decrease.
4. To operate turn control knob and apply as much pressure as necessary to achieve desired level of row cleaning.

### SHUT DOWN

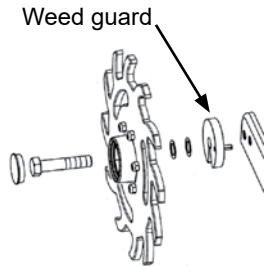
1. Turn row cleaner adjustment dial to zero.
2. Always turn electrical power switch on side of control box to off position before turning off tractor hydraulic SCV.

**NOTE: Failure to follow this order will trap pressure in the row cleaner hydraulic accumulators.**

3. Turn off tractor SCV.

## COULTER MOUNTED RESIDUE WHEELS

Coulter mounted residue wheels are designed for use on row units.



**NOTE: Opening in weed guard must face down.**



**Coulter Mounted Residue Wheels**

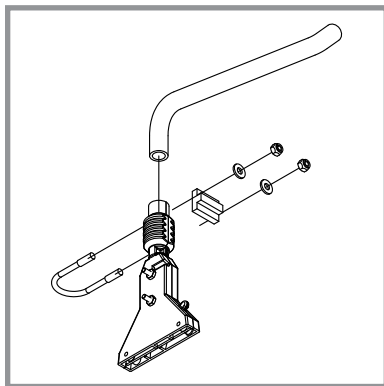
Residue wheels attach to row unit mounted coulter with two cap screws and sleeves allowing unit to free-float. A 2-position spindle bolt mounting positions wheels interlocked or staggered. Depth adjustment is made with a spring-loaded cam and pin with 11 positions in 1/4" increments (Style A); 8 Positions in 7/16" increments (Style B). A high point on the cam allows wheels to be locked up.

A weed guard on the inboard side of each wheel helps prevent weed wrap which can cause premature bearing failure.

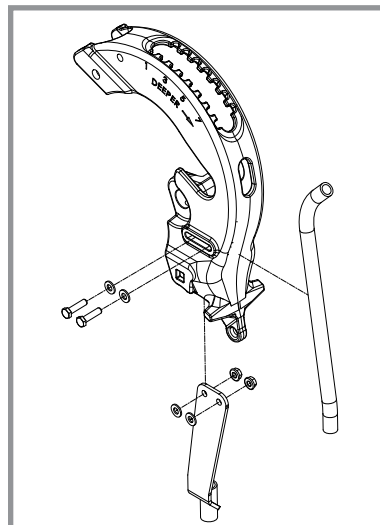
## GRANULAR CHEMICAL BANDING OPTIONS

Granular chemical banding options allow 4 1/2" slope-compensating banding, straight drop in-furrow placement or 14" rear banding.

**NOTE: Granular chemical rear bander is not compatible with covering discs/single press wheel option.**





**4 1/2" Slope-compensating Bander**



**Straight Drop In-furrow Placement**

## GRANULAR CHEMICAL HOPPER AND DRIVE

 <b>WARNING</b>	<p>Agricultural chemicals can cause death or serious injury to persons, animals, and plants or seriously damage soil, equipment, or property. Read and follow all chemical and equipment manufacturers labels and instructions.</p>
	

<b>NOTICE</b>	<p>Do not store granular products in granular chemical hoppers. High humidity or rain may cause stored granular products to bind and block the product from flowing.</p>
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The granular chemical hopper has a 1.4 cubic feet capacity.

Make sure no foreign objects get into hopper when it is being filled. Replace hopper lids after filling to prevent accumulation of dirt and moisture.

A metering gate on bottom of hopper regulates the application rate. See “Dry Insecticide and Dry Herbicide Application Rate Charts” in this manual. Calibrate using chemical manufacturers’ instructions.

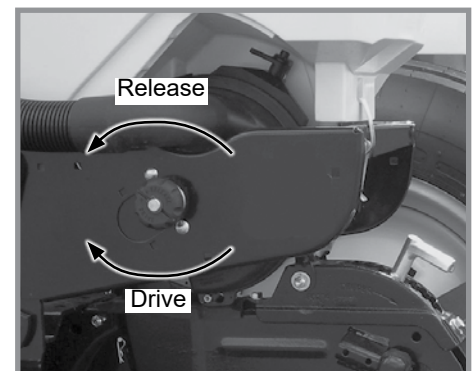


**Granular Chemical Hopper**

Granular chemical clutch drive coupler and meter shaft can be disengaged and engaged by turning throwout knob at rear of hopper support panel.

Rotate knob ¼ turn counterclockwise to disengage and ¼ turn clockwise to engage.

Slotted holes in hopper support panel and clutch housing allow for alignment adjustment between clutch drive coupler and meter shaft.



**Granular chemical drive release**

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## SYSTEM OVERVIEW

Fertilizer is controlled through the Blue Vantage Display. You can increase or decrease fertilizer rate, turn fertilizer function on or off, and load a prescription. Refer to your Blue Vantage manual for more information.

## CENTRIFUGAL PUMP

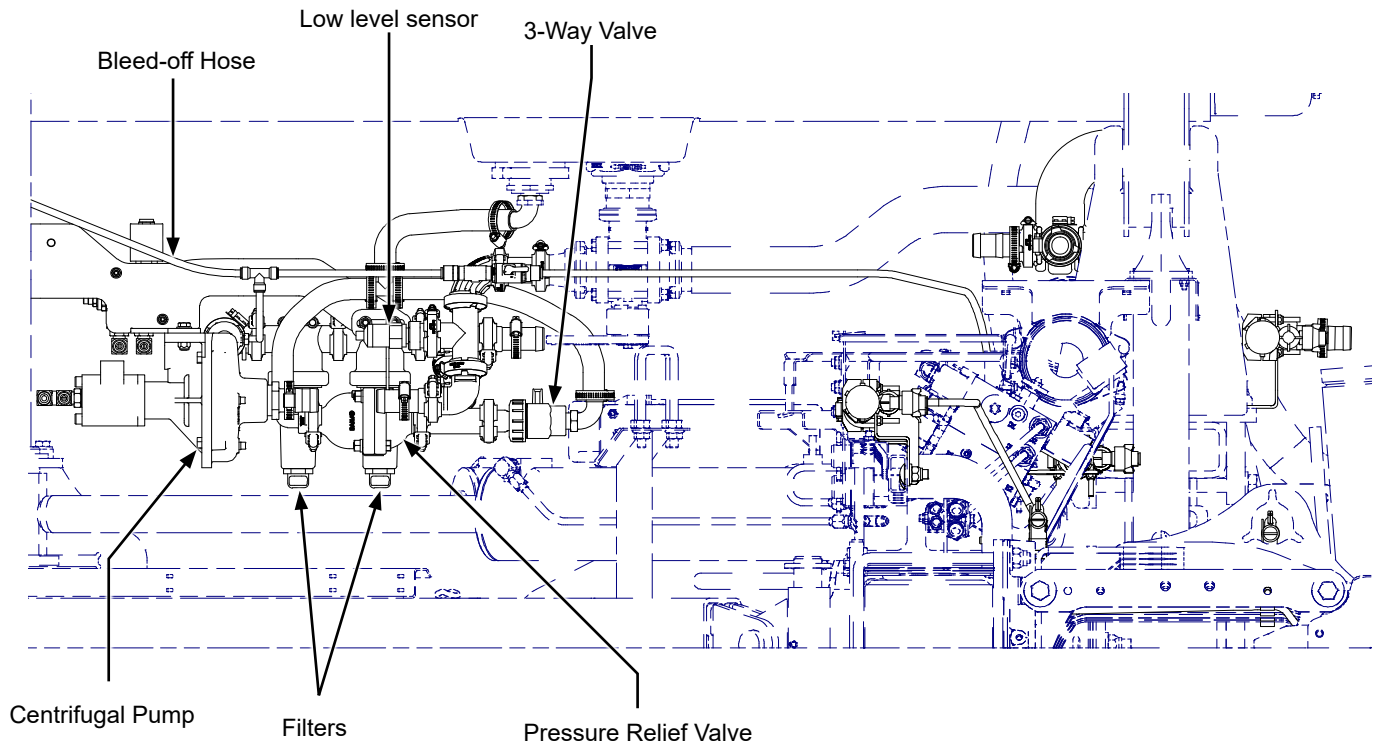
**NOTE: Keep manuals shipped with centrifugal pump with this manual.**

The centrifugal pump operates off hydraulics from the bulk fill remote, which can be identified by yellow labeled hoses. It uses a common rail delivery system with orifice and control valve to achieve desired fertilizer rate. The fertilizer pump is factory set and has a hydraulic requirement of 4 gpm (15 Lpm).

Operating pressure while operating in the field should be 30-40 psi (207 - 276 kPa). The orifice size installed at the factory is 0.037". If a different rate or travel speed is desired, use rate chart and install orifices for your rate. Refer to ["Fertilizer Rates - Centrifugal Pump and Piston Pump with Manifolds" on page 5-26.](#)

The centrifugal pump should be running when:

- Bulk fill remote is on (identified by yellow hoses) (Non-PTO equipped planters)
- Blue Vantage system must be in a task before pump will start.
- Fertilizer is turned on in the fertilizer section of your Blue Vantage system



**Underneath Fertilizer Tank**

**Solenoid** allows oil to go to centrifugal pump and turn. It is controlled from the bulk fill IPN on the planter.

**Safety Relay** (not shown) shuts off the pump when no fluid is sensed in the lower Low Level Sensor.

**Low Level Sensor 1** is located on back of tank and signals in the cab when tank fluid level is low.

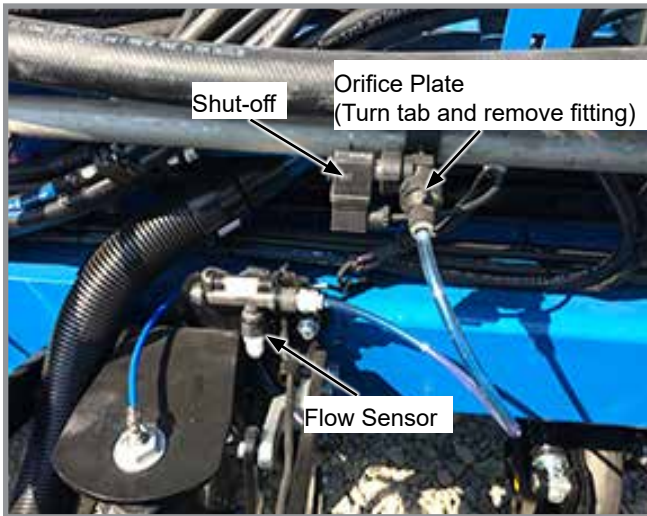
**Low Level Sensor 2** is located in the tee fitting after 3-way valve and prevents pump from running when fluid level in tank is too low.

**Centrifugal Pump** is hydraulically driven and pumps fertilizer to the manifold rail delivery system.

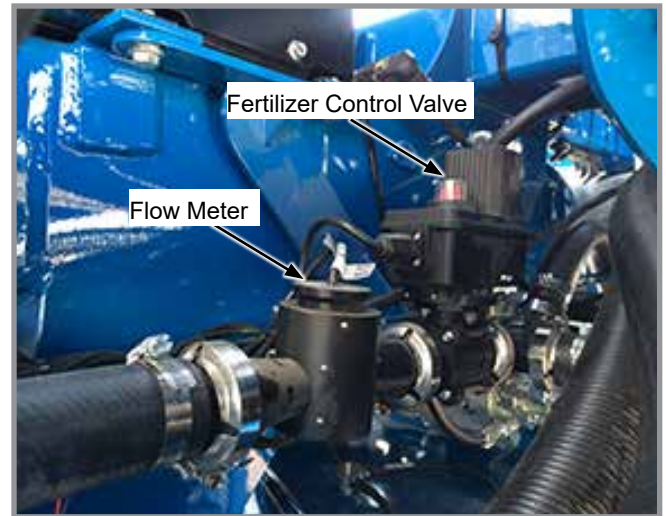
**3-Way Valve** has three positions for filling the tank. Use the "FILL" position to fill the tank. Use the "PUMP" position while operating. "OFF" turns the tank off.

**Pressure Relief Valve** is a 75 psi relief valve that allows liquid to return to the tank when valves are shut off on all rows.

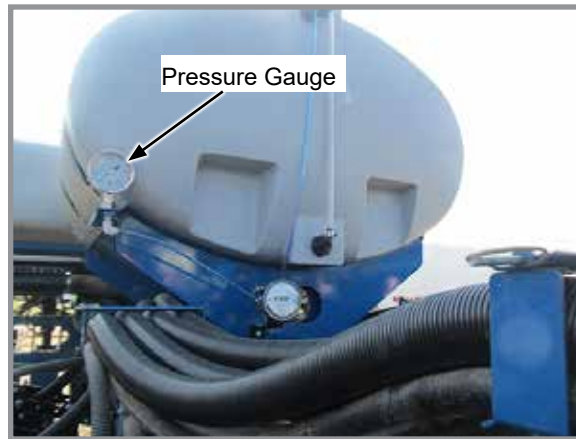
**Bleed-off Hose** is used for preventing or eliminating air-locking the centrifugal pump.



On Toolbar at Row



Underneath Bulk Fill Tank



**Flow Meter** measures fertilizer rate when operating in the field and is displayed in the tractor cab.

**Fertilizer Control Valve** controls the fertilizer rate and changes rate with change in speed from input from the flow meter.

**Shut-off** 24 volt shut-off stops fertilizer when coming into a planted area.

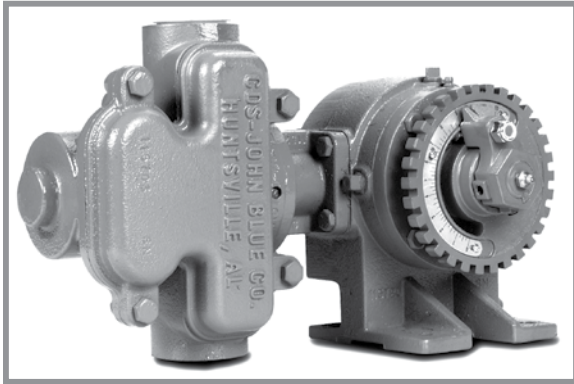
**Flow Sensor** functions as a blockage sensor to signal operator when there is a blockage or no fertilizer flow when there should be. Flow sensor does not indicate rate.

**Orifice Plate** is factory installed with a 0.037" diameter. To access the orifice, turn the tab counterclockwise and remove the fitting and tube.

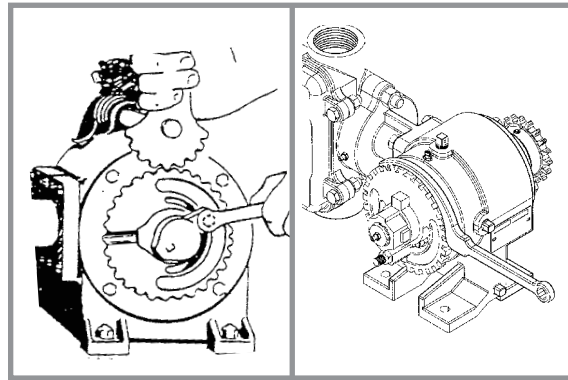
**Pressure Gauge** is located on the tank. On some models, the pressure gauge may be located on the end of the toolbar.

**PISTON PUMP**

**NOTE: Keep manuals shipped with piston pump and flow divider with this manual.**



**Piston pump**



**Adjusting delivery rate**

**NOTE: Delivery rate chart in Rate Chart section of this manual provides approximate application rate only. Delivery varies with temperature and fertilizer.**

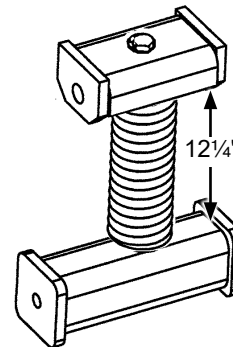
Loosen  $\frac{3}{8}$ " lock nut that secures arm with pointer and rotate scale flange with adjustment wrench until pointer is over desired scale setting. Tighten  $\frac{3}{8}$ " lock nut. **DO NOT OVERTIGHTEN.**

**NOTE: Periodically check flow to all rows. Set rate is delivered to remaining rows if one or more lines are plugged.**

**PISTON PUMP GROUND DRIVE WHEEL SPRING ADJUSTMENT**

Initial down pressure spring tension on piston pump ground drive wheel, is set leaving  $12\frac{1}{4}$ " between the bottom of mounting plate and plug on top of spring. This dimension is taken with planter raised (tire not contacting the ground). Further adjustment can be made to fit conditions.

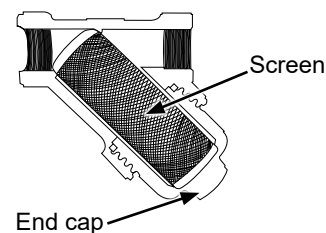
**NOTE: Piston pump ground drive wheel assembly can be locked in raised position when not in use. Remove two cap screws that attach upper end of spring to spring mount. Reattach spring using upper holes in spring mount. Reverse procedure to reset for field use.**



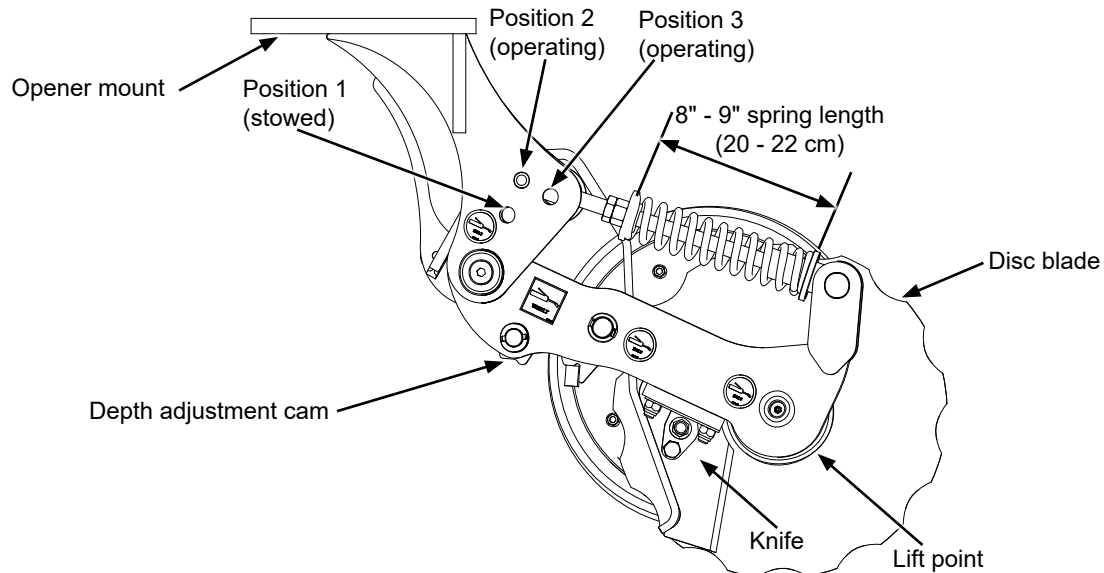
**CLEANING**

Clean tanks, hoses, and metering pump thoroughly with water at end of planting season or prior to an extended period of non-use. Do not allow fertilizer to crystallize from cold temperature or evaporation.

On machines equipped with piston pump, take apart and clean strainer located between piston pump and ball valve daily. Remove the end cap to clean the screen. See Piston Pump Storage in Maintenance Section of this manual.



## NOTCHED SINGLE DISC OPENERS



Notched single disc opener adjustments

### NOTICE

Never place fertilizer closer than 2" (5 cm) to row or seeds may be damaged.

The openers can be placed in three positions - stowed and two operating positions to match field conditions.

**NOTE: Opener will rest in positions 1 and 3, but will need to be held in position 2 until pinned. Ensure opener is supported prior to removing handle pin from position 2.**

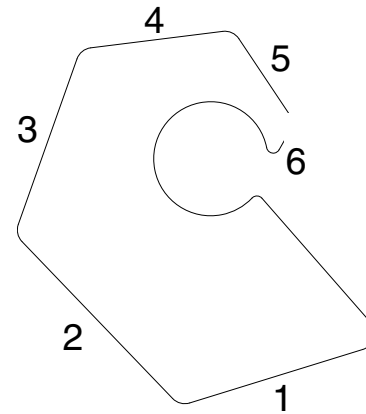
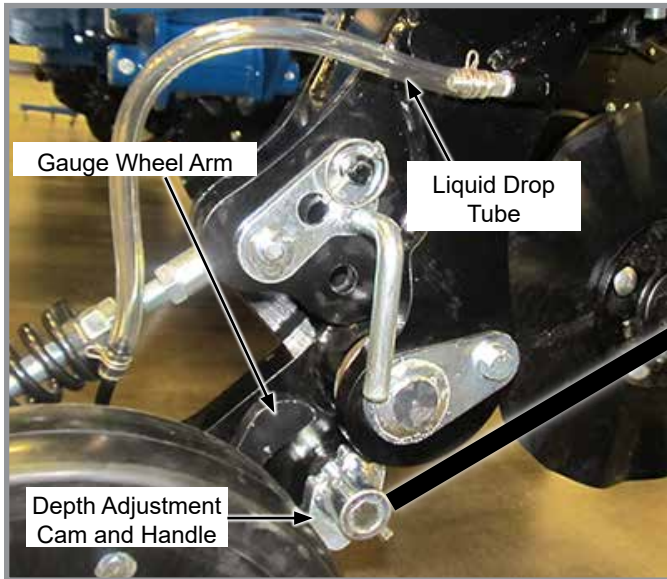
To change opener position, grasp opener with one hand directly below coulter bearing. With free hand, remove lynch pin and handle pin from opener. Pull up on opener slightly and lift spring tee out of current location. Lower the opener until the tee rests in the desired position. Install handle pin into desired hole position, passing the pin through the spring tee. Re-install lynch pin to lock in place.



Fertilizer depth is adjustable from approximately 2" to 4" (5 to 10 cm) when planter frame is level and at proper 24" (61 cm) operating height. Soil conditions will affect fertilizer placement depth. **Do not place fertilizer any closer than 2" (5 cm) to either side of row.**

**NOTE: The opener is designed to operate with the gauge wheel as the primary depth stop when in position 3. In softer conditions, position 2 can be used to control depth using the gauge wheel as well as planter frame to limit opener travel. In all positions, the opener will spring up when encountering a foreign object or hard ground.**

**GAUGE WHEEL DEPTH ADJUSTMENT**



Depth Adjustment Cam Positions

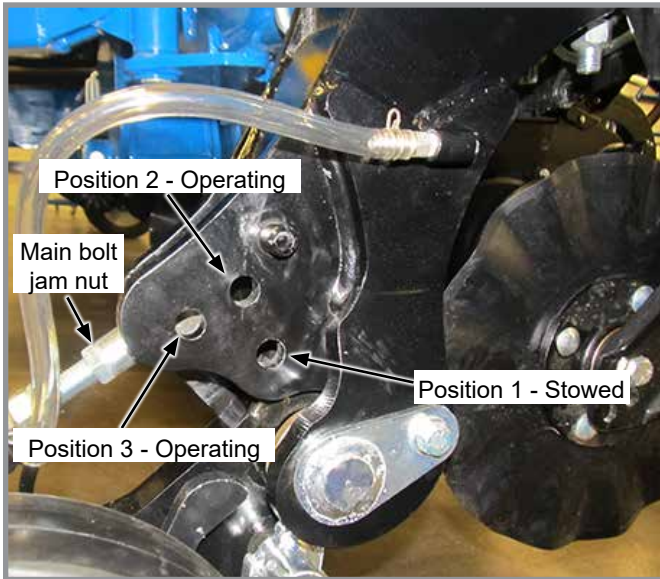
Cam Position	Depth
1	2" (5 cm)
2	2.4" (6 cm)
3	2.8" (7.1 cm)
4	3.2" (8.1 cm)
5	3.6" (9.1 cm)
6	4" (10 cm)

Rotate the depth adjustment cam to adjust depth of fertilizer placement into the soil.

Pull out the handle and rotate the depth adjustment cam in 60° increments to achieve desired depths. There are six depths available, with 2" (5 cm) as the shallowest option and 4" (10 cm) as the deepest from the ground surface. Refer to the illustration and chart above.

**NOTE: Depth gauge values are approximate and can vary greatly depending on actual field conditions and adjusted position.**

**DOWN FORCE SETTINGS**



Down Force Settings			
	9" (23 cm)	8.5" (21 cm)	8" (20 cm)
Position 1 (Stowed)	N/A	N/A	N/A
Position 2 (Softer Soil Conditions)	110 - 160 lbs	150 - 210 lbs	200 - 250 lbs
Position 3 (Harder Soil Conditions)	180 - 240 lbs	250 - 285 lbs	290 - 350 lbs

The spring has been factory pre-set at 8.5" (21 cm) but can be adjusted from 8" - 9" (20 - 23 cm) as desired to fit soil conditions.

Position 2 is ideal for conventional tillage and softer soil conditions. Position 3 is used for no-till and harder soil conditions. Refer to the chart above to adjust for specific conditions.

In positions 1 and 2, coulter height can be further adjusted manually if needed by loosening the main bolt jam nut and the main bolt, up to 10 turns or 1" (2.5 cm) length.

**NOTE: Approximately 1/4" of bolt length adjustment provides nearly 1" (2.5 cm) of coulter height change.**

**NOTE: Maximum disc blade depth is 4" (10 cm).**

### KNIFE ADJUSTMENT



#### CAUTION

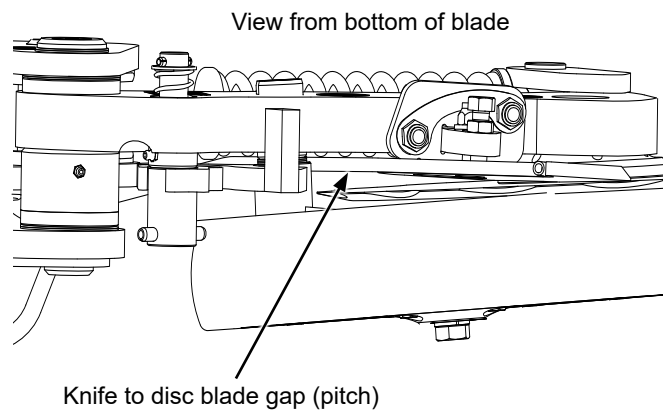
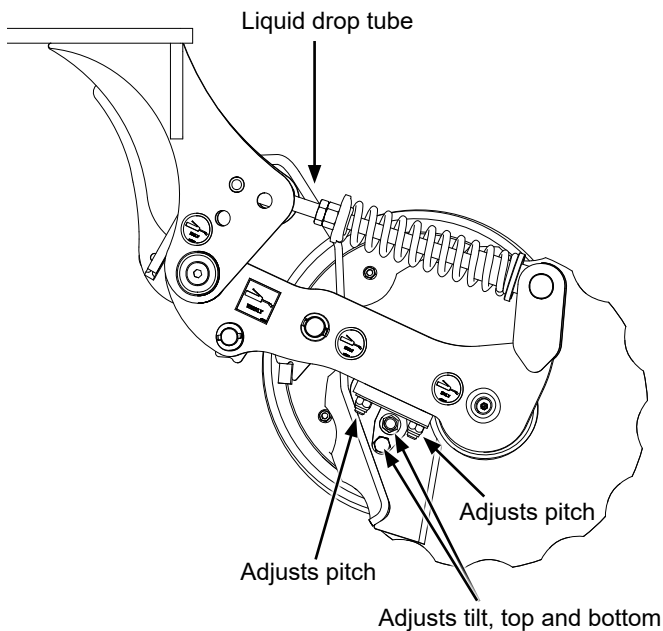
Compressed spring may fly out of this assembly if attempting to disassemble and cause injury. Do not take apart this assembly.

Disc blades are sharp and can cut causing serious injury. Wear gloves when working on or turning disc blades by hand.

#### NOTICE

Never strike knife with heavy object. Damage to knife will occur.

If knife to disc blade clearance is too large, soil or residue can wedge between knife and blade, and blade will not turn.





Check knife to disc blade clearance and adjust if necessary as described below.

Knife must be adjusted such that the leading edge is tight to the disc blade to keep soil and residue from wedging between them. Knife pitch is also critical to performance. Knife to disc blade gap has been factory preset at  $\frac{3}{8}$ ", measured at top rear of knife. Refer to right side illustration above.

Loosen or tighten  $\frac{1}{2}$ " mounting hardware to adjust knife's entire leading edge to be tight against disc blade from top to bottom. Refer to left side illustration above. Turn disc blade and check for slight drag without freewheeling. Readjust knife tension to accommodate blade high-spots as needed.

Refer to right side illustration above. If knife pitch is such that the gap is less than  $\frac{3}{8}$ " (measured at top rear of knife), residue and soil may wedge between knife and disc blade, causing resistance to disc blade rotation. If knife is pitched such that the gap exceeds  $\frac{3}{8}$ " (measured at top rear), accelerated knife/drop tube wear will result.

**NOTICE**

**After knife adjustment, adjust top end of liquid drop tube accordingly to ensure adequate clearance to opener mount and gauge wheel through the entire range of motion for the openers.**

**LIQUID FERTILIZER ATTACHMENT****WARNING**

Agricultural chemicals can cause death or serious injury to persons, animals, and plants or seriously damage soil, equipment, or property. Read and follow all chemical and equipment manufacturers labels and instructions.

**CAUTION**

Overfilling tank can cause siphoning, tank collapse, personal injury, and damage to property and equipment. Do not overfill tank. Do not leave planter unattended when filling tank. Close fill valve and open tank lid if siphoning occurs. Follow all chemical manufacturers first aid, cleanup, and handling instructions.

**NOTICE**

Placing fertilizer too close to seeds or in excessive amounts can cause germination or seedling damage. Check with your fertilizer dealer or manufacturer for correct amount and placement.



Liquid fertilizer installed on 4900 bulk fill

## CHECK VALVES



Low rate check valves are provided for in-line installation between liquid fertilizer piston pump and openers or in-furrow to ensure equal distribution of product at low rates and siphon protection for field turns. Check valves eliminate the need for anti-siphon loops.

## REAR TRAILER HITCH OPTION



**Trailer Hitch**

Rear trailer hitch is used to tow a 3 or 4 wheel wagon behind planter. Hitch height during field operation and transport is 15". Hitch height will raise to approximately 42" when planter is lifted.

### **NOTICE**

Rear trailer hitch is designed for use with piston pump only. Maximum allowable hitch weight is 200 lb (90.71 kg). Do not exceed 6,000 lb (2,721.55 kg) gross towing weight or the equivalent of a loaded 500 gal (1,892.7 L) tank and running gear or equipment can be damaged.

**NOTE:** Periodically check feed hose for kinks to prevent restricted delivery rate.

Adjust rear trailer hitch length by loosening the  $\frac{5}{8}$ " set screws at rear of outer tube, removing 1" x  $8\frac{1}{2}$ " bolt at center of hitch, and sliding hitch in or out to one of 4 sets of adjustment holes. Reinstall and tighten hardware.

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## GENERAL PLANTING RATE INFORMATION

These planting rate charts apply to KINZE Model 4900 planters.

### NOTICE

Sprocket combinations in these charts are for average conditions. Changes in sprocket combinations may be required for desired planting population. **ALWAYS MAKE FIELD CHECKS TO BE SURE YOU ARE PLANTING AT THE DESIRED RATE.**

### NOTICE

Seed additives added in the hopper may affect finger pickup seed meter performance and accelerate wear.

**NOTE:** Seed size and shape may affect planting rate.

**NOTE:** Not all row spacings listed apply to all size planters.

**NOTE:** Speeds above 6.5 MPH (10.5 KPH) can adversely affect seed spacing.

## MECHANICAL

### Finger Pickup Corn Meter

Larger grades generally plant more accurately at the high end of the ground speed range than smaller grades. Higher than optimum speeds may result in population rate increase or higher incidence of doubles, particularly with small seed. Medium round corn seed is most desirable for planting accuracy at optimum speed.

### Finger Pickup Oil Sunflower Meter

Larger grades generally plant more accurately at the high end of the ground speed range than smaller grades. Higher than optimum speeds may result in population rate increase or higher incidence of doubles, particularly with small seed. No. 3 and/or No. 4 size oil sunflower seeds are recommended for use in finger pickup seed meters equipped with oil sunflower fingers. No. 1 and/or No. 2 size confectionery sunflower seeds are recommended for use in finger pickup seed meters equipped with corn fingers.

### Brush-Type Seed Meter (Soybean, Milo/Grain Sorghum, Acid-Delinted Cotton)

Rate charts are given in seeds per acre as well as seed spacing in inches rounded to nearest tenth of an inch. Because of large range in seed size, pounds per acre is not a suggested method of selecting transmission settings. Smaller size seed pounds per acre may be below what was expected and large seed pounds per acre may appear above expectations. To determine pounds per acre, use formula given in "Determining Pounds Per Acre (Brush-Type Seed Meter)" in "Check Seed Population" in Machine Operation section of this manual.

**NOTE:** Planting speed can affect actual seeding rate. Make a field check and adjust transmission setting to obtain desired seed drop.

## VACUUM

**NOTE:** 15, 22, and 28 tooth drive sprockets are NOT applicable to all rate charts. Check chart titles to ensure proper rate chart is selected. 22 tooth sprockets require use of 148 pitch No. 40 chains, 28 tooth sprockets require use of 150 pitch No. 40 chains.

**PLANTING RATES FOR FINGER PICKUP SEED METER (28 TOOTH CONTACT DRIVE)  
APPROXIMATE SEEDS/ACRE FOR 30" ROW WIDTH**

30"Rows	Transmission Sprockets		Recommended Speed Range (MPH)	Average Seed Spacing In Inches
	Drive	Driven		
13,330	15	28	4 to 6	15.7
13,824	15	27	4 to 6	15.1
14,355	15	26	4 to 6	14.6
14,929	15	25	4 to 6	14.0
15,107	17	28	4 to 6	13.8
15,551	15	24	4 to 6	13.4
15,666	17	27	4 to 6	13.3
16,226	15	23	4 to 6	12.9
16,269	17	26	4 to 6	12.9
16,884	19	28	4 to 6	12.4
16,919	17	25	4 to 6	12.4
17,509	19	27	4 to 6	11.9
17,624	17	24	4 to 6	11.9
18,182	19	26	4 to 6	11.5
18,390	17	23	4 to 6	11.4
18,910	19	25	4 to 6	11.1
19,644	15	19	4 to 6	10.6
19,697	19	24	4 to 6	10.6
20,438	23	28	4 to 6	10.2
20,554	19	23	4 to 6	10.2
21,195	23	27	4 to 6	9.9
21,327	24	28	4 to 6	9.8
21,954	15	17	4 to 6	9.5
22,117	24	27	4 to 6	9.5
22,263	17	19	4 to 6	9.4
22,891	23	25	4 to 6	9.1
23,105	26	28	4 to 6	9.0
23,845	23	24	4 to 6	8.8
23,886	24	25	4 to 6	8.8
23,993	27	28	4 to 6	8.7
24,882	23	23	4 to 6	8.4
25,803	28	27	4 to 6	8.1
25,838	27	26	4 to 6	8.1
25,963	24	23	4 to 6	8.1
26,795	28	26	4 to 6	7.8
26,872	27	25	4 to 6	7.8
27,045	25	23	4 to 6	7.7
27,809	19	17	4 to 6	7.5
27,992	27	24	4 to 6	7.5
28,127	26	23	4 to 6	7.4
29,029	28	24	4 to 6	7.2
29,209	27	23	4 to 6	7.2
30,120	23	19	4 to 6	6.9
30,290	28	23	4 to 6	6.9
31,429	24	19	4 to 6	6.7
32,739	25	19	4 to 6	6.4
33,663	23	17	4 to 6	6.2
34,048	26	19	4 to 6	6.1
35,127	24	17	4 to 6	6.0
35,357	27	19	4 to 6	5.9
36,590	25	17	4 to 6	5.7
36,668	28	19	4 to 6	5.7
38,054	26	17	4 to 6	5.5
38,151	23	15	4 to 6	5.5
39,517	27	17	4 to 6	5.3

NOTE: See "General Planting Rate Information" and "Check Seed Population" pages for more information. Always field check seed population to verify planting rates.

**PLANTING RATES FOR BRUSH-TYPE SEED METERS (28 TOOTH CONTACT DRIVE)  
APPROXIMATE SEEDS/ACRE FOR 30" ROW WIDTH**

Transmission Sprockets		60 Cell Soybean Or High-Rate Milo/Grain Sorghum 30" Rows	Average Seed Spacing In Inches	48 Cell Specialty Soybean Or High-Rate Acid-Delinted Cotton 30" Rows	Average Seed Spacing In Inches	Speed Range (MPH)
Drive	Driven					
15	28	66,646.53	3.1	53,317	3.9	4 to 6
15	27	69,115.20	3.0	55,292	3.8	4 to 6
15	26	71,773.33	2.9	57,419	3.6	4 to 6
15	25	74,644.27	2.8	59,715	3.5	4 to 6
17	28	75,532.80	2.8	60,426	3.5	4 to 6
15	24	77,754.13	2.7	62,203	3.4	4 to 6
17	27	78,330.93	2.7	62,665	3.3	4 to 6
15	23	81,135.60	2.6	64,908	3.2	4 to 6
17	26	81,343.73	2.6	65,075	3.2	4 to 6
19	28	84,419.07	2.5	67,535	3.1	4 to 6
17	25	84,596.40	2.5	67,677	3.1	4 to 6
19	27	87,545.73	2.4	70,037	3.0	4 to 6
17	24	88,121.60	2.4	70,497	3.0	4 to 6
19	26	90,913.20	2.3	72,731	2.9	4 to 6
17	23	91,952.93	2.3	73,562	2.8	4 to 6
19	25	94,549.47	2.2	75,640	2.8	4 to 6
15	19	98,216.53	2.1	78,573	2.7	4 to 6
19	24	98,489.07	2.1	78,791	2.7	4 to 6
23	28	102,191.60	2.0	81,753	2.6	4 to 6
19	23	102,771.20	2.0	82,217	2.5	4 to 6
23	27	105,976.27	2.0	84,781	2.5	4 to 6
24	28	106,635.20	2.0	85,308	2.5	4 to 6
15	17	109,771.20	1.9	87,817	2.4	4 to 6
24	27	110,584.13	1.9	88,467	2.4	4 to 6
17	19	111,312.13	1.9	89,050	2.3	4 to 6
23	25	114,454.67	1.8	91,564	2.3	4 to 6
26	28	115,521.47	1.8	92,417	2.3	4 to 6
23	24	119,224.00	1.8	95,379	2.2	4 to 6
24	25	119,431.20	1.8	95,545	2.2	4 to 6
27	28	119,964.13	1.7	95,971	2.2	4 to 6
23	23	124,407.73	1.7	99,526	2.1	4 to 6
28	27	129,015.60	1.6	103,212	2.0	4 to 6
27	26	129,192.00	1.6	103,354	2.0	4 to 6
24	23	129,816.40	1.6	103,853	2.0	4 to 6
28	26	133,977.20	1.6	107,182	2.0	4 to 6
27	25	134,359.87	1.6	107,488	1.9	4 to 6
25	23	135,225.07	1.5	108,180	1.9	4 to 6
19	17	139,043.33	1.5	111,235	1.9	4 to 6
27	24	139,958.00	1.5	111,966	1.9	4 to 6
26	23	140,633.73	1.5	112,507	1.9	4 to 6
28	24	145,141.73	1.4	116,113	1.8	4 to 6
27	23	146,043.33	1.4	116,835	1.8	4 to 6
23	19	150,598.00	1.4	120,478	1.7	4 to 6
28	23	151,452.00	1.4	121,162	1.7	4 to 6
24	19	157,146.27	1.3	125,717	1.7	4 to 6
25	19	163,693.60	1.3	130,955	1.6	4 to 6
23	17	168,315.47	1.2	134,652	1.6	4 to 6
26	19	170,241.87	1.2	136,193	1.5	4 to 6
24	17	175,633.73	1.2	140,507	1.5	4 to 6
27	19	176,789.20	1.2	141,431	1.5	4 to 6
25	17	182,952.00	1.1	146,362	1.4	4 to 6
28	19	183,337.47	1.1	146,670	1.4	4 to 6
26	17	190,270.27	1.1	152,216	1.4	4 to 6
23	15	190,757.47	1.1	152,606	1.4	4 to 6
27	17	197,588.53	1.1	158,071	1.3	4 to 6

**NOTE: See "General Planting Rate Information" and "Check Seed Population" pages for more information. Always field check seed population to verify planting rates.**

**PLANTING RATE FOR BRUSH-TYPE SEED METERS (28 TOOTH CONTACT DRIVE)  
APPROXIMATE SEEDS/ACRE FOR 30" ROW WIDTH**

Transmission Sprockets		36 Cell Acid-Delinted Large Cotton	Average Seed Spacing In Inches	30 Cell Milo/Grain Sorghum Or Acid-Delinted Cotton	Average Seed Spacing In Inches	Speed Range (MPH)
Drive	Driven	30" Rows		30" Rows		
15	28	39,988	5.2	33,323	6.3	4 to 6
15	27	41,469	5.0	34,558	6.1	4 to 6
15	26	43,064	4.9	35,887	5.8	4 to 6
15	25	44,787	4.7	37,322	5.6	4 to 6
17	28	45,320	4.6	37,766	5.5	4 to 6
15	24	46,652	4.5	38,877	5.4	4 to 6
17	27	46,999	4.4	39,165	5.3	4 to 6
15	23	48,681	4.3	40,568	5.2	4 to 6
17	26	48,806	4.3	40,672	5.1	4 to 6
19	28	50,651	4.1	42,210	5.0	4 to 6
17	25	50,758	4.1	42,298	4.9	4 to 6
19	27	52,527	4.0	43,773	4.8	4 to 6
17	24	52,873	4.0	44,061	4.7	4 to 6
19	26	54,548	3.8	45,457	4.6	4 to 6
17	23	55,172	3.8	45,976	4.5	4 to 6
19	25	56,730	3.7	47,275	4.4	4 to 6
15	19	58,930	3.5	49,108	4.3	4 to 6
19	24	59,093	3.5	49,245	4.2	4 to 6
23	28	61,315	3.4	51,096	4.1	4 to 6
19	23	61,663	3.4	51,386	4.1	4 to 6
23	27	63,586	3.3	52,988	3.9	4 to 6
24	28	63,981	3.3	53,318	3.9	4 to 6
15	17	65,863	3.2	54,886	3.8	4 to 6
24	27	66,350	3.2	55,292	3.8	4 to 6
17	19	66,787	3.1	55,656	3.8	4 to 6
23	25	68,673	3.0	57,227	3.7	4 to 6
26	28	69,313	3.0	57,761	3.6	4 to 6
23	24	71,534	2.9	59,612	3.5	4 to 6
24	25	71,659	2.9	59,716	3.5	4 to 6
27	28	71,978	2.9	59,982	3.5	4 to 6
23	23	74,645	2.8	62,204	3.4	4 to 6
28	27	77,409	2.7	64,508	3.2	4 to 6
27	26	77,515	2.7	64,596	3.2	4 to 6
24	23	77,890	2.7	64,908	3.2	4 to 6
28	26	80,386	2.6	66,989	3.1	4 to 6
27	25	80,616	2.6	67,180	3.1	4 to 6
25	23	81,135	2.6	67,613	3.1	4 to 6
19	17	83,426	2.5	69,522	3.0	4 to 6
27	24	83,975	2.5	69,979	3.0	4 to 6
26	23	84,380	2.5	70,317	3.0	4 to 6
28	24	87,085	2.4	72,571	2.9	4 to 6
27	23	87,626	2.4	73,022	2.9	4 to 6
23	19	90,359	2.3	75,299	2.8	4 to 6
28	23	90,871	2.3	75,726	2.8	4 to 6
24	19	94,288	2.2	78,573	2.7	4 to 6
25	19	98,216	2.1	81,847	2.6	4 to 6
23	17	100,989	2.1	84,158	2.5	4 to 6
26	19	102,145	2.0	85,121	2.5	4 to 6
24	17	105,380	2.0	87,817	2.4	4 to 6
27	19	106,074	2.0	88,395	2.4	4 to 6
25	17	109,771	1.9	91,476	2.3	4 to 6
28	19	110,002	1.9	91,669	2.3	4 to 6
26	17	114,162	1.8	95,135	2.2	4 to 6
23	15	114,454	1.8	95,379	2.2	4 to 6
27	17	118,553	1.8	98,794	2.1	4 to 6

NOTE: See "General Planting Rate Information" and "Check Seed Population" pages for more information. Always field check seed population to verify planting rates.



**PLANTING RATES FOR BRUSH-TYPE SEED METERS (28 TOOTH CONTACT DRIVE)  
APPROXIMATE HILLS/ACRE FOR 30" ROW WIDTH**

Due to variations in cotton seed size, meters equipped with the 12 cell acid-delinted hill-drop cotton discs will plant from 3 to 6 seeds per cell. Select proper disc for seed size range to be planted.

To determine planter transmission setting, determine desired hill spacing and select the transmission ratio closest to the hill spacing in inches on the chart. To decrease population increase spacing. To increase population decrease spacing.

To determine population per acre, determine average seeds per hill and hills per acre by doing a field check. Measure  $\frac{1}{1000}$  of an acre ( $\frac{1}{1000}$  acre = Length of row 17' 5" for 30" row width). Multiply average seeds per hill by hills per acre. EXAMPLE: 4 seeds per hill x (13 hills x 1000) = 52,000

Transmission Sprockets		NUMBER OF HILLS PER ACRE 12 Cell Hill-Drop Cotton, Acid-Delinted	Average Hill Spacing In Inches	Speed Range (MPH)
Drive	Driven			
		<b>30" Rows</b>		
15	28	13,329	15.7	4 to 6
15	27	13,823	15.1	4 to 6
15	26	14,355	14.6	4 to 6
15	25	14,929	14.0	4 to 6
17	28	15,107	13.8	4 to 6
15	24	15,551	13.4	4 to 6
17	27	15,666	13.3	4 to 6
15	23	16,227	12.9	4 to 6
17	26	16,269	12.9	4 to 6
19	28	16,884	12.4	4 to 6
17	25	16,919	12.4	4 to 6
19	27	17,509	11.9	4 to 6
17	24	17,624	11.9	4 to 6
19	26	18,183	11.5	4 to 6
17	23	18,391	11.4	4 to 6
19	25	18,910	11.1	4 to 6
15	19	19,643	10.6	4 to 6
19	24	19,698	10.6	4 to 6
23	28	20,438	10.2	4 to 6
19	23	20,554	10.2	4 to 6
23	27	21,195	9.9	4 to 6
24	28	21,327	9.8	4 to 6
15	17	21,954	9.5	4 to 6
24	27	22,117	9.5	4 to 6
17	19	22,262	9.4	4 to 6
23	25	22,891	9.1	4 to 6
26	28	23,104	9.0	4 to 6
23	24	23,845	8.8	4 to 6
24	25	23,886	8.8	4 to 6
27	28	23,993	8.7	4 to 6
23	23	24,882	8.4	4 to 6
28	27	25,803	8.1	4 to 6
27	26	25,838	8.1	4 to 6
24	23	25,963	8.1	4 to 6
28	26	26,795	7.8	4 to 6
27	25	26,872	7.8	4 to 6
25	23	27,045	7.7	4 to 6
19	17	27,809	7.5	4 to 6
27	24	27,992	7.5	4 to 6
26	23	28,127	7.4	4 to 6
28	24	29,028	7.2	4 to 6
27	23	29,209	7.2	4 to 6
23	19	30,120	6.9	4 to 6
28	23	30,290	6.9	4 to 6
24	19	31,429	6.7	4 to 6
25	19	32,739	6.4	4 to 6
23	17	33,663	6.2	4 to 6
26	19	34,048	6.1	4 to 6
24	17	35,127	6.0	4 to 6
27	19	35,358	5.9	4 to 6
25	17	36,590	5.7	4 to 6
28	19	36,667	5.7	4 to 6
26	17	38,054	5.5	4 to 6
23	15	38,151	5.5	4 to 6
27	17	39,518	5.3	4 to 6

NOTE: See "General Planting Rate Information" and "Check Seed Population" pages for more information. Always field check seed population to verify planting rates.

**PLANTING RATES FOR BRUSH-TYPE SEED METERS (STANDARD DRIVE)  
APPROXIMATE SEEDS/ACRE FOR 15"/18"/19"/30"/36"/38" ROW WIDTHS**

Transmission Sprockets		54 Cell Soybean						Average Seed Spacing In Inches	Speed Range (MPH)
Drive	Driven	7.5" Rows or 15" Rows	18" Rows	19" Rows	30" Rows	36" Rows	38" Rows		
15	28	128,529	107,107	101,470	64,264	53,554	50,735	3.3	2 to 8
15	27	133,289	111,074	105,228	66,644	55,537	52,614	3.1	2 to 8
15	26	138,415	115,346	109,275	69,208	57,673	54,638	3	2 to 8
15	25	143,952	119,960	113,646	71,976	59,980	56,823	2.9	2 to 8
17	28	145,666	121,388	114,999	72,833	60,694	57,500	2.9	2 to 8
17	27	151,061	125,884	119,258	75,530	62,942	59,629	2.8	2 to 8
17	26	156,871	130,726	123,845	78,435	65,363	61,923	2.7	2 to 8
19	28	162,803	135,669	128,529	81,401	67,835	64,264	2.6	2 to 8
19	27	168,833	140,694	133,289	84,416	70,347	66,644	2.5	2 to 8
17	24	169,943	141,619	134,166	84,972	70,810	67,083	2.5	2 to 8
17	23	177,332	147,777	139,999	88,666	73,888	70,000	2.4	2 to 8
19	25	182,339	151,949	143,952	91,170	75,975	71,976	2.3	2 to 8
19	24	189,937	158,281	149,950	94,968	79,140	74,975	2.2	2 to 8
23	28	197,077	164,231	155,587	98,539	82,115	77,794	2.1	2 to 8
19	23	198,195	165,162	156,470	99,097	82,581	78,235	2.1	2 to 8
24	28	205,646	171,371	162,352	102,823	85,686	81,176	2	2 to 8
24	27	213,262	177,718	168,365	106,631	88,859	84,182	2	2 to 8
17	19	214,665	178,888	169,473	107,333	89,444	84,736	1.9	2 to 8
24	26	221,465	184,554	174,840	110,732	92,277	87,420	1.9	2 to 8
26	28	222,783	185,652	175,881	111,391	92,826	87,941	1.9	2 to 8
24	25	230,323	191,936	181,834	115,162	95,968	90,917	1.8	2 to 8
26	27	231,034	192,528	182,395	115,517	96,264	91,198	1.8	2 to 8
23	23	239,920	199,933	189,410	119,960	99,967	94,705	1.7	2 to 8
27	26	249,148	207,623	196,695	124,574	103,812	98,348	1.7	2 to 8
24	23	250,351	208,626	197,646	125,176	104,313	98,823	1.7	2 to 8
25	23	260,783	217,319	205,881	130,391	108,659	102,940	1.6	2 to 8
19	17	268,146	223,455	211,694	134,073	111,727	105,847	1.6	2 to 8
27	24	269,910	224,925	213,087	134,955	112,462	106,543	1.5	2 to 8
28	24	279,907	233,255	220,979	139,953	116,628	110,489	1.5	2 to 8
23	19	290,429	242,024	229,286	145,215	121,012	114,643	1.4	2 to 8
28	23	292,076	243,397	230,587	146,038	121,699	115,293	1.4	2 to 8
24	19	303,057	252,547	239,255	151,528	126,274	119,628	1.4	2 to 8
25	19	315,684	263,070	249,224	157,842	131,535	124,612	1.3	2 to 8
23	17	324,598	270,498	256,261	162,299	135,249	128,131	1.3	2 to 8
26	19	328,311	273,593	259,193	164,156	136,796	129,597	1.3	2 to 8
27	19	340,939	284,116	269,162	170,469	142,058	134,581	1.2	2 to 8
28	19	353,566	294,639	279,131	176,783	147,319	139,566	1.2	2 to 8
26	17	366,936	305,780	289,687	183,468	152,890	144,843	1.1	2 to 8
27	17	381,049	317,541	300,828	190,525	158,771	150,414	1.1	2 to 8
28	17	395,162	329,302	311,970	197,581	164,651	155,985	1.1	2 to 8

**NOTE:** See "General Planting Rate Information" and "Check Seed Population" pages for additional information.

**NOTE:** When using Half Rate (2 To 1) Drive Reduction Package, rates are approximately 50% of given numbers.

**NOTE:** Always field check seed population to ensure planting rates are correct.

**PLANTING RATES FOR (VACUUM) CORN/POPCORN/SUNFLOWER 40 CELL DIS  
C 15 TOOTH CONTACT WHEEL**

**DRIVE**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
16,230	15	28	4 to 6	12.9
16,831	15	27	4 to 6	12.4
17,478	15	26	4 to 6	12.0
18,178	15	25	4 to 6	11.5
18,394	17	28	4 to 6	11.4
18,935	15	24	4 to 6	11.0
19,075	17	27	4 to 6	11.0
19,758	15	23	4 to 6	10.6
19,808	17	26	4 to 6	10.6
20,558	19	28	4 to 6	10.2
20,601	17	25	4 to 6	10.1
21,319	19	27	4 to 6	9.8
21,459	17	24	4 to 6	9.7
22,139	19	26	4 to 6	9.4
22,392	17	23	4 to 6	9.3
23,024	19	25	4 to 6	9.1
23,917	15	19	4 to 6	8.7
23,984	19	24	4 to 6	8.7
24,886	23	28	4 to 6	8.4
25,027	19	23	4 to 6	8.4
25,808	23	27	4 to 6	8.1
25,968	24	28	4 to 6	8.1
26,731	15	17	4 to 6	7.8
26,929	24	27	4 to 6	7.8
27,107	17	19	4 to 6	7.7
27,872	23	25	4 to 6	7.5
28,131	26	28	4 to 6	7.4
29,034	23	24	4 to 6	7.2
29,084	24	25	4 to 6	7.2
29,214	27	28	4 to 6	7.2
30,296	23	23	4 to 6	6.9
31,417	28	27	4 to 6	6.7
31,461	27	26	4 to 6	6.6
31,613	24	23	4 to 6	6.6
32,626	28	26	4 to 6	6.4
32,720	27	25	4 to 6	6.4
32,930	25	23	4 to 6	6.3
33,860	19	17	4 to 6	6.2
34,083	27	24	4 to 6	6.1
34,248	26	23	4 to 6	6.1
35,345	28	24	4 to 6	5.9
35,564	27	23	4 to 6	5.9
36,673	23	19	4 to 6	5.7
36,882	28	23	4 to 6	5.7
38,269	24	19	4 to 6	5.5
39,863	25	19	4 to 6	5.2
40,988	23	17	4 to 6	5.1
41,457	26	19	4 to 6	5.0
42,771	24	17	4 to 6	4.9
43,052	27	19	4 to 6	4.9
44,552	25	17	4 to 6	4.7
44,646	28	19	4 to 6	4.7
46,334	26	17	4 to 6	4.5
46,453	23	15	4 to 6	4.5
48,117	27	17	4 to 6	4.3

**NOTE: See "General Planting Rate Information" and "Check Seed Population" pages for more information. Always field**

**PLANTING RATES FOR (VACUUM)  
CORN/POPCORN/SUNFLOWER 40 CELL DISC  
22 TOOTH CONTACT WHEEL DRIVE**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
23,804	15	28	4 to 6	8.8
24,685	15	27	4 to 6	8.5
25,635	15	26	4 to 6	8.2
26,661	15	25	4 to 6	7.8
26,977	17	28	4 to 6	7.8
27,771	15	24	4 to 6	7.5
27,976	17	27	4 to 6	7.5
28,978	15	23	4 to 6	7.2
29,052	17	26	4 to 6	7.2
30,152	19	28	4 to 6	6.9
30,215	17	25	4 to 6	6.9
31,268	19	27	4 to 6	6.7
31,474	17	24	4 to 6	6.6
32,471	19	26	4 to 6	6.4
32,842	17	23	4 to 6	6.4
33,769	19	25	4 to 6	6.2
35,079	15	19	4 to 6	6.0
35,176	19	24	4 to 6	5.9
36,499	23	28	4 to 6	5.7
36,706	19	23	4 to 6	5.7
37,851	23	27	4 to 6	5.5
38,086	24	28	4 to 6	5.5
39,206	15	17	4 to 6	5.3
39,496	24	27	4 to 6	5.3
39,757	17	19	4 to 6	5.3
40,879	23	25	4 to 6	5.1
41,259	26	28	4 to 6	5.1
42,583	23	24	4 to 6	4.9
42,656	24	25	4 to 6	4.9
42,847	27	28	4 to 6	4.9
44,434	23	23	4 to 6	4.7
46,079	28	27	4 to 6	4.5
46,143	27	26	4 to 6	4.5
46,365	24	23	4 to 6	4.5
47,851	28	26	4 to 6	4.4
47,989	27	25	4 to 6	4.4
48,297	25	23	4 to 6	4.3
49,662	19	17	4 to 6	4.2
49,988	27	24	4 to 6	4.2
50,230	26	23	4 to 6	4.2
51,839	28	24	4 to 6	4.0
52,161	27	23	4 to 6	4.0
53,788	23	19	4 to 6	3.9
54,093	28	23	4 to 6	3.9
56,127	24	19	4 to 6	3.7
58,466	25	19	4 to 6	3.6
60,116	23	17	4 to 6	3.5
60,804	26	19	4 to 6	3.4
62,730	24	17	4 to 6	3.3
63,143	27	19	4 to 6	3.3
65,344	25	17	4 to 6	3.2
65,481	28	19	4 to 6	3.2
67,957	26	17	4 to 6	3.1
68,131	23	15	4 to 6	3.1
70,571	27	17	4 to 6	3.0

**NOTE: See "General Planting Rate Information" and "Check Seed Population" pages for more information. Always field**

**PLANTING RATES FOR (VACUUM)  
CORN/POPCORN/SUNFLOWER 40 CELL DISC  
28 TOOTH CONTACT WHEEL DRIVE**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
30,295	15	28	4 to 6	6.9
31,417	15	27	4 to 6	6.7
32,626	15	26	4 to 6	6.4
33,931	15	25	4 to 6	6.2
34,335	17	28	4 to 6	6.1
35,345	15	24	4 to 6	5.9
35,607	17	27	4 to 6	5.9
36,882	15	23	4 to 6	5.7
36,976	17	26	4 to 6	5.7
38,374	19	28	4 to 6	5.4
38,455	17	25	4 to 6	5.4
39,796	19	27	4 to 6	5.3
40,057	17	24	4 to 6	5.2
41,326	19	26	4 to 6	5.1
41,799	17	23	4 to 6	5.0
42,979	19	25	4 to 6	4.9
44,646	15	19	4 to 6	4.7
44,770	19	24	4 to 6	4.7
46,453	23	28	4 to 6	4.5
46,717	19	23	4 to 6	4.5
48,174	23	27	4 to 6	4.3
48,473	24	28	4 to 6	4.3
49,898	15	17	4 to 6	4.2
50,269	24	27	4 to 6	4.2
50,599	17	19	4 to 6	4.1
52,028	23	25	4 to 6	4.0
52,513	26	28	4 to 6	4.0
54,196	23	24	4 to 6	3.9
54,290	24	25	4 to 6	3.9
54,532	27	28	4 to 6	3.8
56,552	23	23	4 to 6	3.7
58,646	28	27	4 to 6	3.6
58,727	27	26	4 to 6	3.6
59,010	24	23	4 to 6	3.5
60,903	28	26	4 to 6	3.4
61,076	27	25	4 to 6	3.4
61,470	25	23	4 to 6	3.4
63,205	19	17	4 to 6	3.3
63,621	27	24	4 to 6	3.3
63,928	26	23	4 to 6	3.3
65,977	28	24	4 to 6	3.2
66,387	27	23	4 to 6	3.1
68,457	23	19	4 to 6	3.1
68,846	28	23	4 to 6	3.0
71,434	24	19	4 to 6	2.9
74,410	25	19	4 to 6	2.8
76,512	23	17	4 to 6	2.7
77,387	26	19	4 to 6	2.7
79,838	24	17	4 to 6	2.6
80,363	27	19	4 to 6	2.6
83,165	25	17	4 to 6	2.5
83,339	28	19	4 to 6	2.5
86,491	26	17	4 to 6	2.4
86,713	23	15	4 to 6	2.4
89,817	27	17	4 to 6	2.3

**PLANTING RATES FOR (VACUUM)  
MILO/SUGAR BEET/SPECIALTY/SOYBEAN 60 CELL DISCS  
22 TOOTH CONTACT WHEEL DRIVE**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
35,706	15	28	4 to 6	5.9
37,028	15	27	4 to 6	5.6
38,452	15	26	4 to 6	5.4
39,990	15	25	4 to 6	5.2
40,466	17	28	4 to 6	5.2
41,657	15	24	4 to 6	5.0
41,965	17	27	4 to 6	5.0
43,468	15	23	4 to 6	4.8
43,579	17	26	4 to 6	4.8
45,227	19	28	4 to 6	4.6
45,322	17	25	4 to 6	4.6
46,902	19	27	4 to 6	4.5
47,211	17	24	4 to 6	4.4
48,706	19	26	4 to 6	4.3
49,263	17	23	4 to 6	4.2
50,654	19	25	4 to 6	4.1
52,619	15	19	4 to 6	4.0
52,765	19	24	4 to 6	4.0
54,749	23	28	4 to 6	3.8
55,059	19	23	4 to 6	3.8
56,776	23	27	4 to 6	3.7
57,129	24	28	4 to 6	3.7
58,809	15	17	4 to 6	3.6
59,245	24	27	4 to 6	3.5
59,635	17	19	4 to 6	3.5
61,318	23	25	4 to 6	3.4
61,890	26	28	4 to 6	3.4
63,873	23	24	4 to 6	3.3
63,985	24	25	4 to 6	3.3
64,270	27	28	4 to 6	3.3
66,651	23	23	4 to 6	3.1
69,119	28	27	4 to 6	3.0
69,214	27	26	4 to 6	3.0
69,548	24	23	4 to 6	3.0
71,778	28	26	4 to 6	2.9
71,983	27	25	4 to 6	2.9
72,446	25	23	4 to 6	2.9
74,492	19	17	4 to 6	2.8
74,982	27	24	4 to 6	2.8
75,344	26	23	4 to 6	2.8
77,759	28	24	4 to 6	2.7
78,242	27	23	4 to 6	2.7
80,682	23	19	4 to 6	2.6
81,140	28	23	4 to 6	2.6
84,190	24	19	4 to 6	2.5
87,698	25	19	4 to 6	2.4
90,174	23	17	4 to 6	2.3
91,206	26	19	4 to 6	2.3
94,095	24	17	4 to 6	2.2
94,714	27	19	4 to 6	2.2
98,015	25	17	4 to 6	2.1
98,222	28	19	4 to 6	2.1
101,936	26	17	4 to 6	2.1
102,197	23	15	4 to 6	2.0
105,857	27	17	4 to 6	2.0

**PLANTING RATES FOR (VACUUM)  
MILO/SUGAR BEET/SPECIALTY/SOYBEAN 60 CELL DISCS  
28 TOOTH CONTACT WHEEL DRIVE**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
45,444.00	15	28	4 to 6	4.6
47,127.00	15	27	4 to 6	4.4
48,939.00	15	26	4 to 6	4.3
50,897.00	15	25	4 to 6	4.1
51,503.00	17	28	4 to 6	4.1
53,017.00	15	24	4 to 6	3.9
53,410.00	17	27	4 to 6	3.9
55,323.00	15	23	4 to 6	3.8
55,464.00	17	26	4 to 6	3.8
57,562.00	19	28	4 to 6	3.6
57,683.00	17	25	4 to 6	3.6
59,694.00	19	27	4 to 6	3.5
60,086.00	17	24	4 to 6	3.5
61,990.00	19	26	4 to 6	3.4
62,699.00	17	23	4 to 6	3.3
64,469.00	19	25	4 to 6	3.2
66,969.00	15	19	4 to 6	3.1
67,155.00	19	24	4 to 6	3.1
69,680.00	23	28	4 to 6	3.0
70,075.00	19	23	4 to 6	3.0
72,261.00	23	27	4 to 6	2.9
72,710.00	24	28	4 to 6	2.9
74,848.00	15	17	4 to 6	2.8
75,403.00	24	27	4 to 6	2.8
75,899.00	17	19	4 to 6	2.8
78,042.00	23	25	4 to 6	2.7
78,769.00	26	28	4 to 6	2.7
81,293.00	23	24	4 to 6	2.6
81,435.00	24	25	4 to 6	2.6
81,798.00	27	28	4 to 6	2.6
84,828.00	23	23	4 to 6	2.5
87,970.00	28	27	4 to 6	2.4
88,091.00	27	26	4 to 6	2.4
88,516.00	24	23	4 to 6	2.4
91,353.00	28	26	4 to 6	2.3
91,614.00	27	25	4 to 6	2.3
92,204.00	25	23	4 to 6	2.3
94,808.00	19	17	4 to 6	2.2
95,431.00	27	24	4 to 6	2.2
95,892.00	26	23	4 to 6	2.2
98,966.00	28	24	4 to 6	2.1
99,581.00	27	23	4 to 6	2.1
102,686.00	23	19	4 to 6	2.0
103,269.00	28	23	4 to 6	2.0
107,151.00	24	19	4 to 6	2.0
111,616.00	25	19	4 to 6	1.9
114,767.00	23	17	4 to 6	1.8
116,080.00	26	19	4 to 6	1.8
119,757.00	24	17	4 to 6	1.7
120,545.00	27	19	4 to 6	1.7
124,747.00	25	17	4 to 6	1.7
125,010.00	28	19	4 to 6	1.7
129,737.00	26	17	4 to 6	1.6
130,070.00	23	15	4 to 6	1.6
134,727.00	27	17	4 to 6	1.6

**PLANTING RATES FOR (VACUUM) SOYBEAN 120 CELL DISC  
22 TOOTH CONTACT WHEEL DRIVE APPROXIMATE SEEDS/ACRE FOR  
VARIOUS ROW WIDTHS**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
71,411	15	28	4 to 6	2.9
74,056	15	27	4 to 6	2.8
76,904	15	26	4 to 6	2.7
79,981	15	25	4 to 6	2.6
80,933	17	28	4 to 6	2.6
83,313	15	24	4 to 6	2.5
83,930	17	27	4 to 6	2.5
86,935	15	23	4 to 6	2.4
87,158	17	26	4 to 6	2.4
90,454	19	28	4 to 6	2.3
90,645	17	25	4 to 6	2.3
93,804	19	27	4 to 6	2.2
94,422	17	24	4 to 6	2.2
97,412	19	26	4 to 6	2.1
98,527	17	23	4 to 6	2.1
101,309	19	25	4 to 6	2.1
105,238	15	19	4 to 6	2.0
105,530	19	24	4 to 6	2.0
109,497	23	28	4 to 6	1.9
110,118	19	23	4 to 6	1.9
113,553	23	27	4 to 6	1.8
114,258	24	28	4 to 6	1.8
117,619	15	17	4 to 6	1.8
118,490	24	27	4 to 6	1.8
119,269	17	19	4 to 6	1.8
122,687	23	25	4 to 6	1.7
123,780	26	28	4 to 6	1.7
127,747	23	24	4 to 6	1.6
127,969	24	25	4 to 6	1.6
128,540	27	28	4 to 6	1.6
133,301	23	23	4 to 6	1.6
138,238	28	27	4 to 6	1.5
138,428	27	26	4 to 6	1.5
139,097	24	23	4 to 6	1.5
143,555	28	26	4 to 6	1.5
143,965	27	25	4 to 6	1.5
144,892	25	23	4 to 6	1.4
148,984	19	17	4 to 6	1.4
149,964	27	24	4 to 6	1.4
150,688	26	23	4 to 6	1.4
155,518	28	24	4 to 6	1.3
156,484	27	23	4 to 6	1.3
161,364	23	19	4 to 6	1.3
162,280	28	23	4 to 6	1.3
168,380	24	19	4 to 6	1.2
175,396	25	19	4 to 6	1.2
180,349	23	17	4 to 6	1.2
182,412	26	19	4 to 6	1.1
188,190	24	17	4 to 6	1.1
189,428	27	19	4 to 6	1.1
196,031	25	17	4 to 6	1.1
196,444	28	19	4 to 6	1.1
203,872	26	17	4 to 6	1.0
204,395	23	15	4 to 6	1.0
211,713	27	17	4 to 6	1.0



**PLANTING RATES FOR (VACUUM) SOYBEAN 120 CELL DISC  
28 TOOTH CONTACT WHEEL DRIVE APPROXIMATE SEEDS/ACRE FOR  
VARIOUS ROW WIDTHS**

30" Rows	Transmission Sprockets		Recomm. Speed (MPH)	Average Spacing In Inches
	Drive	Driven		
90,887	15	28	4 to 6	2.3
94,887	15	27	4 to 6	2.2
97,878	15	26	4 to 6	2.1
101,794	15	25	4 to 6	2.1
103,005	17	28	4 to 6	2.0
106,035	15	24	4 to 6	2.0
106,820	17	27	4 to 6	2.0
110,645	15	23	4 to 6	1.9
110,929	17	26	4 to 6	1.9
115,124	19	28	4 to 6	1.8
115,366	17	25	4 to 6	1.8
119,387	19	27	4 to 6	1.8
120,387	17	24	4 to 6	1.7
120,173	19	26	4 to 6	1.7
123,979	17	23	4 to 6	1.7
125,398	19	25	4 to 6	1.7
128,938	15	19	4 to 6	1.6
133,939	19	24	4 to 6	1.6
134,311	23	28	4 to 6	1.6
139,360	19	23	4 to 6	1.5
140,151	23	27	4 to 6	1.5
144,522	24	28	4 to 6	1.4
145,419	15	17	4 to 6	1.4
149,696	24	27	4 to 6	1.4
150,805	17	19	4 to 6	1.4
151,797	23	25	4 to 6	1.4
156,083	26	28	4 to 6	1.3
157,538	23	24	4 to 6	1.3
162,587	24	25	4 to 6	1.3
162,870	27	28	4 to 6	1.3
163,597	23	23	4 to 6	1.3
169,656	28	27	4 to 6	1.2
175,939	27	26	4 to 6	1.2
176,181	24	23	4 to 6	1.2
177,032	28	26	4 to 6	1.2
182,706	27	25	4 to 6	1.1
183,228	25	23	4 to 6	1.1
184,409	19	17	4 to 6	1.1
189,615	27	24	4 to 6	1.1
190,863	26	23	4 to 6	1.1
191,785	28	24	4 to 6	1.1
197,932	27	23	4 to 6	1.1
199,161	23	19	4 to 6	1.0
205,373	28	23	4 to 6	1.0
206,538	24	19	4 to 6	1.0
214,302	25	19	4 to 6	1.0
223,231	23	17	4 to 6	0.9
229,534	26	19	4 to 6	0.9
232,161	24	17	4 to 6	0.9
239,514	27	19	4 to 6	0.9
241,090	25	17	4 to 6	0.9
249,494	28	19	4 to 6	0.8
<b>NOTE: Planting rates over 250,000 seeds per acre are NOT recommended with this seed disc and/or drive ratio</b>	26	17		
	23	15		
	27	17		

# Wheat Disc Section

Drive	Driven	RPM/GS
27	28	3.671
15	15	3.807
28	27	3.948
27	26	3.953

Use a 28 tooth Drive sprocket and a 27 tooth Driven sprocket

**FOR HYDRAULIC DRIVE (BRUSH-TYPE AND VACUUM) AND ELECTRIC DRIVE (VACUUM)**

- a. Brush-Type: use the instructions found on page 5-9 to find the seeds per revolution (SDS/REV). The SDS/REV will be relatively constant at all speeds for the Brush-Type Meter
- b. Vacuum: use the instructions found on page 5-9 to find the seeds per revolution (SDS/REV) or see the Rate Charts. The SDS/REV will decrease as the disc speed increases (less SDS/REV as ground speed increases) for the True Rate Vacuum Meter.
- c. Divide the SDS/REV by the number of Cells to get the SDS/CELL. Some display may not support 54 cells as an option for number of cells on a seed disc, in that case, substitute a useable number of cells (60 or 40) and use that Cell number in the calculation. **DO NOT PHYSICALLY CHANGE THE DISC, THE CELL COUNT IS FOR THE MONITOR ONLY.**
- d. Divide your target population by the SDS/CELL to get your Monitor Population.

Seed Meter Type	Target Population	SDS/REV	Cells	SDS/CELL	Monitor Population
Brush	800,000	465	54	8.611	92,903
Brush	1,200,000	465	54	8.611	139,355
Vacuum	808,755	891	54	16.500	49,015
Vacuum	1,195,655	771	54	14.278	83,742
Vacuum	808,755	891	60	14.85	54,461
Vacuum	1,195,655	771	60	12.85	93,047

**PLANTING RATES FOR BRUSH-TYPE SEED METERS (HALF RATE DRIVE)  
APPROXIMATE SEEDS/ACRE FOR 15" ROW WIDTH**

Transmission Sprockets		Population Factor	Rye 400 SDS/REV, 35.9 SDS/GRAM		Wheat 465 SDS/REV, 39.6 SDS/GRAM		Speed Range (MPH)
Drive	Driven		Population (sds/acre)	Population (lbs/acre)	Population (sds/acre)	Population (lbs/acre)	
15	28	1190.12	476,159	29	553,656	31	4 to 6
15	27	1234.20	493,795	30	574,163	32	4 to 6
15	26	1281.67	512,787	32	596,245	33	4 to 6
15	25	1332.94	533,298	33	620,095	35	4 to 6
17	28	1348.80	539,647	33	627,477	35	4 to 6
15	24	1388.48	555,519	34	645,932	36	4 to 6
17	27	1398.76	559,634	34	650,718	36	4 to 6
15	23	1448.84	579,672	36	674,017	38	4 to 6
17	26	1452.56	581,158	36	675,745	38	4 to 6
19	28	1507.49	603,134	37	701,298	39	4 to 6
17	25	1510.66	604,405	37	702,775	39	4 to 6
19	27	1563.32	625,473	38	727,272	41	4 to 6
17	24	1573.60	629,588	39	732,056	41	4 to 6
19	26	1623.45	649,530	40	755,244	42	4 to 6
17	23	1642.02	656,961	40	763,885	43	4 to 6
19	25	1688.39	675,511	42	785,454	44	4 to 6
15	19	1753.86	701,708	43	815,915	45	4 to 6
19	24	1758.74	703,658	43	818,181	46	4 to 6
23	28	1824.85	730,111	45	848,940	47	4 to 6
19	23	1835.20	734,251	45	853,754	48	4 to 6
23	27	1892.44	757,152	47	880,382	49	4 to 6
24	28	1904.19	761,855	47	885,850	49	4 to 6
15	17	1960.20	784,262	48	911,905	51	4 to 6
23	26	1965.23	786,273	48	914,242	51	4 to 6
24	27	1974.72	790,071	49	918,660	51	4 to 6
25	28	1983.54	793,598	49	922,761	51	4 to 6
17	19	1987.71	795,269	49	924,703	52	4 to 6
23	25	2043.84	817,724	50	950,813	53	4 to 6
24	26	2050.67	820,459	50	953,993	53	4 to 6
25	27	2057.00	822,991	51	956,937	53	4 to 6
26	28	2062.88	825,342	51	959,671	53	4 to 6
23	24	2128.99	851,795	52	990,429	55	4 to 6
24	25	2132.70	853,277	52	992,152	55	4 to 6
25	26	2136.11	854,644	53	993,742	55	4 to 6
26	27	2139.28	855,911	53	995,215	55	4 to 6
27	28	2142.22	857,087	53	996,582	56	4 to 6
15	15	2221.56	888,830	55	1,033,492	58	4 to 6
28	27	2303.84	921,750	57	1,071,769	60	4 to 6
27	26	2307.01	923,016	57	1,073,242	60	4 to 6
26	25	2310.42	924,384	57	1,074,832	60	4 to 6
25	24	2314.13	925,865	57	1,076,554	60	4 to 6
24	23	2318.15	927,475	57	1,078,426	60	4 to 6
28	26	2392.45	957,202	59	1,112,991	62	4 to 6
27	25	2399.28	959,937	59	1,116,171	62	4 to 6
26	24	2406.69	962,899	59	1,119,616	62	4 to 6
25	23	2414.74	966,120	59	1,123,361	63	4 to 6
19	17	2482.92	993,399	61	1,155,079	64	4 to 6

Continued on the next page.

**PLANTING RATES FOR BRUSH-TYPE SEED METERS (HALF RATE DRIVE)  
APPROXIMATE SEEDS/ACRE FOR 15" ROW WIDTH**

Transmission Sprockets		Population Factor	Rye 400 SDS/REV, 35.9 SDS/GRAM		Wheat 465 SDS/REV, 39.6 SDS/GRAM		Speed Range (MPH)
Drive	Driven		Population (sds/acre)	Population (lbs/acre)	Population (sds/acre)	Population (lbs/acre)	
28	25	2488.15	995,490	61	1,157,511	64	4 to 6
27	24	2499.26	999,934	61	1,162,678	65	4 to 6
26	23	2511.33	1,004,765	62	1,168,295	65	4 to 6
17	15	2517.77	1,007,341	62	1,171,291	65	4 to 6
28	24	2591.82	1,036,969	64	1,205,741	67	4 to 6
27	23	2607.92	1,043,409	64	1,213,230	68	4 to 6
23	19	2689.26	1,075,952	66	1,251,069	70	4 to 6
28	23	2704.51	1,082,054	67	1,258,164	70	4 to 6
24	19	2806.18	1,122,733	69	1,305,464	73	4 to 6
19	15	2813.98	1,125,852	69	1,309,090	73	4 to 6
25	19	2923.10	1,169,513	72	1,359,857	76	4 to 6
23	17	3005.64	1,202,535	74	1,398,254	78	4 to 6
26	19	3040.03	1,216,294	75	1,414,252	79	4 to 6
24	17	3136.32	1,254,820	77	1,459,048	81	4 to 6
27	19	3156.95	1,263,075	78	1,468,647	82	4 to 6
25	17	3267.00	1,307,103	80	1,519,841	85	4 to 6
28	19	3273.88	1,309,855	81	1,523,041	85	4 to 6
26	17	3397.68	1,359,388	84	1,580,635	88	4 to 6
23	15	3406.39	1,362,873	84	1,584,687	88	4 to 6
27	17	3528.36	1,411,671	87	1,641,428	91	4 to 6
24	15	3554.50	1,422,128	87	1,653,587	92	4 to 6
28	17	3659.04	1,463,956	90	1,702,222	95	4 to 6
25	15	3702.60	1,481,384	91	1,722,487	96	4 to 6
26	15	3850.70	1,540,639	95	1,791,386	100	4 to 6
27	15	3998.81	1,599,895	98	1,860,286	104	4 to 6
28	15	4146.91	1,659,150	102	1,929,185	107	4 to 6

**NOTE: Seed size and type affect the output rate of the meter. For a method to improve the population accuracy with your desired seed, please see the following pages.**

**NOTE: See "Mechanical Meter General Planting Rate Information" and "Check Seed Population" pages for additional information.**

**NOTE: When using Half Rate (2 To 1) Drive Reduction Package, rates are approximately 50% of given numbers.**

**NOTE: Always field check seed population to ensure planting rates are correct.**

To more accurately predict population when using the 54 Cell Wheat disc, two things are needed:

1. Seeds/gram
2. Grams/revolution of seed disc

Seeds per gram can be found by weighing a small sample of desired seed (a cup or less) and counting number of seeds in sample.

$$\frac{\text{Seeds}}{\text{Grams}} = \frac{\text{number of seeds in sample}}{\text{weight of sample in grams}} \quad \frac{396 \text{ Seeds}}{10 \text{ Grams}} = 39.6 \frac{\text{seeds}}{\text{gram}}$$

To find grams/revolution a gram scale, a stopwatch, a small container to catch seed, and a method for spinning the meter at a constant, known rpm (see your local Kinze dealer with a T4000 Seed Meter Test Stand) are needed.

1. Zero gram scale with the small container on it.
2. Load meter with correct disc.
3. Load meter with desired seed.
4. Start spinning meter at a known, constant rpm.
5. Start stopwatch as you place container under meter.
6. Catch seed with container for 10-30 seconds.
7. Stop the stopwatch as you remove container from underneath meter.
8. Weigh container.
9. Enter meter rpm, weight of sample, and duration of sample collection into the equation below:

$$\frac{\text{Grams}}{\text{Rev}} = \frac{\text{Sample Weight} * 60}{\text{Disc RPM} * \text{Sample Duration}}$$

EX: For a sample taken for 30 seconds with meter spinning at 50rpm and weighs 293 grams

$$\frac{293 \text{ Grams} * 60}{50 \text{ RPM} * 30 \text{ Seconds}} = 11.7 \frac{\text{Grams}}{\text{Rev}}$$

10. Find desired output rate. For seeds per acre, use seeds/rev. For pounds per acre, use lbs/rev.

a. Seeds/rev:

$$\frac{\text{Seeds}}{\text{Rev}} = \frac{\text{Seeds}}{\text{Grams}} * \frac{\text{Grams}}{\text{Rev}} \quad \left| \quad 39.6 \frac{\text{Seeds}}{\text{Grams}} * 11.7 \frac{\text{Grams}}{\text{Rev}} = 465 \frac{\text{Seeds}}{\text{Rev}} \right.$$

b. Lbs./rev:

$$\frac{\text{Pounds}}{\text{Rev}} = \frac{\frac{\text{Grams}}{\text{Rev}}}{453.6 \frac{\text{Grams}}{\text{Pound}}} \quad \left| \quad \frac{11.7 \frac{\text{Grams}}{\text{Rev}}}{453.6 \frac{\text{Grams}}{\text{Pound}}} = 0.0258 \frac{\text{Pounds}}{\text{Rev}} \right.$$

11. Find the correct population factor by dividing the desired population by the measured output rate.

Seeds/acre:

$$\frac{\text{Target Population}}{\text{Output Rate}} = \text{Population Factor} \quad \left| \quad \frac{1,000,000 \frac{\text{Seeds}}{\text{Acre}}}{465 \frac{\text{Seeds}}{\text{Rev.}}} = 2150.54$$

pounds/acre:

$$\frac{\text{Target Population}}{\text{Output Rate}} = \text{Population Factor} \quad \left| \quad \frac{56 \frac{\text{lbs}}{\text{Acre}}}{0.0258 \frac{\text{lbs}}{\text{rev}}} = 2170.54$$

12. Find the closest Population Factor in the Rate Chart to identify the correct transmission sprockets. For the examples list above, the closest Population Factor is 2142.22 which corresponds to a 27 tooth Drive sprocket and 28 tooth Driven sprocket.

**NOTE: Multiple trials are recommended to increase the accuracy of the predicted rate.**

**PLANTING RATES FOR (VACUUM) WHEAT 54 CELL DISC  
(HALF RATE DRIVE [15 TOOTH])  
APPROXIMATE SEEDS/ACRE FOR 15" ROW WIDTH**

Transmission Sprockets		RPM/GS (Seed Disc RPM To Ground Speed (MPH))	8INH2O, no sigulator		8INH2O, sigulator 3.3		Speed Range (MPH)
Drive	Driven		SDS/REV	Population	SDS/REV	Population	
15	28	2.039	909	744,562	554	453,298	5 to 7
15	27	2.115	903	764,594	551	465,585	5 to 7
15	26	2.196	897	785,948	547	478,707	5 to 7
15	25	2.284	891	808,755	543	492,751	5 to 7
17	28	2.311	888	815,760	542	497,071	5 to 7
15	24	2.379	883	833,164	539	507,816	5 to 7
17	27	2.397	882	837,650	539	510,588	5 to 7
15	23	2.483	876	859,343	535	524,013	5 to 7
17	26	2.489	875	860,943	535	525,004	5 to 7
19	28	2.583	868	884,424	531	539,571	5 to 7
17	25	2.589	868	885,771	530	540,408	5 to 7
19	27	2.679	861	907,980	527	554,221	5 to 7
17	24	2.697	860	912,286	526	556,903	5 to 7
19	26	2.782	854	932,998	522	569,822	5 to 7
17	23	2.814	852	940,653	521	574,605	5 to 7
19	25	2.893	846	959,608	518	586,466	5 to 7
15	19	3.006	838	986,010	513	603,032	5 to 7
19	24	3.014	837	987,957	513	604,256	5 to 7
23	28	3.127	829	1,014,147	508	620,748	5 to 7
19	23	3.145	828	1,018,206	508	623,310	5 to 7
23	27	3.243	821	1,040,464	504	637,378	5 to 7
24	28	3.263	819	1,044,993	503	640,247	5 to 7
15	17	3.359	813	1,066,386	499	653,818	5 to 7
23	26	3.368	812	1,068,291	499	655,029	5 to 7
24	27	3.384	811	1,071,881	498	657,311	5 to 7
25	28	3.399	810	1,075,206	497	659,426	5 to 7
17	19	3.406	809	1,076,779	497	660,427	5 to 7
23	25	3.502	803	1,097,745	493	673,790	5 to 7
24	26	3.514	802	1,100,276	493	675,407	5 to 7
25	27	3.525	801	1,102,616	493	676,902	5 to 7
26	28	3.535	801	1,104,786	492	678,288	5 to 7
23	24	3.648	793	1,128,951	488	693,762	5 to 7
24	25	3.655	792	1,130,291	487	694,622	5 to 7
25	26	3.661	792	1,131,527	487	695,416	5 to 7
26	27	3.666	792	1,132,671	487	696,150	5 to 7
27	28	3.671	791	1,133,732	487	696,831	5 to 7
15	15	3.807	782	1,162,044	482	715,055	5 to 7
28	27	3.948	772	1,190,735	476	733,619	5 to 7
27	26	3.953	772	1,191,825	476	734,326	5 to 7
26	25	3.959	772	1,193,001	476	735,089	5 to 7
25	24	3.966	771	1,194,273	476	735,915	5 to 7
24	23	3.973	771	1,195,655	475	736,812	5 to 7
28	26	4.100	762	1,220,871	471	753,227	5 to 7
27	25	4.112	762	1,223,163	470	754,723	5 to 7
26	24	4.124	761	1,225,641	470	756,341	5 to 7
25	23	4.138	760	1,228,328	469	758,097	5 to 7
19	17	4.255	752	1,250,825	465	772,837	5 to 7
28	25	4.264	752	1,252,531	465	773,957	5 to 7
27	24	4.283	750	1,256,146	464	776,334	5 to 7
26	23	4.304	749	1,260,061	463	778,909	5 to 7
17	15	4.315	748	1,262,143	463	780,280	5 to 7
28	24	4.442	740	1,285,788	458	795,893	5 to 7

Continued on next page.

**PLANTING RATES FOR (VACUUM) WHEAT 54 CELL DISC  
(HALF RATE DRIVE [15 TOOTH])  
APPROXIMATE SEEDS/ACRE FOR 15" ROW WIDTH**

Transmission Sprockets		RPM/GS (Seed Disc RPM To Ground Speed (MPH))	8INH2O, no sigulator		8INH2O, sigulator 3.3		Speed Range (MPH)
Drive	Driven		SDS/REV	Population	SDS/REV	Population	
27	23	4.469	738	1,290,855	457	799,250	5 to 7
23	19	4.609	729	1,316,059	452	816,013	5 to 7
28	23	4.635	728	1,320,711	451	819,119	5 to 7
24	19	4.809	717	1,351,123	445	839,524	5 to 7
19	15	4.822	716	1,353,411	445	841,067	5 to 7
25	19	5.009	704	1,384,810	438	862,343	5 to 7
23	17	5.151	695	1,407,761	433	878,034	5 to 7
26	19	5.210	692	1,417,121	431	884,470	5 to 7
24	17	5.375	682	1,442,697	426	902,174	5 to 7
27	19	5.410	680	1,448,057	425	905,906	5 to 7
25	17	5.599	668	1,475,915	419	925,450	5 to 7
28	19	5.610	668	1,477,616	418	926,651	5 to 7
26	17	5.823	655	1,507,414	412	947,862	5 to 7
23	15	5.837	654	1,509,452	411	949,325	5 to 7
27	17	6.046	642	1,537,193	405	969,410	5 to 7
24	15	6.091	640	1,542,943	403	973,616	5 to 7
28	17	6.270	630	1,565,254	398	990,094	5 to 7
25	15	6.345	625	1,574,226	395	996,797	5 to 7
26	15	6.599	611	1,603,300	388	1,018,868	5 to 7
27	15	6.853	598	1,630,167	381	1,039,830	5 to 7
28	15	7.106	584	1,654,826	374	1,059,683	5 to 7



1. Identify planting parameters and record in Table #1.
2. Weigh small sample of seeds and complete Table #2.
3. Use a device to spin the meter at a constant, measured RPM (Seed Meter Test Stand T4000). Set the RPM to settings in the table below (15, 20, 25, 30) and collect a sample of seed coming out of the meter. It is recommended to start with a Vacuum pressure of 8INH2O and removing the singulator. Increasing the vacuum pressure will increase the SDS/REV while using the singulator will decrease the SDS/REV. Weigh the sample of seed and record the length of time the sample was collected in Table #3.
4. Complete Table #3 for each RPM setting using information from Tables 1 and 2. Variables with the subscript “ $[\text{RPM}]$ ” uses the values in the same row in Table #3.
5. Choose the 2 closest populations to your desired target population and add them to Table #4 with their respective seeds per rev.
6. Complete Table #4 and calculate the approximate seeds per rev.
7. Calculate Seed Disc RPM/Ground Speed Ratio in Table #5.
8. Select the closest RPM/GS (Seed Disc RPM to Ground Speed (mph)) in the rate chart and use that Drive and Driven pair.

Table #1				Table #2	
Target Population [seeds/acre] ( $Pop_{TAR}$ )				Number of Seeds ( $N$ )	
Ideal Planting Ground Speed [mph] ( $GS$ )				Weight of sample [grams] ( $W$ )	
Planter Row Spacing [in] ( $RS$ )				Seeds/ Gram = $N/W$ ( $SG$ )	
Table #3					
			$SR_{RPM} = \frac{W_{RPM}}{t_{RPM}} \times \left(\frac{60}{RPM}\right) \times SG$		$Pop_{RPM} = \frac{SR_{RPM} \times RPM \times 5940}{GS \times RS}$
Vacuum Pressure	Disc RPM	Weight [grams] ( $W_{RPM}$ )	Time [sec.] ( $t_{RPM}$ )	Seeds/ Rev ( $SR_{RPM}$ )	Population ( $Pop_{RPM}$ )
	15				
Sing. Setting	20				
	25				
	30				
Table #4					
$Pop_1$		$Pop_2$		$Pop_{TAR}$	
$SR_1$		$SR_2$			
$SR_{TAR} = \left(\frac{SR_2 - SR_1}{Pop_2 - Pop_1}\right) \times (Pop_{TAR} - Pop_1) + SR_1$					
Table #5					
GS		$RPM_{TAR} = \frac{Pop_{TAR} \times GS \times RS}{5940 \times SR_{TAR}}$			
RS					
$Pop_{TAR}$		$\frac{RPM_{Tar}}{GS}$			
$SR_{TAR}$					

**NOTE: Additional worksheets can be found “Additional Worksheet” on page 5-23**

Example.

Table #1				Table #2		
Target Population [seeds/acre] ( <b>Pop<sub>TAR</sub></b> )		1,200,000		Number of Seeds ( <b>N</b> )		259
Ideal Planting Ground Speed [mph] ( <b>GS</b> )		6mph		Weight of sample [grams] ( <b>W</b> )		10.01
Planter Row Spacing [in] ( <b>RS</b> )		15 in.		Seeds/ Gram = <b>N/W (SG)</b>		25.88
Table #3						
			$SR_{RPM} = \frac{W_{RPM}}{t_{RPM}} \times \left(\frac{60}{RPM}\right) \times SG$		$Pop_{RPM} = \frac{SR_{RPM} \times RPM \times 5940}{GS \times RS}$	
Vacuum Pressure	Disc RPM	Weight [grams] ( <b>W<sub>RPM</sub></b> )	Time [sec.] ( <b>t<sub>RPM</sub></b> )	Seeds/ Rev ( <b>SR<sub>RPM</sub></b> )	Population ( <b>Pop<sub>RPM</sub></b> )	
8	15	$\frac{765}{90.43} \times \left(\frac{60}{15}\right) \times 25.88 = 875.7$		$\frac{875.7 \times 15 \times 5940}{6 \times 15} = 866,943$		
		765	90.43	875.7	866,943	
Sing. Setting	20	$\frac{640}{60.55} \times \left(\frac{60}{20}\right) \times 25.88 = 820.6$		$\frac{820.6 \times 20 \times 5940}{6 \times 20} = 1,083,192$		
		640	60.55	820.6	1,083,192	
removed	25	$\frac{1101}{90.1} \times \left(\frac{60}{25}\right) \times 25.88 = 759$		$\frac{759 \times 25 \times 5940}{6 \times 25} = 1,252,350$		
		1101	90.1	759	1,252,350	
removed	30	$\frac{840}{60.58} \times \left(\frac{60}{30}\right) \times 25.88 = 717.7$		$\frac{717.7 \times 30 \times 5940}{6 \times 30} = 1,252,350$		
		840	60.58	717.7	1,421,046	
Table #4						
<i>Pop<sub>1</sub></i>	1,083,192	<i>Pop<sub>2</sub></i>	1,252,350	<i>Pop<sub>TAR</sub></i>	1,200,000	
<i>SR<sub>1</sub></i>	820.6	<i>SR<sub>2</sub></i>	756			
$SR_{TAR} = \left(\frac{SR_2 - SR_1}{Pop_2 - Pop_1}\right) \times (Pop_{TAR} - Pop_1) + SR_1$				776.0		
$\left(\frac{756 - 820.6}{1,252,350 - 1,083,192}\right) \times (1,200,000 - 1,083,192) + 820.6 = 776.0$						
Table #5						
GS	6mph	$RPM_{TAR} = \frac{Pop_{TAR} \times GS \times RS}{5940 \times SR_{TAR}}$			23.4	
RS	15 in					
<i>Pop<sub>TAR</sub></i>	1,200,000	$\frac{1,200,000 \times 6 \times 15}{5940 \times 776} = 23.4$			23.4	
<i>SR<sub>TAR</sub></i>	776.0					
		$\frac{RPM_{Tar}}{GS} = \frac{23.4}{6} = 3.905$			3.905	

**Additional Worksheet**

Table #1				Table #2	
Target Population [seeds/acre] ( <b>Pop<sub>TAR</sub></b> )				Number of Seeds ( <b>N</b> )	
Ideal Planting Ground Speed [mph] ( <b>GS</b> )				Weight of sample [grams] ( <b>W</b> )	
Planter Row Spacing [in] ( <b>RS</b> )				Seeds/ Gram = <b>N/W (SG)</b>	
Table #3					
			$SR_{RPM} = \frac{W_{RPM}}{t_{RPM}} \times \left(\frac{60}{RPM}\right) \times SG$		$Pop_{RPM} = \frac{SR_{RPM} \times RPM \times 5940}{GS \times RS}$
Vacuum Pressure	Disc RPM	Weight [grams] ( <b>W<sub>RPM</sub></b> )	Time [sec.] ( <b>t<sub>RPM</sub></b> )	Seeds/ Rev ( <b>SR<sub>RPM</sub></b> )	Population ( <b>Pop<sub>RPM</sub></b> )
	15				
Sing. Setting	20				
	25				
	30				
Table #4					
<i>Pop<sub>1</sub></i>		<i>Pop<sub>2</sub></i>		<i>Pop<sub>TAR</sub></i>	
<i>SR<sub>1</sub></i>		<i>SR<sub>2</sub></i>			
$SR_{TAR} = \left(\frac{SR_2 - SR_1}{Pop_2 - Pop_1}\right) \times (Pop_{TAR} - Pop_1) + SR_1$					
Table #5					
GS		$RPM_{TAR} = \frac{Pop_{TAR} \times GS \times RS}{5940 \times SR_{TAR}}$			
RS					
<i>Pop<sub>TAR</sub></i>		$\frac{RPM_{Tar}}{GS}$			
<i>SR<sub>TAR</sub></i>					

**DRY INSECTICIDE APPLICATION RATES  
APPROXIMATE POUNDS/ACRE AT 5 MPH (8 KPH)**

Meter Setting	30" Rows
<b>CLAY GRANULES</b>	
10	4.9
11	5.4
12	6.1
13	6.9
14	7.7
15	8.5
16	9.6
17	10.7
18	11.4
19	13.1
20	14.2
21	15.5
22	16.4
23	17.2
24	18.8
25	20.9
26	23.0
27	24.1
28	25.4
29	27.8
30	29.6
<b>SAND GRANULES</b>	
5	2.9
6	4.9
7	5.3
8	6.3
9	7.8
10	8.9
11	10.2
12	11.2
13	12.6
14	14.1
15	15.5
16	17.5
17	19.4
18	21.8
19	24.3
20	25.7
21	27.6
22	29.6
23	32.0
24	34.4
25	36.9

**NOTE:** Chart represents average values and should be used only as a starting point. Granular chemical flows through meter opening at a nearly uniform rate regardless of roller speed. Your actual rate will vary depending on insecticide, planting speed, and plant population. Planting speed/ground speed has the greatest effect on application rate.

Field check your actual rate with insecticide you are using at speed and population you will be planting. See "Checking Granular Chemical Application Rate" in Machine Operation section for more information..

## FERTILIZER APPLICATION RATE CHART

### Model NGP-6055 Pumps With 18 Tooth Sprocket and Ground Drive (Planter equipped with two piston pumps)

Pump Setting	1	2	3	4	5	6	7	8	9	10
24 Row 30" (Gallons per Acre)	4.4	9.2	13.6	18.2	22.8	27.4	32.0	36.6	41.2	45.6

### (Planter equipped with one piston pump)

Pump Setting	1	2	3	4	5	6	7	8	9	10
12/16/24 Row 30" (Gallons per Acre)	2.2	4.6	6.8	9.1	11.4	13.7	16	18.3	20.6	22.8

Check tires for correct operating pressure.

Charts calculated based on a solution weighing ten pounds per gallon.

**NOTE: Fertilizer application rates can vary from weights calculated in above chart. Make field checks to be sure you are applying fertilizer at desired rate.**

To check the exact number of gallons your fertilizer attachment will actually deliver on a 30" row spacing:

1. Remove hose from one fertilizer opener and insert it into a collection container secured planter frame.
2. Engage fertilizer attachment and drive forward for 174'.
3. Measure fluid ounces caught in container and multiply by 100. Divide that amount by 128. Result is gallons fertilizer delivered per acre when planting in 30" rows. To convert this delivery rate for other row widths, multiply by the following conversion factors:

20" x 1.50      22" x 1.36      38" x 0.79

4. Rinse collection container and repeat test on other rows if necessary.

**NOTE: Refer to piston pump manual provided with pump for additional information.**

**FERTILIZER RATES - CENTRIFUGAL PUMP AND PISTON PUMP WITH MANIFOLDS**

**NOTE: Refer to the Fertilizer Rates table on the following page to size orifice for approximately 40 psi pressure for even fertilizer distribution.**

The following table can be used to determine which orifice plates can be used to achieve the desired gallons per acre application rate for fertilizer. The GPA is calculated at 5 mph with a 30" width.

**NOTE: Operating pressure while operating in the field should be 30 - 40 psi. Orifice diameter is factory installed at 0.037".**

**12 Row 30" at 40 PSI**

Speed (MPH)	Orifice Diameter								
	0.020"	0.025"	0.028"	0.032"	0.037"	0.041"	0.048"	0.055"	0.065"
4.0	2.9	4.2	5.5	7.0	8.9	12.5	16.7	20.7	27.9
4.5	2.5	3.8	4.9	6.3	8.0	11.1	14.8	18.4	24.8
5.0	2.3	3.5	4.3	5.6	7.6	10.0	13.5	16.5	22.3
5.5	2.1	3.2	4.1	5.1	6.9	9.2	12.6	15.2	20.3
6.0	1.9	2.9	3.9	4.8	6.4	8.8	11.6	14.0	18.7
6.5	1.8	2.7	3.6	4.4	5.9	8.2	10.7	12.9	17.5
7.0	1.6	2.5	3.3	4.1	5.4	7.6	9.9	12.0	16.4
7.5	1.5	2.3	3.1	3.7	5.1	7.1	9.2	11.2	15.3
8.0	1.4	2.2	2.9	3.5	4.8	6.6	8.7	10.5	14.4

**16 Row 30" at 40 PSI**

Speed (MPH)	Orifice Diameter								
	0.020"	0.025"	0.028"	0.032"	0.037"	0.041"	0.048"	0.055"	0.065"
4.0	2.8	4.5	6.0	7.9	10.2	12.3	17.1	20.8	28.4
4.5	2.5	4.0	5.4	7.0	9.0	11.0	15.5	18.5	25.6
5.0	2.2	3.6	4.8	6.3	8.1	9.9	13.9	16.9	23.0
5.5	2.0	3.3	4.4	5.7	7.4	9.0	12.6	15.6	21.0
6.0	1.9	3.0	4.0	5.2	6.8	8.2	11.6	14.3	19.2
6.5	1.7	2.8	3.7	4.8	6.3	7.6	10.7	13.2	17.8
7.0	1.6	2.6	3.5	4.5	5.8	7.0	9.9	12.3	16.5
7.5	1.5	2.4	3.2	4.2	5.4	6.6	9.3	11.4	15.6
8.0	1.4	2.3	3.0	3.9	5.1	6.2	8.7	10.7	14.6

**24 Row 30" at 40 PSI**

Speed (MPH)	Orifice Diameter								
	0.020"	0.025"	0.028"	0.032"	0.037"	0.041"	0.048"	0.055"	0.065"
4.0	3.4	4.6	6.0	7.8	10.1	11.8	17.3	21.4	29.1
4.5	3.1	4.1	5.3	7.1	9.1	10.6	15.4	19.1	25.8
5.0	2.8	3.7	4.8	6.4	8.2	9.8	13.9	17.2	23.2
5.5	2.5	3.4	4.4	5.8	7.5	9.0	12.6	15.6	21.1
6.0	2.3	3.1	4.0	5.4	6.9	8.2	11.6	14.3	19.3
6.5	2.1	2.9	3.7	4.9	6.3	7.6	10.7	13.2	17.8
7.0	2.0	2.7	3.4	4.6	5.9	7.0	10.0	12.3	16.6
7.5	1.8	2.5	3.2	4.3	5.5	6.6	9.5	11.4	15.4
8.0	1.7	2.3	3.0	4.0	5.1	6.2	8.9	10.7	14.5

**NOTICE**

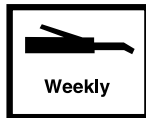
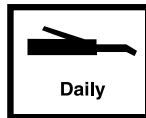
Disconnect all electronic monitor and control modules prior to making any repairs or modifications to the planter or mounted attachments. Failure to do so will result in permanent damage to sensitive electronic components and could void your warranty.

**NOTICE**

Do not pressure wash any electronic modules directly. Direct pressure washing will result in permanent damage to sensitive electronic components and could void your warranty.

**LUBRICATION**

Following pages show locations of all lubrication points. Proper lubrication of moving parts helps ensure efficient operation of your Kinze planter and prolongs the life of friction producing parts.

**LUBRICATION SYMBOLS**

Lubricate at frequency indicated with SAE multipurpose grease.



Lubricate at frequency indicated with high quality SAE 10 weight oil or spray lubricant.

**WHEEL BEARINGS**

All drive, transport, and marker hub wheel bearings should be repacked annually and checked for wear.

1. Raise wheel off ground.
2. Check for bearing endplay by moving wheel side to side.
3. Rotate wheel to check for bearing roughness. If bearings sound rough, remove hub and inspect bearings.

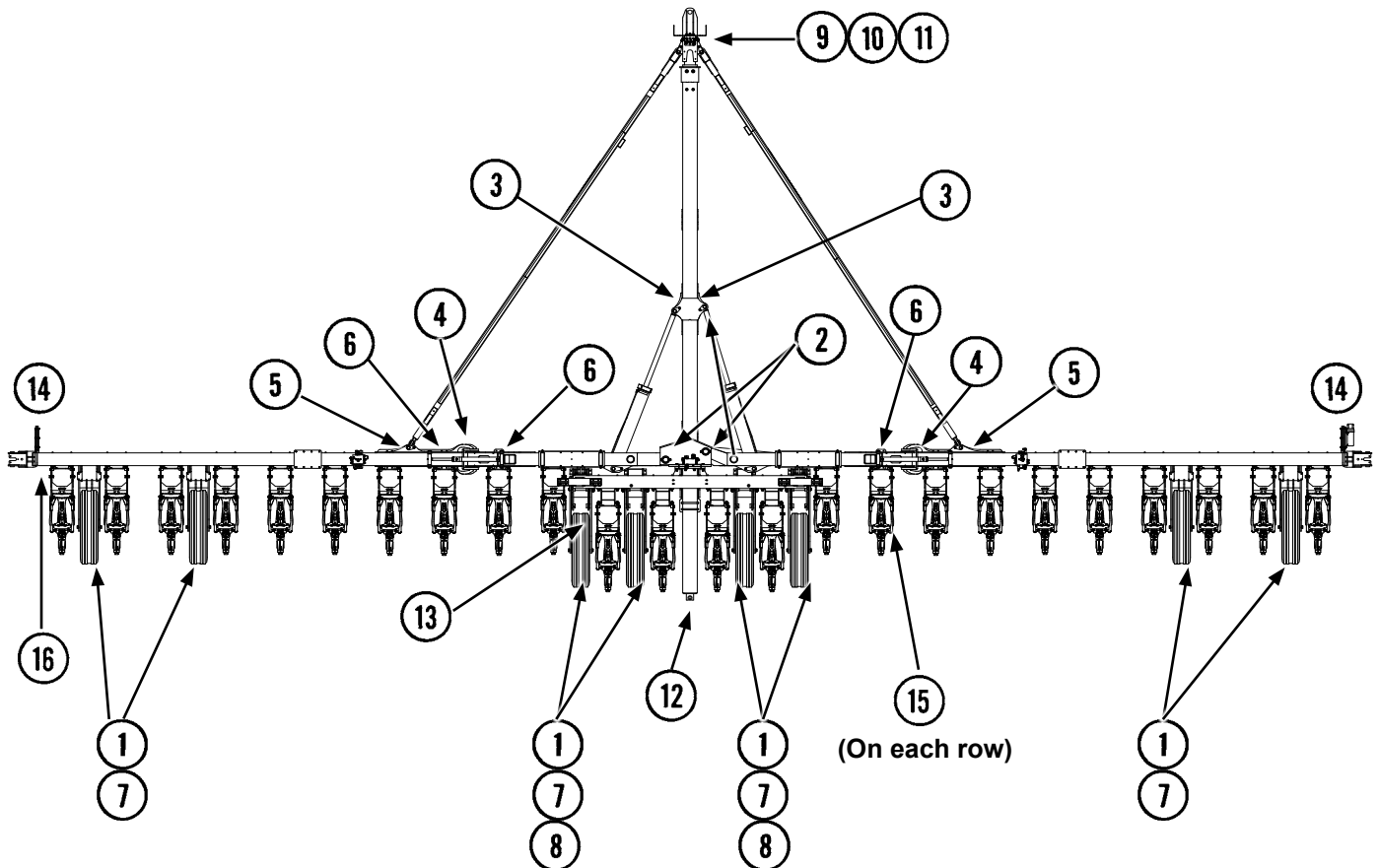
**NOTE:** To repack wheel hubs, follow procedure outlined for wheel bearing replacement in this section except bearings and bearing cups are reused.

**GREASE FITTINGS**

**WARNING**

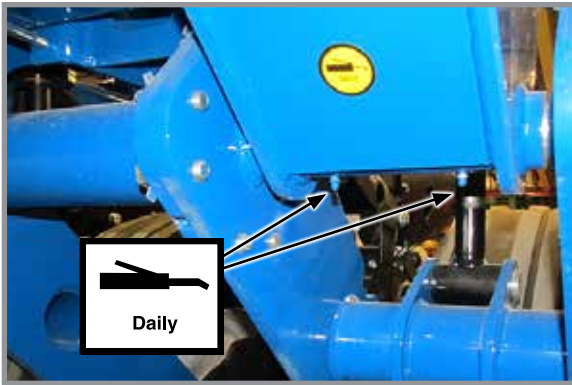
Uncontrolled movement of equipment can cause loss of control and could result in death, serious injury, or damage to property and equipment. Install all safety lockup devices before transporting equipment.

Parts equipped with grease fittings should be lubricated at frequency indicated with an SAE multipurpose grease. Clean fitting thoroughly before using grease gun. Frequency of lubrication recommended is based on normal operating conditions. Severe or unusual conditions may require more frequent attention.

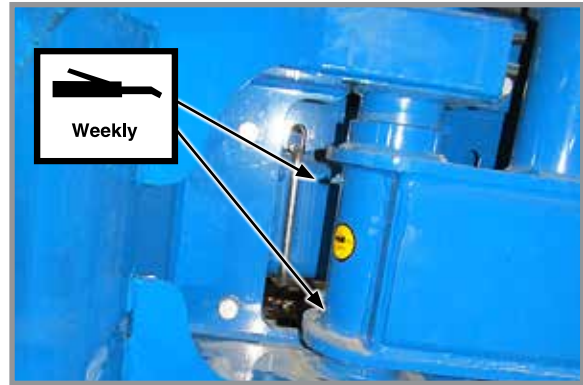


**NOTE:** Numbers on illustration above correspond to photos on following pages showing lubrication frequencies.

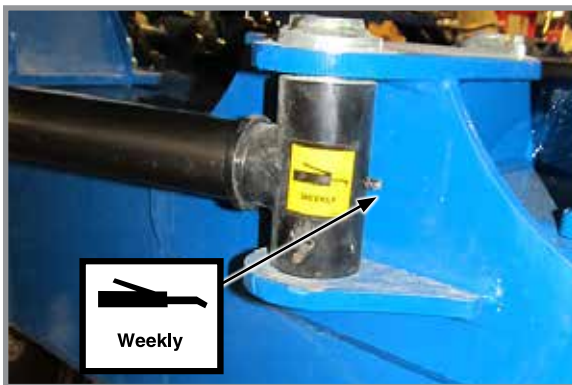




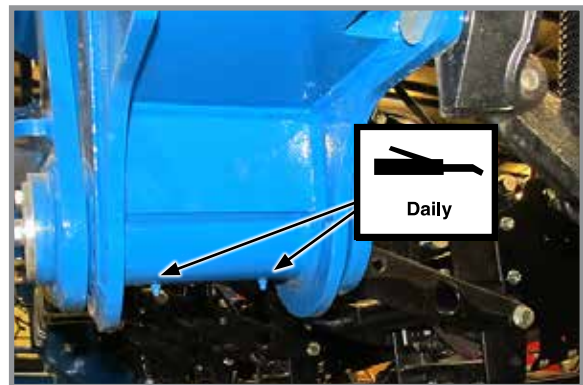
1. Wheel modules, 8 per machine  
2 fittings per module



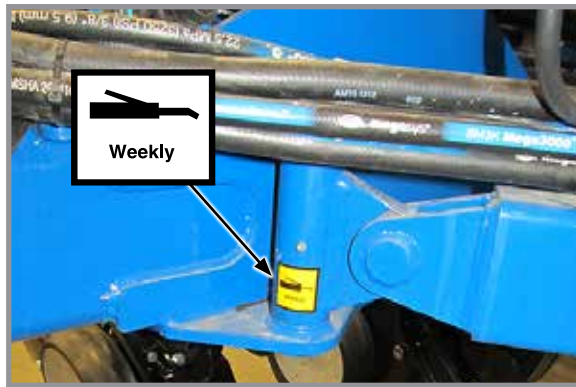
2. Fold pivot, 2 per machine  
2 fittings per pivot



3. Fold cylinders, 2 per machine  
2 fittings per cylinder (one each end)



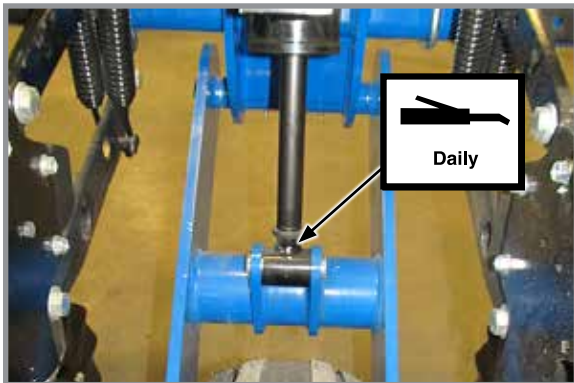
4. Wing pivot, 2 per machine  
2 fittings per pivot



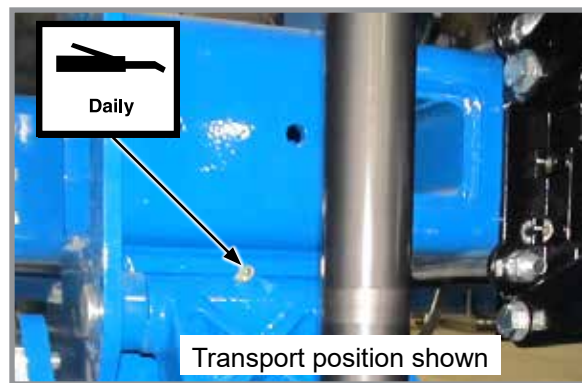
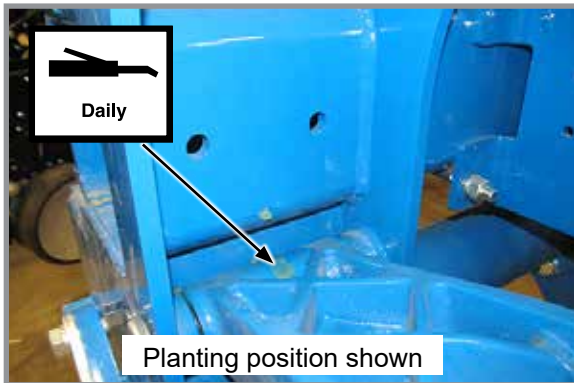
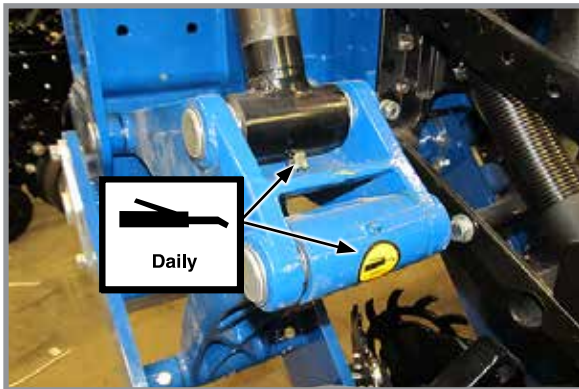
5. Draft Link, 2 per machine  
1 fitting per link



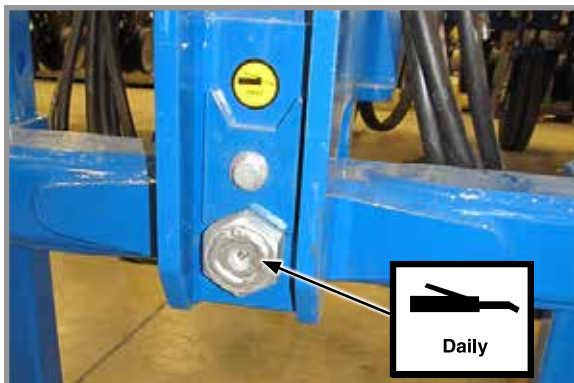
6. Wing Down Pressure Cylinder, 2 per machine  
2 fittings per cylinder (one each end)



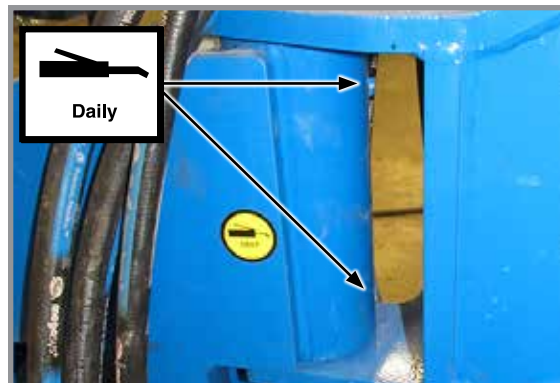
7. Lift Cylinder, 8 per machine  
1 fitting per cylinder



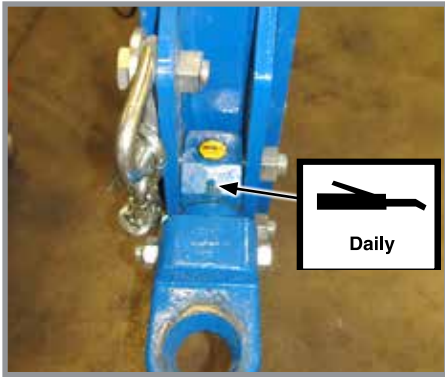
8. Flip Axle, one each at four center wheels  
4 fittings per axle



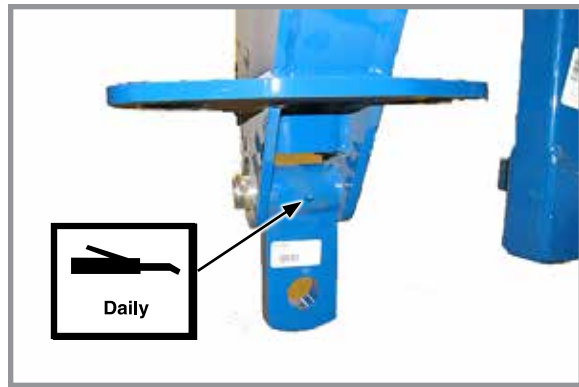
9. 2-point Hitch, front side  
1 fitting



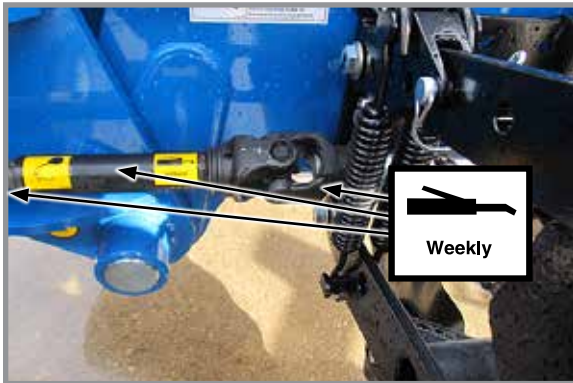
10. 2-point Hitch, back side  
2 fittings



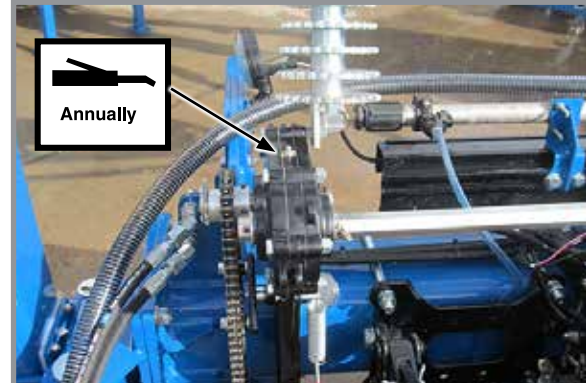
**11. Drawbar Hitch**  
1 fitting



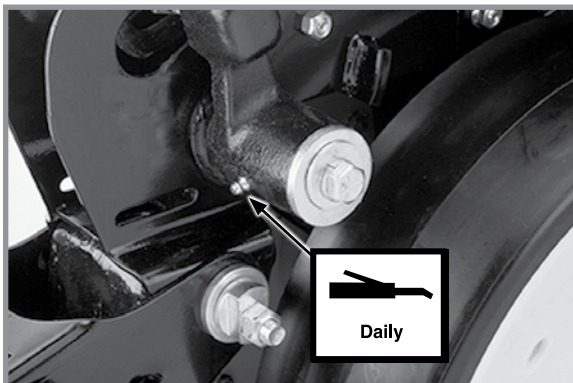
**12. Trailer Hitch**  
1 fitting



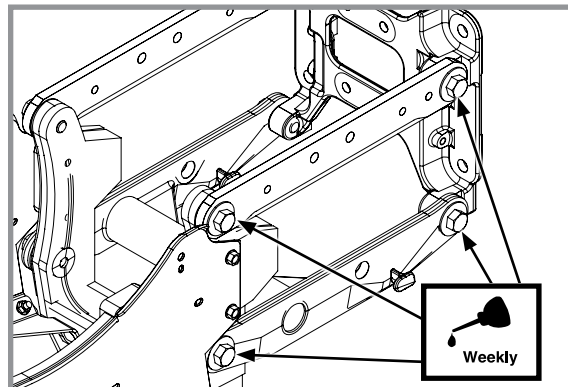
**13. U-joint slide**  
3 fittings



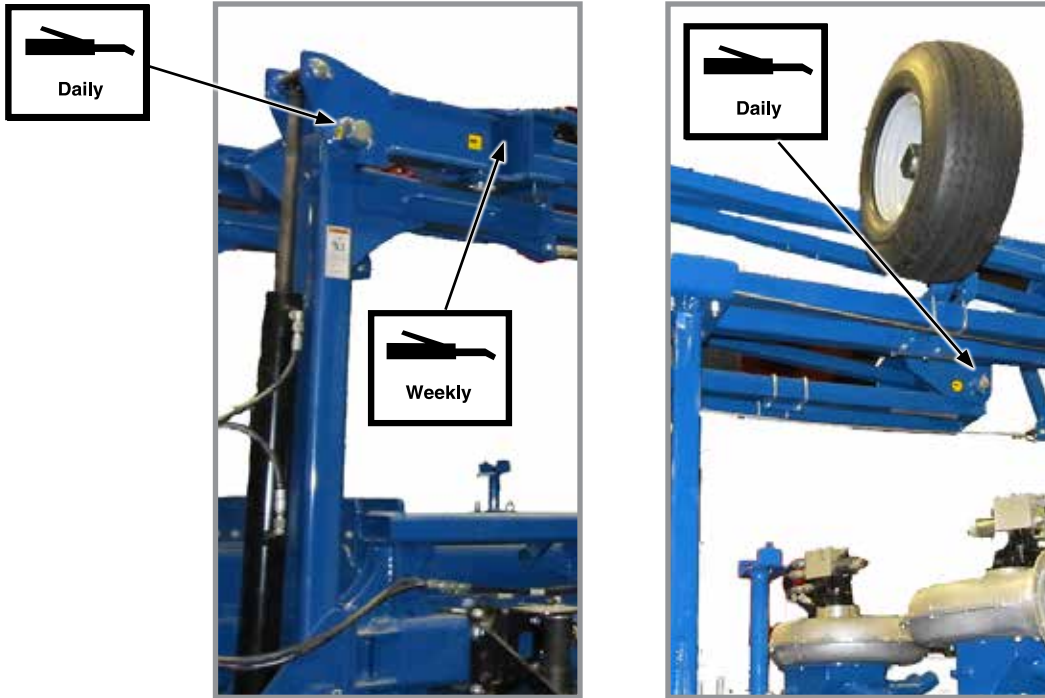
**14. Transmission**  
1 fitting



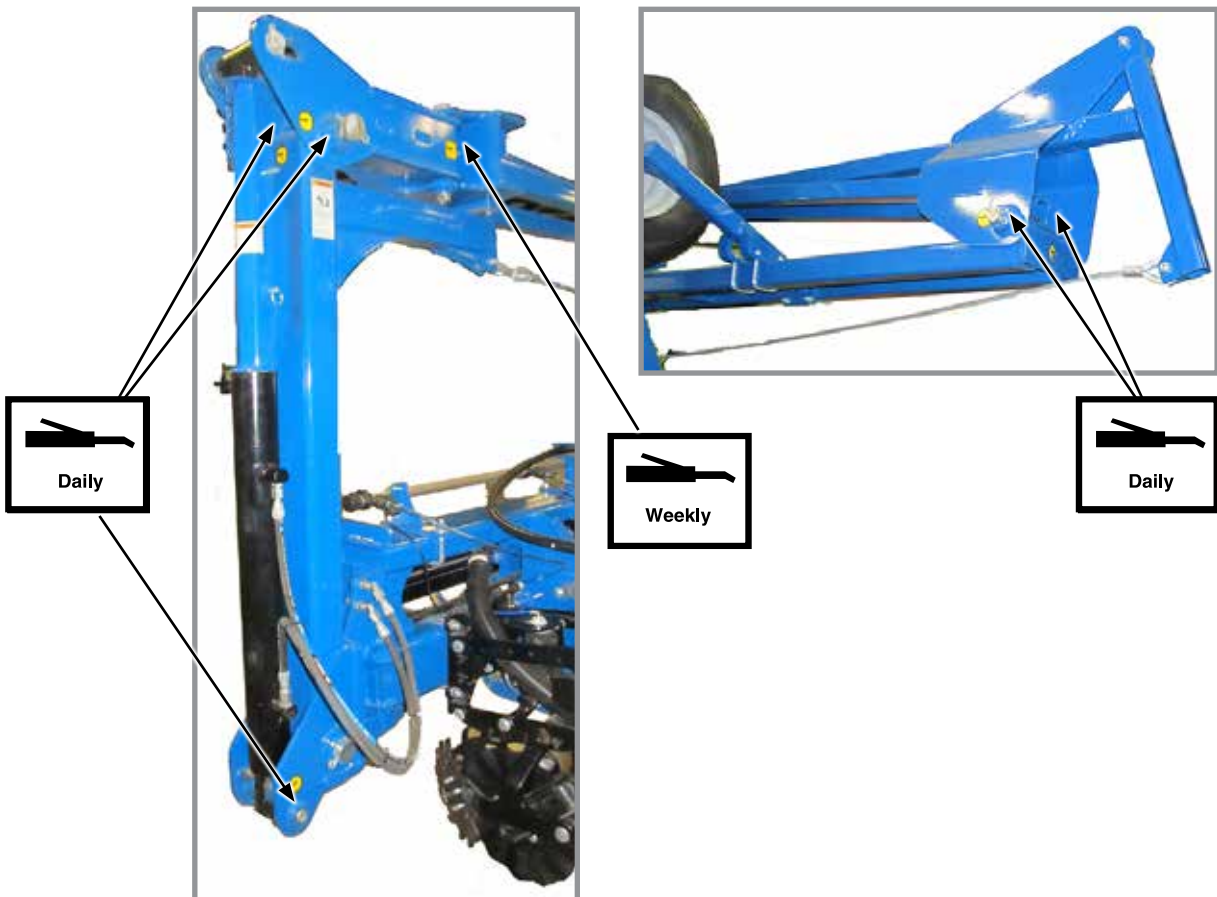
**15. Gauge wheel arms - 1 per arm**  
(Seals in gauge wheel arm are installed with lip facing out to allow grease to purge dirt away from seal. Pump grease into arm until fresh grease appears between washers and arm.)



**15. Pull Row Unit Parallel Linkages**  
8 Per Row



16. Row Markers (12 & 16 Row)



Row Markers (24 Row)

**NOTCHED SINGLE DISC OPENER**



**Grease to purge - 1 fitting**



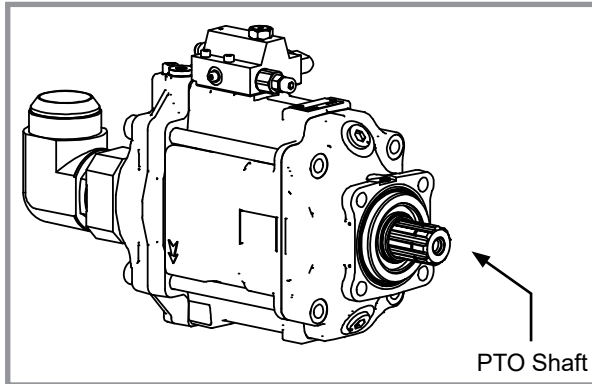
**Grease to purge - 2 fittings**

## PTO SHAFT COUPLING

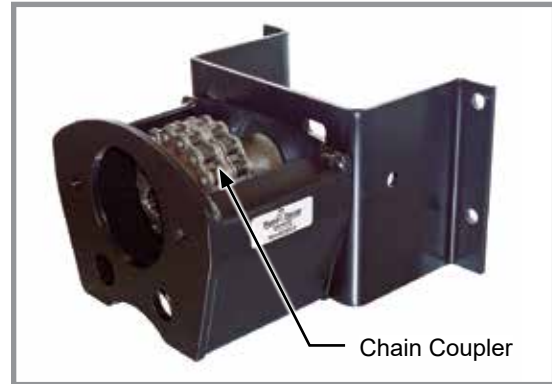
Clean and grease PTO shaft coupling each time pump is installed.

Apply coating of high-speed industrial coupling grease, such as Chevron® Coupling Grease meeting AGMA CG-1 and CG-2 Standards to extend shaft spline life.

Apply chain lubricant twice daily to chain coupler.



**Two-section PTO Hydraulic Pump**

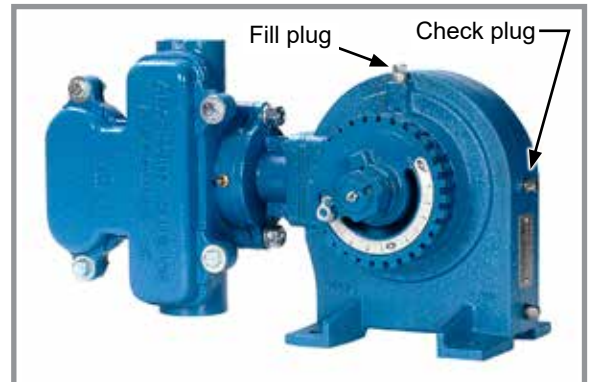


**Tractor Pump Mount**

## LIQUID FERTILIZER PISTON PUMP CRANKCASE OIL LEVEL

Check crankcase oil daily and maintain at oil level check plug. Fill as needed with EP 90 weight gear oil. Total oil capacity is approximately  $\frac{3}{4}$  pint.

Refer to operator and instruction manual supplied with pump and flow divider for more information.



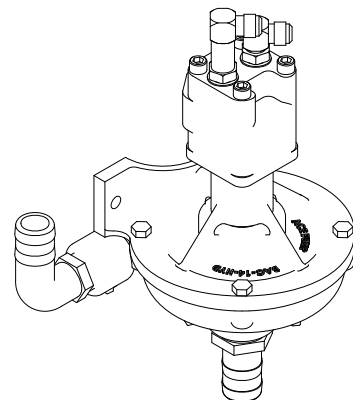
**Piston Pump Oil Fill and Check Plug Locations**

## LIQUID FERTILIZER CENTRIFUGAL PUMP

Pumps are equipped with factory lubricated bearings and seals and require no further maintenance.

Neutralize chemicals and flush pump after each use to prevent corrosion.

Refer to operator and instruction manual supplied with pump for more information.



**Centrifugal Pump**

## MOUNTING BOLTS AND HARDWARE

Before operating planter for the first time, check all hardware is tight. Check all hardware again after first 50 hours of operation and beginning of each planting season.

All hardware used on the Kinze planter is Grade 5 (high strength) unless otherwise noted. Grade 5 cap screws are marked with three radial lines on the head. Hardware must be replaced with equal size, strength, and thread type.

**WARNING**

**Loose transport wheel lug bolts can result in wheel separation from planter and result in death, serious injury, and damage to property and equipment. Check transport wheel lug nut torque before operating planter for the first time and periodically thereafter.**

**NOTICE**

**Over-tightening hardware can reduce its shock load capacity and cause equipment failure.**

**TORQUE VALUES CHART - PLATED HARDWARE**

Diameter	Grade 2 (No marks)		Grade 5 (3 marks)		Grade 8 (6 marks)	
	Coarse	Fine	Coarse	Fine	Coarse	Fine
1/4"	50 in-lb	56 in-lb	76 in-lb	87 in-lb	9 ft-lb (12 N-m)	10 ft-lb (14 N-m)
5/16"	8 ft-lb (11 N-m)	9 ft-lb (12 N-m)	13 ft-lb (18 N-m)	14 ft-lb (19 N-m)	18 ft-lb (24 N-m)	20 ft-lb (27 N-m)
3/8"	15 ft-lb (20 N-m)	17 ft-lb (23 N-m)	23 ft-lb (31 N-m)	26 ft-lb (35 N-m)	33 ft-lb (45 N-m)	37 ft-lb (50 N-m)
7/16"	25 ft-lb (34 N-m)	27 ft-lb (37 N-m)	37 ft-lb (50 N-m)	41 ft-lb (56 N-m)	52 ft-lb (71 N-m)	58 ft-lb (79 N-m)
1/2"	35 ft-lb (48 N-m)	40 ft-lb (54 N-m)	57 ft-lb (77 N-m)	64 ft-lb (87 N-m)	80 ft-lb (108 N-m)	90 ft-lb (122 N-m)
9/16"	50 ft-lb (68 N-m)	60 ft-lb (81 N-m)	80 ft-lb (108 N-m)	90 ft-lb (122 N-m)	115 ft-lb (156 N-m)	130 ft-lb (176 N-m)
5/8"	70 ft-lb (95 N-m)	80 ft-lb (108 N-m)	110 ft-lb (149 N-m)	125 ft-lb (169 N-m)	160 ft-lb (217 N-m)	180 ft-lb (244 N-m)
3/4"	130 ft-lb (176 N-m)	145 ft-lb (197 N-m)	200 ft-lb (271 N-m)	220 ft-lb (298 N-m)	280 ft-lb (380 N-m)	315 ft-lb (427 N-m)
7/8"	125 ft-lb (169 N-m)	140 ft-lb (190 N-m)	320 ft-lb (434 N-m)	350 ft-lb (475 N-m)	450 ft-lb (610 N-m)	500 ft-lb (678 N-m)
1"	190 ft-lb (258 N-m)	205 ft-lb (278 N-m)	480 ft-lb (651 N-m)	530 ft-lb (719 N-m)	675 ft-lb (915 N-m)	750 ft-lb (1017 N-m)
1 1/8"	265 ft-lb (359 N-m)	300 ft-lb (407 N-m)	600 ft-lb (814 N-m)	670 ft-lb (908 N-m)	960 ft-lb (1302 N-m)	1075 ft-lb (1458 N-m)
1 1/4"	375 ft-lb (508 N-m)	415 ft-lb (563 N-m)	840 ft-lb (1139 N-m)	930 ft-lb (1261 N-m)	1360 ft-lb (1844 N-m)	1500 ft-lb (2034 N-m)
1 3/8"	490 ft-lb (664 N-m)	560 ft-lb (759 N-m)	1100 ft-lb (1491 N-m)	1250 ft-lb (1695 N-m)	1780 ft-lb (2413 N-m)	2030 ft-lb (2752 N-m)
1 1/2"	650 ft-lb (881 N-m)	730 ft-lb (990 N-m)	1450 ft-lb (1966 N-m)	1650 ft-lb (2237 N-m)	2307 ft-lb (3128 N-m)	2670 ft-lb (3620 N-m)

**NOTE:** Torque unplated hardware and bolts with lock nuts approximately 1/3 higher than above values. Torque bolts lubricated prior to installation to 70% of value shown in chart.



**CYLINDER ROD PISTON RETAINING NUT TORQUE CHART**

	<b>Non-Nylock Nut</b>	<b>Nylock Nut</b>
1/2"-20	55-70 ft-lb (75-95 N-m)	45-55 ft-lb (61-75 N-m)
3/4"-16	115-125 ft-lb (156-169 N-m)	100-115 ft-lb (136-156 N-m)
7/8"-14	150-180 ft-lb (203-244 N-m)	130-150 ft-lb (176-203 N-m)
1"-14	275-330 ft-lb (373-447 N-m)	250-275 ft-lb (339-373 ft-lb)
1 1/8"-12	300-375 ft-lb (407-508 N-m)	275-300 ft-lb (373-407 N-m)
1 1/4"-12	300-375 ft-lb (407-508 N-m)	275-300 ft-lb (373-407 N-m)

**TORQUE VALUES- ALUMINUM**

Diameter	Torque Value
1/8"	180-220 in-lb
3/8"	350-380 in-lb
1/2"	350-400 in-lb
3/4"	350-400 in-lb

**NOTE: Use these torque values with pneumatic down pressure components.**

**SPECIAL TORQUE VALUES & INSTRUCTIONS**

Row unit parallel linkage bushing hardware	130 ft-lb (176 N-m)
5/8" No till coulter spindle hardware	120 ft-lb (162 N-m)
Row Unit Disc Opener Blade Bolt**	110 ft-lb (149 N-m) **Left hand side is left hand thread.
5/8" - 18 Wheel Lug Nuts and Lug Bolts	200 ft-lb (271 N-m)
9/16" - 18 Wheel Lug Nuts and Lug Bolts	125 ft-lb (169 N-m)
Row Unit Support (Face Plate)	115 ft-lb (156 N-m)
Notched Single Disc Opener - 3/4" L-bolts	160 ft-lb (217 N-m)
Notched Single Disc Opener - 5/8"	90 ft-lb (122 N-m)
Hex Head Cap Screws	
Notched Single Disc Opener - 3/4"	160 ft-lb (217 N-m)
Hex Set Screws	


**TORQUE VALUES - TRUE DEPTH HYDRAULIC DOWN FORCE**

Cylinder Head to Body:	70 ft-lb
Cylinder Piston to Rod:	50 ft-lb
Row Unit Valve Cartridge to Line Body:	30 ft-lb
Row Unit Valve Solenoid to Valve:	4-6 ft-lb


**NOTE:**

1. A 6-Pt Socket must be used to torque the cylinder head to the body.
2. Apply blue threadlocker to cylinder head threads when reassembling.
3. Replace piston to rod locknut with equivalent 7/16-20 locknut before reassembling.

## TIRE PRESSURE



**WARNING**

**Explosive separation of rim and tire parts can cause death or serious injury. Overinflation, rim and tire servicing, improper use of rims and tires, or worn or improperly maintained tires could result in a tire explosion.**




- Maintain proper tire pressure. Inflating a tire above or below the recommended pressure can cause tire damage.
- Mount tires only by properly trained personnel using proper equipment.
- Replace tires with cuts or bubbles. Replace damaged rims. Replace missing lug bolts and nuts.
- Do not weld or heat wheel assembly. Heating increases tire pressure.

## TRANSPORT TIRES


**WARNING**

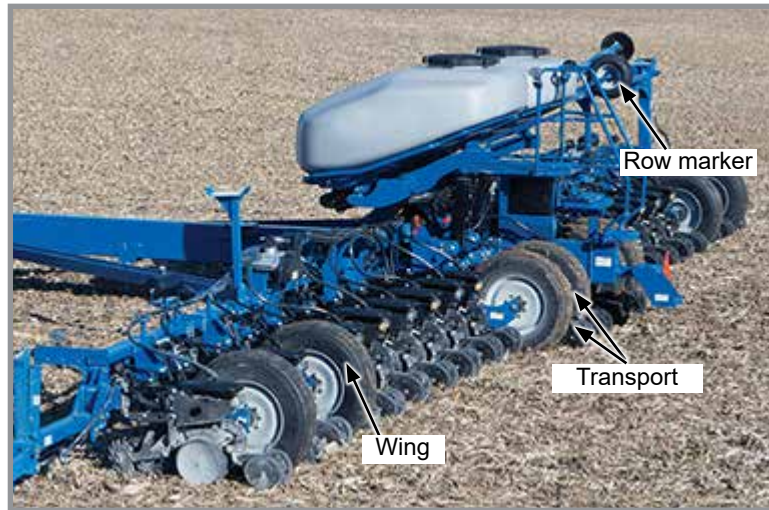
**Overinflation of tires can result in explosive separation of rim and tire and cause death or serious injury. Different size rims are designed for different tire pressures. Inflate to correct pressure for specific rim size.**



Do not exceed following maximum pressures:

- 12 Row: 255-70R, 22.5 - 100 psi (689.4 kPa)
- 16 Row and 24 Row: 11 - 22.5 - 90 psi (620.5 kPa)
- 16 Row: VF 75R22.5 - 65 psi (448 kPa)

## INFLATION SPECIFICATIONS

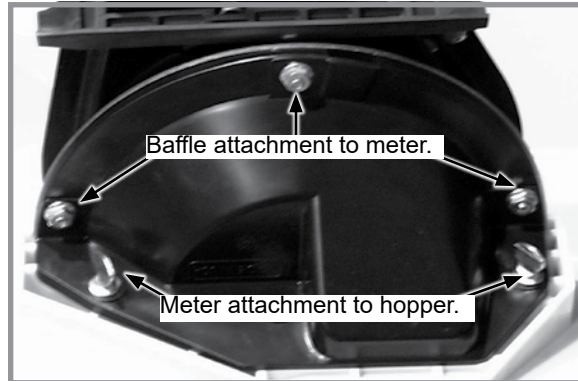


**Tire Locations (L.H. mirrors R.H. shown)**

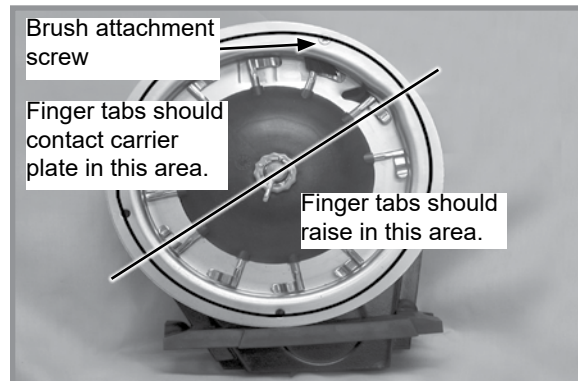
- Wing:
  - 12 Row and 16 Row: 7.5" x 20" - 40 psi (275.7 kPa), 24R: 11 - 22.5 - 90 psi (620.5 kPa)
  - 24 Row: VF 75R22.5 - 65 psi (448 kPa)
- Transport:
  - 12 Row: 255-70R, 22.5 - 100 psi (689.4 kPa), 16 Row and 24 Row: 11 - 22.5 - 90 psi (620.5 kPa)
  - 16 Row: VF 75R22.5 - 65 psi (448 kPa)
- Contact drive:
  - 4.80" x 8" - 50 psi (344.7 kPa)
- Row marker:
  - 20.5" x 8-10 - 35 psi (241.3 kPa)

Liquid fertilizer piston pump (Not shown) - 4.8" x 8" - 60 psi (413.6 kPa)

## FINGER PICKUP SEED METER INSPECTION/ADJUSTMENT

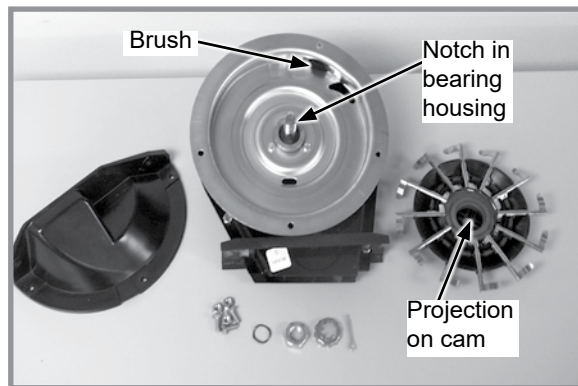


**Removing meter and baffle**

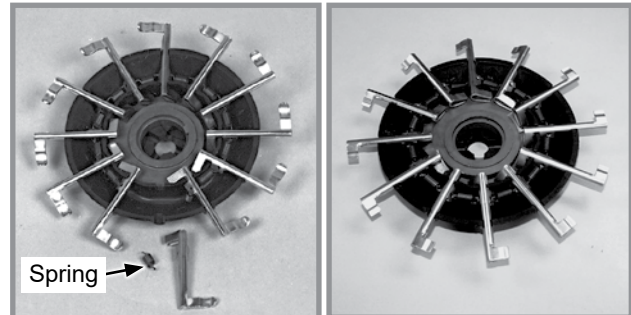


**Proper finger operation**

1. Remove two thumbscrews and meter from seed hopper and remove three cap screws and baffle from meter assembly.
2. Rotate seed meter drive by hand to ensure springs are holding tabs of fingers against carrier plate and fingers raise in correct area as shown in above photo.



**Finger pickup meter parts**



**Corn Finger Assembly**  
(Position Spring Opening  
Toward Holder)

**Oil Sunflower Finger  
Assembly**

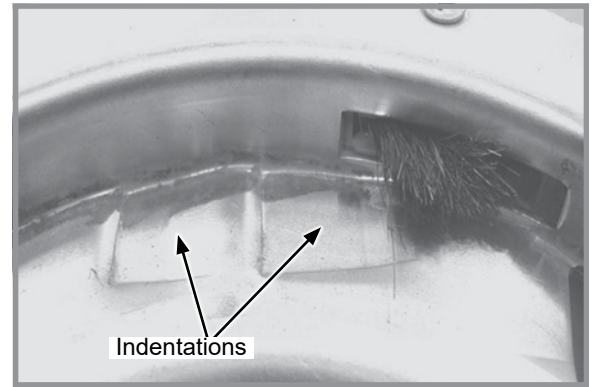
Buildup of debris or chaff may prevent proper finger operation and requires disassembly and cleaning of finger pickup meter.

1. Remove cotter pin, cover nut and adjusting nut and wave washer (if applicable) from drive shaft.
2. Carefully lift finger holder with fingers and cam off shaft and clean.
3. Check brush for wear and replace if necessary or after every 100 acres (41 hectares) per row of operation (Approximately 800 acres (324 hectares) of corn or sunflowers on a 8 row machine or 1200 acres (486 hectares) on a 12 row machine).

**NOTE: It is not necessary to remove finger holder to replace brush.**

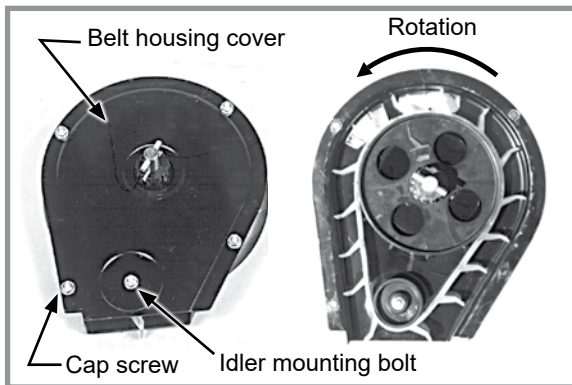
4. Remove springs from fingers and remove finger from holder by lifting it out of friction fit slot. Life expectancy of these parts is about 600-900 acres (243-364 hectares) per row of operation under average conditions.
5. Reassemble meter in reverse order after cleaning and replacing defective parts. Make sure open end of spring loop is toward inside of finger holder when replacing fingers.
6. Install fingers in holder so holder is flush with carrier plate when assembled. A cam projection aligns with a mating notch in bearing housing to ensure proper operation when assembled.

7. Check indentations on carrier plate for wear before installing finger holder on carrier plate. Excessive wear of carrier plate at indentations will cause over planting especially with small sizes of seed. Inspect carrier plate annually. Life expectancy should be 250-300 acres (100-125 hectares) per row of operation under average conditions.
8. Install wave washer and adjusting nut with finger holder flush against carrier. Tighten adjusting nut to fully compress wave washer. Back off nut  $\frac{1}{2}$  to 2 flats to obtain rolling torque of 22 to 25 inch pounds (2.5 N-m to 2.8 N-m).
9. Turn finger holder by hand to make sure it is firmly against carrier plate, but can be rotated with moderate force.
10. Install cover nut and cotter pin. Reinstall baffle.

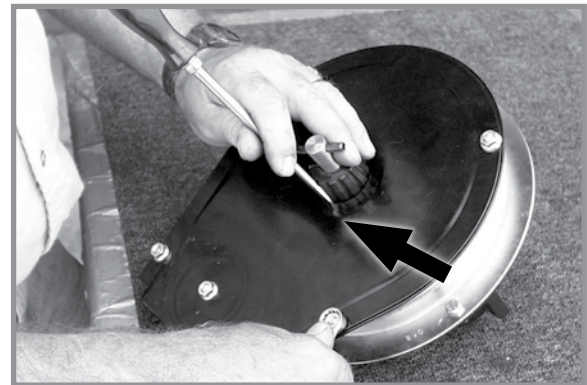


Worn carrier plate

**NOTE: Check adjusting nut tightness on each unit after first day of use and periodically thereafter.**



Belt idler



Centering belt housing cover

Remove four cap screws around edge of housing cover and nut from belt idler mounting bolt. Paddles must be correctly oriented as shown above. A diagram molded into drive sprocket shows correct orientation.

### NOTICE

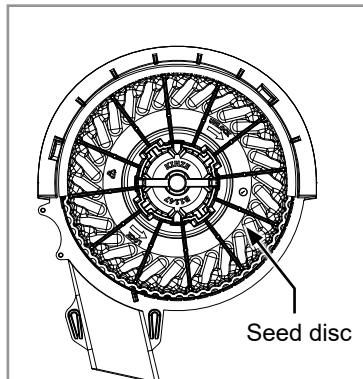
**Do not over-tighten hardware or components may be damaged.**

Reinstall housing cover. **DO NOT TIGHTEN** hardware. Wedge a screwdriver between sprocket hub and housing cover as shown above. Pry cover down until centered on belt housing and tighten hardware. Rotate meter drive shaft and check idler alignment. Seed belt should "run" centered on idler or with only slight contact with belt housing or cover.

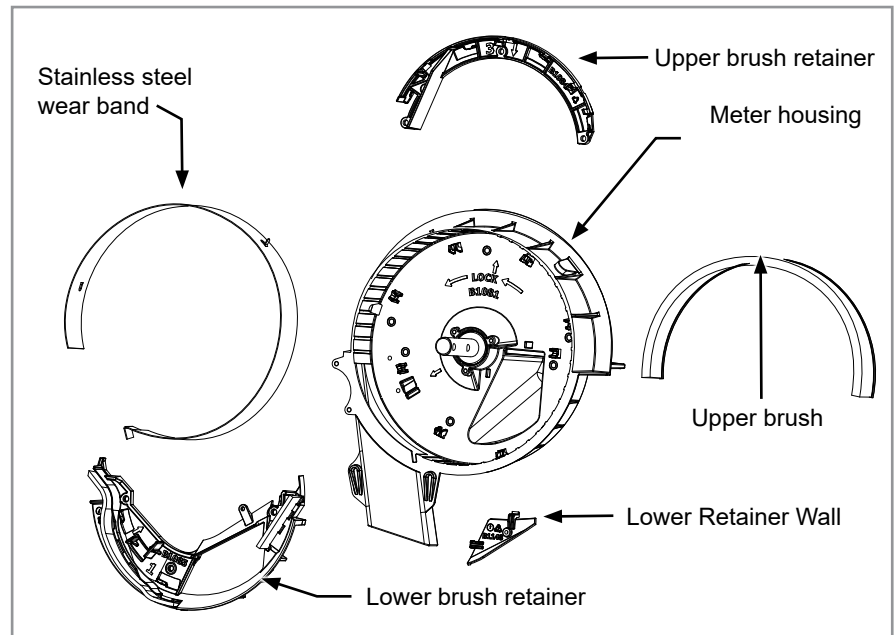
### CLEANING FINGER PICKUP SEED METER FOR STORAGE

1. Disassemble meter and blow out any foreign material.
2. Wash **ONLY** in mild soap and water. Do not use gasoline, kerosene, or any other petroleum based product. Dry thoroughly.
3. Coat lightly with a rust inhibitor.
4. Rotate finger assembly so finger does not touch brush.
5. Reassemble and store in a dry, rodent-free location.

**BRUSH-TYPE SEED METER 2.0 MAINTENANCE**

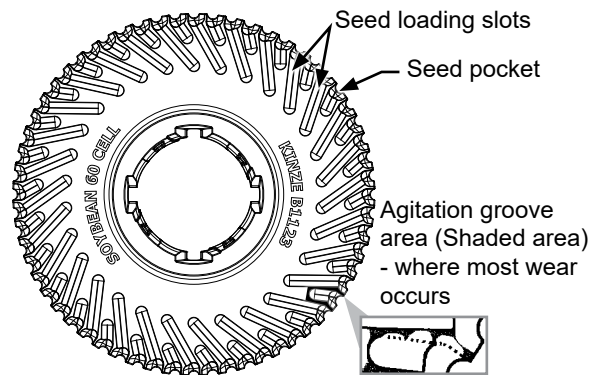


**Brush-type seed meter seed disc installed**



**Brush-type seed meter 2.0 parts**

Use clean, high quality seed. Damaged or cracked seed, hulls, or foreign materials can become lodged in upper brush and greatly reduce meter accuracy. Remove seed disc daily and check for buildup of foreign material on seed disc, particularly in seed loading slots. Clean disc by washing it with soap and water. Check for cracked seed, hulls, etc. lodged between brush retainer and stainless steel wear band which can greatly reduce accuracy of the meter because upper brush will not be able to retain seed in seed disc pocket. Thoroughly clean brush areas of meter housing.

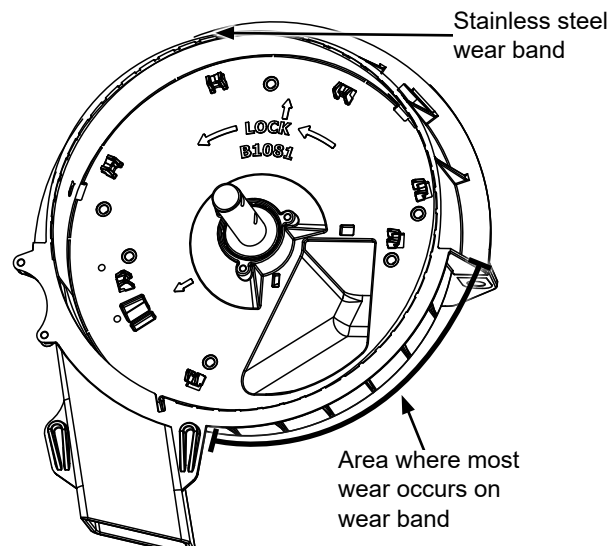


SEED DISC WEAR

Most seed disc wear is found in the agitation groove area (area between seed loading slots). Wear affects planting accuracy at high RPM. Lay a straight edge across disc surface at agitation groove area and measure gap between disc and straight edge. If agitation groove areas are worn in excess of .030" and accuracy starts to drop off at higher meter RPM, replace seed disc. Estimated seed disc life expectancy under normal operating conditions is approximately 200 acres per row. Severe operating conditions such as dust, lack of lubrication or abrasive seed coating could reduce seed disc life expectancy to under 100 acres per row.

STAINLESS STEEL WEAR BAND

<b>NOTICE</b>	<b>If wear band wears through or if meter is used without wear band in place, meter housing may be damaged.</b>
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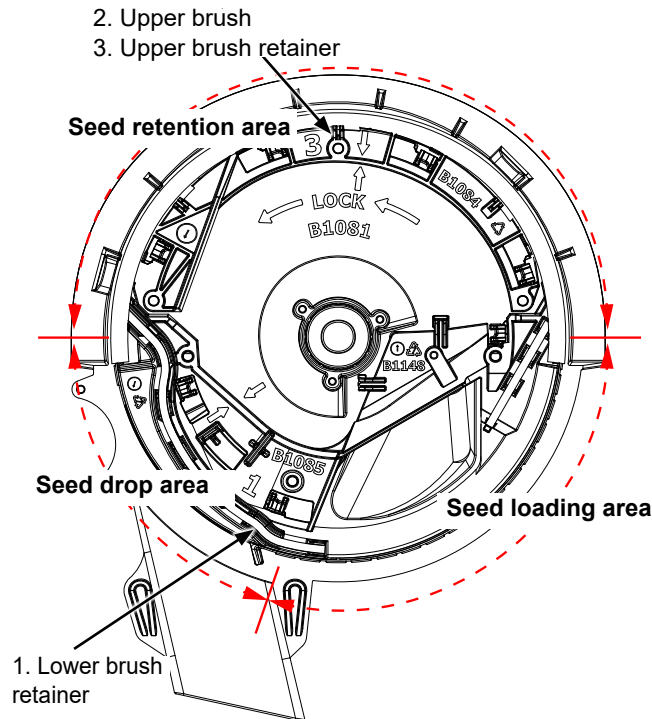
Stainless steel wear band

Stainless steel wear band protects meter housing from wear and is .030" thick. Replace wear band when there is approximately .020" of wear in primary wear area. Estimated life expectancy of stainless steel wear band is 240-800 acres per row.

## ASSEMBLY

Assemble meter by putting parts back in the housing in the order they are numbered:

1. Lower brush retainer
2. Upper brush
3. Upper brush retainer



## LOWER BRUSH

Lower brush moves seed down seed loading slots to seed pockets, isolates seed in reservoir from entering seed tube, and cleans seed loading slots. Estimated lower brush life expectancy is 240-800 acres per row. Replace lower brush if bristles are deformed or missing, or if there are cracks in brush retainer. Once all parts are properly in place, rotate to lock position.

## UPPER BRUSH

Upper brush holds seed in seed disc pocket in seed retention area. Brush must apply enough pressure against seed in seed disc pocket as disc rotates through seed retention area to prevent seed from dropping out of disc pocket. A damaged spot, excessive brush wear, or foreign material lodged in brush may greatly reduce meter performance.

Replace upper brush at 120-400 acres per row of use or sooner if damage or excessive wear is found. Position upper brush into inner perimeter of seed retention area. Make sure base of brush is tight against bottom of meter housing. Install brush retainer. Once all parts are properly in place, rotate to lock position.

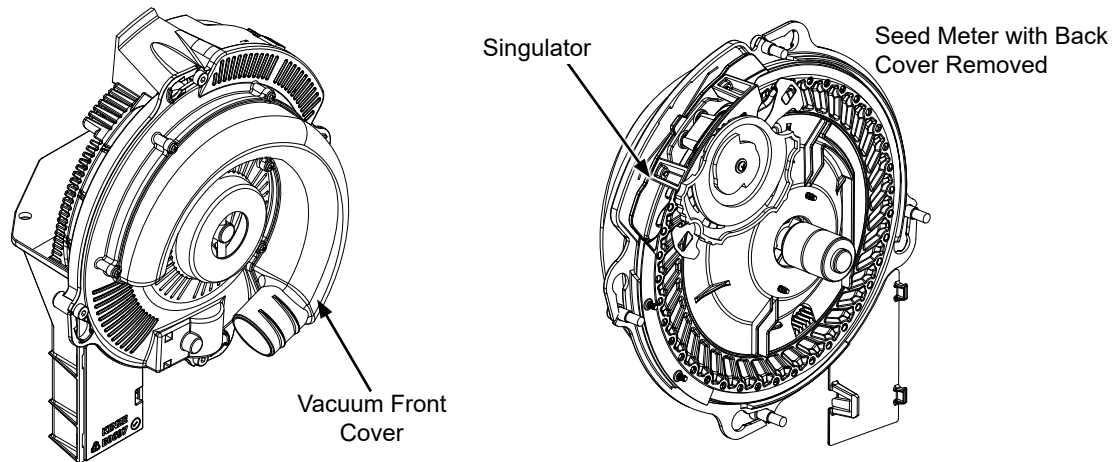
**NOTE: Use P/N: GB1084 upper brush retainer for all seed discs. It is recommended for milo/grain sorghum to use P/N: GB1107 milo retainer for additional brush retention.**



**CLEANING BRUSH-TYPE SEED METER FOR STORAGE**

1. Remove meter from seed hopper by removing two thumbscrews securing meter to hopper.
2. Remove seed disc and wash with soap and water and dry thoroughly.
3. Remove three hex head screws from brush retainer. Remove brush retainer and upper brush.
4. Remove three hex head screws from lower brush. Remove lower brush and stainless steel wear band.
5. Wash all parts and meter housing with soap and water and dry thoroughly.
6. Inspect all parts and replace worn parts.
7. Reassemble meter except for seed disc. Store meter in a dry, rodent-free space with seed disc removed.

## VACUUM SEED METER MAINTENANCE



Before each planting season inspect seed discs and singulator and clean or replace as needed.

Use clean, high quality seed for maximum meter accuracy. Damaged or cracked seed, hulls, and foreign material may become lodged in seed disc orifices and greatly reduce meter accuracy.

Inspect and clean seed discs daily checking for any buildup of foreign material and blocked orifices. If seed disc orifices are plugged frequently with seed remnants, cleanout brush with ball-type ejector (if applicable) may need to be replaced. Clean seed disc by washing it with soap and water. Dry thoroughly.

Inspect singulator blades and guide for wear after every 200 acres (81 hectares) per row of operation. If adjustment of singulator blade does not affect meter performance or if blades appear worn, singulator blade may need to be replaced.

Replace seed disc or vacuum seal if abnormally high vacuum is required or if consistent operation cannot be achieved. See [“Preparation for Storage” on page 6-36](#) for additional Vacuum Seed Metering System maintenance.

**NOTE: Remove seed discs from meters for annual storage and store them vertically on a dowel or pipe.**

## SEED METER CLEANOUT

**NOTE: Use of damaged seed or seed containing foreign material will cause plugging of seed cell orifices and require more frequent seed meter cleanout to prevent underplanting.**

Thorough seed meter cleanout is important to maintain genetic purity.

1. Disengage seed drive and remove seed hopper and meter.
2. Dump seed from right rear corner of hopper into a container.
3. Lay hopper on its right side. Push release button and rotate seed meter vacuum cover clockwise to align keyhole slots with bolt heads. Lift off cover.
4. Rotate seed disc hub clockwise to unlock and remove seed disc.
5. Empty meter.
6. Thoroughly inspect meter to ensure all seed is removed.
7. Replace seed disc. Install vacuum cover.

## FERTILIZER FLOW SENSOR CLEANOUT

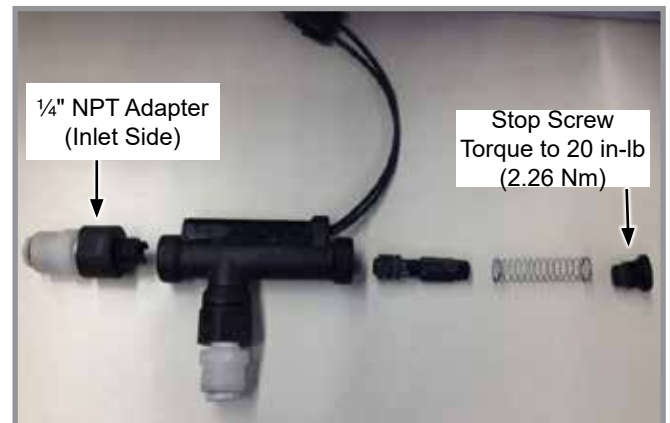
Fertilizer can salt out when certain conditions of time and temperature are met. This causes a buildup of fertilizer granules in and around areas of low flow. This will cause errors in the performance of the fertilizer flow switches.

Refer to the photo below for an example of a clean sensor and a dirty sensor.



Follow these instructions to direct the cleanout of the fertilizer flow switches and return them to optimum performance. It is recommended that this procedure be followed at the end of each season.

1. Remove the hose from the supply side of the flow sensor (labeled "IN" on the housing) by pushing in the retaining ring while pulling on the hose.
2. Remove the 1/4" NPT adapter from the sensor housing.
3. Remove the stop screw from the opposite side of the housing.

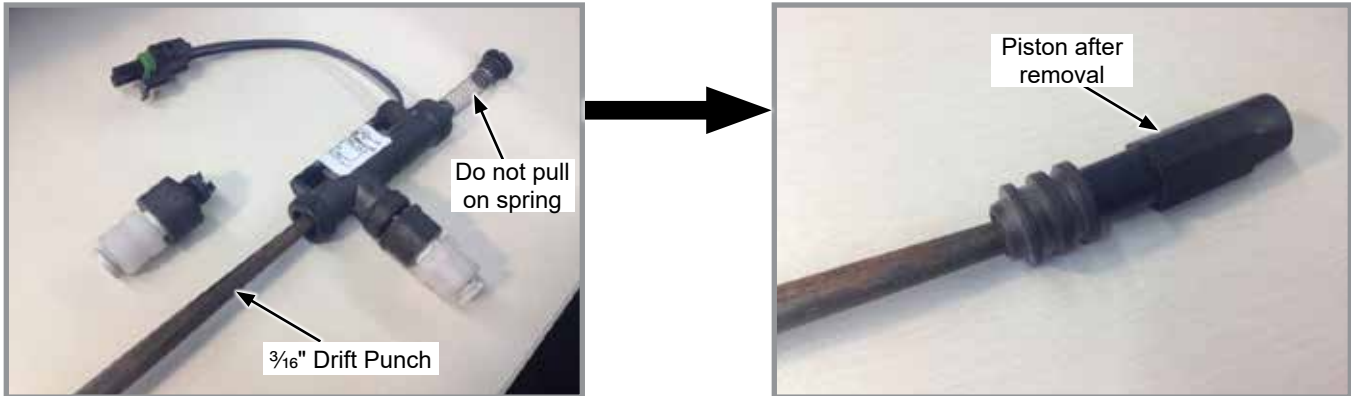


**NOTE: The spring may be stuck onto the screw. Do not pull on spring.**

## FERTILIZER FLOW SENSOR CLEANOUT (CONTINUED)

4. Insert a  $\frac{3}{16}$ " drift punch through the inlet of the flow switch, centered on the piston dome. Push the piston and spring out through the opening of the stop screw.

**NOTE: To avoid damage to the piston, use the least amount of force possible.**



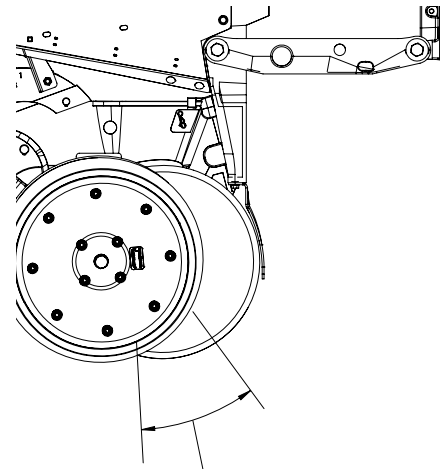
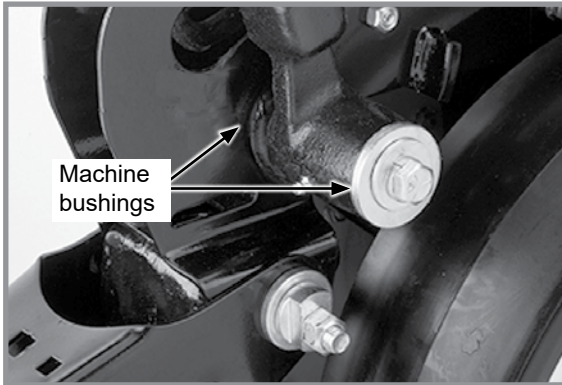
5. Wash the spring, piston, cap screw and housing interior with warm, soapy water and a soft brush.
6. Insert the piston, spring and plug into the housing. Tighten the plug to 20 in-lb (2.26 Nm).
7. Screw  $\frac{1}{4}$ " NPT adapter into the input side of the housing and tighten.
8. Push the hose back into the supply side of the sensor. Tug on hose to make sure it is secure, then push it in a second time.
9. Verify there are no leaks by using the fertilize prime feature in the fertilizer tab. Leaks could be caused by hoses not being pushed into the fittings far enough, or by damaged or missing o-rings.

## VACUUM MANIFOLD MAINTENANCE

Dust accumulates in manifolds and hoses during normal operation. Clean manifolds annually. Abnormally dusty planting conditions may require more frequent cleaning.

1. Remove vacuum hose from each seed meter.
2. Operate vacuum fan at full hydraulic flow from tractor for two minutes to clear manifolds, hoses, and fittings of dust and debris.
3. Shut down fan and replace hoses.

## GAUGE WHEEL ADJUSTMENT



Shim gauge wheel to lightly contact opener disc blade in this area for 4" to 6". Check adjustment in operating position.

### Gauge Wheel Adjustment

Add or remove machine bushings between shank and gauge wheel arm to adjust contact between gauge wheels and opener blades. Gauge wheels should lightly contact opener blades to prevent accumulation of dirt or trash. Gauge wheels and opener blades should turn with only slight resistance.

Store remaining machine bushings between gauge wheel arm and flat washer on outer side of gauge wheel arm.

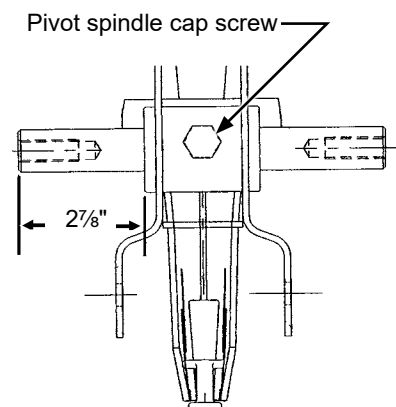
Use the following guidelines:

**NOTE: Set depth adjustment handle at 3x2 position and lift gauge wheel to stop one side at a time.**

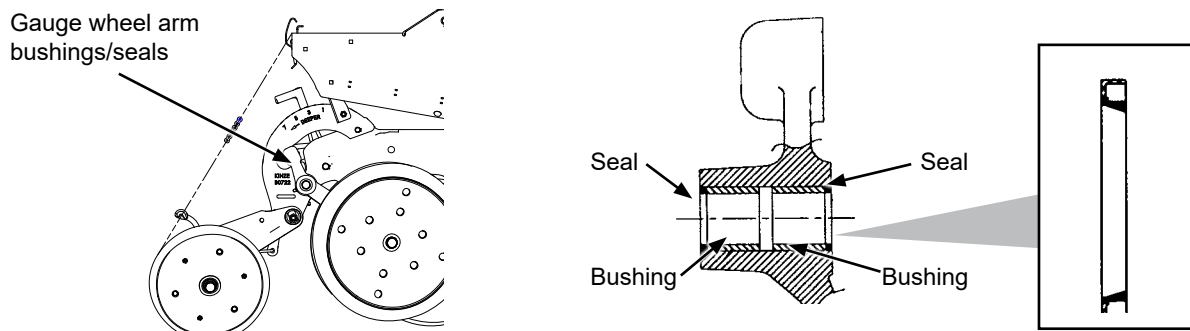
Contact should be no less than one half of the rotation of the wheel, while not sticking in any position (it does not have to be continuous). Wheel should rotate in the direction of travel of the row unit. Wheel can be held in position by supporting the spindle bolt head.

## GAUGE WHEEL ARM PIVOT SPINDLE REPLACEMENT

1. Remove gauge wheel and arm assemblies from shank assembly.
2. Remove  $\frac{1}{2}$ " x  $\frac{3}{4}$ " cap screw that locks pivot spindle in place and remove spindle.
3. Install replacement spindle and position as shown. Exact centering is critical.
4. Install  $\frac{1}{2}$ " x  $\frac{3}{4}$ " cap screw and torque to lock pivot spindle in place.
5. Install gauge wheel and arm assemblies. Shim for proper gauge wheel tire/disc blade clearance.



## GAUGE WHEEL ARM BUSHING/SEAL REPLACEMENT



**NOTE: Gauge Wheel Arm Bushing and Seal Driver Kit (G1K296) is available through your Kinze Dealer.**

1. Remove gauge wheel from arm.
2. Remove gauge wheel arm from shank assembly.
3. Remove seal and bushing and discard. Clean and dry inner bore.
4. Drive/press replacement bushing inside bore of arm to a depth of .125" (.31 cm) below flush.
5. Coat wiping edge of seal with grease.
6. Drive/press seal into place with lip to outside.

**NOTE: Use extra care to protect the sealing lip during installation. Apply uniform pressure to assemble the seal into the bore of the arm. Never apply a direct hammer blow to the seal surface.**

7. Inspect gauge wheel pivot spindle.
8. Reinstall gauge wheel arm assembly and gauge wheel.

**NOTE: Use special machine bushing between gauge wheel arm and gauge wheel.**

9. Shim for proper gauge wheel tire/disc blade clearance.
10. Lubricate with an SAE multipurpose grease.

## 15" SEED OPENER DISC BLADE/BEARING ASSEMBLY

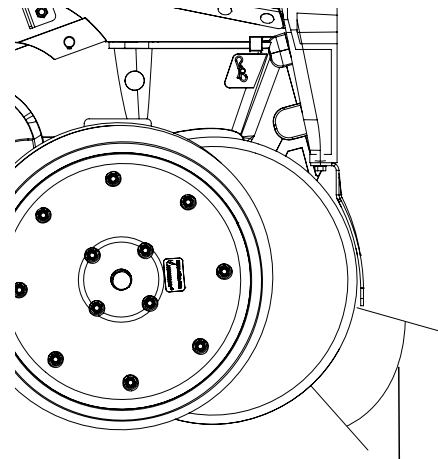
### NOTICE

Excessive blade contact may result in premature disc opener bearing/hub failures and excessive wear on seed tube guard/inner scraper. When properly adjusted, if one blade is held in fixed position, opposite blade should rotate with less than 5 pounds force (22 newtons) at outer edge of blade.

Maintain approximately  $1" \pm \frac{1}{2}"$  ( $3 \pm 5$  cm) of blade-to-blade contact to properly open and form seed trench. As blade diameter decreases due to wear, it is necessary to relocate machine bushings from inside to outside to maintain  $1" \pm \frac{1}{2}"$  ( $3 \pm 5$  cm) of contact.

**NOTE: Proper blade clearance is critical. Blades should have  $1" \pm \frac{1}{2}"$  ( $3 \pm 5$  cm) contact in this area. When blades are turned by hand in opposite directions against each other, there should be only light resistance to turning. Re-adjust blade scraper if necessary to center it between the blades.**

**NOTE: Replace blades if proper blade-to-blade contact cannot be maintained after relocating machine bushings or if blade diameter wears below  $14\frac{1}{2}"$  (36.8 cm).**



Approximately  $1" \pm \frac{1}{2}"$   
( $3 \pm .5$  cm) of  
blade-to-blade contact.

### REPLACE DISC BLADE/BEARING ASSEMBLY

**NOTE: Only bearing may need to be replaced if there is excessive endplay or if bearing sounds or feels rough when disc blade is rotated.**

1. Remove gauge wheel, scraper, and bearing dust cap.
2. Remove cap screw, washer and disc blade/bearing assembly. Machine bushings between shank and disc blade are used to maintain approximate  $1" \pm \frac{1}{2}"$  ( $3 \pm 5$  cm) of blade-to-blade contact.

### NOTICE

Left hand side of opener uses a left hand threaded cap screw. **DO NOT OVER TIGHTEN.** Damage to shank threads require replacement of row unit shank assembly.

3. Install machine bushing(s), new disc blade bearing assembly, washer and cap screw.  
5 cap screw to 110 ft-lb (149.14 N-m).

Torque  $\frac{5}{8}"$ -11 Grade

**NOTE: Replace disc blades only with disc blades of equal thickness.**

4. Install bearing dust cap, scraper, and gauge wheel.

## 15" SEED OPENER DISC BLADE/BEARING ASSEMBLY (CONTINUED)

### REPLACE BEARING ONLY

1. Remove gauge wheel, scraper, bearing cap, cap screw, washer and disc blade/bearing assembly.
2. Remove ¼" rivets from bearing housing to expose bearing.
3. Installing new bearing. install three evenly spaced ¼" cap screws into three of six holes in bearing housing to hold bearing and bearing housing in place. Install rivets in other three holes. Remove ¼" cap screws and install rivets in those three holes.
4. Reinstall disc blade/bearing assembly, washer and cap screw. Torque ⅝"-11 cap screw to 110 ft-lb (149.14 N-m).
5. Install bearing dust cap, scraper, and gauge wheel.

### SEED TUBE GUARD/INNER SCRAPER

Seed tube guard protects seed tube and acts as inner scraper for seed opener disc blades.

Remove seed tube and check for wear. Excessive wear on seed tube indicates a worn seed tube guard. Replace seed tube guard if it measures ⅝" (1.6 cm) or less at lower end. A new seed tube guard measures approximately ⅞" (2.2 cm).

**NOTE: No till planting or planting in hard ground conditions, especially when planter is not equipped with no till coulters, and/or excessive blade-to-blade contact increases seed tube guard wear and requires more frequent inspection and/or replacement.**

Remove gauge wheel and disc blade from one side of row unit. Lift up inner scraper approximately 90° to remove from slot when replacement is necessary.



**Seed Tube Guard/Inner Scraper  
(Gauge wheel/seed opener disc blade removed  
for easier identification of scraper)**



## ROW UNIT MOUNTED NO TILL COULTER

Check nuts and hardware periodically for proper torque.

**NOTE: Torque  $\frac{5}{8}$ " spindle hardware to 120 ft-lb (162 N-m).**

Be sure coulters are positioned square with row unit and aligned in front of row unit disc opener.

Coulter blade can be adjusted to one of four settings. Initially blade is set in highest position. As blade wears it can be adjusted to one of three lower settings. See "Row Unit Mounted No Till Coulter" in Row Unit Operation section of this manual.

Replace 16" diameter coulters when worn to 14½" (37 cm).

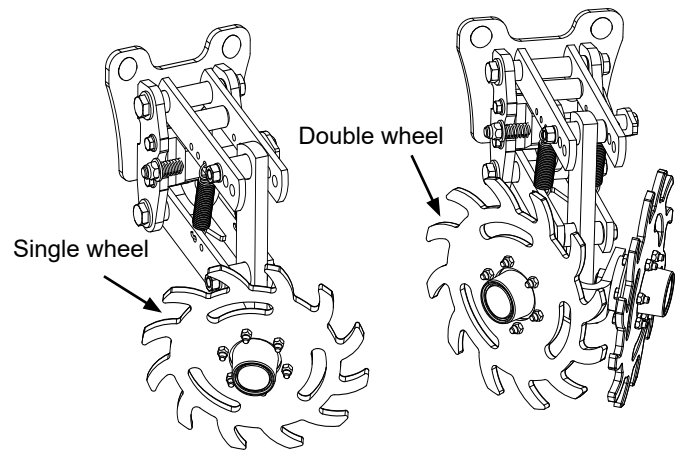


Row Unit Mounted No Till Coulter

## COULTER OR ROW UNIT MOUNTED RESIDUE WHEELS



Coulter Mounted Residue Wheels

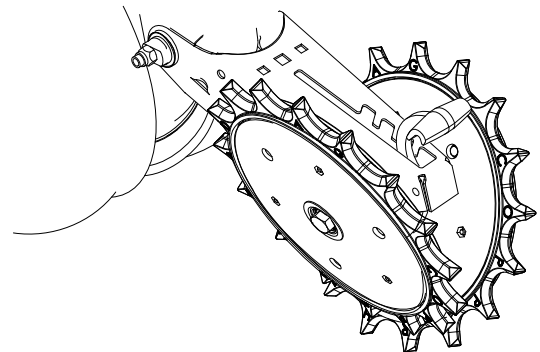


Row Unit Mounted Residue Wheels

Wheel hubs are equipped with sealed bearings. If a bearing sounds or feels rough when wheel is rotated, replace them.


## SPIKED CLOSING WHEEL

Inner parts of spiked closing wheel will begin to wear at approximately 70% of life. Flip/reverse wheel to utilize remaining life of wheel.




Row Unit Spiked Closing Wheel

## HYDRAULIC ROW CLEANERS

**WARNING**

Pressurized hydraulic fluid can penetrate body tissue and result in death, serious infection, or other injuries. Fluid injected under skin must be **IMMEDIATELY** removed by a surgeon familiar with this type of injury. Make sure connections are tight and hoses and fittings are not damaged before applying system pressure. Leaks can be invisible. Keep away from suspected leaks. Relieve pressure before searching for leaks or performing any system maintenance.



Lubrication is not required on the Gfx arm and cylinder assembly. Pivot bushings on cylinder and arm are greaseless, never-seize was applied during assembly to prevent corrosion. Under extreme use in conditions where very abrasive soils are present it is advisable to unbolt arms to clean and re-lubricate bushings annually.

Lubricate trashwheel hubs on gfx unit, every 120 acres per row:

1. Remove pipe plugs and install a grease zerk for greasing.
2. Inject grease into hub until clean grease comes out around seal area at the back of hub.
3. Wipe off excess grease with a clean rag.

### STORAGE

At the end of each season gfx row units should be hosed down to remove excess grit. A pressure washer may be used, however strong solvents and soaps should **NOT** be used. For best results the planter should be connected to tractor and the gfx system hydraulic pressure should be set at around 50%. This will allow the cylinder rod to be extended slightly so any dirt and debris around the cylinder rod seal can be flushed out. Use the pressure washer without heat and lightly hose off the area around the rod seal to flush any debris that might have become lodged in that area. After completion, cycle the units up and down a few times and release all hydraulic pressure to continue cleaning.

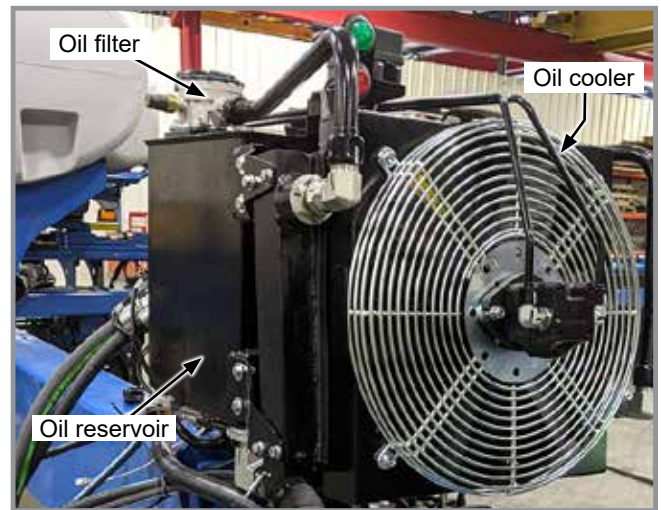
## TRACTOR MOUNTED PUMP DRIVE AND OIL COOLER

### NOTICE

Clean and grease PTO shaft coupling with high-pressure industrial coupling grease (Chevron® coupling grease or equivalent) meeting AGMA CG-1 and CG-2 Standards each time driveshaft is installed or premature wear and equipment failure can occur.

**NOTE: Periodically check and clean oil coolers.**

1. Replace 10-micron filters on tank annually.
2. Fill system with SAE 10W-20 multigrade wide temperature range transmission hydraulic fluid. Reservoir capacity is approximately 20 gal (75.7L).
3. Start system and run with tractor at idle and fans turned off for 1-2 minutes. Switch fans to full speed and run with tractor at idle for 1-2 minutes.
4. Check reservoir fluid level and fill as required. Hydraulic fluid level should be within 1"-2" (2.5 - 5 cm) from top of reservoir after pump has run and hydraulic hoses have been primed to allow fluid to expand when heated.

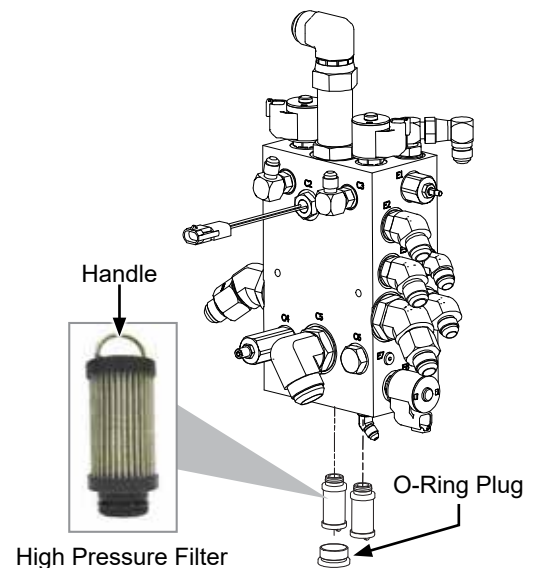


20 gal (75.7 L) Reservoir

### High Pressure Filters

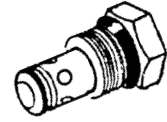
**NOTE: Replace high pressure filter after first season and then check annually. If debris has collected on filter, replace filter.**

1. Remove O-ring plug on top of filter.
2. Pull old filter straight out using handle.
3. Insert new filter.
4. Reinstall O-ring plug.



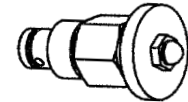
## CHECK VALVE

A check valve is located in each vacuum fan motor block assembly and operates as a return line check to prevent vacuum fan motor reverse operation. Remove and inspect valve. If it does not operate properly. Check for foreign material and if O-ring is leaking internally. Replace if defective.



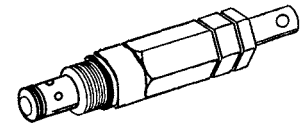
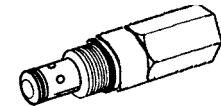
## FLOW CONTROL VALVES

Two flow control valves are located in valve block on left wing of planter. Flow control valves should be adjusted for row marker raise and lower speed as part of assembly procedure or upon initial operation. If valve fails to function properly or requires frequent adjustment, it should be removed for inspection. Check for foreign material and contamination on valve and seating areas of valve body. Replace defective components.



## PRESSURE RELIEF VALVES

Pressure relief valve is located on the PTO tank assembly to prevent high pressure spikes from damaging the system. The valve is preset at the factory and does not require any adjustment.

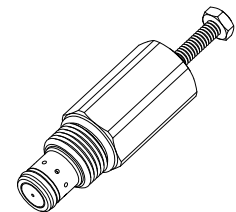


### NOTICE

Connect hydraulic motor case drain to a case drain return line with zero pressure on tractor or hydraulic motor will be damaged. **DO NOT** connect hydraulic motor case drain to SCV outlet. Contact tractor manufacturer for specific details on "zero pressure return".

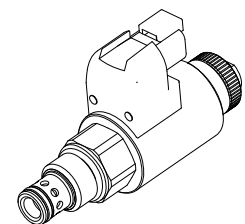
## MANUAL PRESSURE COMPENSATED FLOW CONTROL

The power pack and liquid fertilizer pump utilize manually adjusted flow control valves that are preset at the factory. This valve ensures that the motor is spinning at the correct RPM for proper system function regardless of load changes.



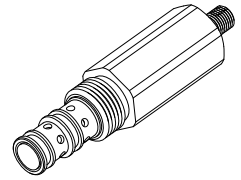
## ELECTRO PROPORTIONAL FLOW CONTROL

Electro proportional flow control valve is used on both vacuum fans and the bulkfill fan. This valve receives a PWM signal from the BlueVantage system to change the speed of fan motors.



## PRESSURE COMPENSATOR

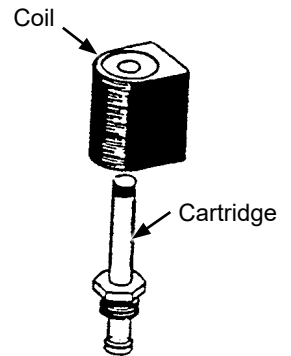
Pressure compensator valve is used on both vacuum fans and the bulkfill fan to regulate pressure across the electro proportional flow control valve. This stabilizes the flow to motor when load pressure changes on the system. This valve comes preset from the factory.



## SOLENOID VALVE

Solenoid valve consists of a chambered body with an electric coil actuated cartridge valve.

If solenoid or solenoids fail to operate, first determine if problem is electrical or hydraulic. If valve is working properly, a click will be heard when solenoid coil is energized and valve stem opens. If no sound is heard, check solenoid coil by touching top of coil housing with a metallic object such as a pliers or screwdriver. If coil is working properly, coil housing will be strongly magnetized when energized. If voltage to coil is low it will be weakly magnetized when energized and no click will be heard.



## HYDRAULIC DOWN FORCE PROPORTIONAL PRESSURE REDUCING/RELIEVING VALVE (TRUE DEPTH OPTION)

Proportional pressure relief valves are located on each row of planters equipped with the True Depth hydraulic down force system. *These valves are factory set and should require no additional adjustment.* Each valve acts independently and controls the fluid pressure on the cap end of the down force cylinder. Consult your Kinze Dealer for service.

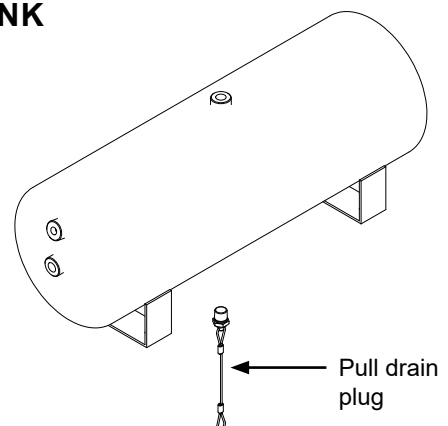


## PNEUMATIC DOWN PRESSURE AIR COMPRESSOR TANK

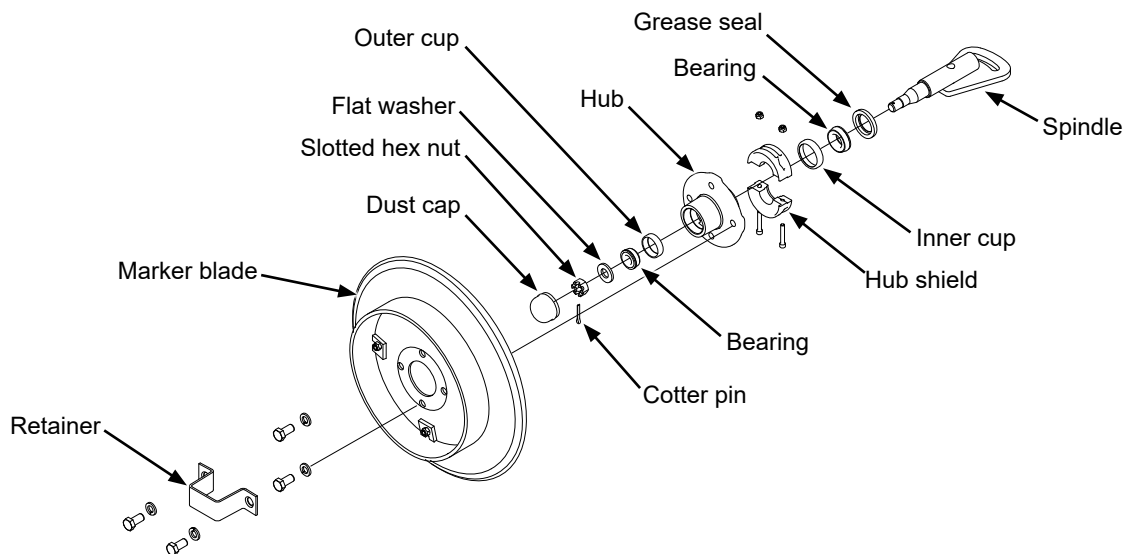
Moisture should be drained daily from the tank. Tank should be drained completely for storage.

To drain tank, locate drain plug on the bottom of tank. Stand off to the side of tank and pull cable attached to drain.

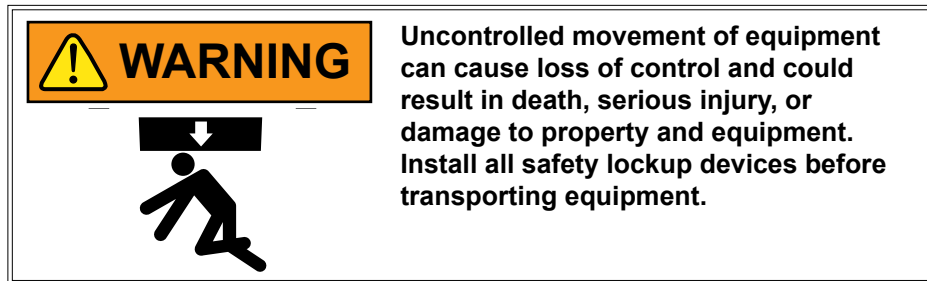
**NOTE: If moisture is not drained from tank rust particles will form inside tank.**



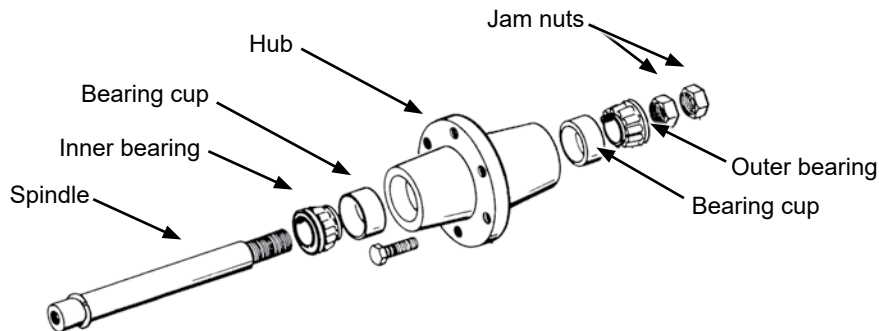
## ROW MARKER BEARING LUBRICATION OR REPLACEMENT



1. Remove retainer and marker blade.
2. Remove dust cap from hub.
2. Remove hub shield. Note direction of installation.
3. Remove cotter pin, slotted hex nut, and washer.
4. Slide hub from spindle.
5. Remove bearings and cups and discard if bearings are being replaced. Clean hub and dry. Remove bearings only and not cups if repacking.
6. Press in new bearing cups with thickest edge facing in. (Bearing replacement procedure only.)
7. Pack bearings with heavy duty wheel bearing grease thoroughly forcing grease between roller cone and bearing cage. Fill the space between the bearing cups in the hub with grease.
8. Install rubber seal into grease seal. Place inner bearing in place and press in new rubber seal/grease seal.
9. Clean spindle and install hub.
10. Install outer bearing, washer and slotted hex nut. Tighten slotted hex nut while rotating hub until there is some drag. This ensures all bearing surfaces are in contact. Back off slotted nut to nearest locking slot and install cotter pin.
11. Fill dust caps approximately  $\frac{3}{4}$  full of wheel bearing grease and install on hub.
12. Install hub shield.
13. Install marker blade and retainer on hub. Tighten hardware evenly.



## TRANSPORT AND LIFT/GROUND DRIVE WHEEL BEARING REPACK OR REPLACEMENT



1. Raise tire clear of ground and remove wheel.
2. Remove double jam nuts and slide hub from spindle.
3. Remove bearings and cups and discard if bearings are being replaced. Clean hub and dry. Remove bearings only and not cups if repacking.
4. Press in new bearing cups with thickest edge facing in. (Bearing replacement procedure only.)
5. Pack bearings with heavy duty wheel bearing grease thoroughly forcing grease between roller cone and bearing cage. Fill space between bearing cups and hub with grease.
6. Place inner bearing in place.
7. Clean spindle and install hub.
8. Install outer bearing and jam nut. Tighten jam nut while rotating hub until there is some drag. This ensures all bearing surfaces are in contact. Back off jam nut  $\frac{1}{4}$  turn or until there is only slight drag when rotating hub. Install second jam nut to lock against first.
9. Install wheel on hub. Tighten hardware evenly. Refer to the torque chart information included previously in this section.

**BATTERY CARE****NOTICE**

Read and follow all manufacturers labels and instructions.

<b>Battery Specifications</b>	
Chemistry:	Wet lead acid (Low maintenance)
Voltage:	12.00
Milliamp Hours:	0 mAH
Capacity:	17.00 AH
Weight:	15.30 lb
Length:	7.72"
Width:	5.19"
Height:	7.30"
Termination:	Top post (auto type)

**BEFORE PLANTING SEASON**

- Check and clean all connections.
- Fully charge batteries before installing into the planter.
- Batteries more than two years old should be load checked.
- Reinstall batteries or connect the negative ground cables.

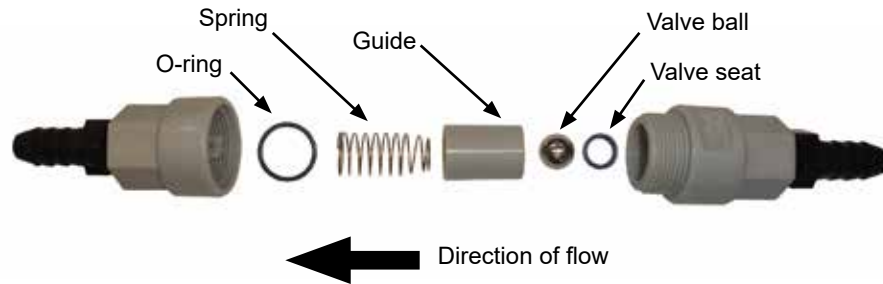
**PREPARATION FOR STORAGE**

Planter batteries that are stored for more than one month should be cared for as follows:

- Remove the batteries or disconnect the negative ground cables.
- Fully charge batteries before storing.
- Store in a cool dry location.
- Keep from freezing.



## FERTILIZER CHECK VALVE CLEANING AND REPAIR



1. Unscrew valve body and separate halves. Note direction and location of parts.
2. Clean and inspect parts. Flush with clean water. Replace damaged parts.
3. Reassemble exactly as shown. O-ring and valve seat must be firmly in place inside each half of valve body.

## PISTON PUMP STORAGE

### NOTICE

Entrance of air into pump will cause rapid and severe corrosion. KEEP AIR OUT OF PUMP!

**NOTE: SUSPENSION FERTILIZER must be flushed from pump for ANY storage period.**

1. Flush pump with 5 to 10 gallons (19 to 38 L) of fresh water and circulate until all corrosive salts are dissolved in pump.
2. Set pump on 10. Draw in a mixture of half diesel fuel and 10 weight oil until discharge is clean. Plug inlet and outlet.

## CENTRIFUGAL PUMP STORAGE

1. Flush out entire system of pump and lines with clean water and neutralize chemicals.
2. Fill entire system of pump and lines with recreational vehicle antifreeze to protect from corrosion and freezing.

If danger of freezing exists, drain pump by removing bottom pipe plug.

## PREPARATION FOR STORAGE

Store planter in a dry sheltered area if possible.

Remove all trash wrapped on sprockets or shafts and remove dirt that can draw and hold moisture.

Clean all drive chains and coat with a rust preventative spray, or remove chains and submerge in oil.

Lubricate planter and row units at all lubrication points.

Inspect planter for parts that in need of replacement and order during “off” season.

Make sure all seed and granular chemical hoppers are empty and clean.

Remove seed discs from seed meters, clean and store meters in a rodent-free, dry area with discs removed. Store seed discs vertically on a dowel or pipe.

Remove vacuum hose from each seed meter. Operate vacuum fan at full hydraulic flow from tractor for two minutes to clear manifolds, hoses and fittings of dust and debris.

Clean breather on analog vacuum and pressure gauges.

Disassemble, clean and grease all U-joint slides.

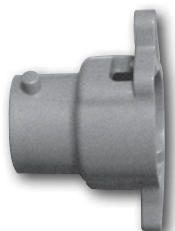
Grease or paint disc openers/blades and row marker disc blades to prevent rust.

Flush liquid fertilizer tanks, hoses and metering pump with clean water. See [“Piston Pump Storage” on page 6-35](#) if applicable.

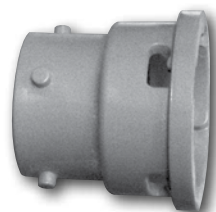
See [“Battery Care” on page 6-34](#) if planters are equipped with batteries.

Bulk Fill System:

- Clean out bulk fill hopper, entrainment assembly, and delivery hoses.
- Disconnect delivery hoses from entrainer ports. Install small orange caps onto ports. Attach hoses to caps.
- Disconnect delivery hoses from air dissipator at each row unit. Install large orange caps. Attach hoses to caps.
- Check all bolts and fasteners used to assemble and attach entrainment device are tight (if applicable).
- Loosen knobs on entrainer cleanout doors to remove pressure from door gaskets.
- Inspect all seed delivery hoses and replace any that are worn, cut, or cracked.

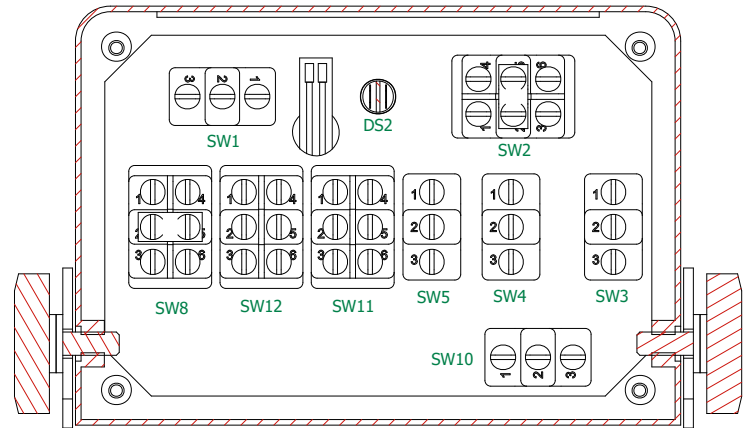
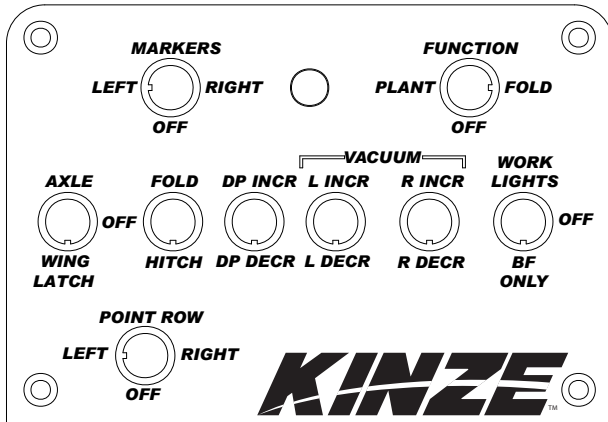


Entrainer Cap



Row Unit Cap

**ELECTRICAL CONTROL CONSOLE CONNECTIONS**



**Wire Hookup Chart**

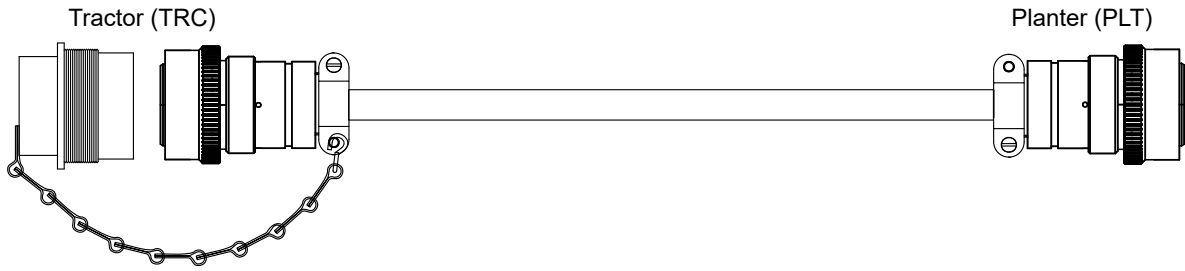
Reference Designator	From	To	Color	Function
JP1	SW2-2	SW2-5		Jumper 1
JP2	SW8-2	SW8-5		Jumper 2
W1	E1	SW2-1	Orange	Marker Left
	E2	SW2-3	White/Orange	Marker Right
	E3	SW3-3	Brown	Axle
	E4	SW3-1	White/Brown	Wing Wheels
	E5	SW4-3	Gray	Fold
	E6	SW4-1	White/Gray	Hitch
	E7	SW5-3	Green	PDP Increase
	E8	SW5-1	White/Green	PDP Decrease
	W9	TB4	Blue	L VAC Increase
	W10	TB5	White/Blue	L VAC Increase
	W11	TB6	Violet	R VAC Increase
	W12	TB7	White/Violet	R VAC Decrease
	E13	SW8-3	Yellow	Work Light - Tank
	E14	SW8-6	White/Yellow	Work Light - Marker
	E15	SW10-1	Pink	Point Row L
	E16	SW10-3	White/Pink	Point Row R
	W15	TB2	Black	Tractor Ground
	W16	TB2	Black	Tractor Ground
W17W2	TB2	Black	Tractor Ground	
W18	TB1	Red	Tractor Power	
W2	SW3-2	SW4-2	Red	Jumper Wire
W3	SW8-5	SW12-2	Red	Jumper Wire
W4	SW11-2	SW12-2	Red	Jumper Wire

(Continued on next page)

Wire Hookup Chart (Continued)

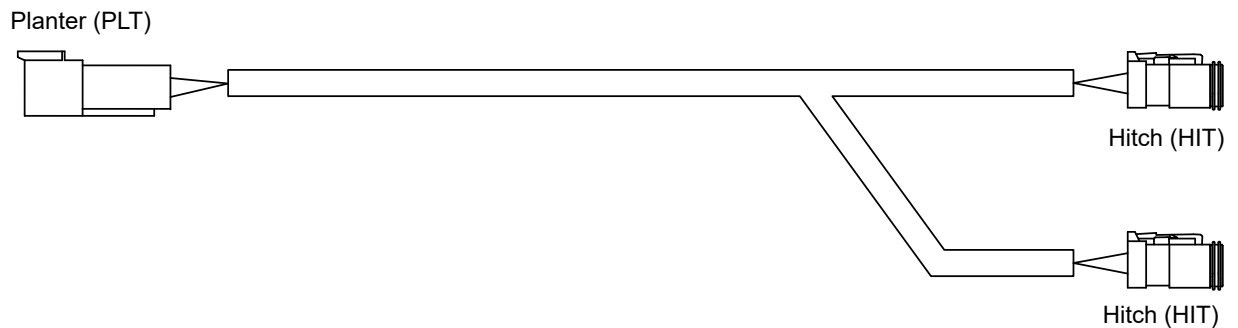
Reference Designator	From	To	Color	Function
W5	SW5-2	SW11-2	Red	Jumper Wire
W6	SW8-1	SW8-3	Red	Jumper Wire
W7	SW1-3	SW2-5	Red	Jumper Wire
W8	SW1-1	SW4-2	Red	Jumper Wire
W9	SW1-2	TB1	Red	Tractor Power
W10	SW8-2	TB1	Red	Tractor Power
W11	SW2-4	TB3	Red	Marker LED
W12	SW2-6	TB3	Red	Marker LED
W13	DS2(+)	TB3	Red	Marker LED
W14	DS2(-)	SW12-5	Black	Tractor Ground
W15	SW10-2	TB1	Red	Tractor Power
W16	SW11-3	TB4	Blue	L VAC Increase
W17	SW11-4	TB4	Blue	L VAC Increase
W18	SW11-1	TB5	White/ Blue	L VAC Decrease
W19	SW11-6	TB5	White/ Blue	L VAC Decrease
W20	SW12-3	TB6	Violet	R VAC Increase
W21	SW12-4	TB6	Violet	R VAC Increase
W22	SW12-1	TB7	White/ Violet	R VAC Decrease
W23	SW12-6	TB7	White/ Violet	R VAC Decrease
W24	SW11-5	TB2	Black	Tractor Ground
W25	SW11-5	SW12-5	Black	Jumper Wire
U1	Red	TB1	Red	Tractor Power
	Black	TB2	Black	Tractor Ground
	Yellow	DS1-1	Yellow	Display Light
	Orange	DS1-2	Orange	Display Light

**ISO EXTENSION CABLE - 12 ROW, 16 ROW, AND 24 ROW (P/N: A19392)**



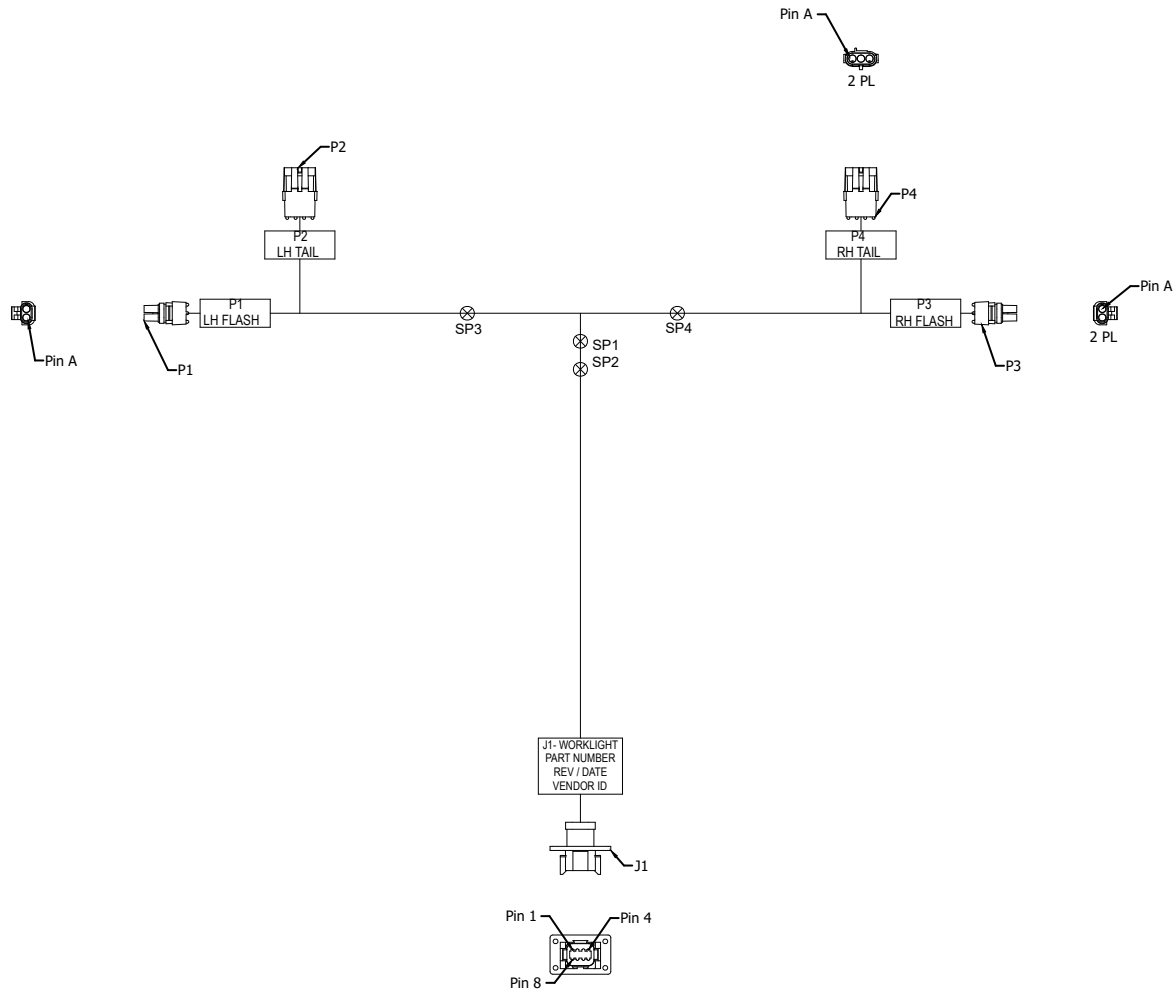
Signal	Wire Gauge	Color	TRC	PLT
ECU Power (12V DC)	14	Red/Orange	4	B
Dirty Tractor Power (12V DC)	10	Red	3	G
Dirty Tractor Ground	10	Black	1	E
ECU Ground	14	Black/Orange	2	D
ISOBUS Can High	18 TQ	Yellow	8	S
ISOBUS Can Low	18 TQ	Green	9	T
TBC Power	18 TQ	Red	6	J
TBC Ground	18 TQ	Black	7	K

**DRAWBAR HITCH CABLE - 12 ROW, 16 ROW, AND 24 ROW (P/N: A18712)**



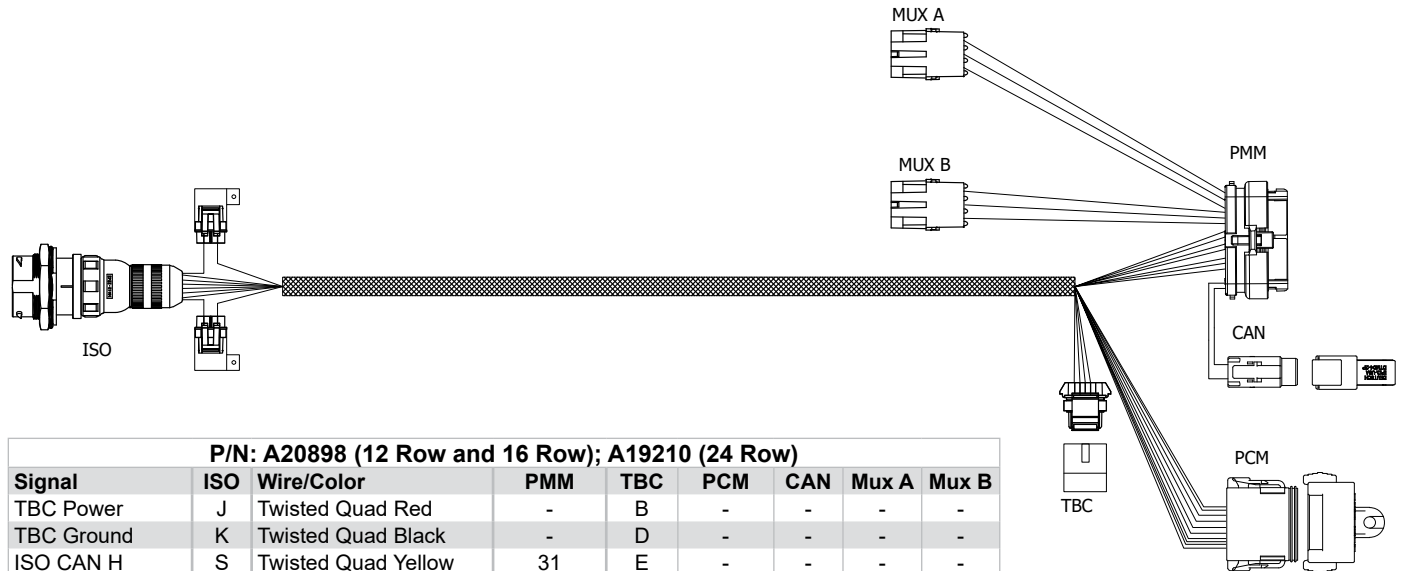
Signal	Wire Gauge	Color	PLT	HIT
Power	16	Red	1	1
Ground	16	Blue/Red	2	2

12V ASABE LIGHT HARNESS - 12 ROW AND 16 ROW



P/N: A25936 (12 Row) Shown; P/N: A25878 (16 Row); P/N: A25206 (24 Row)						
Reference Designator	From	To	Color	Gauge (12Row/24 Row)	Gauge (16 Row)	Function
W1	J1-1	SP1	White	16	18	Ground
W2	J1-3	P1-B	Yellow	16	18	L.H. Flasher
W3	J1-5	P3-B	Green	16	18	R.H. Flasher
W4	J1-6	SP2	Brown	16	18	Tail
W5	SP1	SP3	White	16	18	Ground
W6	SP1	SP4	White	16	18	Ground
W7	SP3	P1-A	White	16	18	Ground
W8	SP3	P2-A	White	16	18	Ground
W9	SP4	P3-A	White	16	18	Ground
W10	SP4	P4-A	White	16	18	Ground
W11	SP2	P2-C	Brown	16	18	Tail
W12	SP2	P4-C	Brown	16	18	Tail

**ISOBUS IMPLEMENT CABLE - 12 ROW, 16 ROW, AND 24 ROW**



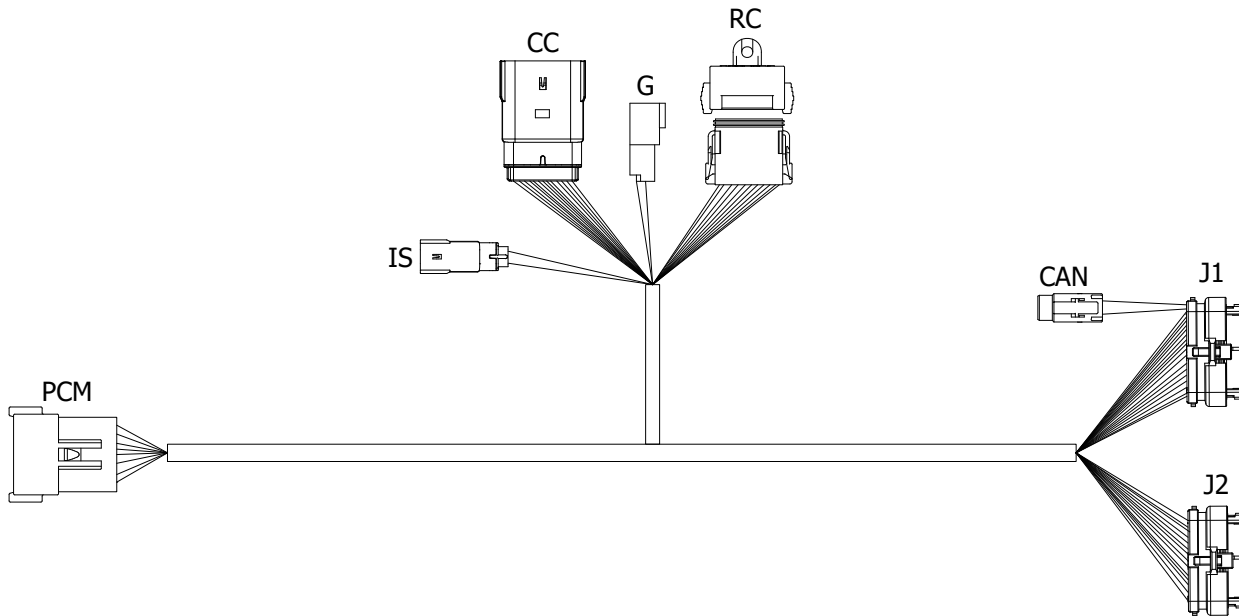
P/N: A20898 (12 Row and 16 Row); A19210 (24 Row)								
Signal	ISO	Wire/Color	PMM	TBC	PCM	CAN	Mux A	Mux B
TBC Power	J	Twisted Quad Red	-	B	-	-	-	-
TBC Ground	K	Twisted Quad Black	-	D	-	-	-	-
ISO CAN H	S	Twisted Quad Yellow	31	E	-	-	-	-
ISO CAN L	T	Twisted Quad Green	32	F	-	-	-	-
ECU Power	B	Red	4, 5, 8	-	11	-	-	-
ECU Ground	D	Black	14, 15	-	12	-	-	-
LOAD Power	G	Red	-	-	1, 2, 3, 4	-	-	-
LOAD Ground	E	Black	-	-	5, 6, 7, 8	-	-	-
MUX A Power	-	Jacketed 3-Cond White	12	-	-	-	A	-
MUX A Ground	-	Jacketed 3-Cond Black	3	-	-	-	B	-
MUX A Signal	-	Jacketed 3-Cond Green	28	-	-	-	C	-
PROP CAN H	-	Twisted Pair Yellow	34	-	-	1	-	-
PROP CAN L	-	Twisted Pair Green	35	-	-	2	-	-
MUX B Power	-	Jacketed 3-Cond White	23	-	-	-	-	A
MUX B Ground	-	Jacketed 3-Cond Black	26	-	-	-	-	B
MUX B Signal	-	Jacketed 3-Cond Green	7	-	-	-	-	C

**CAN JUMPER CABLE - 12 ROW, 16 ROW, AND 24 ROW (P/N: A15883)**



Signal	CAN	Wire/Color
CAN H	1	Twisted Pair Yellow
CAN L	2	Twisted Pair Green

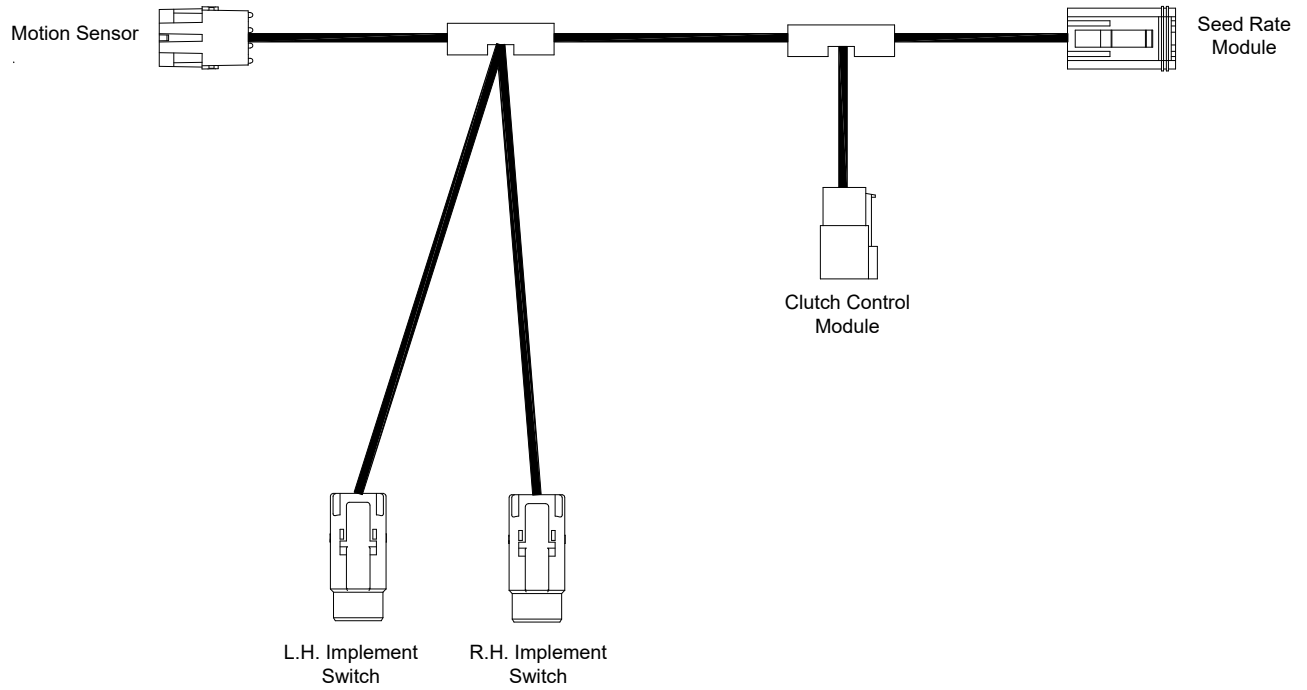
**PRODUCT CONTROL MODULE CABLE - 12 ROW, 16 ROW, AND 24 ROW (P/N: A15882)**



Signal	PCM	Wire/Color	J1	J2	CAN	RC	CC	IS	G
Load Power	1	Red	2	-	-	-	-	-	-
Load Power	2	Red	3	-	-	1	-	-	-
Load Power	3	Red	4	-	-	-	-	-	-
Load Power	4	Red	5	-	-	-	-	1	-
Load Ground	5	Black	-	-	-	-	-	-	1, 2
Load Ground	6	Black	14, 15	-	-	-	-	-	-
Load Ground	7	Black	16	-	-	2	-	-	-
Load Ground	8	Black	17	-	-	-	-	-	-
ECU Power	11	White/Red	11	-	-	-	-	-	-
CAN H	-	Twisted Pair Yellow	34	-	1	-	-	-	-
CAN L	-	Twisted Pair Green	33	-	2	-	-	-	-
Switch In	-	Red/Green	10	-	-	-	-	2	-
Section 1	-	White	24	-	-	-	1	-	-
Section 2	-	Green	25	-	-	-	2	-	-
Section 3	-	Orange	26	-	-	-	3	-	-
Section 4	-	Blue	27	-	-	-	4	-	-
Section 5	-	Brown	-	11	-	-	5	-	-
Section 6	-	Yellow	-	10	-	-	6	-	-
Section 7	-	Violet	-	9	-	-	7	-	-
Section 8	-	Gray	-	8	-	-	8	-	-
Section 9	-	Pink	-	7	-	-	9	-	-
Section 10	-	Tan	-	6	-	-	10	-	-
Section 11	-	Red/Green	-	5	-	-	11	-	-
Section 12	-	Black/Red	-	4	-	-	12	-	-
PWM 1 Power	-	Red/White	-	23	-	3	-	-	-
PWM 1 Ground	-	Black/White	35	-	-	4	-	-	-
PWM 2 Power	-	Red/Yellow	-	12	-	5	-	-	-
PWM 2 Ground	-	Black/Yellow	12	-	-	6	-	-	-
PWM 3 Power	-	Red/Blue	1	-	-	7	-	-	-
PWM 3 Ground	-	Black/Blue	-	24	-	8	-	-	-
Meter Speed 1	-	Green	30	-	-	9	-	-	-
Meter Speed 2	-	Green/White	29	-	-	10	-	-	-
Meter Speed 3	-	Green/Red	-	33	-	11	-	-	-



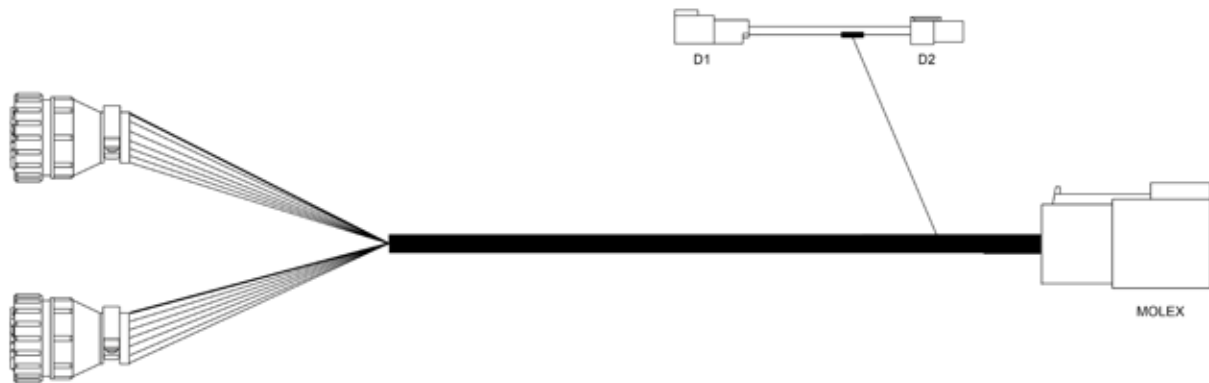
**ISOBUS IMPLEMENT SWITCH EXTENSION CABLE**



**P/N: A22137 (12 Row); P/N: A22138 (16 Row); P/N: A22139 (24 Row)**

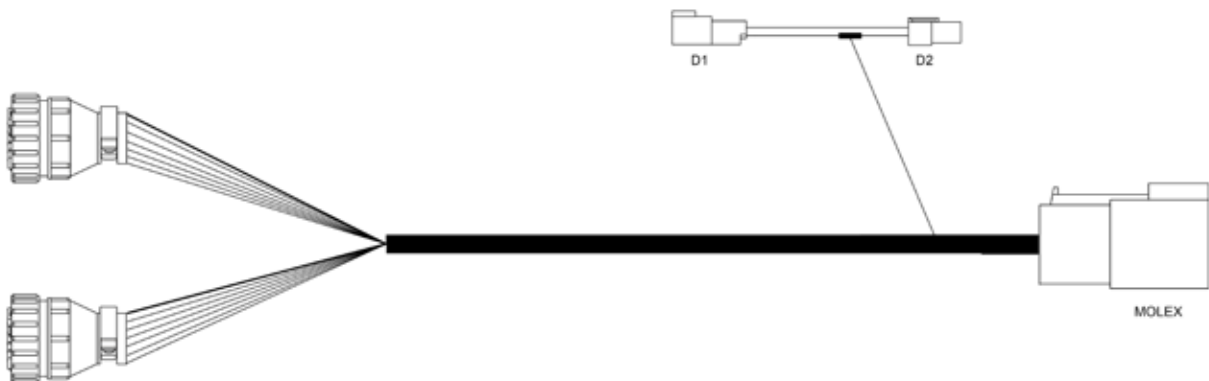
Signal	Imp. Switch 1 WP Tower 1	Imp. Switch 2 WP Tower 2	Motion Sensor WP Shroud	Color	Clutch Module Molex Recept	Seed Rate Module Deutsch Plug	Ground Splice 1	Ground Splice 2	Gauge
12V+ Power	A	A	-	Brown	1	12	-	-	16
Switch Signal	B	B	-	Green	2	10	-	-	16
Motion Signal	-	-	C	White	-	11	-	-	16
Ground	-	-	B	Black	-	6	-	-	16
12V+ Power	-	-	A	Red	-	1	-	-	16

**SECTION ADAPTER CABLE - 12 ROW (P/N: A16382)**



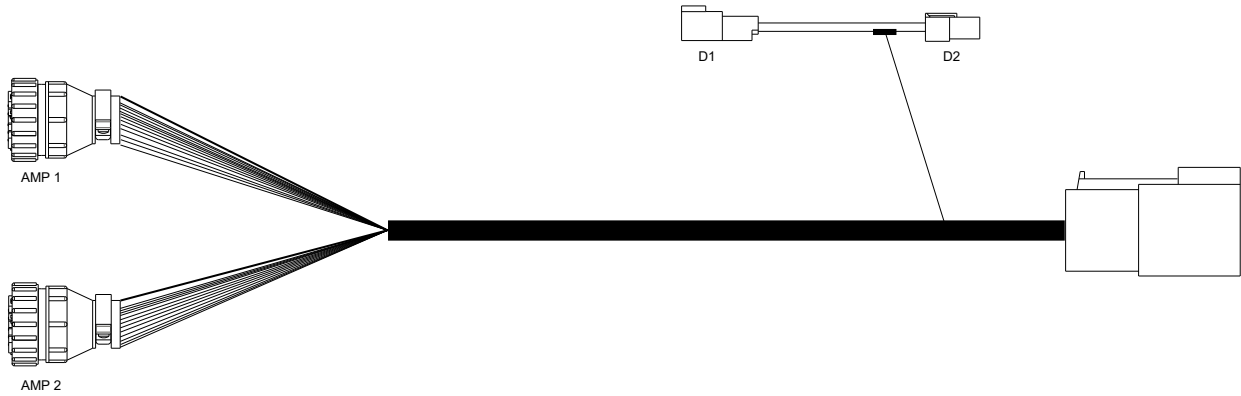
Signal	Color	AMP 1 (Left)	AMP 2 (Right)	Molex	D1	D2
High Current Power	Red	1 (16 Gauge)	1 (16 Gauge)	-	1 (12 Gauge)	1 (12 Gauge)
Ground	Black	-	-	-	2	2
Row 1, 2	Black	2, 3	-	1	-	-
Row 3, 4	Brown	4, 5	-	2	-	-
Row 5, 6	Orange	6, 7	-	3	-	-
Row 7, 8	Pink	-	6, 7	4	-	-
Row 9, 10	Green	-	4, 5	5	-	-
Row 11, 12	Yellow	-	2, 3	6	-	-

**SECTION ADAPTER CABLE - 16 ROW (P/N: A16375)**



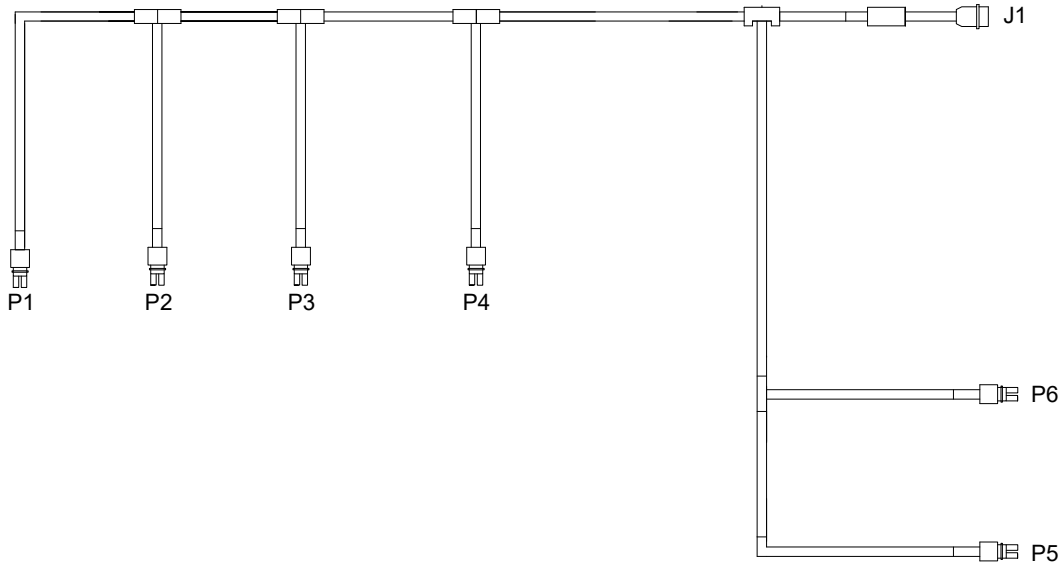
Signal	Color	AMP 1 (Left)	AMP 2 (Right)	Molex	D1	D2
High Current Power	Red	1 (16 Gauge)	1 (16 Gauge)	-	1 (12 Gauge)	1 (12 Gauge)
Ground	Black	-	-	-	2	2
Row 1, 2	Black	2, 3	-	1	-	-
Row 3, 4	Brown	4, 5	-	2	-	-
Row 5, 6	Orange	6, 7	-	3	-	-
Row 7, 8	Pink	8, 9	-	4	-	-
Row 9, 10	Green	-	8, 9	5	-	-
Row 11, 12	Yellow	-	6, 7	6	-	-
Row 13, 14	Blue	-	4, 5	7	-	-
Row 15, 16	Violet	-	2, 3	8	-	-

**SECTION ADAPTER CABLE - 24 ROW (P/N: A16386)**



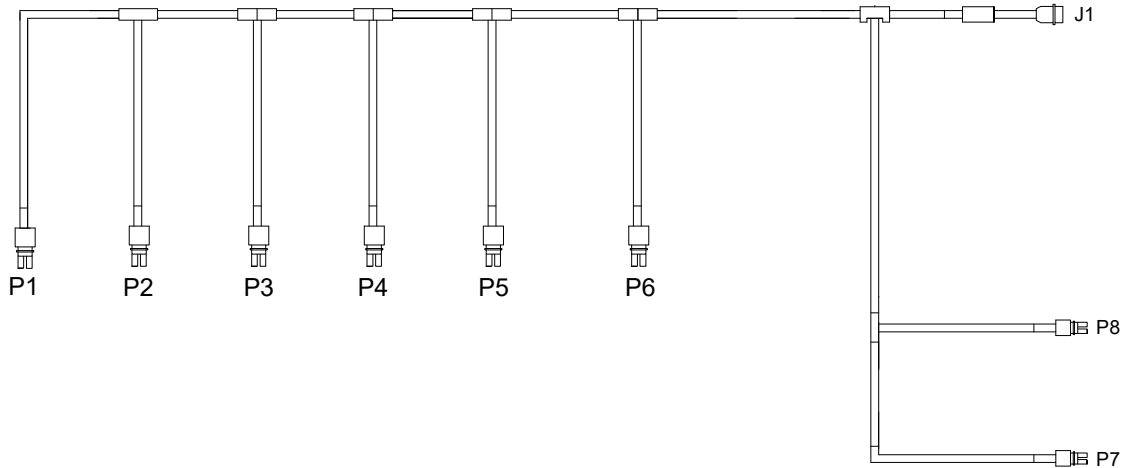
Signal	Color	AMP 1 (Left)	AMP 2 (Right)	Molex	D1	D2
High Current Power	Red	1 (16 Gauge)	1 (16 Gauge)	-	1 (12 Gauge)	1 (12 Gauge)
Ground	Black	-	-	-	2	2
Row 1, 2	Black	2, 3	-	1	-	-
Row 3, 4	Brown	4, 5	-	2	-	-
Row 5, 6	Orange	6, 7	-	3	-	-
Row 7, 8	Pink	8, 9	-	4	-	-
Row 9, 10	Green	10, 11	-	5	-	-
Row 11, 12	Yellow	12, 13	-	6	-	-
Row 13, 14	Blue	-	12, 13	7	-	-
Row 15, 16	Violet	-	10, 11	8	-	-
Row 17, 18	Red	-	8, 9	9	-	-
Row 19, 20	Tan	-	6, 7	10	-	-
Row 21, 22	Gray	-	4, 5	11	-	-
Row 23, 24	White	-	2, 3	12	-	-

**12V CLUTCH CABLE - 12 ROW (P/N: A19263)**



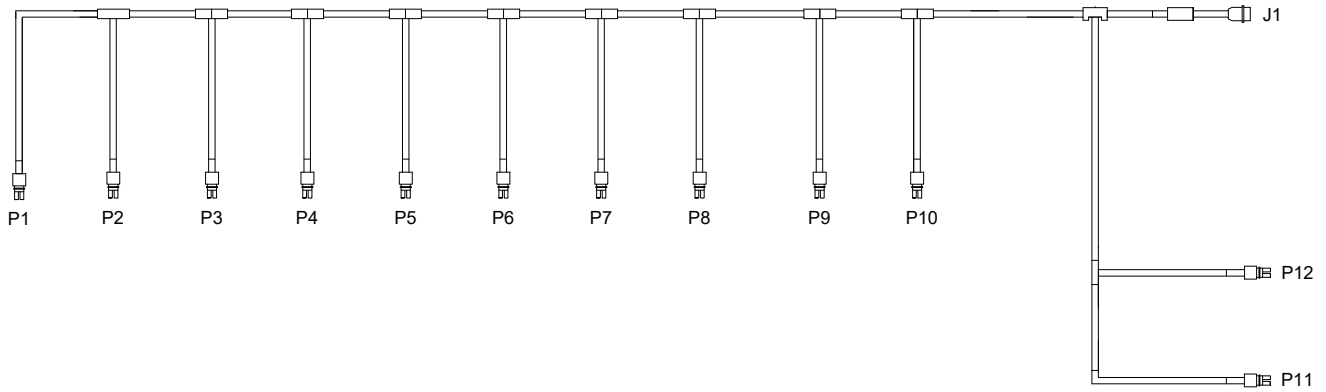
Wire Number	From	To	Gauge	Color	Function
W1	J1-1	P1-A	16	Red	Clutch Power
		P2-A			
		P3-A			
		P4-A			
		P5-A			
		P6-A			
W2	J1-2	P1-B	18	Yellow	Row 12 or 1
W3	J1-3	P2-B	18	Green	Row 11 or 2
W4	J1-4	P3-B	18	Pink	Row 10 or 3
W5	J1-5	P4-B	18	Orange	Row 9 or 4
W6	J1-6	P5-B	18	Brown	Row 8 or 5
W7	J1-7	P6-B	18	Black	Row 7 or 6

**12V CLUTCH CABLE - 16 ROW (P/N: A19263)**



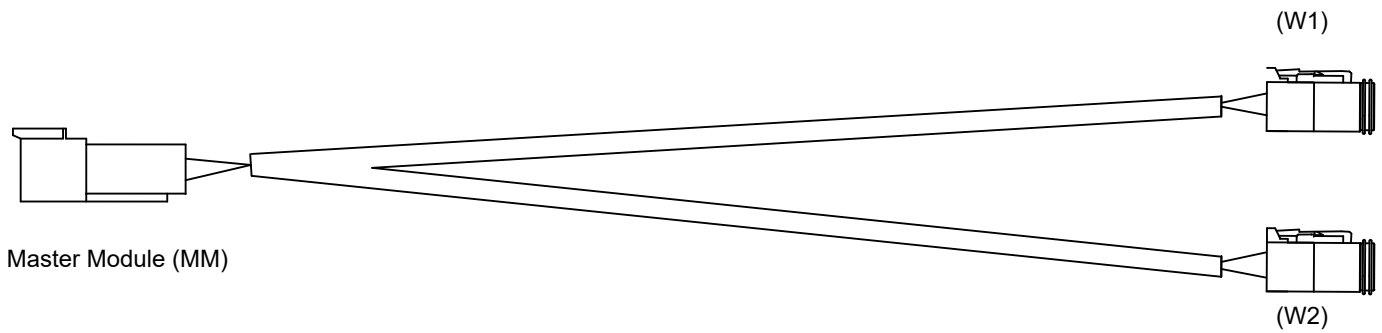
Wire Number	From	To	Gauge	Color	Function
W1	J1-1	P1-A	16	Red	Clutch Power
		P2-A			
		P3-A			
		P4-A			
		P5-A			
		P6-A			
		P7-A			
		P8-A			
W2	J1-2	P1-B	18	Violet	Row 16 or 1
W3	J1-3	P2-B	18	Blue	Row 15 or 2
W4	J1-4	P3-B	18	Yellow	Row 14 or 3
W5	J1-5	P4-B	18	Green	Row 13 or 4
W6	J1-6	P5-B	18	Pink	Row 12 or 5
W7	J1-7	P6-B	18	Orange	Row 11 or 6
W8	J1-8	P7-B	18	Brown	Row 10 or 7
W9	J1-9	P8-B	18	Black	Row 9 or 8

**12V CLUTCH CABLE - 24 ROW (P/N: A19265)**



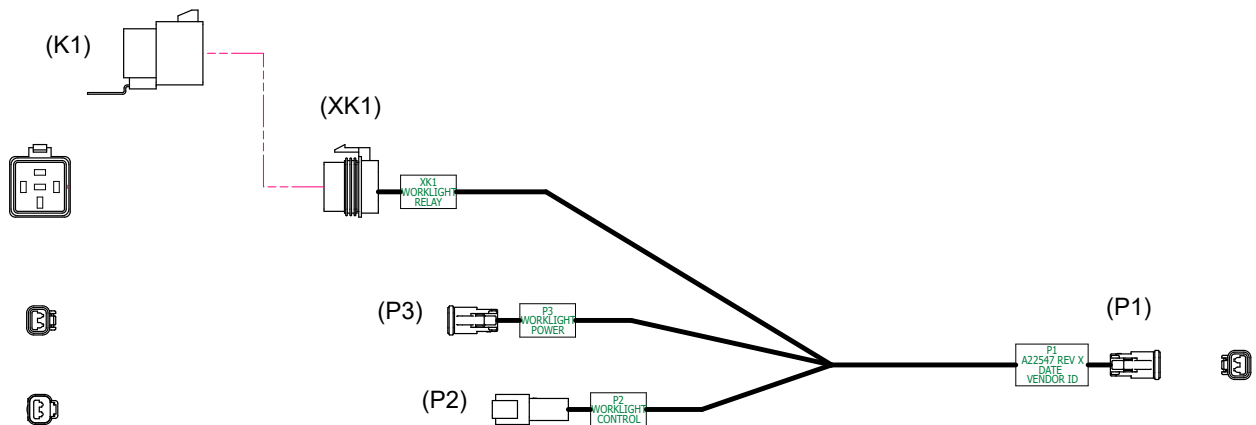
Wire Number	From	To	Gauge	Color	Function
W1	J1-1	P1-A	16	Red	Clutch Power
		P2-A			
		P3-A			
		P4-A			
		P5-A			
		P6-A			
		P7-A			
		P8-A			
		P9-A			
		P10-A			
		P11-A			
		P12-A			
W2	J1-2	P1-B	18	Red	Row 24 or 1
W3	J1-3	P2-B	18	White	Row 23 or 2
W4	J1-4	P3-B	18	Gray	Row 22 or 3
W5	J1-5	P4-B	18	Tan	Row 21 or 4
W6	J1-6	P5-B	18	Violet	Row 20 or 5
W7	J1-7	P6-B	18	Blue	Row 19 or 6
W8	J1-8	P7-B	18	Yellow	Row 18 or 7
W9	J1-9	P8-B	18	Green	Row 17 or 8
W10	J1-10	P9-B	18	Pink	Row 16 or 9
W11	J1-11	P10-B	18	Orange	Row 15 or 10
W12	J1-12	P11-B	18	Brown	Row 14 or 11
W13	J1-13	P12-B	18	Black	Row 13 or 12

**CENTER WORK LIGHT CABLE - 12 ROW, 16 ROW, AND 24 ROW (P/N: A19409)**



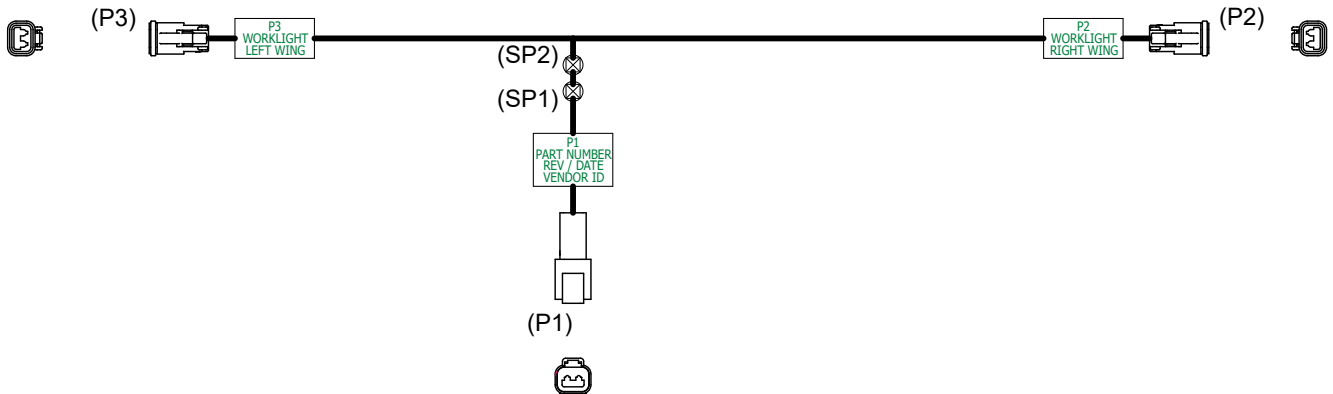
Signal	Wire Gauge	Color	MM	W1	W2
Power	16	Red/White	2	2	2
Work Light	16	Gray	1	1	1

**WORK LIGHT RELAY HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A22547)**



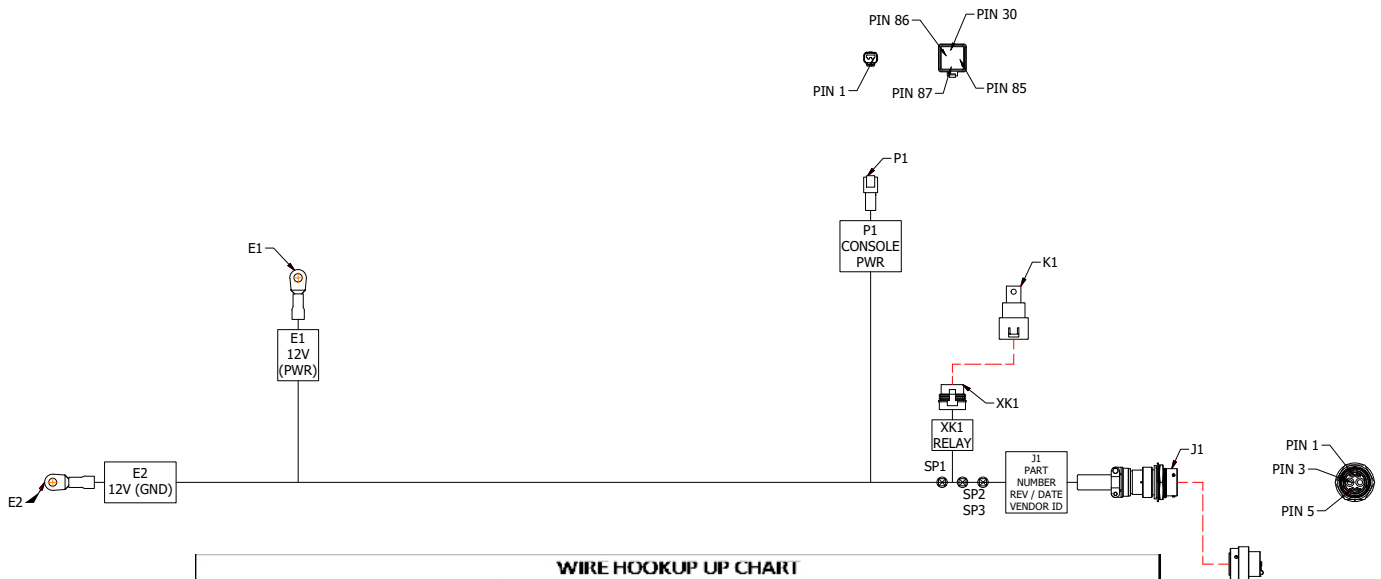
Signal	Wire Gauge	Color	FROM	TO
Work Light Power -	16	BLK	P3-1	P1-1
Work Light Power +	16	RED	P3-2	XK1-30
Relay Ground	16	BLK	P2-1	XK1-85
Relay 12V	16	BLU	P2-2	XK1-86
Worklight Power +	16	RED	XK1-87	P1-2

**WING WORKLIGHT HARNESS - 12 ROW, 16 ROW, AND 24 ROW**



P/N: A25217 (12 Row and 24 Row); P/N: A25984 (16 Row)				
Signal	Wire Gauge	Color	FROM	TO
Wing Work Lights -	16	BLK	P1-1	SP1
Wing Work Light RH -	16	BLK	SP1	P2-1
Wing Work Light LH -	16	BLK	SP1	P3-1
Wing Work Lights +	16	RED	P1-2	SP2
Wing Work Light RH +	16	RED	SP2	P2-2
Wing Work Light LH +	16	RED	SP2	P3-2

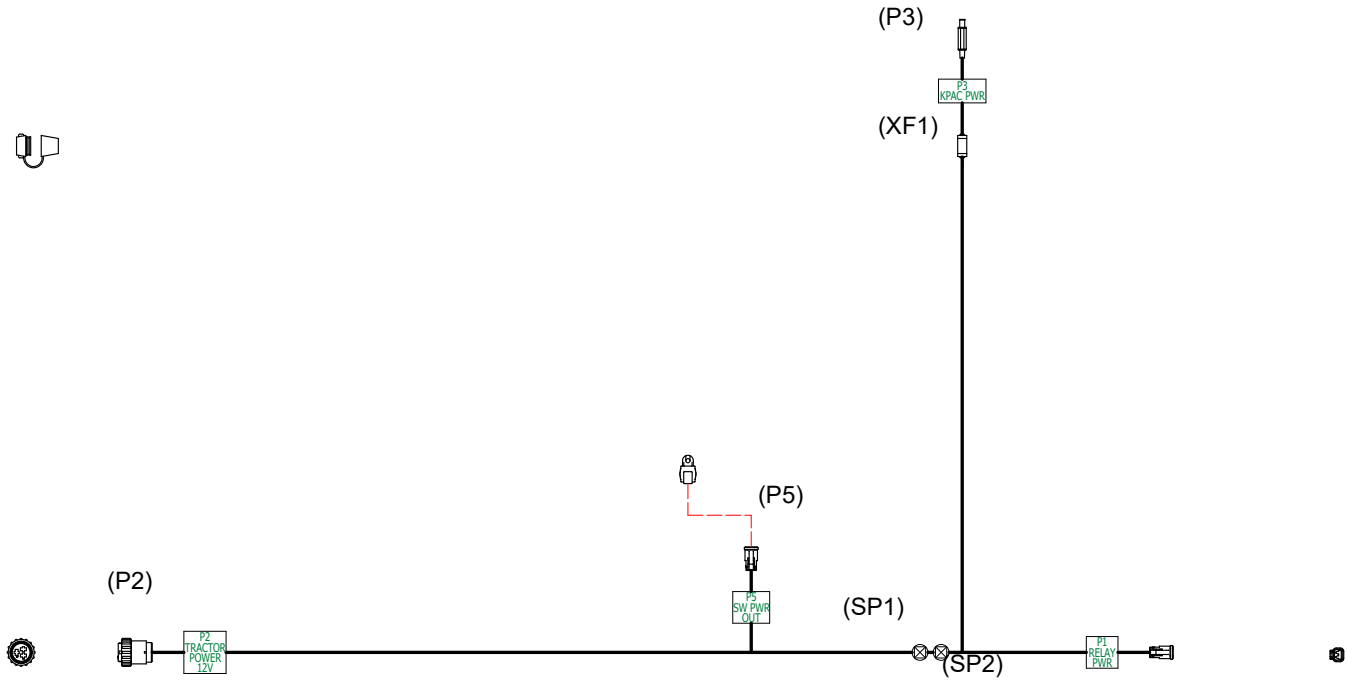
**TRACTOR POWER HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: 10211901)**



WIRE HOOKUP UP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	F1	---	SP1	---	2	RFD	12V (PWR)
W2	SP1	---	XK1-30	13	10	RED	12V (PWR)
W3	XK1-87	13	SP2	---	10	RED	12V (PWR)
W4	SP2	---	J1-3	9	6	RFD	12V (PWR)
W5	F2	---	SP3	---	2	BLK	12V (GND)
W6	SP3	---	J1-4	9	6	BLK	12V (GND)
W7	XK1-86	14	P1-1	11	18	BLU	SWITCH PWR (CONSOLE)
W8	XK1-85	14	P1-2	11	18	BLU	SWITCH GND (CONSOLE)



**TRACTOR CONSOLE HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25031)**



Signal	Wire Gauge	Color	FROM	TO
12V Switched (PWR)	16	RED	P2-1	SP1
Relay (PWR)	18	BLUE	SP1	P1-1
12V Switched (PWR)	18	RED	SP1	XF1-1
12V Switched (PWR)	18	ORN	SP1	P5-1
12V Switched (PWR)	18	RED	XF1-2	P3-1
12V Switched (PWR)	16	BLK	P2-3	SP2
12V Switched (PWR)	18	BLK	SP2	P1-2
12V Switched (PWR)	18	BLK	SP2	P3-2
12V Switched (PWR)	18	BLK	SP2	P5-2

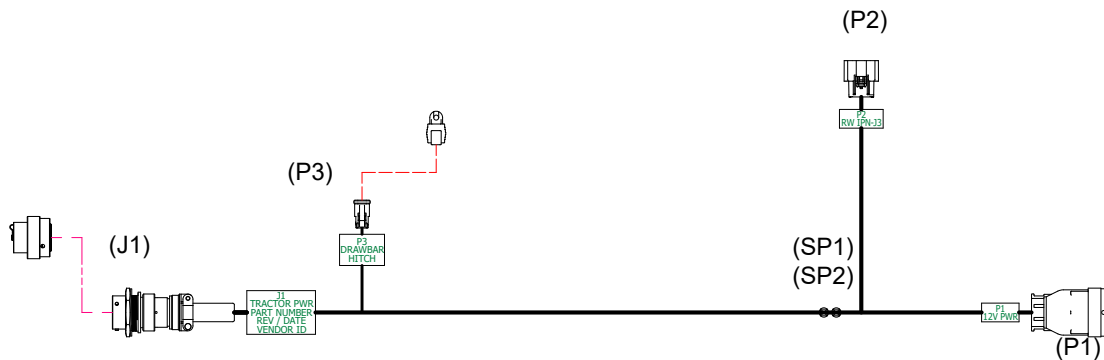
**TRACTOR POWER 10' EXTENSION HARNESS - 12 ROW, 16 ROW, AND 24 ROW**



P/N: 10060901/10060902

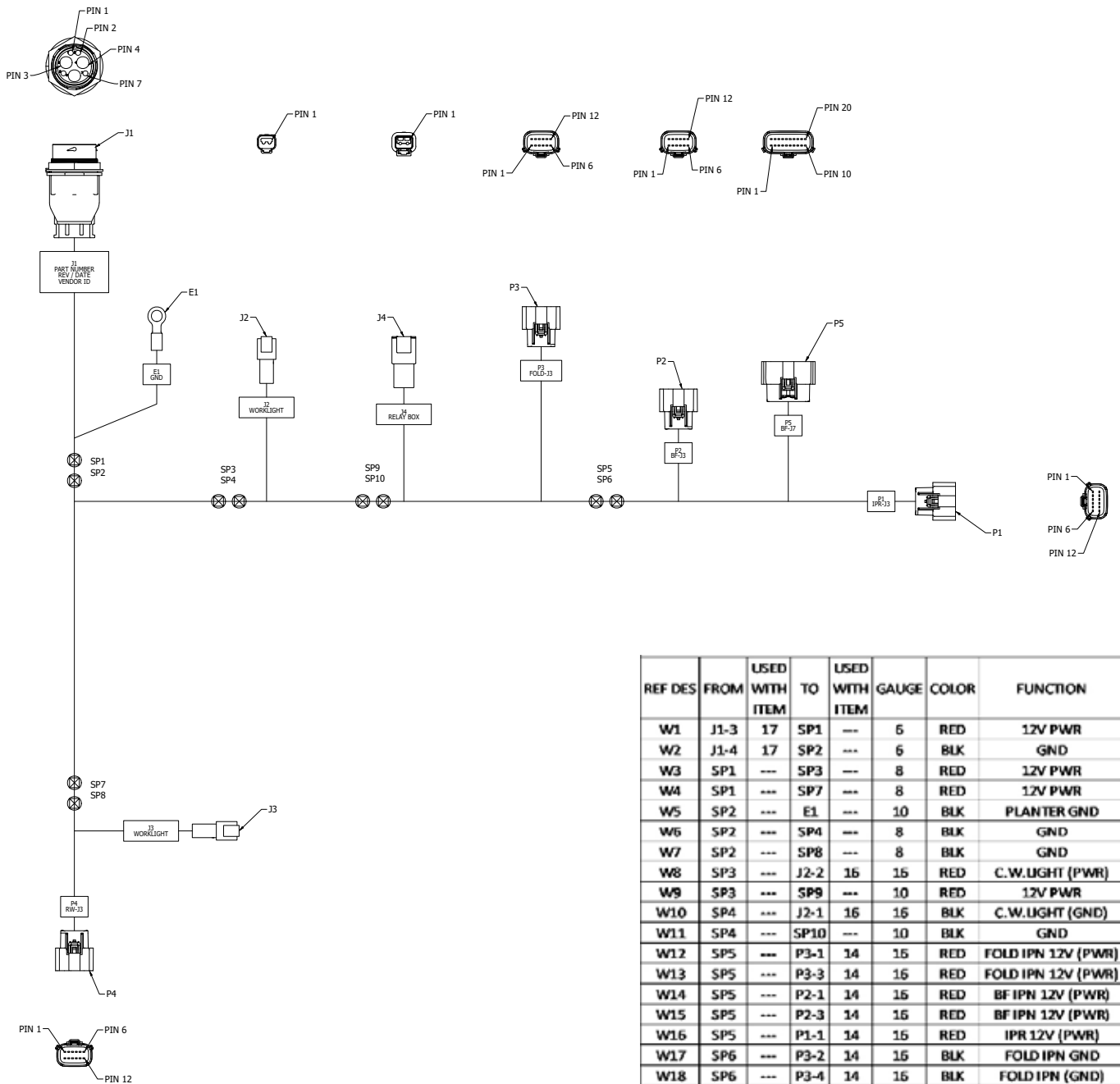
WIRE HOOKUP CHART							
REF DES	FROM	USED W/ ITEM	TO	USED W/ ITEM	GAUGE	COLOR	FUNCTION
W1	P1-3	3	SP1	---	6	RED	12V PWR
W2	SP1	---	SP3	---	4	RED	12V PWR
W3	SP3	---	P2-3	3	6	RED	12V PWR
W4	P1-4	3	SP2	---	6	BLK	12V GND
W5	SP2	---	SP4	---	4	BLK	12V GND
W6	SP4	---	P2-4	3	6	BLK	12V GND

**12V POWER HARNESS, DRAFT LINK - 12 ROW, 16 ROW, AND 24 ROW**



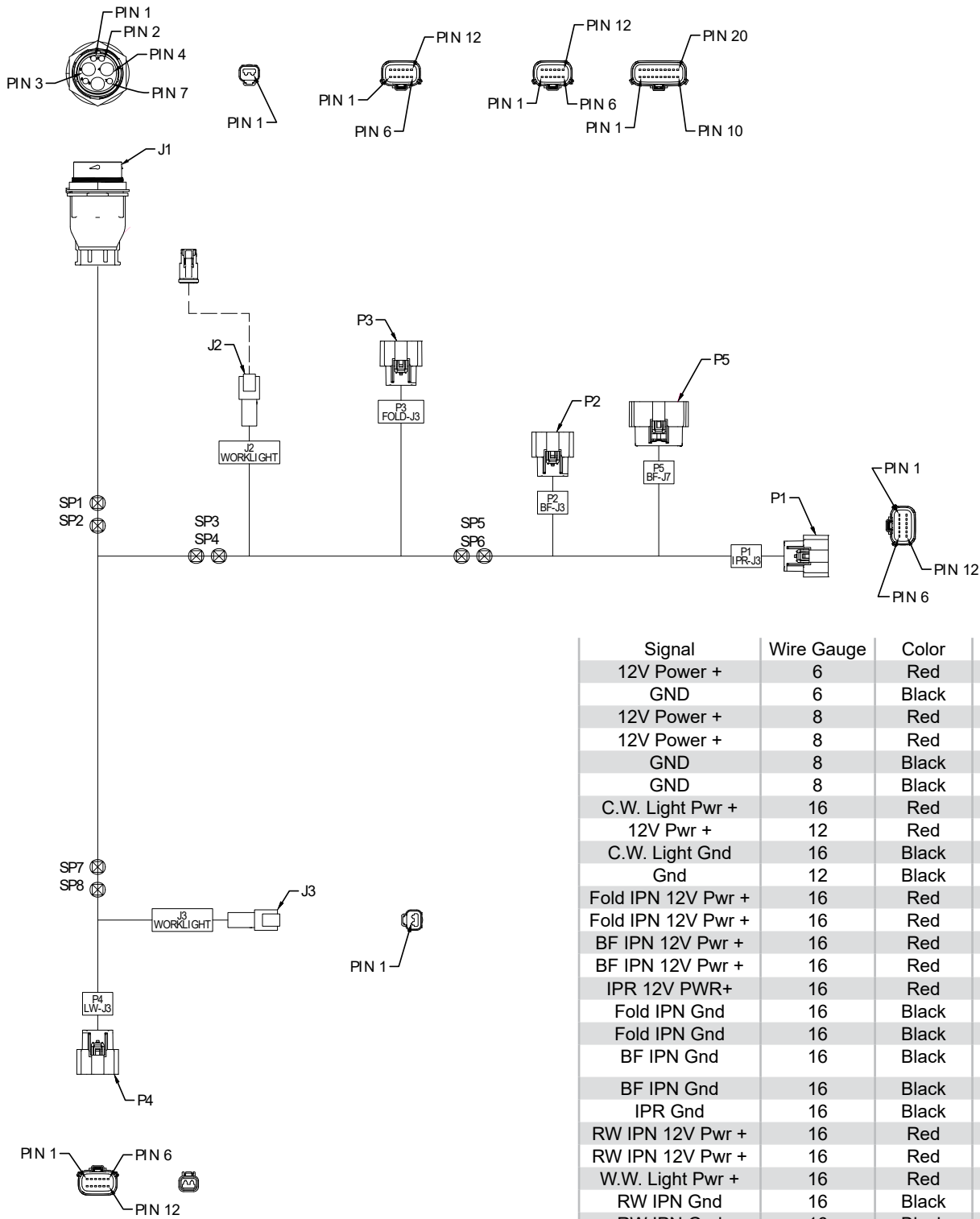
P/N: 10209003 (12 Row); P/N: A25879 (16 Row); P/N: A25194 (24 Row)				
Signal	Wire Gauge	Color	FROM	TO
12V Power +	6	Red	J1-3	SP1
GND	6	Black	J1-4	SP2
12V Power +	6	Red	SP1	P1-3
12V Power +	16	Red	SP1	P2-1
12V Power +	16	Red	SP1	P2-3
GND	6	Black	SP2	P1-4
GND	16	Black	SP2	P2-2
GND	16	Black	SP2	P2-4
Drawbar +	16	Red/Blue	P1-1	P3-1
Drawbar -	16	Blue/Red	P1-2	P3-2

12V POWER HARNESS, TOOLBAR - 12 ROW (P/N: 10014901)



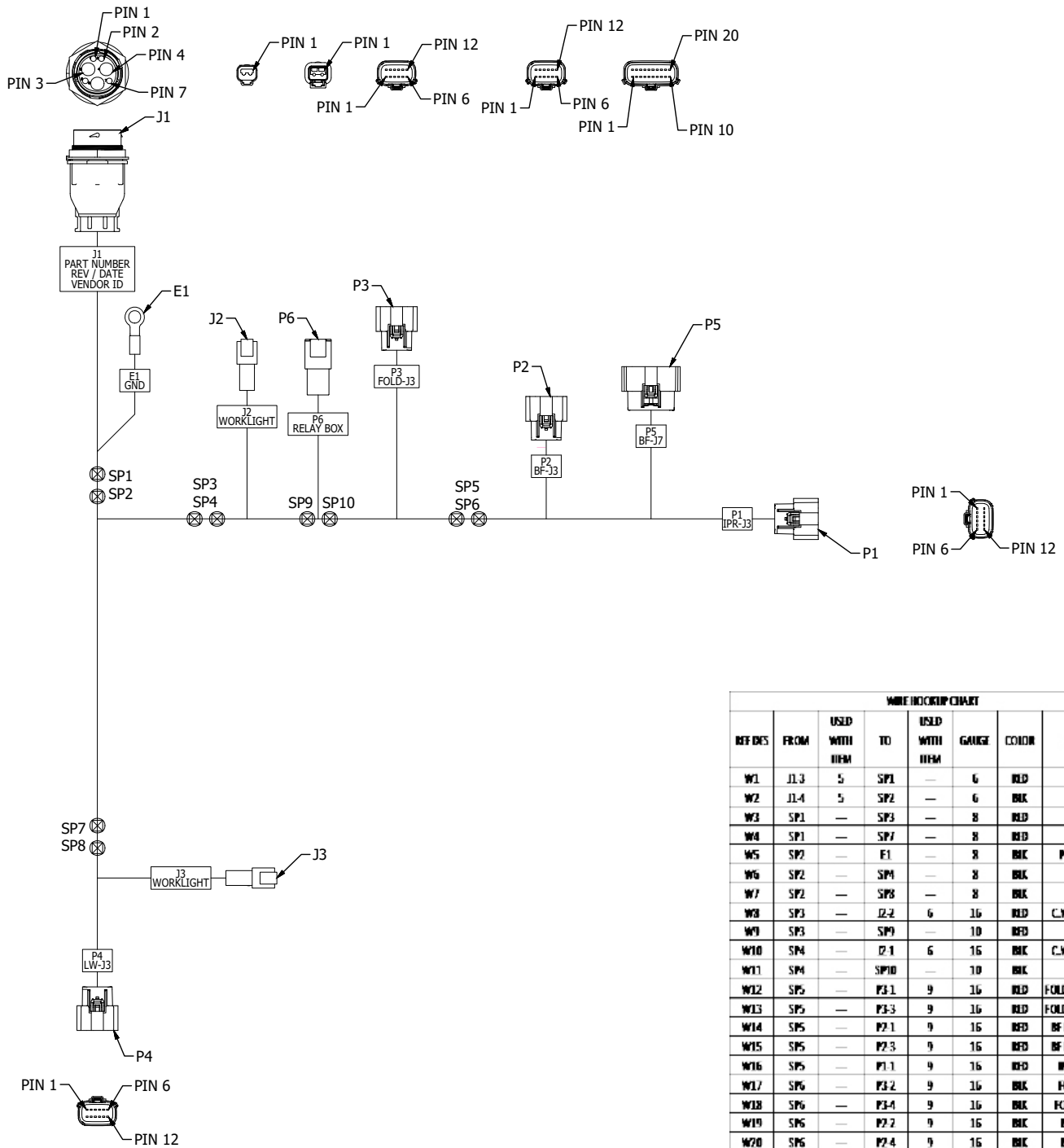
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-3	17	SP1	---	6	RED	12V PWR
W2	J1-4	17	SP2	---	6	BLK	GND
W3	SP1	---	SP3	---	8	RED	12V PWR
W4	SP1	---	SP7	---	8	RED	12V PWR
W5	SP2	---	E1	---	10	BLK	PLANTER GND
W6	SP2	---	SP4	---	8	BLK	GND
W7	SP2	---	SP8	---	8	BLK	GND
W8	SP3	---	J2-2	16	15	RED	C.W. LIGHT (PWR)
W9	SP3	---	SP9	---	10	RED	12V PWR
W10	SP4	---	J2-1	16	16	BLK	C.W. LIGHT (GND)
W11	SP4	---	SP10	---	10	BLK	GND
W12	SP5	---	P3-1	14	15	RED	FOLD IPN 12V (PWR)
W13	SP5	---	P3-3	14	16	RED	FOLD IPN 12V (PWR)
W14	SP5	---	P2-1	14	15	RED	BF IPN 12V (PWR)
W15	SP5	---	P2-3	14	16	RED	BF IPN 12V (PWR)
W16	SP5	---	P1-1	14	15	RED	IPR 12V (PWR)
W17	SP6	---	P3-2	14	15	BLK	FOLD IPN GND
W18	SP6	---	P3-4	14	16	BLK	FOLD IPN (GND)
W19	SP6	---	P2-2	14	15	BLK	BF IPN (GND)
W20	SP6	---	P2-4	14	16	BLK	BF IPN (GND)
W21	SP6	---	P1-2	14	15	BLK	IPR (GND)
W22	SP7	---	P4-1	14	15	RED	RW IPN 12V (PWR)
W23	SP7	---	P4-3	14	16	RED	RW IPN 12V (PWR)
W24	SP7	---	J3-2	16	16	RED	W.W. LIGHT (PWR)
W25	SP8	---	P4-2	14	15	BLK	RW IPN (GND)
W26	SP8	---	P4-4	14	16	BLK	RW IPN (GND)
W27	SP8	---	J3-1	16	15	BLK	W.W. LIGHT (GND)
W28	SP9	---	J4-1	18	14	RED	RELAY BOX (PWR)
W29	SP9	---	SP5	---	15	RED	12V PWR
W30	SP10	---	J4-2	18	14	BLK	RELAY BOX (GND)
W31	SP10	---	SP6	---	16	BLK	GND
W32	J1-1	16	P5-3	14	15	VIO	DRAWBAR HITCH +
W33	J1-2	16	P5-4	14	15	BLU	DRAWBAR HITCH -

12V POWER HARNESS, TOOLBAR - 16 ROW (P/N: A25880)



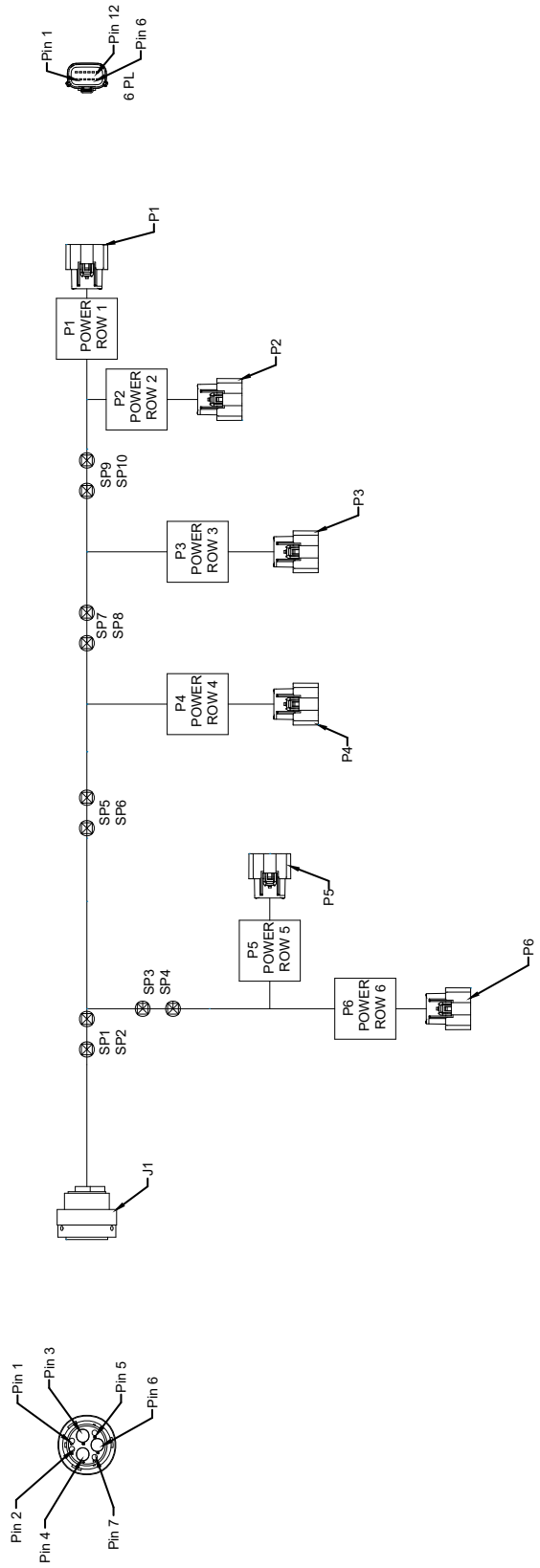
Signal	Wire Gauge	Color	FROM	TO
12V Power +	6	Red	J1-3	SP1
GND	6	Black	J1-4	SP2
12V Power +	8	Red	SP1	SP3
12V Power +	8	Red	SP1	SP7
GND	8	Black	SP2	SP4
GND	8	Black	SP2	SP8
C.W. Light Pwr +	16	Red	SP3	J2-2
12V Pwr +	12	Red	SP3	SP5
C.W. Light Gnd	16	Black	SP4	J2-1
Gnd	12	Black	SP4	SP6
Fold IPN 12V Pwr +	16	Red	SP5	P3-1
Fold IPN 12V Pwr +	16	Red	SP5	P3-3
BF IPN 12V Pwr +	16	Red	SP5	P2-1
BF IPN 12V Pwr +	16	Red	SP5	P2-3
IPR 12V PWR+	16	Red	SP5	P1-1
Fold IPN Gnd	16	Black	SP6	P3-2
Fold IPN Gnd	16	Black	SP6	P3-4
BF IPN Gnd	16	Black	SP6	P2-2
BF IPN Gnd	16	Black	SP6	P2-4
IPR Gnd	16	Black	SP6	P1-2
RW IPN 12V Pwr +	16	Red	SP7	P4-1
RW IPN 12V Pwr +	16	Red	SP7	P4-3
W.W. Light Pwr +	16	Red	SP7	J3-2
RW IPN Gnd	16	Black	SP8	P4-2
RW IPN Gnd	16	Black	SP8	P4-4
W.W Light Gnd	16	Black	SP8	J3-1
Drawbar Hitch +	16	Red/Blue	J1-1	P5-3
Drawbar Hitch -	16	Blue/Red	J1-2	P5-4

12V POWER HARNESS, TOOLBAR - 24 ROW (P/N: 10031301)



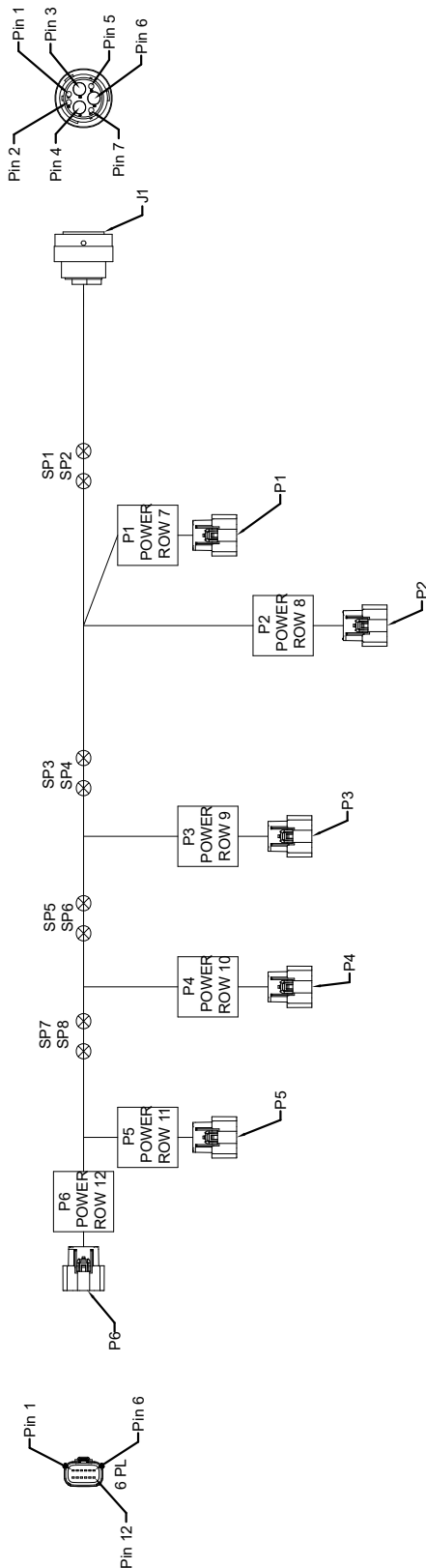
WIRE HOOKUP CHART							
REF DES	FROM	USED WITH IEM	TO	USED WITH IEM	GUAGE	COLOR	FUNCTION
W1	J1-3	5	SP1	—	6	RED	12V PWR
W2	J1-4	5	SP2	—	6	BLK	GND
W3	SP1	—	SP3	—	8	RED	12V PWR
W4	SP1	—	SP7	—	8	RED	12V PWR
W5	SP2	—	E1	—	8	BLK	PLANTER GND
W6	SP2	—	SP4	—	8	BLK	GND
W7	SP2	—	SP8	—	8	BLK	GND
W8	SP3	—	J2-2	6	16	RED	C.W.LIGHT (PWR)
W9	SP3	—	SP9	—	10	RED	12V PWR
W10	SP4	—	J2-1	6	16	BLK	C.W.LIGHT (GND)
W11	SP4	—	SP10	—	10	BLK	GND
W12	SP5	—	P3-1	9	16	RED	FOLD IPR 12V (PWR)
W13	SP5	—	P3-3	9	16	RED	FOLD IPR 12V (PWR)
W14	SP5	—	P2-1	9	16	RED	BF IPR 12V (PWR)
W15	SP5	—	P2-3	9	16	RED	BF IPR 12V (PWR)
W16	SP5	—	P1-1	9	16	RED	IPR 12V (PWR)
W17	SP6	—	P3-2	9	16	BLK	FOLD IPR GND
W18	SP6	—	P3-4	9	16	BLK	FOLD IPR (GND)
W19	SP6	—	P2-2	9	16	BLK	BF IPR (GND)
W20	SP6	—	P2-4	9	16	BLK	BF IPR (GND)
W21	SP6	—	P1-2	9	16	BLK	IPR (GND)
W22	SP7	—	P4-1	9	16	RED	IPW IPR 12V (PWR)
W23	SP7	—	P4-3	9	16	RED	IPW IPR 12V (PWR)
W24	SP7	—	E3-2	6	16	RED	W.W.LIGHT (PWR)
W25	SP8	—	P4-2	9	16	BLK	IPW IPR (GND)
W26	SP8	—	P4-4	9	16	BLK	IPW IPR (GND)
W27	SP8	—	J3-1	6	16	BLK	W.W.LIGHT (GND)
W28	SP9	—	P6-1	18	14	RED	RELAY BOX (PWR)
W29	SP9	—	SP5	—	16	RED	12V PWR
W30	SP10	—	P6-2	18	14	BLK	RELAY BOX (GND)
W31	SP10	—	SP6	—	16	BLK	GND
W32	J1-1	6	P5-3	9	16	W/O	DRAWBAR HITCH+
W33	J1-2	6	P5-4	9	16	BLU	DRAWBAR HITCH-

24V POWER HARNESS (ROWS 1-6), 12 ROW (P/N: A25934)



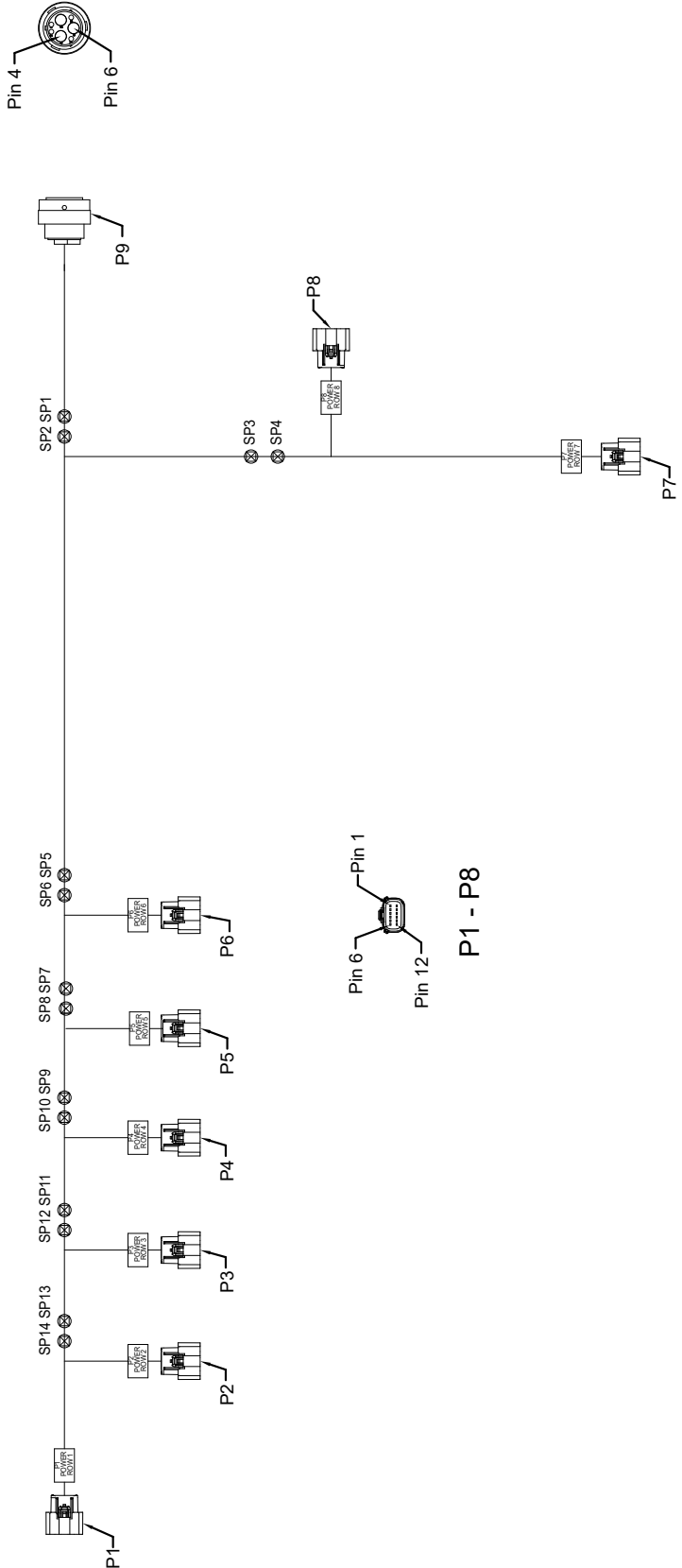
Function	Wire Gauge	Color	From	To
Power	10	Red	J1-6	SP1
Ground	10	Black	J1-4	SP2
Power	16	Red	SP1	SP3
Power	14	Red		SP5
Ground	16	Black	SP2	SP4
Ground	14	Black		SP6
RU 6 (Power)	18	Red	SP3	P6-1
RU 6 (Power)	18	Red		P6-3
RU 5 (Power)	18	Red		P5-1
RU 5 (Power)	18	Red	SP4	P5-3
RU 6 (Ground)	18	Black		P6-2
RU 6 (Ground)	18	Black		P6-4
RU 5 (Ground)	18	Black	SP5	P5-2
RU 5 (Ground)	18	Black		P5-4
Power	14	Red	SP7	SP7
RU 4 (Power)	18	Red		P4-1
RU 4 (Power)	18	Red	SP6	P4-3
Ground	14	Black		SP8
RU 4 (Ground)	18	Black		P4-2
RU 4 (Ground)	18	Black	SP9	P4-4
Power	14	Power		SP9
RU 3 (Power)	18	Red	SP7	P3-1
RU 3 (Power)	18	Red		P3-3
Ground	14	Black	SP8	SP10
RU 3 (Ground)	18	Black		P3-2
RU 3 (Ground)	18	Black		P3-4
RU 2 (Power)	18	Red	SP9	P2-1
RU 2 (Power)	18	Red		P2-3
RU 1 (Power)	18	Red		P1-1
RU 1 (Power)	18	Red	SP10	P1-3
RU 2 (Ground)	18	Black		P2-2
RU 2 (Ground)	18	Black		P2-4
RU 1 (Ground)	18	Black	SP10	P1-2
RU 1 (Ground)	18	Black		P1-4

**24V POWER HARNESS (ROWS 7-12), 12 ROW (P/N: A25935)**



Function	Wire Gauge	Color	From	To	
Power	6	Red	J1-6	SP1	
Ground	6	Black	J1-4	SP2	
Power	16	Red	SP1	SP3	
RU 7 (Power)	16	Red		SP5	
RU 8 (Power)	16	Red		SP4	
RU 7 (Power)	16	Red		SP6	
RU8 (Power)	16	Red	SP2	P6-1	
Ground	16	Black		P6-3	
RU 7 (Ground)	16	Black		P5-1	
RU 8 (Ground)	16	Black		P5-3	
RU 7 (Ground)	16	Black	SP3	P6-2	
RU 8 (Ground)	16	Black		P6-4	
Power	16	Red		P5-2	
RU 9 (Power)	16	Red		P5-4	
RU 9 (Power)	16	Red	SP4	SP7	
Ground	16	Black		P4-1	
RU 9 (Ground)	16	Black		P4-3	
RU 9 (Ground)	16	Black		SP8	
Power	16	Red	SP5	P4-2	
RU 10 (Power)	16	Red		P4-4	
RU 10 (Power)	16	Red		SP9	
Ground	16	Black		P3-1	
RU 10 (Ground)	16	Black	SP6	P3-3	
RU 10 (Ground)	16	Black		SP10	
RU 11 (Power)	16	Red		SP7	P3-2
RU 11 (Power)	16	Red			P3-4
RU 12 (Power)	16	Red	P2-1		
RU 12 (Power)	16	Red	P2-3		
RU 11 (Ground)	16	Black	SP8	P1-1	
RU 11 (Ground)	16	Black		P1-3	
RU 12 (Ground)	16	Black		P2-2	
RU 12 (Ground)	16	Black		P2-4	

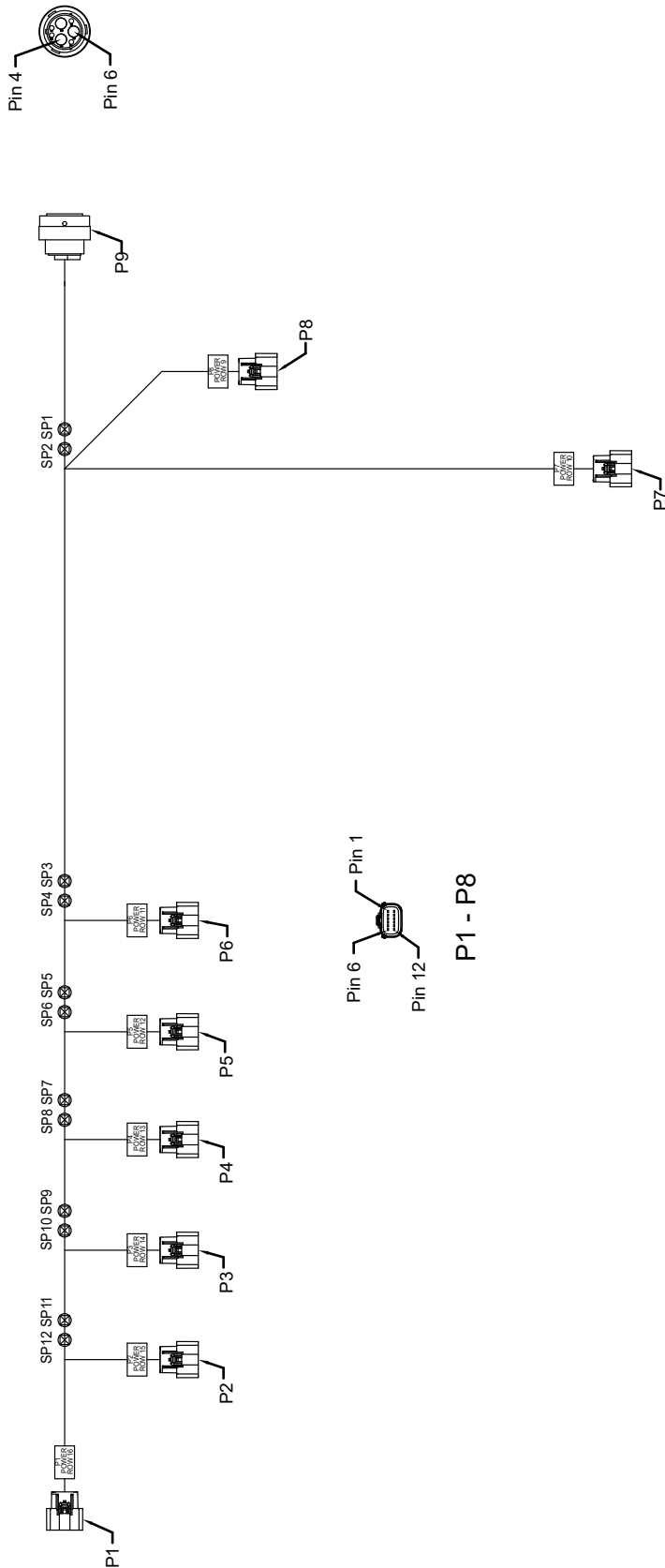
24V POWER HARNESS (ROWS 1-8), 16 ROW (P/N: A25872)



Function	Wire Gauge	Color	From	To
---	4	Red	P9-6	SP1
---	16	Red	SP1	SP3
---	10	Red		SP5
---	4	Black	P9-4	SP2
---	16	Black		SP4
---	10	Black	SP2	SP6
RU 8 (Power)	18	Red		P8-1
RU 8 (Power)	18	Red	SP3	P8-3
RU 7 (Power)	18	Red		P7-1
RU 7 (Power)	18	Red		P7-3
RU 8 (Ground)	18	Black		P8-2
RU 8 (Ground)	18	Black	SP4	P8-4
RU 7 (Ground)	18	Black		P7-2
RU 7 (Ground)	18	Black		P7-4
---	10	Red		SP7
RU 6 (Power)	18	Red	SP5	P6-1
RU 6 (Power)	18	Red		P6-3
---	10	Black		SP8
RU 6 (Ground)	18	Black	SP6	P6-2
RU 6 (Ground)	18	Black		P6-4
---	12	Red		SP9
RU 6 (Ground)	18	Red	SP7	P5-1
RU 6 (Ground)	18	Red		P5-3
---	12	Black		SP10
RU 5 (Ground)	18	Black	SP8	P5-2
RU 5 (Ground)	18	Black		P5-4
---	12	Red		SP11
RU 4 (Power)	18	Red	SP9	P4-1
RU 4 (Power)	18	Red		P4-3
---	12	Black		SP12
RU 4 (Ground))	18	Black	SP10	P4-2
RU 4 (Ground)	18	Black		P4-4
---	14	Red		SP13
RU 3 (Power)	18	Red	SP11	P3-1
RU 3 (Power)	18	Red		P3-3
---	14	Black		SP14
RU 3 (Ground)	18	Black	SP12	P3-2
RU 3 (Ground)	18	Black		P3-4
RU 2 (Power)	18	Red		P2-1
RU 2 (Power)	18	Red	SP13	P2-3
RU 1 (Power)	18	Red		P1-1
RU 1 (Power)	18	Red		P1-3
RU 2 (Ground)	18	Black		P2-2
RU 2 (Ground)	18	Black	SP14	P2-4
RU 1 (Ground)	18	Black		P1-2
RU 1 (Ground)	18	Black		P1-4

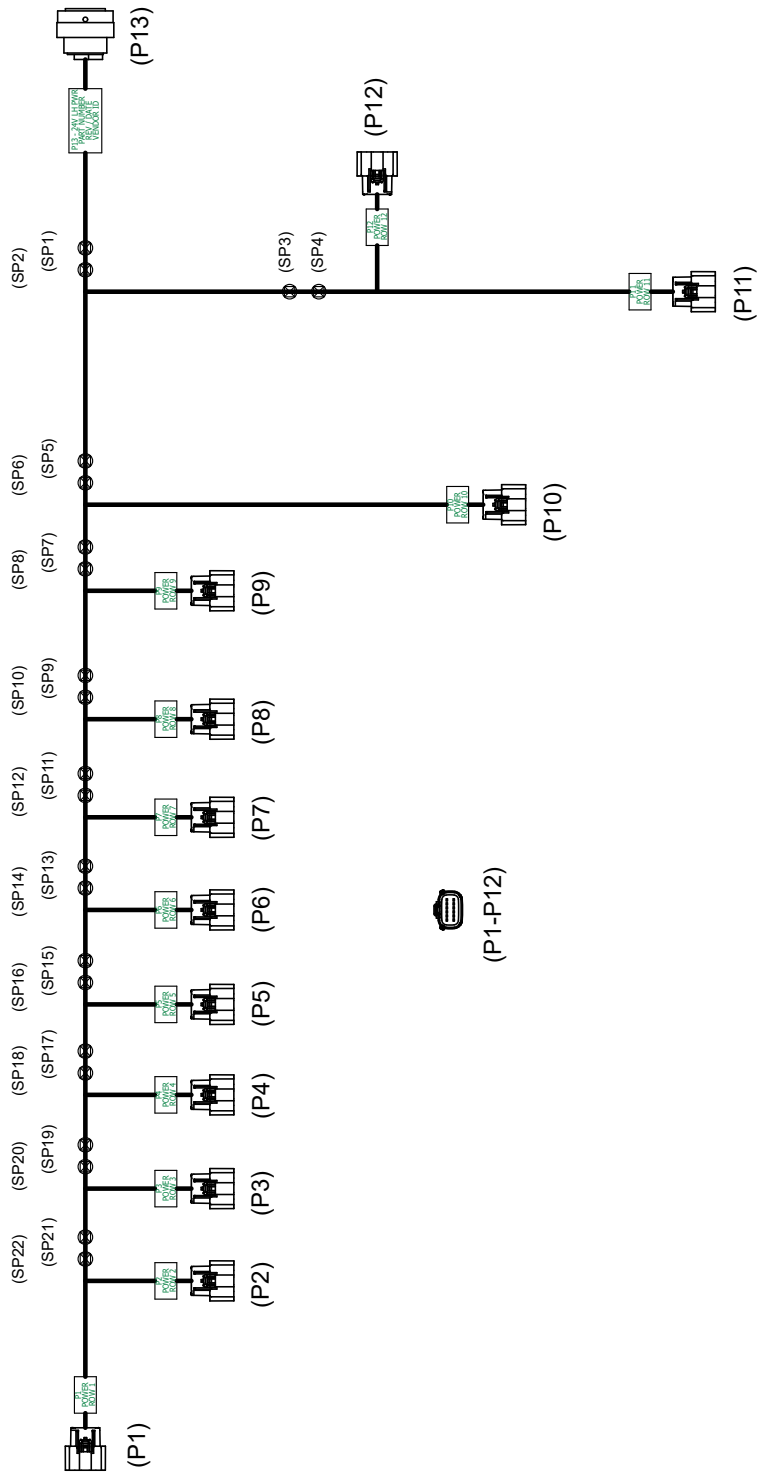


**24V POWER HARNESS (ROWS 9-16), 16 ROW (P/N: A25873)**



Function	Wire Gauge	Color	From	To
---	4	Red	P9-6	SP1
---	10	Red		SP3
RU 9 (Power)	18	Red		P8-1
RU 9 (Power)	18	Red	SP1	P8-3
RU 10 (Power)	18	Red		P7-1
RU 10 (Power)	18	Red		P7-3
---	4	Black	P9-4	SP2
---	10	Black		SP4
RU 9 (Ground)	18	Black		P8-2
RU 9 (Ground)	18	Black	SP2	P8-4
RU 10 (Ground)	18	Black		P7-2
RU 10 (Ground)	18	Black		P7-4
---	10	Red		SP5
RU 11 (Power)	18	Red	SP3	P6-1
RU 11 (Power)	18	Red		P6-3
---	10	Black		SP6
RU 11 (Ground)	18	Black	SP4	P6-2
RU 11 (Ground)	18	Black		P6-4
---	12	Red		SP7
RU12 (Power)	18	Red	SP5	P5-1
RU12 (Power)	18	Red		P5-3
---	12	Black		SP8
RU 12 (Ground)	18	Black	SP6	P5-2
RU 12 (Ground)	18	Black		P5-4
---	12	Red		SP9
RU 13 (Power)	18	Red	SP7	P4-1
RU 13 (Power)	18	Red		P4-3
---	12	Black		SP10
RU 13 (Ground)	18	Black	SP8	P4-2
RU 13 (Ground)	18	Black		P4-4
---	18	Red		SP11
RU 14 (Power)	18	Red	SP9	P3-1
RU 14 (Power)	18	Red		P3-3
---	14	Black		SP12
RU 14 (Ground)	18	Black	SP10	P3-2
RU 14 (Ground)	18	Black		P3-4
RU 15 (Power)	18	Red		P2-1
RU 15 (Power)	18	Red		P2-3
RU 16 (Power)	18	Red	SP11	P1-1
RU 16 (Power)	18	Red		P1-3
RU 15 (Ground)	18	Black		P2-2
RU 15 (Ground)	18	Black		P2-4
RU 16 (Ground)	18	Black	SP12	P1-2
RU 16 (Ground)	18	Black		P1-4

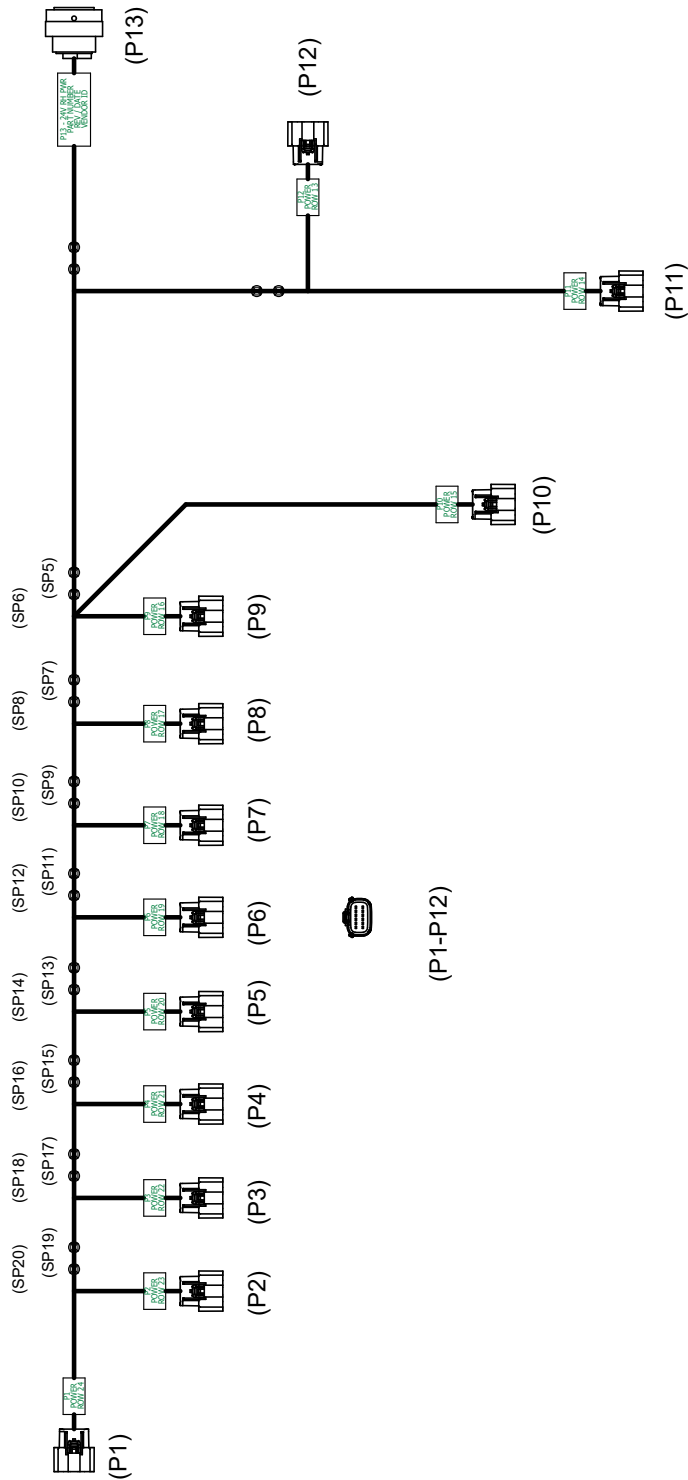
24V POWER HARNESS (ROWS 1-12), 24 ROW (P/N: A25196)



Function	Wire Gauge	Color	From	To
Power	4	Red	P13-6	SP1
Power	14	Red	SP1	SP3
Power	8	Red	SP1	SP5
Ground	4	Black	P13-4	SP2
Ground	14	Black	SP2	SP4
Ground	8	Black	SP2	SP6
Power	18	Red	SP3	P12-1
Power	18	Red	SP3	P12-3
Power	18	Red	SP3	P11-1
Power	18	Red	SP3	P11-3
Ground	18	Black	SP4	P12-2
Ground	18	Black	SP4	P12-4
Ground	18	Black	SP4	P11-2
Ground	18	Black	SP4	P11-4
Power	8	Red	SP5	SP7
Power	18	Red	SP5	P10-3
Power	18	Red	SP5	P10-3
Ground	8	Black	SP6	SP8
Ground	18	Black	SP6	P10-2
Ground	18	Black	SP6	P10-4
Power	8	Red	SP7	SP9
Power	18	Red	SP7	P9-1
Power	18	Red	SP7	P9-3
Ground	8	Black	SP8	SP10
Ground	18	Black	SP8	P9-2
Ground	18	Black	SP8	P9-4
Power	8	Red	SP9	SP11
Power	18	Red	SP9	P8-1
Power	18	Red	SP9	P8-3
Ground	8	Black	SP10	SP12
Ground	18	Black	SP10	P8-2
Ground	18	Black	SP10	P8-4
Power	10	Red	SP11	SP13
Power	18	Red	SP11	P7-1
Power	18	Red	SP11	P7-3

Function	Wire Gauge	Color	From	To
Ground	10	Black	SP12	SP14
Ground	18	Black	SP12	P7-2
Ground	18	Black	SP12	P7-4
Power	10	Red	SP13	SP15
Power	18	Red	SP13	P6-1
Power	18	Red	SP13	P6-3
Ground	10	Black	SP14	SP16
Ground	18	Black	SP14	P6-2
Ground	18	Black	SP14	P6-4
Power	12	Red	SP15	SP17
Power	18	Red	SP15	P5-1
Power	18	Red	SP15	P5-3
Ground	Black	Black	SP16	SP18
Ground	Black	Black	SP16	P5-2
Ground	Black	Black	SP16	P5-4
Power	Red	Red	SP17	SP19
Power	Red	Red	SP17	P4-1
Power	Red	Red	SP17	P4-3
Ground	Black	Black	SP18	SP20
Ground	Black	Black	SP18	P4-2
Ground	Black	Black	SP18	P4-4
Power	Red	Red	SP19	SP21
Power	Red	Red	SP19	P3-1
Power	Red	Red	SP19	P3-3
Ground	Black	Black	SP20	SP22
Ground	Black	Black	SP20	P3-2
Ground	Black	Black	SP20	P3-4
Power	Red	Red	SP21	P2-1
Power	Red	Red	SP21	P2-3
Power	Red	Red	SP21	P1-1
Power	Red	Red	SP21	P1-3
Ground	Black	Black	SP22	P2-2
Ground	Black	Black	SP22	P2-4
Ground	Black	Black	SP22	P1-2
Ground	Black	Black	SP22	P1-4

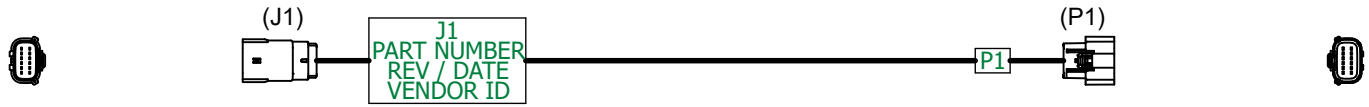
24V POWER HARNESS (ROWS 13-24), 24 ROW (P/N: A25197)



Function	Wire Gauge	Color	From	To
Power	4	Red	P13-6	SP1
Power	14	Red	SP1	SP3
Power	8	Red	SP1	SP5
Ground	4	Black	P13-4	SP2
Ground	14	Black	SP2	SP4
Ground	8	Black	SP2	SP6
Power	18	Red	SP3	P12-1
Power	18	Red	SP3	P12-3
Power	18	Red	SP3	P11-1
Power	18	Red	SP3	P11-3
Ground	18	Black	SP4	P12-2
Ground	18	Black	SP4	P12-4
Ground	18	Black	SP4	P11-2
Ground	18	Black	SP4	P11-4
Power	8	Red	SP5	SP7
Power	18	Red	SP5	P10-1
Power	18	Red	SP5	P10-3
Power	18	Red	SP5	P9-1
Power	18	Red	SP5	P9-3
Ground	8	Black	SP6	SP8
Ground	18	Black	SP6	P10-2
Ground	18	Black	SP6	P10-4
Ground	18	Black	SP6	P9-2
Ground	18	Black	SP6	P9-4
Power	8	Red	SP7	SP9
Power	18	Red	SP7	P8-1
Power	18	Red	SP7	P8-3
Ground	8	Black	SP8	SP10
Ground	18	Black	SP8	P8-2
Ground	18	Black	SP8	P8-4
Power	10	Red	SP9	SP11
Power	18	Red	SP9	P7-1
Power	18	Red	SP9	P7-3
Ground	10	Black	SP10	SP12
Ground	18	Black	SP10	P7-2
Ground	18	Black	SP10	P7-4

Function	Wire Gauge	Color	From	To
Power	10	Red	SP11	SP13
Power	18	Red	SP11	P6-1
Power	18	Red	SP11	P6-3
Ground	10	Black	SP12	Sp14
Ground	18	Black	SP12	P6-2
Ground	18	Black	SP12	P6-4
Power	12	Red	SP13	SP15
Power	18	Red	SP13	P5-1
Power	18	Red	SP13	P5-3
Ground	12	Black	SP14	SP16
Ground	18	Black	SP14	P5-2
Ground	18	Black	SP14	P5-4
Power	12	Red	SP15	SP17
Power	18	Red	SP15	P4-1
Power	18	Red	SP15	P4-3
Ground	12	Black	SP16	SP18
Ground	18	Black	SP16	P3-2
Ground	18	Black	SP16	P3-4
Power	14	Red	SP17	P2-1
Power	18	Red	SP17	P2-3
Power	18	Red	SP17	P1-1
Ground	14	Black	SP18	SP20
Ground	18	Black	SP18	P3-2
Ground	18	Black	SP18	P3-4
Power	18	Red	SP19	P2-1
Power	18	Red	SP19	P2-3
Power	18	Red	SP19	P1-1
Power	18	Red	SP19	P1-3
Ground	18	Black	SP20	P2-2
Ground	18	Black	SP20	P2-4
Ground	18	Black	SP20	P1-2
Ground	18	Black	SP20	P1-4

**ROW UNIT POWER EXTENSION HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25029)**



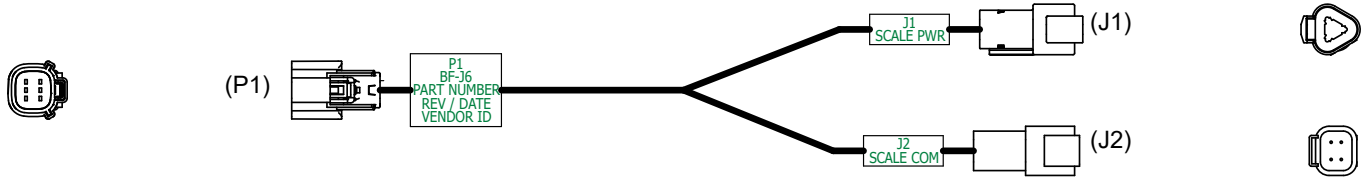
Signal	Wire Gauge	Color	FROM	TO
Power	16	Red	J1-1	P1-1
Ground	16	Black	J1-2	P1-2
Power	16	Red	J1-3	P1-3
Ground	16	Black	J1-4	P1-4
Strapping	20	Yellow	J1-5	P1-5
Strapping	20	Orange	J1-6	P1-6
Strapping	20	White	J1-7	P1-7
Strapping	20	Green	J1-8	P1-8
Strapping	20	Blue	J1-9	P1-9
Strapping	20	Violet	J1-10	P1-10
Strapping	20	Blue/Red	J1-11	P1-11
Strapping	20	Brown	J1-12	P1-12

**CAN STUB HARNESS (P/N: 10266901)**



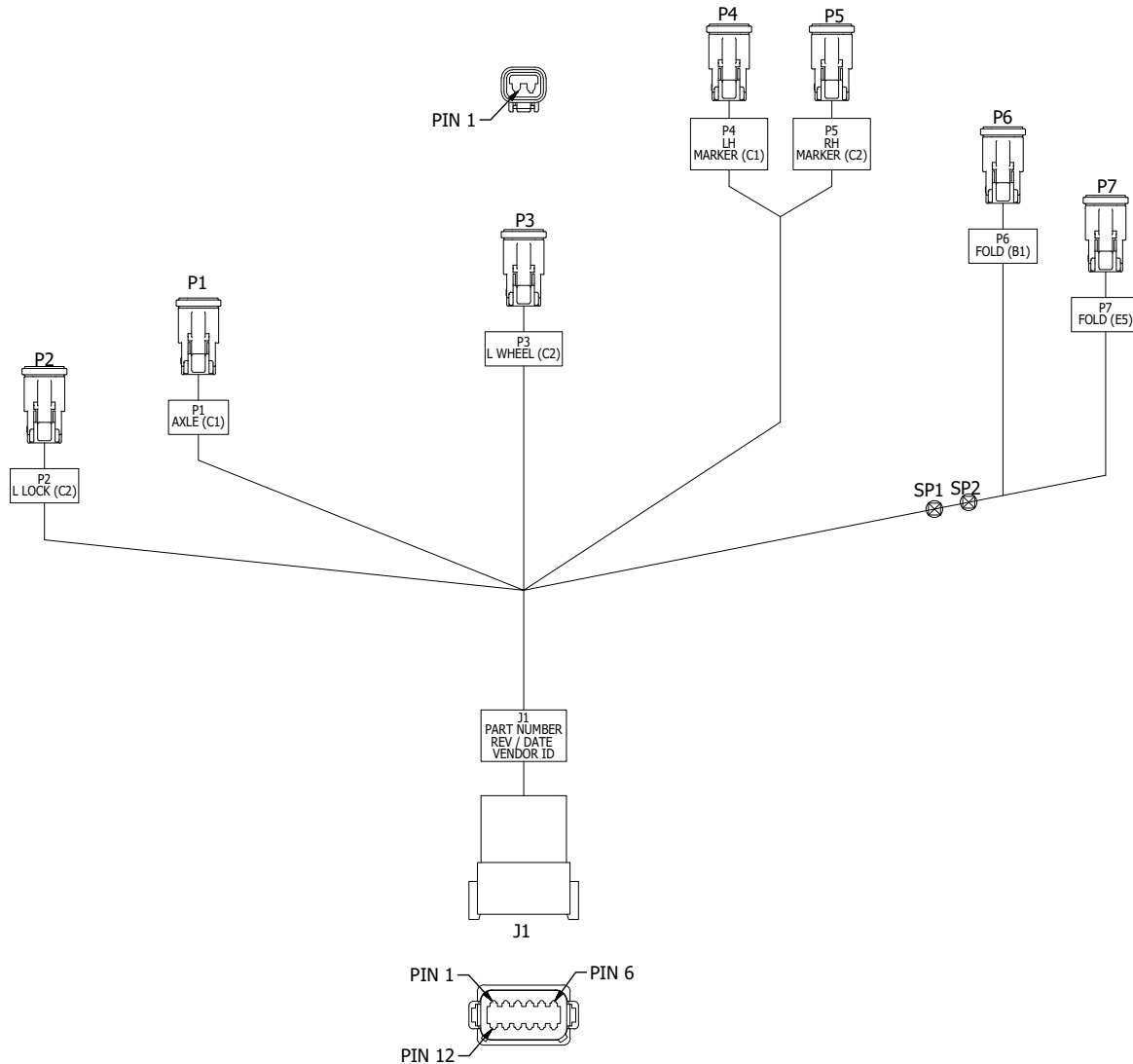
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-1	4	P1-1	5	16	RED	PWR 12VDC
W2	J1-2	4	P1-3	5	16	BLK	GROUND
W3	J1-3	4	P1-4	5	18 TP	YEL	CAN HI
W4	J1-4	4	P1-2	5	18 TP	GRN	CAN LOW

**BULK FILL SCALE HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25218)**



Signal	Wire Gauge	Color	From	To
Bulk Fill Scale (CAN H)	18 (TP)	Yellow	J1-1	P1-1
Bulk Fill Scale (CAN H)	18 (TP)	Green	J1-2	P1-2
Bulk Fill Scale Head (PWR+)	18	Red	J1-3	P1-3
Bulk Fill Scale Head (PWR-)	18	Black	J1-4	P1-4

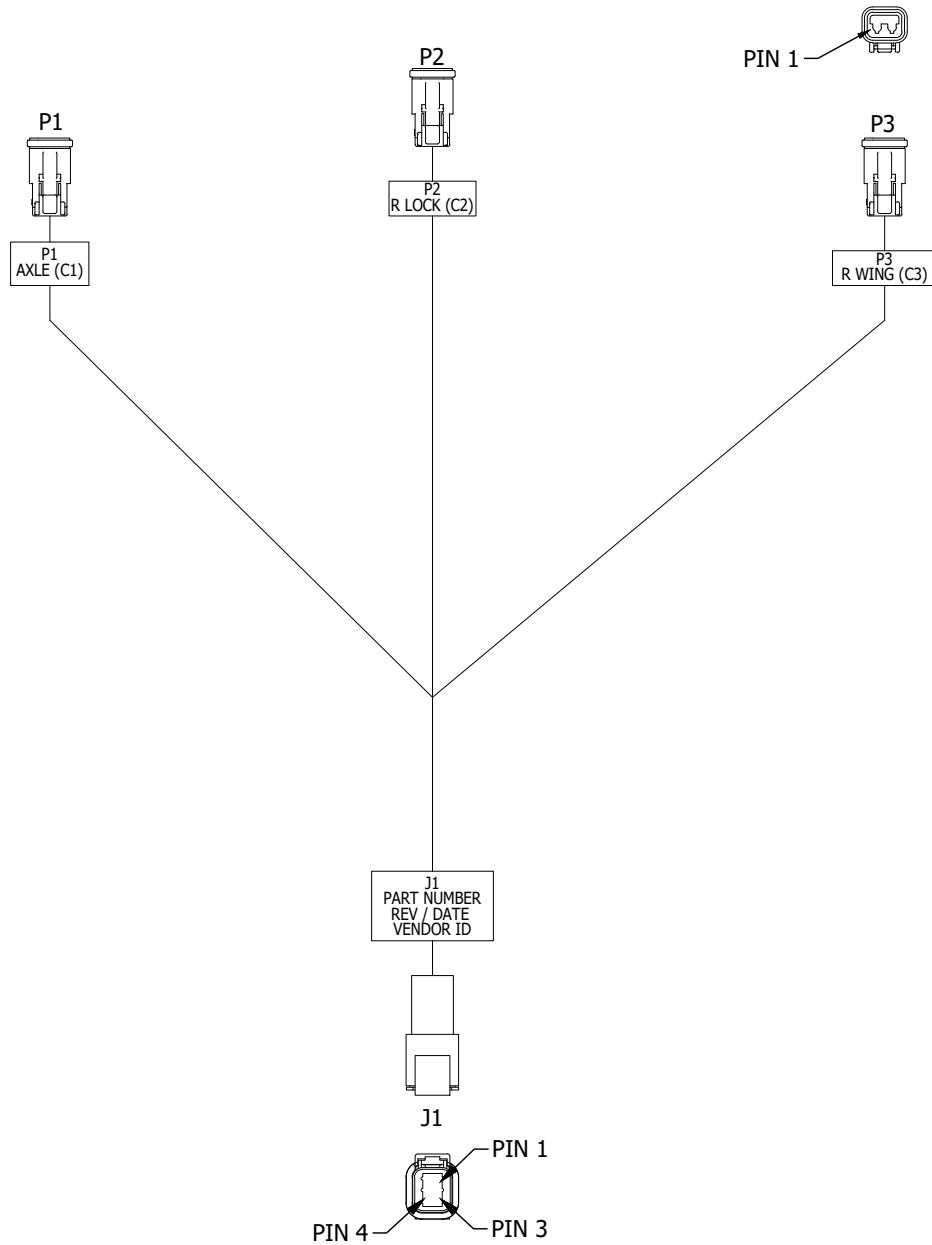
**FOLD HARNESS, LEFT WING - 12 ROW, 16 ROW, AND 24 ROW (P/N: 10015101)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-1	6	SP1	---	16	RED	WING FOLD SOLENOIDS +
W2	SP1	---	P6-1	5	16	RED	WING FOLD SOLENOID +
W3	SP1	---	P7-1	5	16	RED	WING FOLD SOLENOID +
W4	J1-2	6	SP2	---	16	BLK	WING FOLD SOLENOIDS -
W5	SP2	---	P6-2	5	16	BLK	WING FOLD SOLENOID -
W6	SP2	---	P7-2	5	16	BLK	WING FOLD SOLENOID -
W7	J1-3	6	P3-1	5	16	RED	LEFT WING WHEEL SOLENOIDS +
W8	J1-4	6	P3-2	5	16	BLK	LEFT WING WHEEL SOLENOID -
W9	J1-5	6	P1-1	5	16	RED	AXLE ROTATE SOLENOID +
W10	J1-6	6	P1-2	5	16	BLK	AXLE ROTATE SOLENOID -
W11	J1-9	6	P4-1	5	16	RED	LH MARKER SOLENOID +
W12	J1-10	6	P4-2	5	16	BLK	LH MARKER SOLENOID -
W13	J1-7	6	P5-1	5	16	RED	RH MARKER SOLENOID +
W14	J1-8	6	P5-2	5	16	BLK	RH MARKER SOLENOID -
W15	J1-11	6	P2-1	5	16	WHIT	LEFT LOCK SOLENOID +
W16	J1-12	6	P2-2	5	16	BLU	LEFT LOCK SOLENOID -

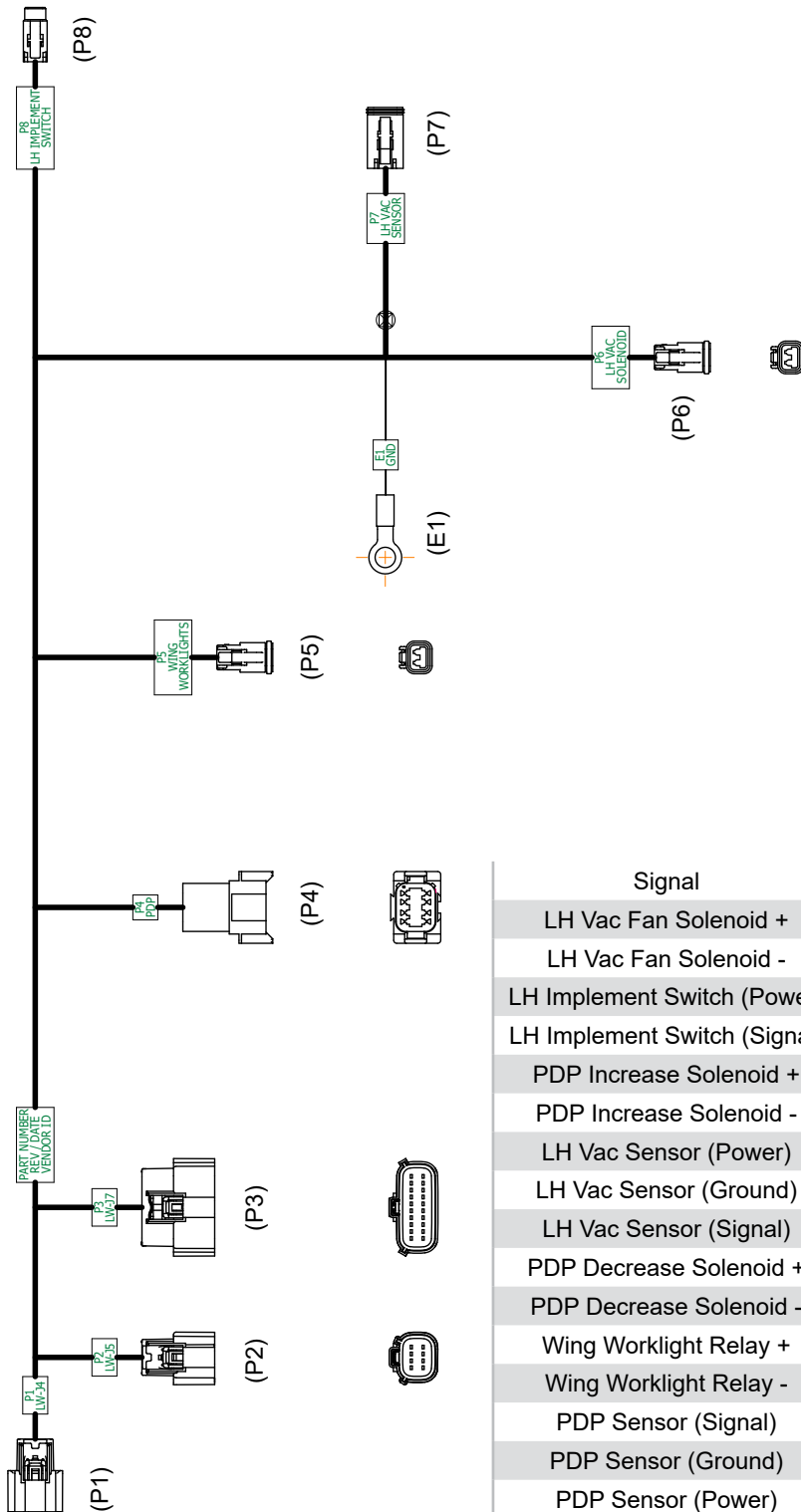


**FOLD HARNESS, RIGHT WING - 12 ROW, 16 ROW, AND 24 ROW (P/N: 10015201)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-1	6	P3-1	5	16	RED	RIGHT WING WHEEL SOLENOID +
W2	J1-2	6	P3-2	5	16	BLK	RIGHT WING WHEEL SOLENOID -
W3	J1-3	6	P1-1	5	16	RED	AXLE ROTATE SOLENOID +
W4	J1-4	6	P1-2	5	16	BLK	AXLE ROTATE SOLENOID -
W5	J1-5	6	P2-1	5	16	RED	RIGHT LOCK SOLENOID +
W6	J1-6	6	P2-2	5	16	BLU	RIGHT LOCK SOLENOID -

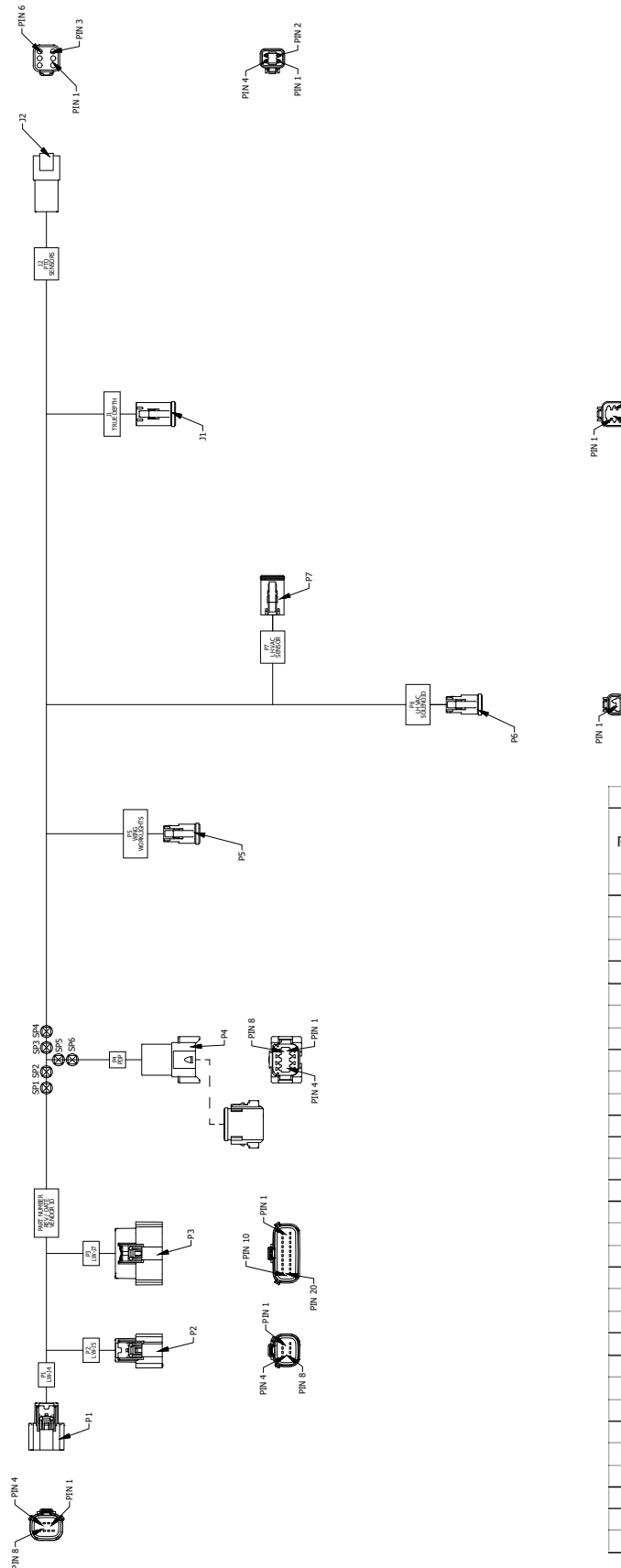
IPN HARNESS, LEFT WING - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25199)



Signal	Wire Gauge	Color	From	To
LH Vac Fan Solenoid +	16	RED	P1-1	P6-1
LH Vac Fan Solenoid -	16	BLK	P1-2	P6-2
LH Implement Switch (Power)	16	BRN	P1-5	P8-1
LH Implement Switch (Signal)	16	GRN	P1-7	P8-2
PDP Increase Solenoid +	16	RED	P2-1	P4-1
PDP Increase Solenoid -	16	YEL	P2-2	P4-2
LH Vac Sensor (Power)	18	WHT	P2-5	P7-2
LH Vac Sensor (Ground)	18	BLK	P2-6	SP1
LH Vac Sensor (Signal)	18	TAN	P2-7	P7-4
PDP Decrease Solenoid +	16	VLT	P3-3	P4-3
PDP Decrease Solenoid -	16	BRN	P3-4	P4-4
Wing Worklight Relay +	16	RED	P3-7	P5-2
Wing Worklight Relay -	16	BLK	P3-8	P5-1
PDP Sensor (Signal)	16	WHT	P3-16	P4-5
PDP Sensor (Ground)	16	BLK	P3-19	P4-6
PDP Sensor (Power)	16	ORN	P3-20	P4-7
LH Vac Sensor (Ground)	18	BLK	SP1	P7-1
Planter Ground	18	BLK	SP1	E1

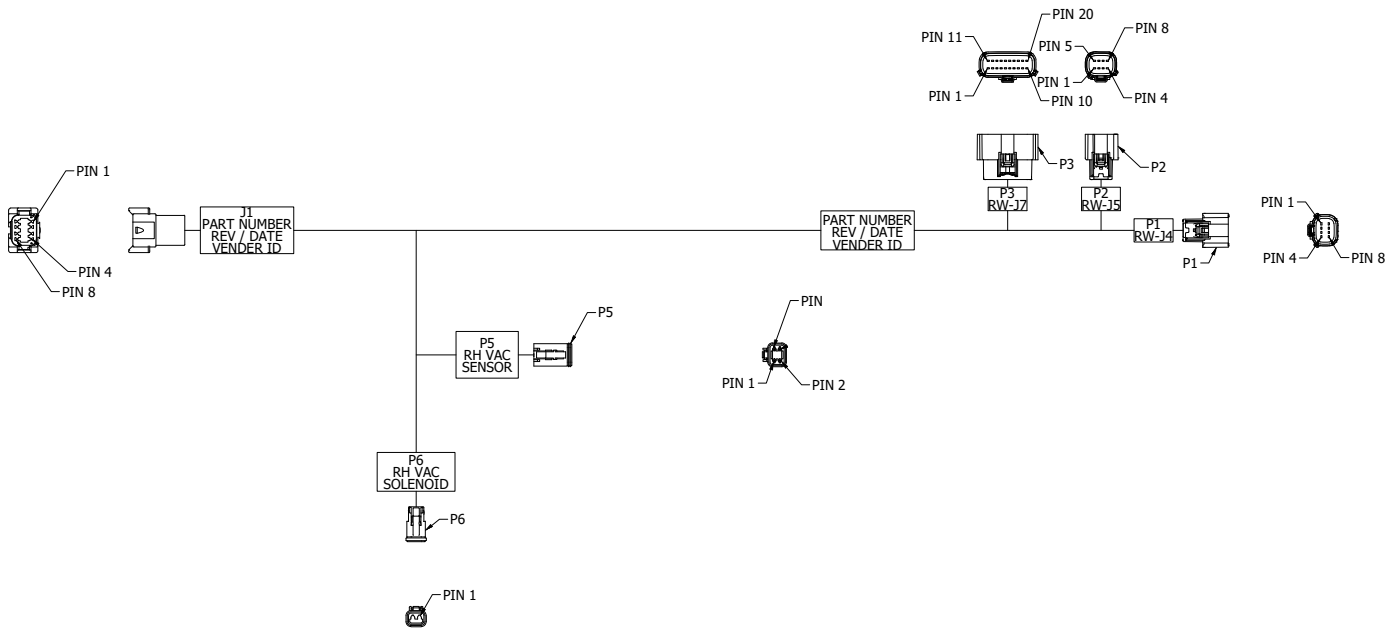


**IPN HARNESS, LEFT WING - 24 ROW (P/N: 10200101)**



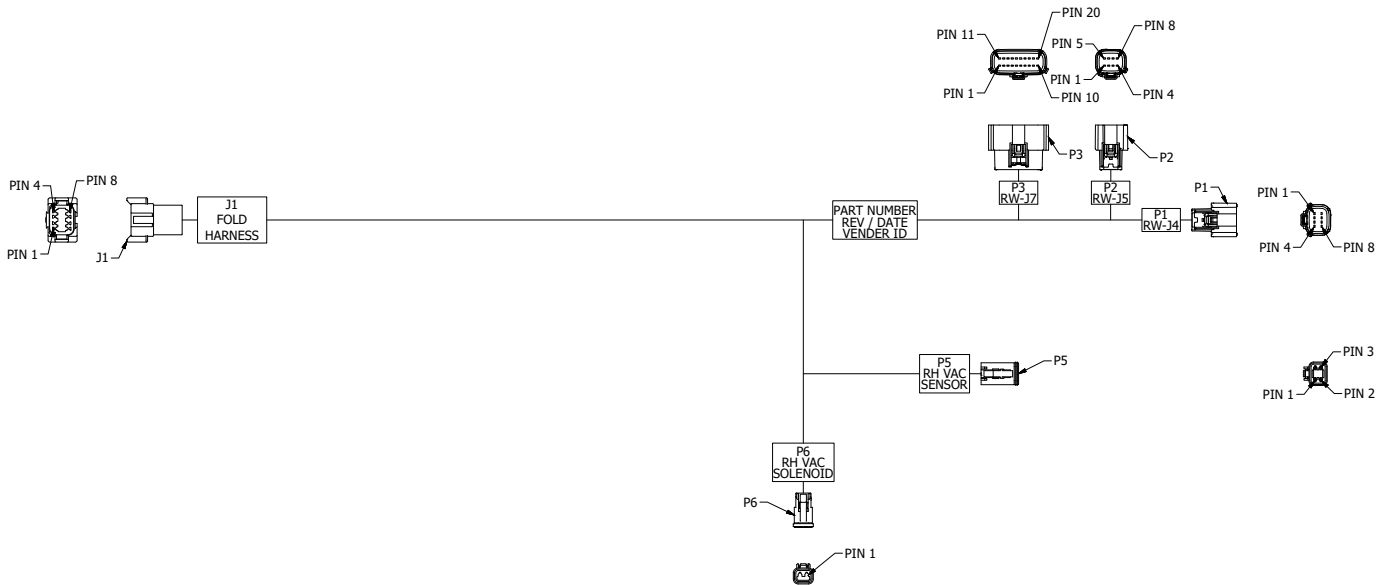
WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	2	P6-1	17	18	RED	LH VAC FAN SOLENOID +
W2	P1-2	2	P6-2	17	18	BLK	LH VAC FAN SOLENOID -
W3	P2-1	2	P4-1	18	18	RED	PDP INCREASE SOLENOID +
W4	P2-2	2	P4-2	18	18	YEL	PDP INCREASE SOLENOID -
W5	P2-5	2	P7-2	17	18	WHT	LH VAC SENSOR (PWR)
W6	P2-6	2	P7-1	--	18	BLK	LH VAC SENSOR (GND)
W7	P2-7	2	P7-4	17	18	BLU	LH VAC SENSOR (SIGNAL)
W8	P3-3	2	SP2	--	18	VIO	PDP DECREASE + / HDP PWM +
W9	SP2	--	P4-3	18	18	VIO	PDP DECREASE +
W10	SP2	--	J1-4	17	18	VIO	HDP PWM +
W11	P3-4	2	SP3	--	18	BRN	PDP DECREASE - / HDP PWM -
W12	SP3	--	P4-1	18	18	BRN	PDP DECREASE -
W13	SP3	--	J1-5	17	18	BRN	HDP PWM -
W14	P3-7	2	P5-2	17	18	RED	WING WORKLIGHT RELAY +
W15	P3-8	2	P5-1	17	18	BLK	WING WORKLIGHT RELAY -
W16	P3-13	2	J2-1	18	18	GRN	PTO FLUID LVL SWITCH (DIGITAL)
W17	P3-14	2	J2-2	18	18	BLU	PTO HOT OIL SWITCH (DIGITAL)
W18	P3-15	2	J2-3	18	18	GRY	PTO PRESSURE SENSOR (ANALOG)
W19	P3-16	2	SP4	--	18	WHT	PDP/HDP SENSOR (SIGNAL)
W20	SP4	--	P4-5	18	18	WHT	PDP SENSOR (SIGNAL)
W21	SP4	--	J1-1	17	18	WHT	HDP SENSOR (SIGNAL)
W22	P3-17	2	J2-4	18	18	BLK	PTO PRESSURE SENSOR (GND)
W23	P3-18	2	SP1	--	18	ORG	SENSOR POWER (5V PWR)
W24	SP1	--	J1-2	17	18	ORG	HDP SENSOR (5V PWR)
W25	SP1	--	J2-5	18	18	ORG	PTO PRESSURE SENSOR (5V PWR)
W26	P3-19	2	SP5	--	18	BLK	PDP/HDP SENSOR (GND)
W27	SP5	--	P4-6	18	18	BLK	PDP SENSOR (GND)
W28	SP5	--	J1-3	17	18	BLK	HDP SENSOR (GND)
W29	P3-20	2	SP6	18	16	PNK	PDP SENSOR (12V PWR)
W30	SP6	--	P4-7	18	18	PNK	PDP SENSOR (12V PWR)
W31	SP6	--	J2-6	18	16	PNK	PTO COOLER (12V PWR)

IPN HARNESS, RIGHT WING - 12 ROW AND 16 ROW (P/N: 10031201)



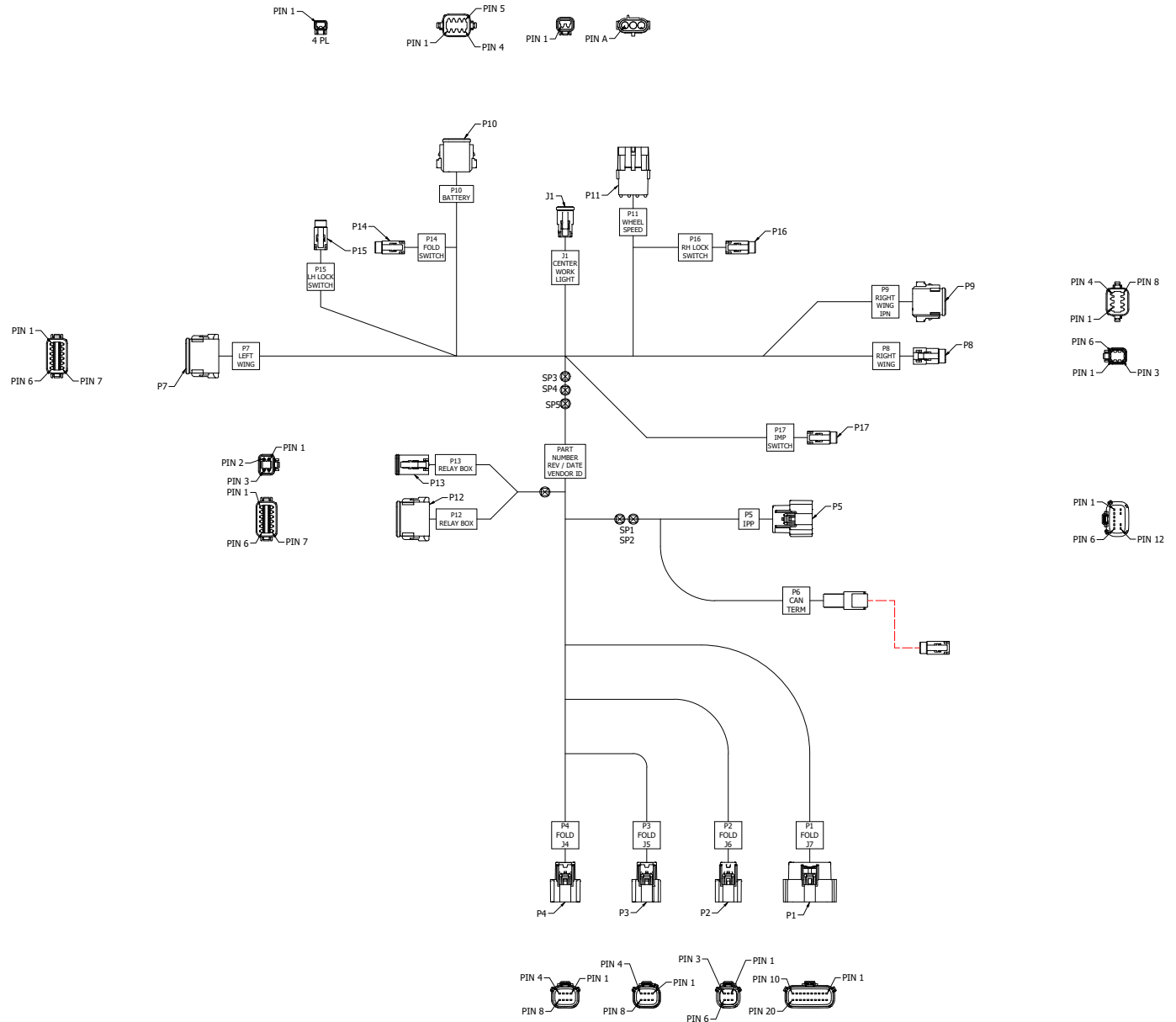
WIRE HOOKUP CHART							
REF DIS	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	16	P6-1	11	16	RED	RH VAC SOLENOID+
W2	P1-2	16	P6-2	11	16	BLK	RH VAC SOLENOID-
W3	P1-5	16	J1-7	17	16	BRN	RH IMPLEMENT SWITCH (PWR)
W4	P1-7	16	J1-8	17	16	GRN	RH IMPLEMENT SWITCH (SIGNAL)
W5	P2-1	16	J1-1	17	16	RED	RH MARKER SOLENOID+
W6	P2-2	16	J1-2	17	16	BLK	RH MARKER SOLENOID-
W7	P2-5	9	P5-2	11	18	WHIT	RH VAC SENSOR (PWR)
W8	P2-6	9	P5-1	11	18	BLK	RH VAC SENSOR (GND)
W9	P2-7	9	P5-4	11	18	YEL	RH VAC SENSOR (SIGNAL)
W10	P3-3	16	J1-3	17	16	RED	LH MARKER SOLENOID +
W11	P3-4	16	J1-4	17	16	BLK	LH MARKER SOLENOID -
W12	P3-7	16	J1-5	17	16	RED	CENTER WORKLIGHT+
W13	P3-8	16	J1-6	17	16	BLK	CENTER WORKLIGHT-

**IPN HARNESS, RIGHT WING - 24 ROW (P/N: 10015001)**



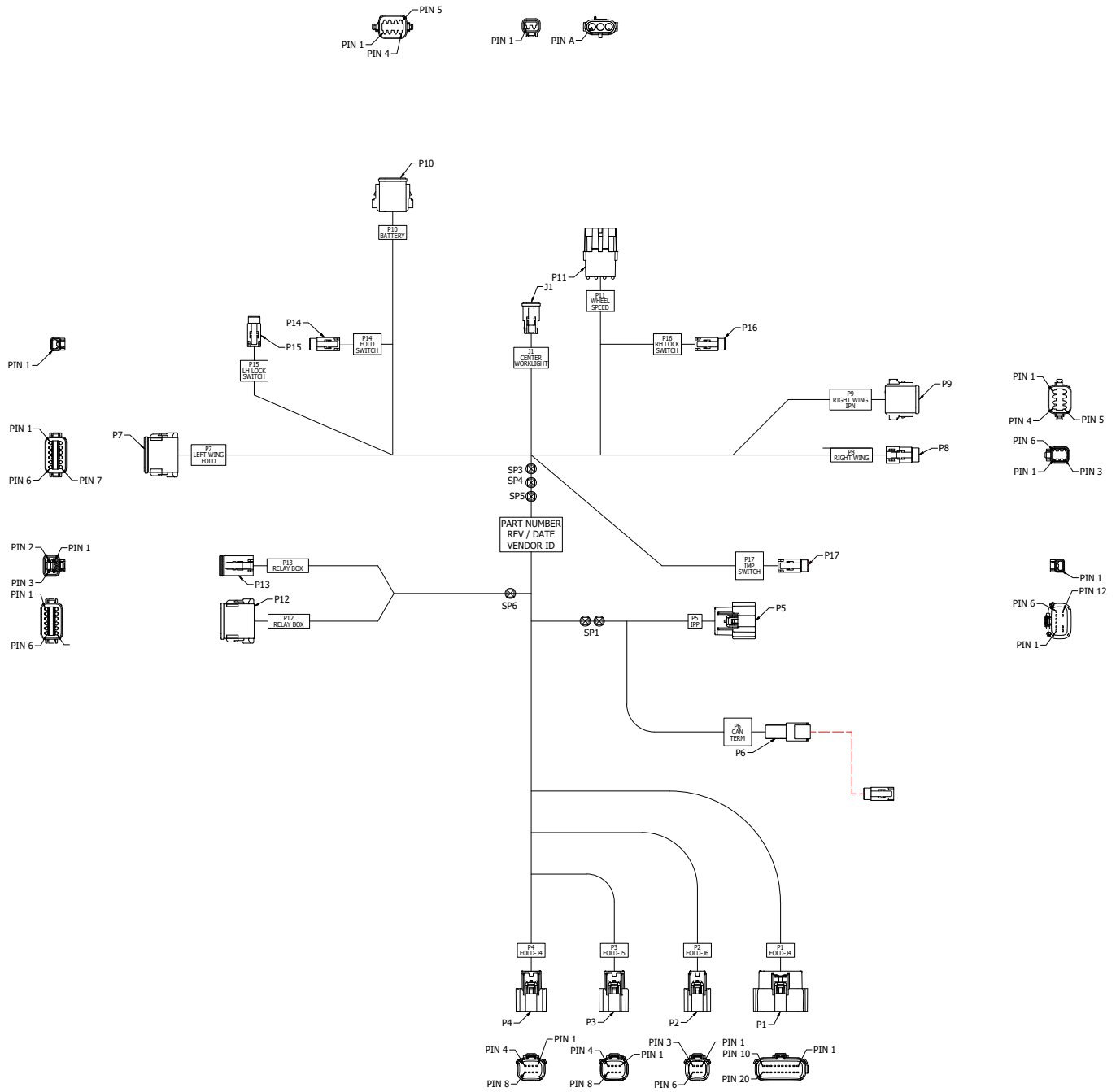
WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	6	P6-1	8	18	RED	RH VAC SOLENOID+
W2	P1-2	6	P6-2	8	18	BLK	RH VAC SOLENOID-
W3	P1-5	6	J1-7	11	18	BRN	RH IMPLEMENT SWITCH (PWR)
W4	P1-7	6	J1-8	11	18	GRN	RH IMPLEMENT SWITCH (SIGNAL)
W5	P2-1	6	J1-1	11	18	RED	RH MARKER SOLENOID+
W6	P2-2	6	J1-2	11	18	BLK	RH MARKER SOLENOID-
W7	P2-5	6	P5-2	8	18	WHT	RH VAC SENSOR (PWR)
W8	P2-6	6	P5-1	8	18	BLK	RH VAC SENSOR (GND)
W9	P2-7	6	P5-4	8	18	YEL	RH VAC SENSOR (SIGNAL)
W10	P3-3	6	J1-3	11	18	RED	LH MARKER SOLENOID+
W11	P3-4	6	J1-4	11	18	BLK	LH MARKER SOLENOID-
W12	P3-7	6	J1-5	11	18	RED	CENTER WORKLIGHT+
W13	P3-8	6	J1-6	11	18	BLK	CENTER WORKLIGHT-

**IPN FOLD HARNESS - 12 ROW AND 16 ROW (P/N: 10030301)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	17	P5-1	17	18 (TP)	ORN	RS232 RX IPP UPDATE/DEBUG
W2	P1-2	17	P5-2	17		BRN	RS232 TX IPP UPDATE/DEBUG
W3	P1-3	18	P7-1	21	16	RED	WING FOLD SOLENOIDS +
W4	P1-4	18	P7-2	21	16	BLK	WING FOLD SOLENOIDS -
W5	P1-7	18	P8-1	20	16	RED	RW WHEEL SOLENOIDS +
W6	P1-8	18	P12-1	21	16	BLK	RW WHEEL SOLENOIDS -
W7	P1-13	17	P10-4	21	20	YEL	RU PWR FEEDBACK
W8	P1-14	18	P10-7	24	14	ORN	BATTERY 1 VOLTAGE
W9	P1-15	18	SP6	—	16	PNK	FOLD SWITCH (SIG)
W10	P1-16	18	P10-8	24	14	BLU	BATTERY 2 VOLTAGE
W11	P1-19	18	P10-2	21	16	BLK	RU PWR RELAY (GND)
W12	P1-20	18	P10-1	21	16	RED	RU PWR RELAY (PWR)
W13	P2-1	17	SP1	—	18 (TP)	YEL	IPP (CAN H)
W14	P2-2	17	SP2	—		GRN	IPP (CAN L)
W15	P2-3	18	P5-12	18	16	RED	IPP PWR+
W16	P2-4	18	P5-6	18	16	BLK	IPP PWR-
W17	P2-5	17	P5-11	17	18	BLU	IPP SOFTWARE UPDATE ENABLE
W18	P3-1	18	P7-3	21	16	RED	LW WHEEL SOLENOIDS +
W19	P3-2	18	P12-2	21	16	BLK	LW WHEEL SOLENOIDS -
W20	P3-5	18	P10-5	21	16	WHT	BATTERY PACK RELAY (PWR)
W21	P3-6	18	P10-6	21	16	GRN	BATTERY PACK RELAY (GND)
W22	P3-7	18	P11-C	23	16	WHT	WHEEL SPEED 1 (FREQ)
W23	P4-1	18	SP3	—	16	RED	AXLE ROTATE SOLENOIDS +
W24	P4-2	18	P12-3	21	16	BLK	AXLE ROTATE SOLENOIDS -
W25	P4-5	18	P11-A	23	16	RED	WHEEL SPEED 1 (PWR)
W26	P4-6	18	P11-B	23	16	BLK	WHEEL SPEED 1 (GND)
W27	P4-8	18	P10-3	21	16	BRN	ALTERNATOR SENSE SIGNAL
W28	SP1	—	P5-5	17	18 (TP)	YEL	IPP (CAN H)
W29	SP2	—	P5-4	17		GRN	IPP (CAN L)
W30	SP1	—	P6-1	20	18 (TP)	YEL	(CAN H)
W31	SP2	—	P6-2	20		GRN	(CAN L)
W32	SP3	—	P8-3	20	16	RED	AXLE ROTATE SOLENOIDS +
W33	SP3	—	P7-5	21	16	RED	AXLE ROTATE SOLENOIDS +
W34	SP4	—	P8-4	20	16	BLK	AXLE ROTATE SOLENOIDS -
W35	SP4	—	P7-6	21	16	BLK	AXLE ROTATE SOLENOIDS -
W36	P12-7	21	P8-2	20	16	RED	RW WHEEL SOLENOIDS -
W37	P12-8	21	P7-4	21	16	RED	LW WHEEL SOLENOIDS -
W38	P12-9	21	SP4	—	16	RED	AXLE ROTATE SOLENOIDS -
W39	P12-5	21	P8-5	20	16	RED	RIGHT LOCK SOLENOID +
W40	P12-4	21	P8-6	20	16	BLU	RIGHT LOCK SOLENOID -
W41	P12-11	21	P7-11	21	16	WHT	LEFT LOCK SOLENOID +
W42	P12-12	21	P7-12	21	16	BLU	LEFT LOCK SOLENOID -
W43	P13-1	21	SP5	—	16	BLK	SWITCH GND
W44	SP5	—	P14-1	20	16	BLK	FOLD SWITCH (GND)
W45	SP5	—	P15-1	20	16	BLK	LH LOCK SWITCH (GND)
W46	SP5	—	P16-1	20	16	BLK	RH LOCK SWITCH (GND)
W47	SP6	—	P13-2	21	16	PNK	FOLD SWITCH (SIG)
W48	SP6	—	P14-2	20	16	PNK	FOLD SWITCH (SIG)
W49	P13-3	21	P15-2	20	16	VIO	LH LOCK SWITCH (SIG)
W50	P13-4	21	P16-2	20	16	BRN	RH LOCK SWITCH (SIG)
W51	P7-7	21	P9-1	21	16	RED	RH MARKER SOLENOID +
W52	P7-8	21	P9-2	21	16	BLK	RH MARKER SOLENOID -
W53	P7-9	21	P9-3	21	16	RED	LH MARKER SOLENOID +
W54	P7-10	21	P9-4	21	16	BLK	LH MARKER SOLENOID -
W55	J1-1	21	P9-5	21	16	RED	CENTER WORKLIGHT +
W56	J1-2	21	P9-6	21	16	BLK	CENTER WORKLIGHT -
W57	P17-1	29	P9-7	20	16	RED	IMP SWITCH (PWR)
W58	P17-2	29	P9-8	20	16	BLK	IMP SWITCH (SIGNAL)

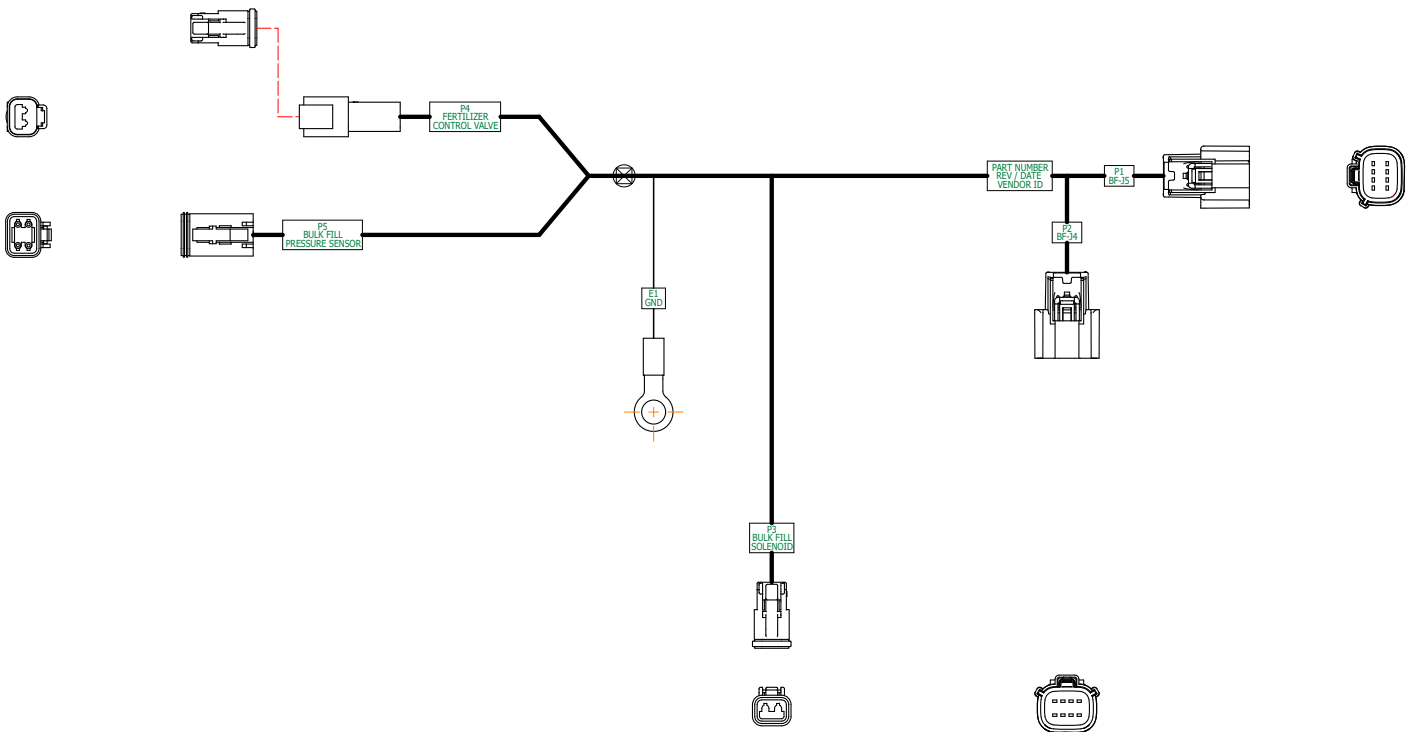
IPN FOLD HARNESS, 24 ROW (P/N: 10014801)





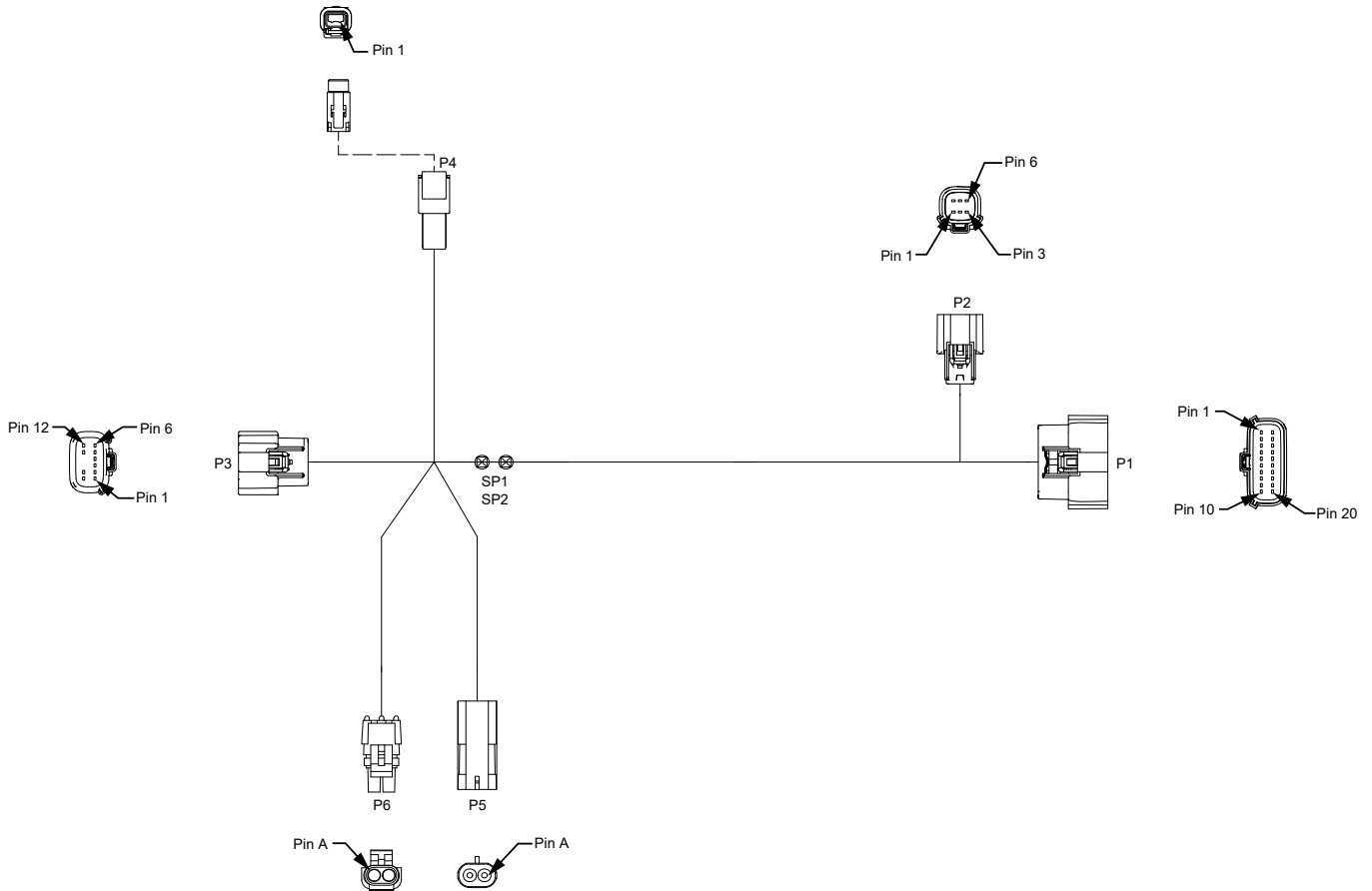
WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	11	P5-1	11	18 (TP)	ORN	RS232 RX IPP UPDATE/DEBUG
W2	P1-2	11	P5-2	11		BRN	RS232 TX IPP UPDATE/DEBUG
W3	P1-3	12	P7-1	15	16	RED	WING FOLD SOLENOIDS +
W4	P1-4	12	P7-2	15	16	BLK	WING FOLD SOLENOIDS -
W5	P1-7	12	P8-1	29	16	RED	RW WHEEL SOLENOIDS +
W6	P1-8	12	P12-1	15	16	BLK	RW WHEEL SOLENOIDS -
W7	P1-13	11	P10-4	15	20	YEL	RU PWR FEEDBACK
W8	P1-14	12	P10-7	22	14	ORN	BATTERY 1 VOLTAGE
W9	P1-15	12	SP6	---	16	PNK	FOLD SWITCH (SIG)
W10	P1-16	12	P10-8	22	14	BLU	BATTERY 2 VOLTAGE
W11	P1-19	12	P10-2	15	16	BLK	RU PWR RELAY (GND)
W12	P1-20	12	P10-1	15	16	RED	RU PWR RELAY (PWR)
W13	P2-1	11	SP1	---	18 (TP)	YEL	IPP (CAN H)
W14	P2-2	11	SP2	---		GRN	IPP (CAN L)
W15	P2-3	12	P5-12	12	16	RED	IPP PWR+
W16	P2-4	12	P5-6	12	16	BLK	IPP PWR-
W17	P2-5	11	P5-11	11	18	BLU	IPP SOFTWARE UPDATE ENABLE
W18	P3-1	12	P7-3	15	16	RED	LW WHEEL SOLENOIDS +
W19	P3-2	12	P12-2	15	16	BLK	LW WHEEL SOLENOIDS -
W20	P3-5	12	P10-5	15	16	WHT	BATTERY PACK RELAY (PWR)
W21	P3-6	12	P10-6	15	16	GRN	BATTERY PACK RELAY (GND)
W22	P3-7	12	P11-C	20	16	WHT	WHEEL SPEED 1 (FRF)
W23	P4-1	12	SP3	---	16	RED	AXLE ROTATE SOLENOIDS +
W24	P4-2	12	P12-3	---	16	BLK	AXLE ROTATE SOLENOIDS -
W25	P4-5	12	P11-A	20	16	RED	WHEEL SPEED 1 (PWR)
W26	P4-6	12	P11-B	20	16	BLK	WHEEL SPEED 1 (GND)
W27	P4-8	12	P10-3	15	16	BRN	ALTERNATOR SENSE SIGNAL
W28	SP1	---	P5-5	11	18 (TP)	YEL	IPP (CAN H)
W29	SP2	---	P5-4	11		GRN	IPP (CAN L)
W30	SP1	---	P6-1	14	18 (TP)	YEL	(CAN H)
W31	SP2	---	P6-2	14		GRN	(CAN L)
W32	SP3	---	P8-3	29	16	RED	AXLE ROTATE SOLENOIDS +
W33	SP3	---	P7-5	15	16	RED	AXLE ROTATE SOLENOIDS +
W34	SP4	---	P8-4	29	16	BLK	AXLE ROTATE SOLENOIDS -
W35	SP4	---	P7-6	15	16	BLK	AXLE ROTATE SOLENOIDS -
W36	P12-7	15	P8-2	29	16	RED	RW WHEEL SOLENOIDS -
W37	P12-8	15	P7-4	15	16	RED	LW WHEEL SOLENOIDS -
W38	P12-9	15	SP4	---	16	RED	AXLE ROTATE SOLENOIDS -
W39	P12-5	15	P8-5	29	16	RED	RIGHT LOCK SOLENOID +
W40	P12-4	15	P8-6	29	16	BLU	RIGHT LOCK SOLENOID -
W41	P12-11	15	P7-11	15	16	WHT	LEFT LOCK SOLENOID +
W42	P12-12	15	P7-12	15	16	BLU	LEFT LOCK SOLENOID -
W43	P13-1	15	SP5	---	16	BLK	SWITCH GND
W44	SP5	---	P14-1	29	16	BLK	FOLD SWITCH (GND)
W45	SP5	---	P15-1	29	16	BLK	LH LOCK SWITCH (GND)
W46	SP5	---	P16-1	29	16	BLK	RH LOCK SWITCH (GND)
W47	P14-2	29	SP6	---	16	PNK	FOLD SWITCH (SIG)
W48	P13-3	15	P15-2	29	16	VIO	LH LOCK SWITCH (SIG)
W49	P13-4	15	P16-2	29	16	BRN	RH LOCK SWITCH (SIG)
W50	P7-7	15	P9-1	15	16	RED	RH MARKER SOLENOID +
W51	P7-8	15	P9-2	15	16	BLK	RH MARKER SOLENOID -
W52	P7-9	15	P9-3	15	16	RED	LH MARKER SOLENOID +
W53	P7-10	15	P9-4	15	16	BLK	LH MARKER SOLENOID -
W54	J1-1	15	P9-5	15	16	RED	CENTER WORKLIGHT +
W55	J1-2	15	P9-6	15	16	BLK	CENTER WORKLIGHT -
W56	SP6	---	P13-2	15	16	PNK	FOLD SWITCH (SIG)
W57	P17-1	29	P9-7	15	16	BRN	IMP SWITCH (PWR)
W58	P17-2	29	P9-8	15	16	GRN	IMP SWITCH (SIGNAL)

**BULK FILL HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25200)**



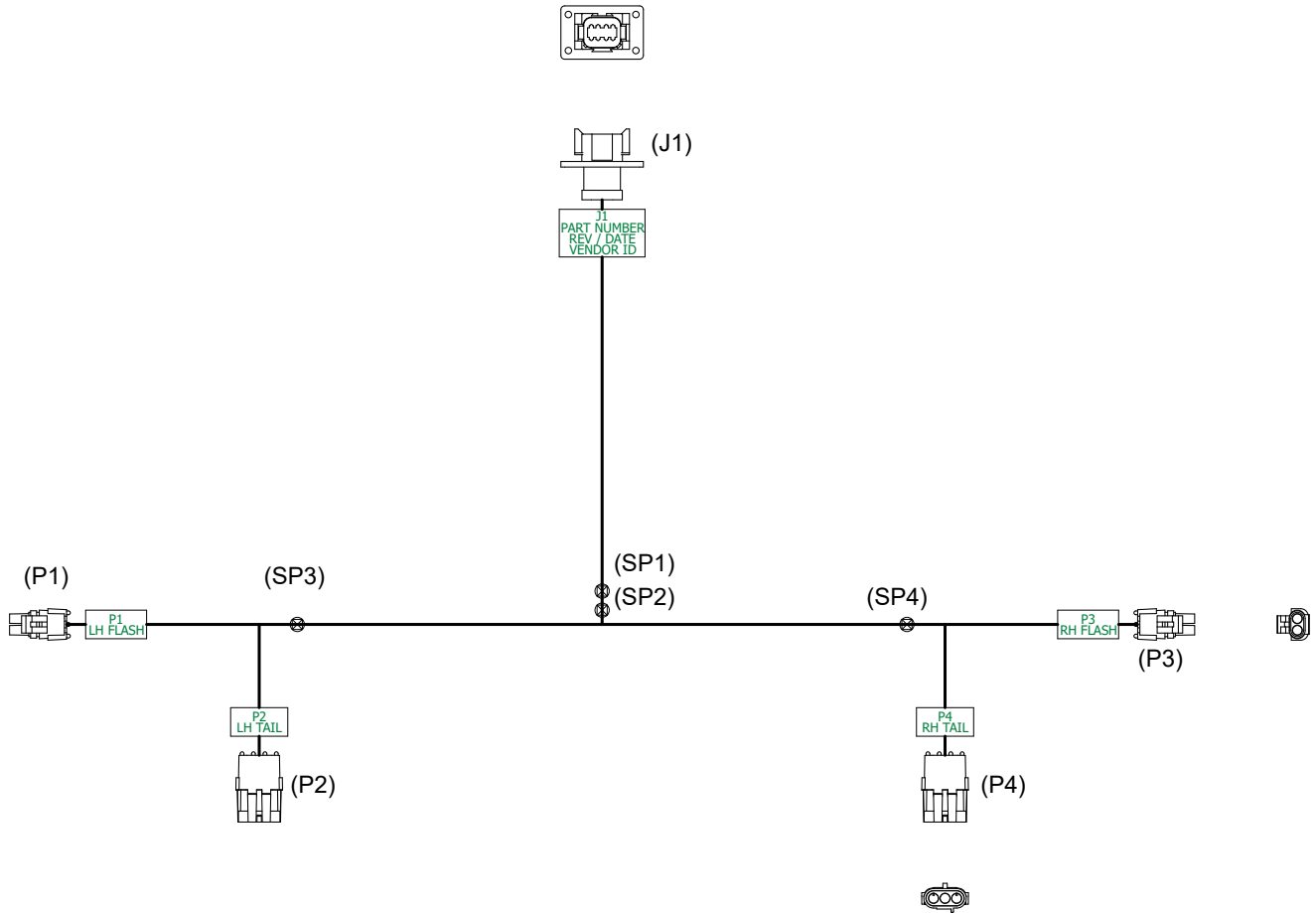
Signal	Wire Gauge	Color	From	To
Fertilizer Rate Increase	18	RED	P1-1	P4-1
Fertilizer Rate Decrease	18	BLK	P1-2	P4-2
BF Pressure Sensor (Power)	18	WHT	P1-5	P5-2
BF Pressure Sensor (Ground)	18	BLK	P1-6	SP1
BF Pressure Sensor (Signal)	18	YEL	P1-7	P5-4
Bulk Fill Fan Solenoid +	16	RED	P2-1	P3-1
Bulk Fill Fan Solenoid -	16	BLK	P2-2	P3-2
BF Pressure Sensor (Ground)	18	BLK	SP1	P5-1
Planter Ground	18	BLK	SP1	E1

**IPP WING HARNESS - 12 ROW AND 16 ROW (P/N: A25711)**



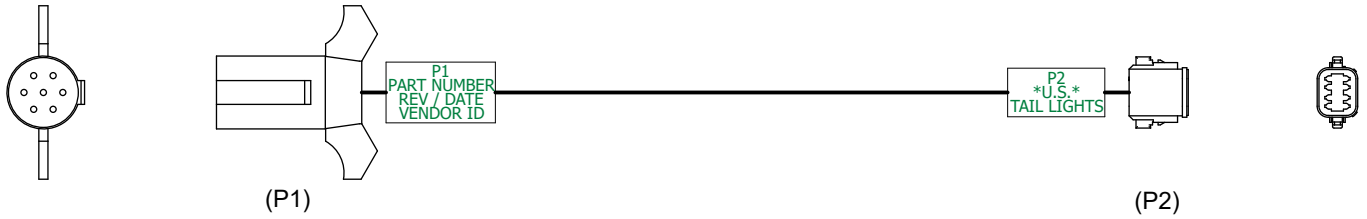
Signal	Wire Gauge	Color	From	To
RS232 RX	18(TP-1)	ORN	P1-1	P3-1
RS232 TX	18(TP-1)	BRN	P1-2	P3-2
CAN HI	18(TP-2)	YEL	P2-1	SP1
CAN LO	18(TP-2)	GRN	P2-2	SP2
IPP Power	16	RED	P2-3	P3-12
IPP Ground	16	BLK	P2-4	P3-6
IPP Software Update	18	BLU	P2-5	P3-11
CAN HI	18(TP-3)	YEL	SP1	P3-5
CAN LO	18(TP-3)	GRN	SP2	P3-4
CAN HI	18(TP-4)	YEL	SP1	P4-1
CAN LO	18(TP-4)	GRN	SP2	P4-2
Fertilizer Row Cut Off Valve (Power)	18	Red	P1-3	P6-A
Fertilizer Row Cut Off Valve (Ground)	18	Black	P1-4	P6-B
Fertilizer Flow Sensor (Power/Signal)	18	Red	P1-13	P5-A
Fertilizer Flow Sensor (Ground)	18	Black	P1-19	P5-B

**TAILLIGHT HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25206)**



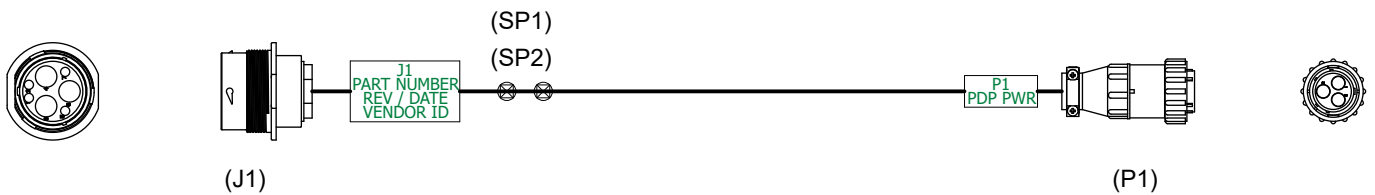
Signal	Wire Gauge	Color	From	To
Ground	16	WHT	J1-1	SP1
LH Flasher	16	YEL	J1-3	P1-B
RH Flasher	16	GRN	J1-5	P3-B
Tail	16	BRN	J1-6	SP2
Ground	16	WHT	SP1	SP3
Ground	16	WHT	SP1	SP4
Ground	16	WHT	SP3	P1-A
Ground	16	WHT	SP3	P2-A
Ground	16	WHT	SP4	P3-A
Ground	16	WHT	SP4	P4-A
Tail	16	BRN	SP2	P2-C
Tail	16	BRN	SP2	P4-C

**TAILLIGHT EXTENSION HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25207)**



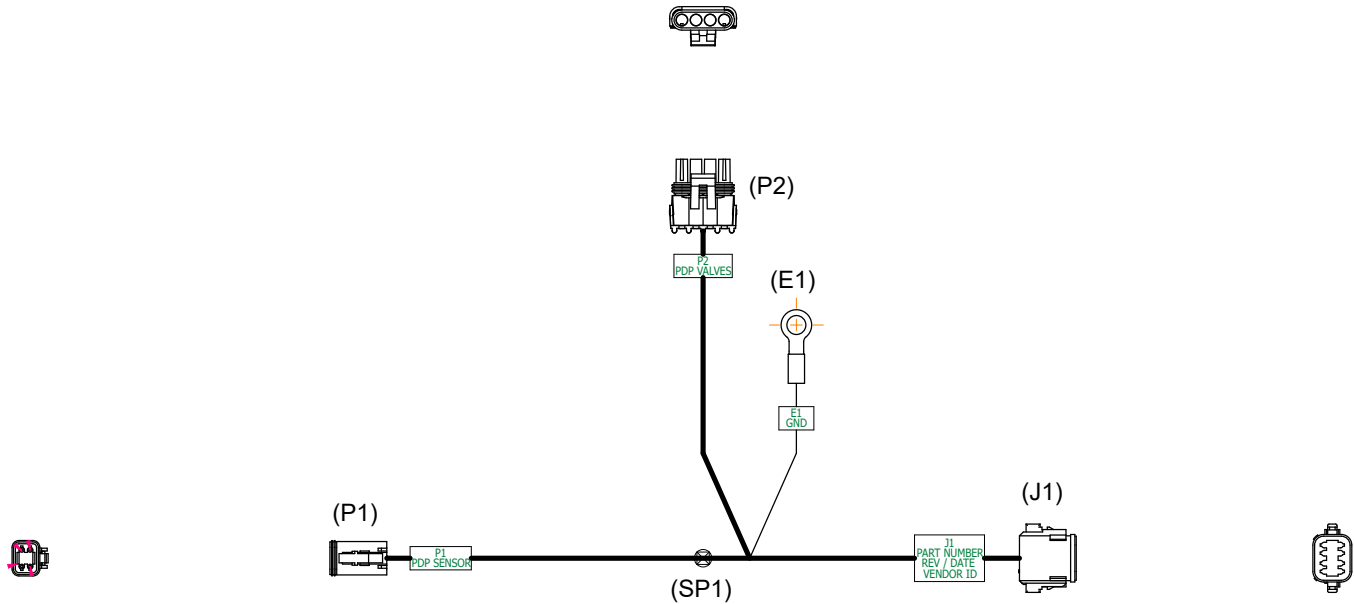
Signal	Wire Gauge	Color	From	To
Ground	16	WHT	P1-1	P2-1
LH Turn	16	YEL	P1-3	P2-3
RH Turn	16	GRN	P1-5	P2-5
Tail	16	BRN	P1-6	P2-6

**PDP AIR PUMP HARNESS - 12 ROW, 16 ROW, AND 24 ROW**



P/N: A25875 (12 and 16 Row); P/N: A25158 (24 Row)				
Signal	Wire Gauge	Color	From	To
PDP Power	4	RED	J1-3	SP1
PDP Ground	4	BLK	J1-4	SP2
PDP Power	8	RED	SP1	P1-1
PDP Ground	8	BLK	SP2	P1-2

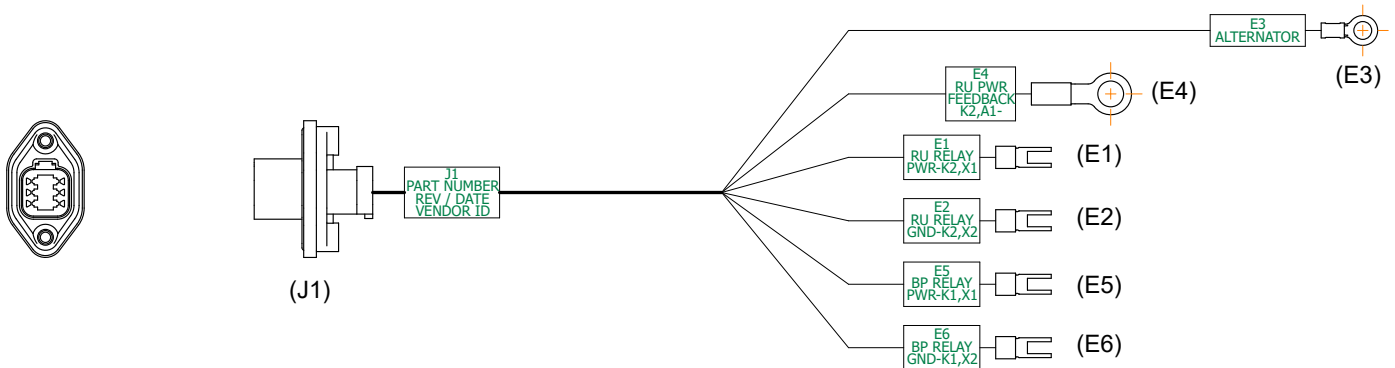
**PDP CONTROL/SENSOR HARNESS - 12 ROW, 16 ROW, AND 24 ROW**



P/N: A25983 (12 and 16 Row)				
Signal	Wire Gauge	Color	From	To
PDP Increase Solenoid +	16	Red	J1-1	P2-A
PDP Increase Solenoid -	16	Yellow	J1-2	P2-B
PDP Decrease Solenoid +	16	Violet	J1-3	P2-C
PDP Decrease Solenoid -	16	Brown	J1-4	P2-D
PDP Sensor (Signal)	18	White	J1-5	P1-4
PDP Sensor (Ground)	18	Black	J1-6	SP1
PDP Sensor (Power)	18	Orange	J1-7	P1-2
PDP Sensor (Ground)	18	Black	SP1	P1-1
Planter Ground	18	Black	SP1	E1

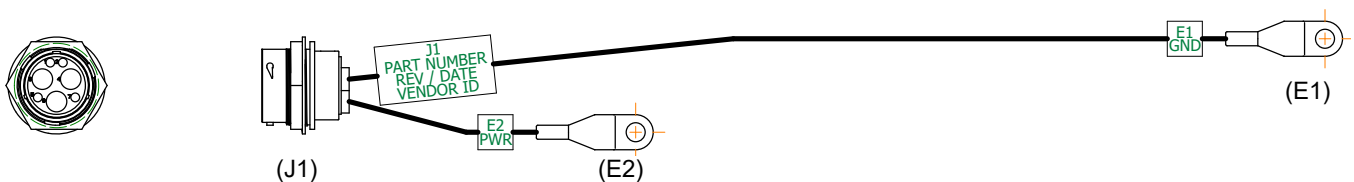
P/N: A25204 (24 Row)				
Signal	Wire Gauge	Color	From	To
PDP Increase Solenoid +	16	Red	J1-1	P2-A
PDP Increase Solenoid -	16	Yellow	J1-2	P2-B
PDP Decrease Solenoid +	16	Violet	J1-3	P2-C
PDP Decrease Solenoid -	16	Brown	J1-4	P2-D
PDP Sensor (Signal)	16	White	J1-5	P1-4
PDP Sensor (Ground)	16	Black	J1-6	SP1
PDP Sensor (Power)	16	Orange	J1-7	P1-2
PDP Sensor (Ground)	16	Black	SP1	P1-1
Planter Ground	16	Black	SP1	E1

**ALTERNATOR SENSOR HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25208)**



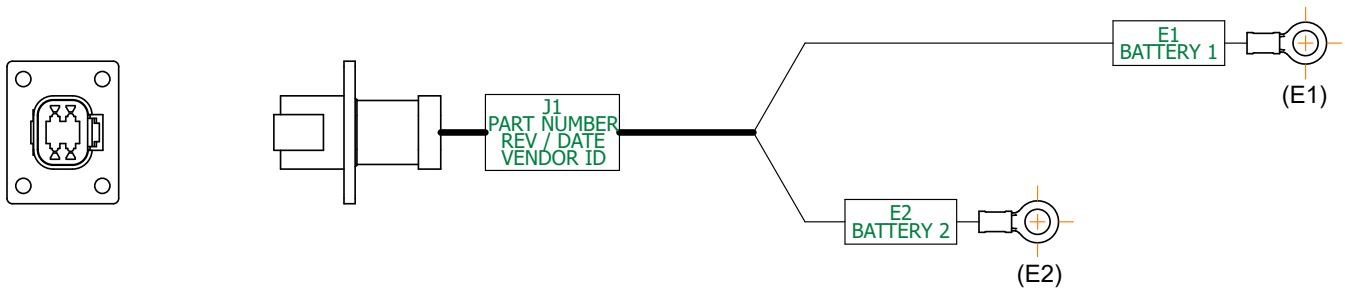
Signal	Wire Gauge	Color	From	To
Row Unit Power Relay (Power)	16	RED	J1-1	E1
Row Unit Power Relay (Ground)	16	BLK	J1-2	E2
Alternator Sense Sig Input (Freq)	16	BRN	J1-3	E3
Row Unit Power Feedback	16	YEL	J1-4	E4
Battery Pack Relay (Power)	16	WHT	J1-5	E5
Battery Pack Relay (Ground)	16	GRN	J1-6	E6

**24V POWER HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A22566)**



Signal	Wire Gauge	Color	From	To
24V Ground	4	BLK	J1-4	E1
24V Power	4	RED	J1-6	E2

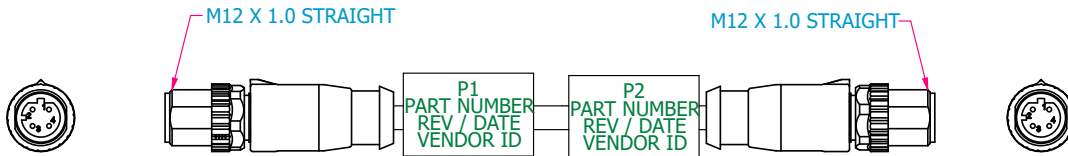
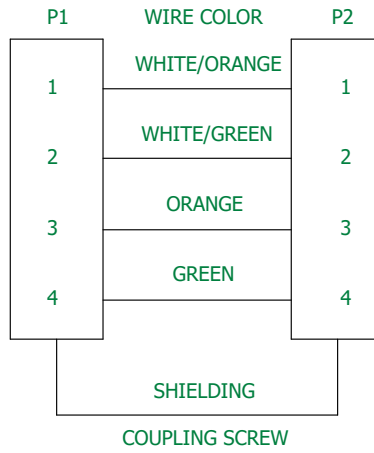
**BATTERY VOLTAGE HARNESS - 12 ROW, 16 ROW, AND 24 ROW (P/N: A25212)**



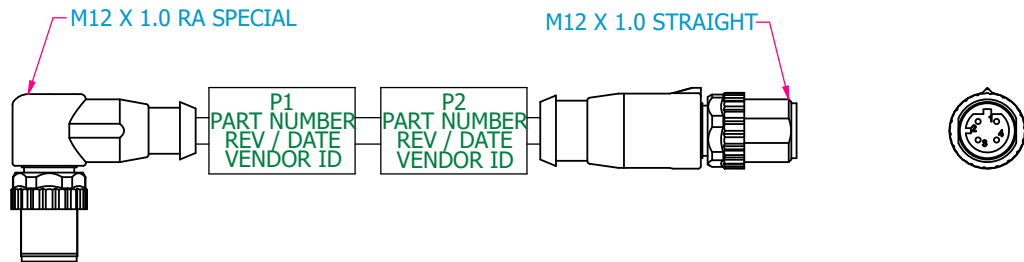
Signal	Wire Gauge	Color	From	To
Battery 1 Voltage Monitor	14	ORN	J1-1	E1
Battery 2 Voltage Monitor	14	BLU	J1-2	E2



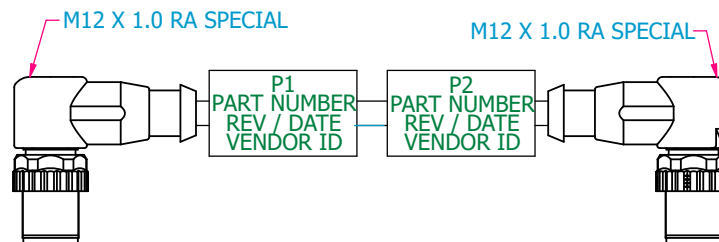
ETHERNET CABLES



Ethernet Cable	
Part Number	Description
A22554-	Ethernet Ca CAT 5E (M12 STR-M12 STR)

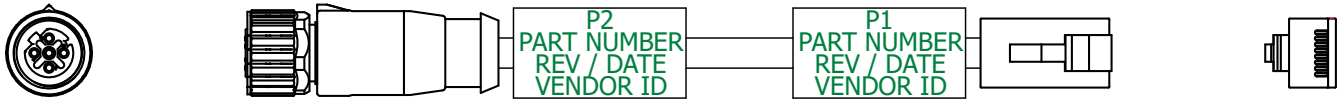


Ethernet Cable	
Part Number	Description
A22555-	Ethernet Ca CAT 5E (M12 RA-M12 STR)



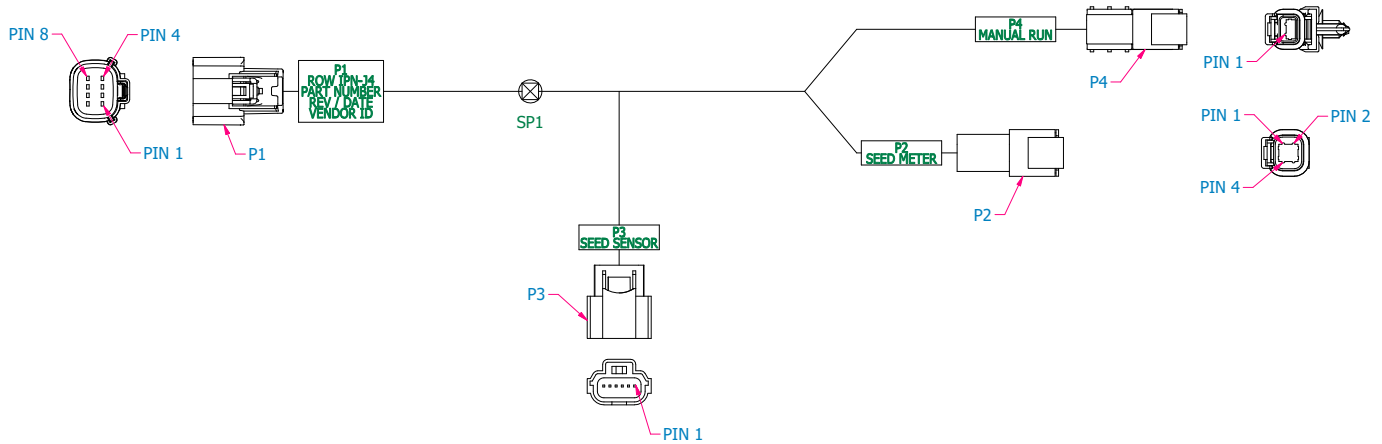
Ethernet Cable	
Part Number	Description
A22556-	Ethernet Ca CAT 5E (M12 RA-M12 RA)

**ETHERNET CA CAT 5E (RJ45-FEMALE M12 STR)**



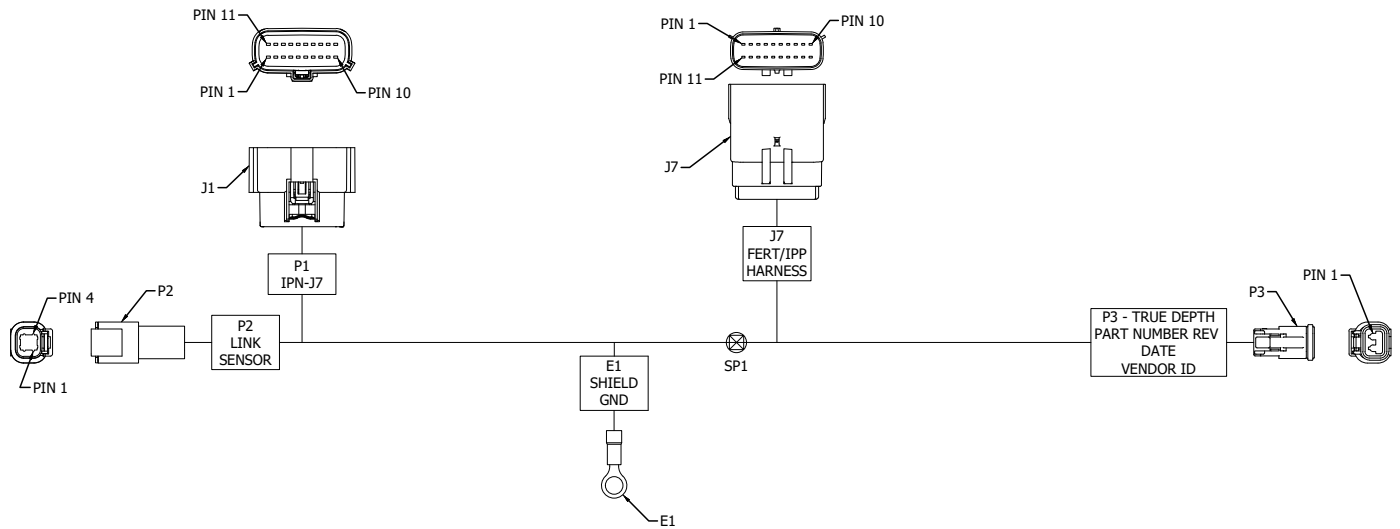
Ethernet Cable	
Part Number	Description
A25399-	Ethernet Ca CAT 5E (RJ45-Female M12 STR)

**ROW UNIT SEED METER HARNESS (P/N: A25203)**



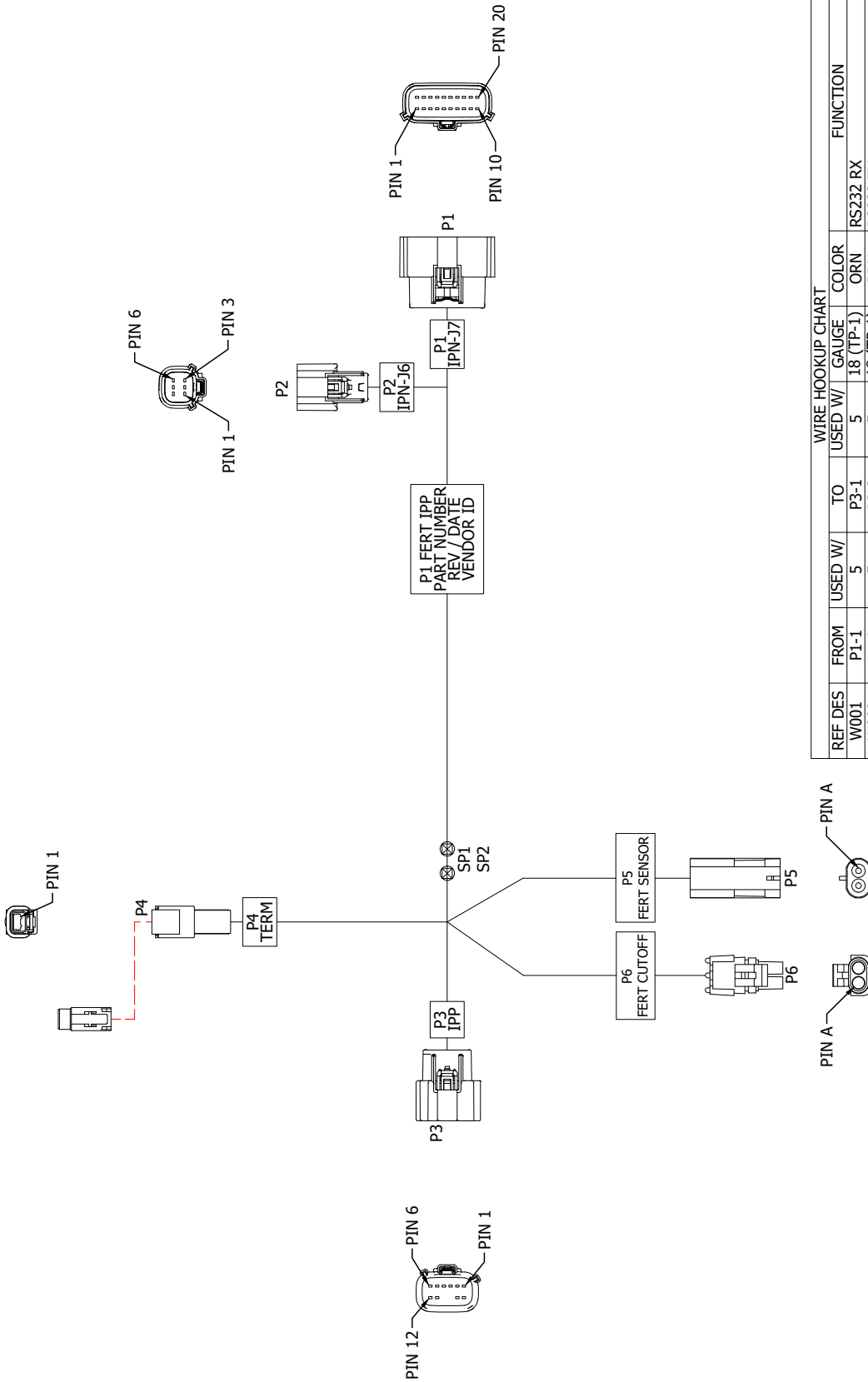
WIRE HOOKUP CHART							
REF-DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	8	P2-1	5	18	RED	SEED METER MOTOR 1+
W2	P1-2	8	P2-2	5	18	WHIT	SEED METER MOTOR 1-
W3	P1-3	8	P2-4	5	18	BLK	SEED METER MOTOR 2-
W4	P1-4	8	P2-3	5	18	GRN	SEED METER MOTOR 2+
W5	P1-5	8	P3-1	6	18 TXL	RED	SEED SENSOR (PWR)
W6	P1-6	8	SP1	—	18	BLK	GROUND
W7	P1-7	8	P3-2	6	18 TXL	BLU	SEED SENSOR (LIN)
W8	SP1	—	P3-6	6	18 TXL	BLK	SEED SENSOR (GND)
W9			P4-1	5	18	BLK	MANUAL RUN (GND)
W10	P1-8	8	P4-2	5	18	RED	MANUAL RUN (INPUT)

**INTEGRATED TRUE DEPTH ROW UNIT HARNESS (P/N: A26709)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	2	J7-1	5	18 (TP-1)	ORN	RS232 RX
W2	P1-2	2	J7-2	5	18 (TP-1)	BRN	RS232 TX
W3	P1-3	2	J7-3	5	18	RED	FERT ROW CUTOFF VALVE (PWR)
W4	P1-4	2	J7-4	5	18	BLK	FERT ROW CUTOFF VALVE (GND)
W5	P1-7	2	P3-1	9	18	RED	TRUE DEPTH CYLINDER PWM+
W6	P1-8	2	P3-2	9	18	BLK	TRUE DEPTH CYLINDER PWM-
W7	P1-13	2	J7-13	5	18	RED	FERT FLOW SENSOR (PWR/SIGNAL)
W8	P1-16	2	P2-2	7	18	BLK	TRUE DEPTH LINK SENSOR (SIGNAL)
W9	P1-19	2	SP1	--	18	BLK	SENSOR (GND)
W10	SP1	--	J7-19	5	18	GND	FERT FLOW SENSOR (GND)
W11	SP1	--	P2-4	7	18	BLK	TRUE DEPTH LINK SENSOR (GND)
W12	P1-20	2	P2-1	7	18	RED	TRUE DEPTH LINK SENSOR (PWR)
W13	E1	--	P2-3	7	18	GRN	TRUE DEPTH LINK SENSOR (SHIELD)

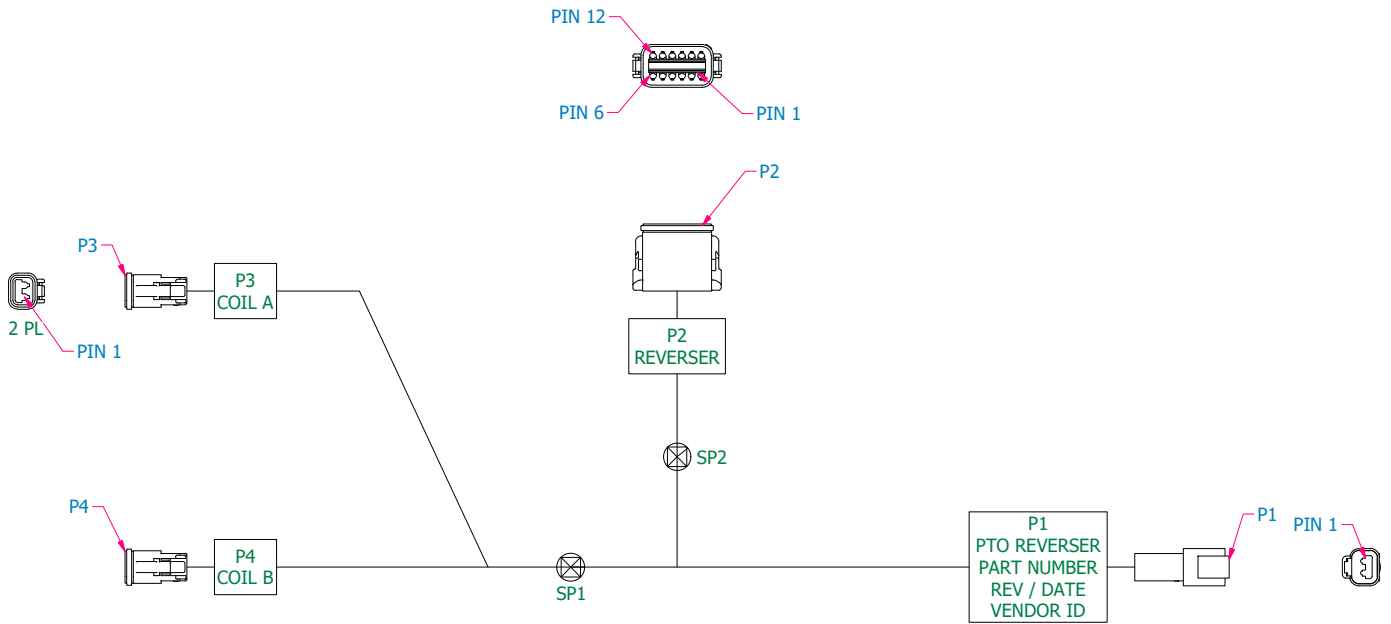
IPP WING HARNESS (P/N: A26835)



WIRE HOOKUP CHART

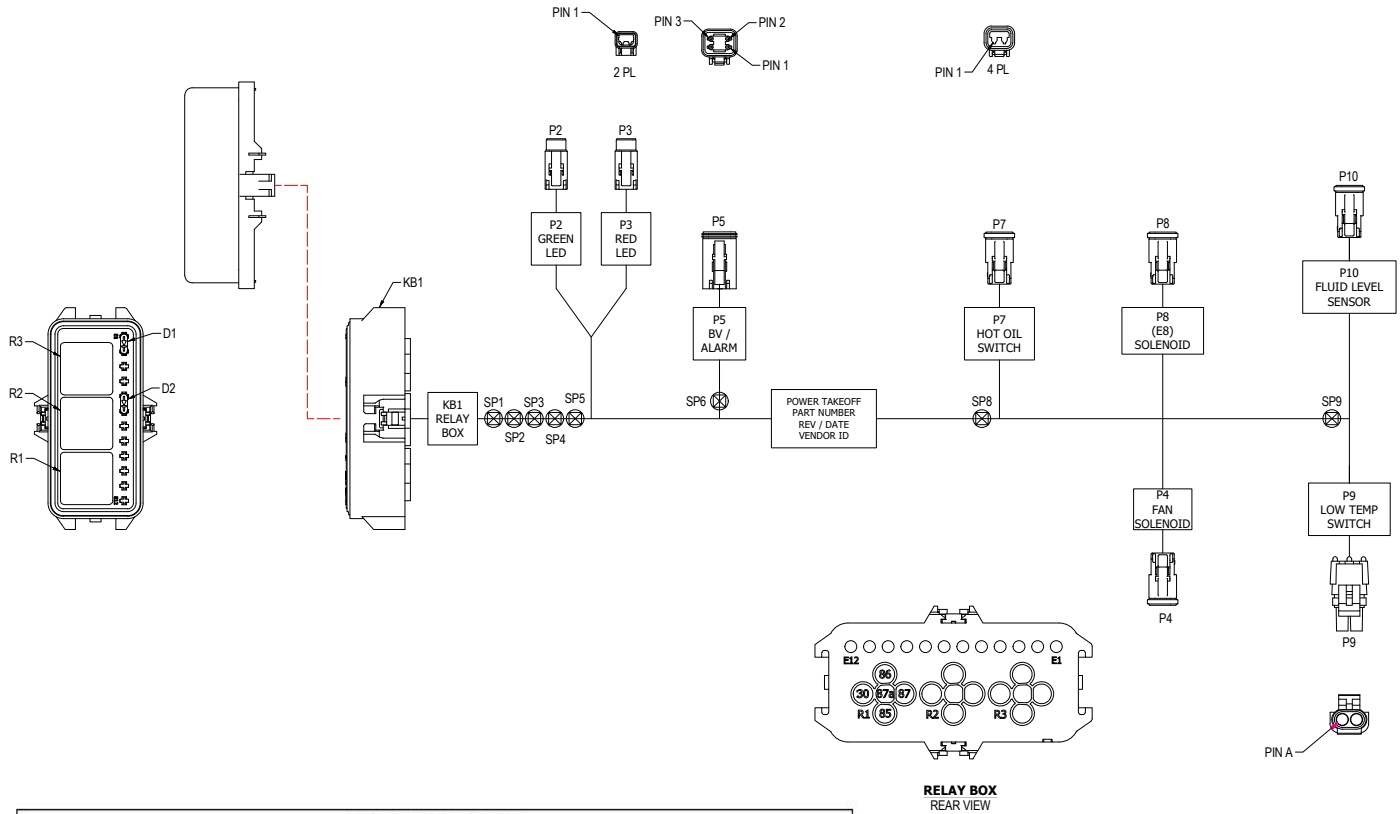
REF DES	FROM	USED W/	TO	USED W/	GAUGE	COLOR	FUNCTION
W001	P1-1	5	P3-1	5	18 (TP-1)	ORN	RS232 RX
W002	P1-2	5	P3-2	5	18 (TP-1)	BRN	RS232 TX
W003	P2-1	5	SP1	---	18 (TP-2)	YEL	CAN HI
W004	P2-2	5	SP2	---	18 (TP-2)	GRN	CAN LO
W005	P2-3	6	P3-12	6	16	RED	IPP PWR
W006	P2-4	6	P3-6	6	16	BLK	IPP GND
W007	P2-5	5	P3-11	5	18	BLU	IPP SOFTWARE UPDATE
W008	SP1	---	P3-5	5	18 (TP-3)	YEL	CAN HI
W009	SP2	---	P3-4	5	18 (TP-3)	GRN	CAN LO
W010	SP1	---	P4-1	11	18 (TP-4)	YEL	CAN HI
W011	SP2	---	P4-2	11	18 (TP-4)	GRN	CAN LO
W012	P1-3	5	P6-A	14	18	RED	FERT ROW CUTOFF VALVE (PWR)
W013	P1-4	5	P6-B	14	18	BLK	FERT ROW CUTOFF VALVE (GND)
W014	P1-13	5	P5-A	15	18	RED	FERT FLOW SENSOR (PWR/SIGNAL)
W015	P1-19	5	P5-B	15	18	BLK	FERT FLOW SENSOR (GND)

**PTO REVERSER HARNESS (P/N: 10263101)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	5	SP2	—	16	RED	12V +
W2	P1-2	5	SP1	—	16	BLK	GND
W3	SP1	—	P2-7	4	16	BLK	GND
W4	SP1	—	P3-2	4	16	BLK	GND
W5	SP1	—	P4-2	4	16	BLK	GND
W6	SP2	—	P2-8	4	16	RED	12V+
W7	SP2	—	P2-9	4	16	RED	12V+
W8	P2-10	4	P2-11	4	18	RED	5V SIGNAL
W9	P2-6	4	P3-1	4	18	BLU	COIL A OUT (FWD)
W10	P2-4	4	P4-1	4	18	BRN	COIL B OUT (REV)

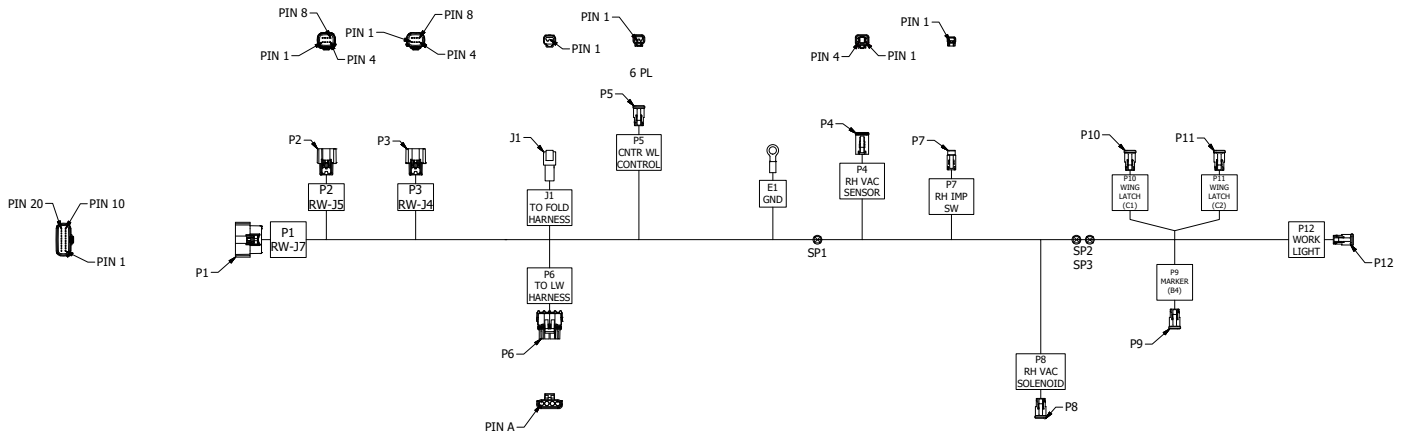
PTO HARNESS (P/N: 10200301)



WIRE HOOKUP CHART

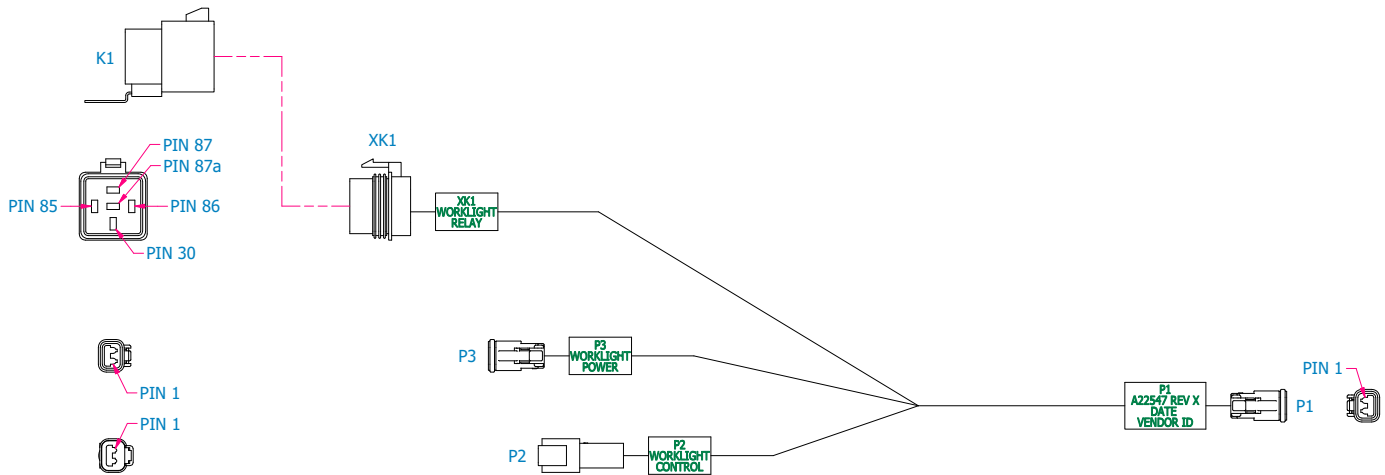
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P5-4	16	SP1	—	16	RED	12V PWR
W2	SP1	—	P1-R1-30	25	14	RED	FAN RELAY (12V PWR)
W3	SP1	—	P1-R2-30	25	14	RED	FLUID LVL RELAY (12V PWR)
W4	SP1	—	P2-1	15	18	RED	GREEN LED (12V PWR)
W5	SP1	—	SP8	—	18	RED	12V PWR
W6	SP8	—	P7-1	16	18	RED	HOT OIL SWITCH (12V PWR)
W7	SP8	—	SP9	—	18	RED	12V PWR
W8	SP9	—	P9-A	19	18	RED	LOW TEMP SWITCH (12V PWR)
W9	SP9	—	P10-1	16	18	RED	FLUID LVL SWITCH (12V PWR)
W10	P4-2	—	SP6	16	18	BLK	FAN (GND)
W11	SP6	—	P5-1	16	18	BLK	BV (GND)
W12	SP6	—	P8-2	16	18	BLK	SOLENOID (GND)
W13	SP6	—	SP2	—	16	BLK	GND
W14	SP2	—	KB1-R1-86	25	14	BLK	FAN RELAY (COIL GND)
W15	SP2	—	KB1-R2-86	25	14	BLK	FLUID LVL RELAY (COIL GND)
W16	SP2	—	KB1-R3-86	25	14	BLK	HOT OIL RELAY (COIL GND)
W17	SP2	—	P2-2	15	18	BLK	GREEN LED (GND)
W18	SP2	—	P3-2	15	18	BLK	RED LED (GND)
W19	KB1-R1-85	25	P9-B	19	14	GRN	LOW TEMP SIGNAL (FAN COIL PWR)
W20	KB1-R1-87	25	P4-1	17	14	RED	FAN PWR (FROM RELAY)
W21	KB1-R2-85	25	P10-2	16	14	GRY	FLUID LVL SIGNAL (FLUID LVL COIL PWR)
W22	KB1-R2-87	25	KB1-R3-30	25	14	ORG	HOT OIL RELAY (PWR)
W23	KB1-R2-87a	25	SP3	—	14	BLU	FLUID LVL RELAY (NC OUT)
W24	SP3	—	KB1-E5	13	18	BLU	FLUID LVL RELAY (NC OUT RED LED)
W25	SP3	—	P5-2	16	18	BLU	FLUID LVL RELAY (NC OUT BV SIGNAL)
W26	KB1-R3-85	25	P7-2	16	14	WHT	HOT OIL SIGNAL (HOT OIL COIL PWR)
W27	KB1-R3-87	25	P8-1	16	14	VIO	ON/OFF POWER (NO OUT HOT OIL)
W28	KB1-R3-87a	25	SP4	—	14	YEL	HOT OIL SIGNAL
W29	SP4	—	P5-C	16	18	YEL	HOT OIL RELAY (NC OUT BV SIGNAL)
W30	SP4	—	KB1-E1	13	18	YEL	HOT OIL SIGNAL (NO DIODE)
W31	KB1-E2	13	SP5	—	18	BRN	RED LED POWER
W32	KB1-E6	13	SP5	—	18	BRN	RED LED POWER
W33	SP5	—	P3-1	15	18	BRN	RED LED POWER

**RIGHT WING HARNESS (P/N: A26339)**



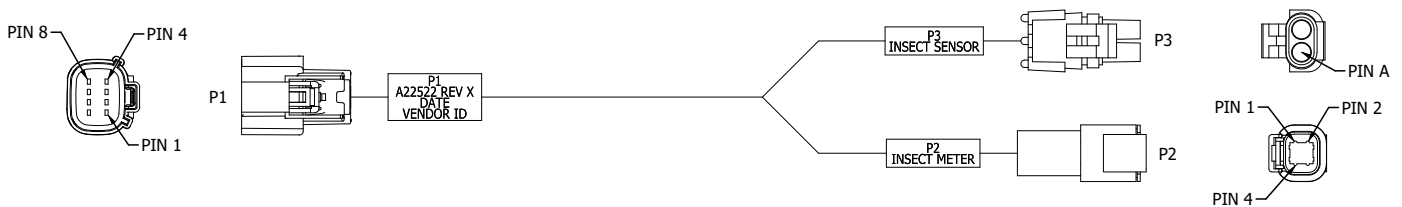
WIRE HOOKUP CHART							FUNCTION
REF DES	FROM	USED W/	TO	USED W/	GAUGE	COLOR	
W1	P1-3	10	P6-C	13	16	RFD	LEFT MARKER SOLENOID (+)
W2	P1-4	10	P6-D	13	16	BLK	LEFT MARKER SOLENOID (-)
W3	P1-7	10	P5-2	14	16	RED	CENTER WORK LIGHT RELAY (+)
W4	P1-8	10	P5-1	14	16	BLK	CENTER WORK LIGHT RELAY (-)
W5	P2-1	10	P9-1	14	16	RED	RIGHT MARKER SOLENOID (+)
W6	P2-2	10	P9-2	14	16	BLK	RIGHT MARKER SOLENOID (-)
W7	P2-5	11	P4-2	14	18	WHI	RIGHT VAC PRESS SENSOR (PWR)
W8	P2-6	11	SP1	---	18	BLK	RIGHT VAC PRESS SENSOR (GND)
W9	P2-7	11	P4-4	14	18	YEL	RIGHT VAC PRESS SENSOR (SIG)
W10	P3-1	10	P8-1	14	16	RFD	RIGHT VAC FAN SOLENOID (+)
W11	P3-2	10	P8-2	14	16	BLK	RIGHT VAC FAN SOLENOID (-)
W12	P3-5	11	P7-1	15	18	BRN	RIGHT IMP. SWITCH (PWR)
W13	P3-7	11	P7-2	15	18	GRN	RIGHT IMP. SWITCH (SIG)
W14	SP1	---	P4-1	14	18	BLK	RIGHT VAC PRESS SENSOR (GND)
W15	SP1	---	F1	---	18	BLK	PLANTER GROUND
W16	J1-1	12	SP2	---	16	RED	RIGHT WING LATCH (+)
W17	J1-2	12	SP3	---	16	BLK	RIGHT WING LATCH (-)
W18	SP2	---	P10-1	14	16	RED	RIGHT WING LATCH (+)
W19	SP2	---	P11-1	14	16	RFD	RIGHT WING LATCH (+)
W20	SP3	---	P10-2	14	16	BLK	RIGHT WING LATCH (-)
W21	SP3	---	P11-2	14	16	BLK	RIGHT WING LATCH (-)
W22	P6-A	13	P12-2	14	16	RED	WING WORKLIGHT RH (+)
W23	P6-B	13	P12-1	14	16	BLK	WING WORKLIGHT RH (-)

**WORK LIGHT HARNESS (P/N: A22547)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P3-1	7	P1-1	7	16	BLK	WORKLIGHT POWER -
W2	P3-2	7	XK1-30	---	16	RED	WORKLIGHT POWER +
W3	P2-1	8	XK1-85	---	16	BLK	RELAY GROUND
W4	P2-2	8	XK1-86	---	16	BLU	RELAY 12V
W5	XK1-87	---	P1-2	7	16	RED	WORKLIGHT POWER +

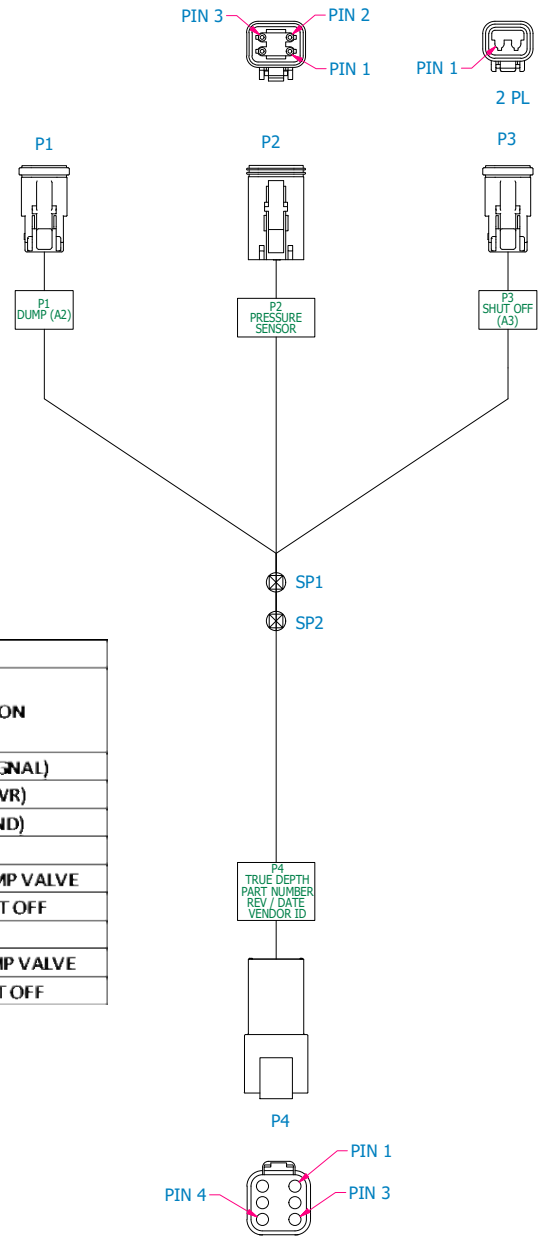
**INSECTICIDE HARNESS (P/N: A22522)**



WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	5	P2-1	6	18	RED	INSECTICIDE METER MOTOR 1+
W2	P1-2	5	P2-2	6	18	WHT	INSECTICIDE METER MOTOR 1-
W3	P1-3	5	P2-4	6	18	BLK	INSECTICIDE METER MOTOR 2-
W4	P1-4	5	P2-3	6	18	GRN	INSECTICIDE METER MOTOR 2+
W5	P1-6	5	P3-B	8	18	BLK	INSECTICIDE SENSOR (GND)
W6	P1-7	5	P3-A	8	18	RED	INSECTICIDE SENSOR (PWR/SIGNAL)

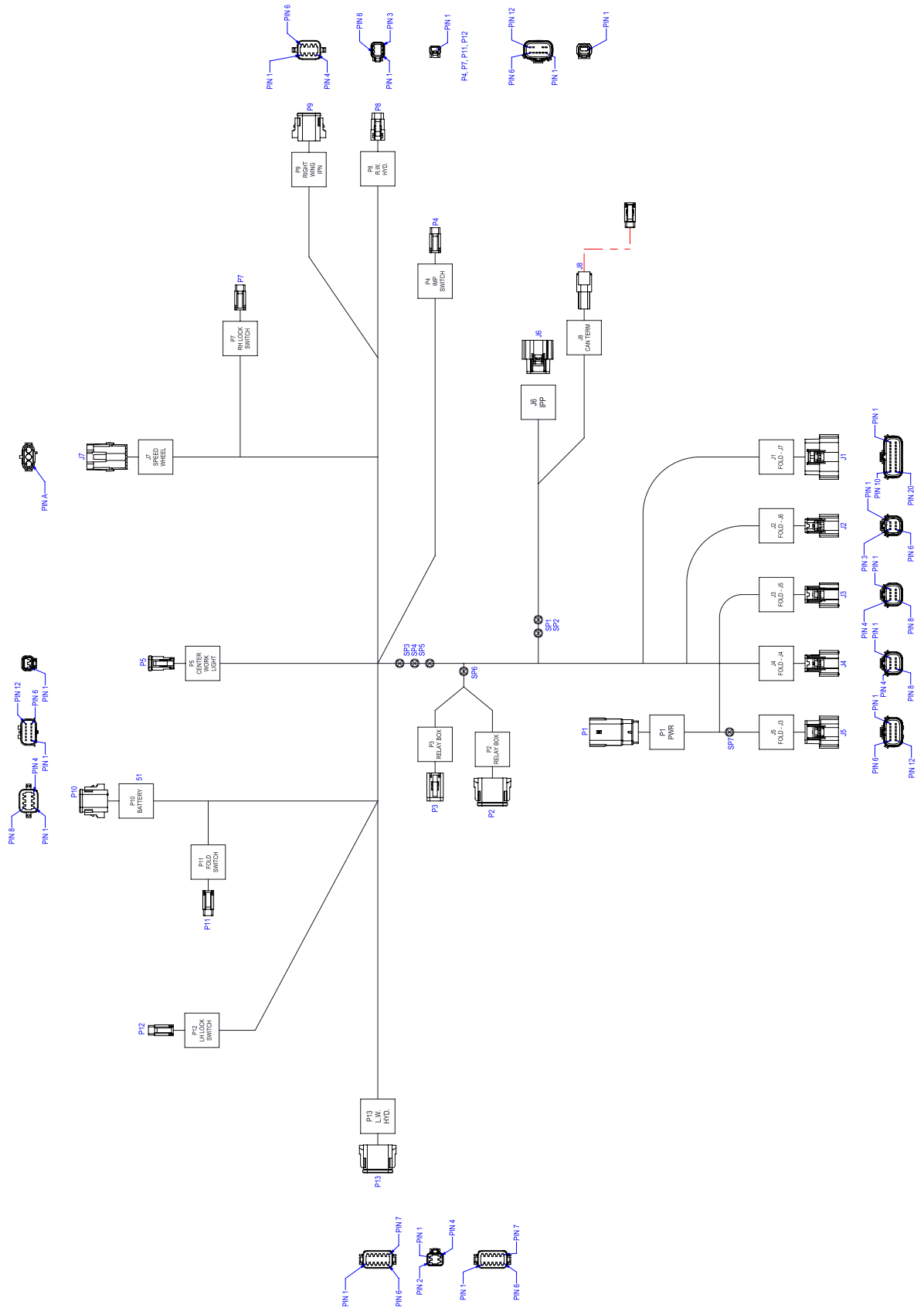


**INTEGRATED TRUE DEPTH HARNESS (P/N: A26713)**



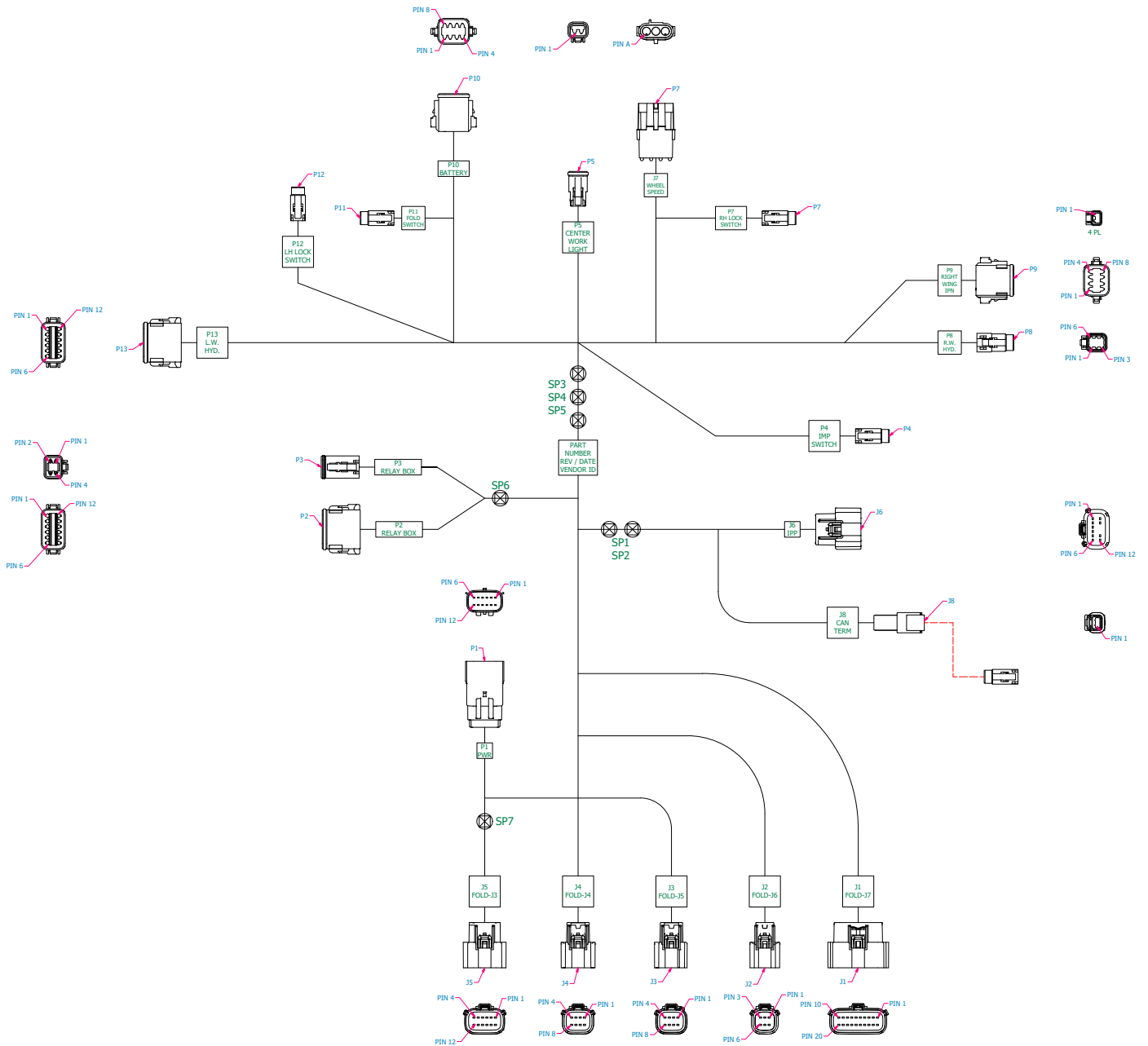
WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P4-1	8	P2-1	3	18	WHT	HDP SENSOR (SIGNAL)
W2	P4-2	8	P2-2	3	18	ORN	HDP SENSOR (PWR)
W3	P4-3	8	P2-3	3	18	BLK	HDP SENSOR (GND)
W4	P4-4	8	SP1	---	18	VLT	HDP PWM +
W5	SP1	---	P1-1	3	18	VLT	HDP PWM + DUMP VALVE
W6	SP1	---	P3-1	3	18	VLT	HDP PWM + SHUT OFF
W15	P4-5	8	SP2	---	18	BRN	HDP PWM -
W16	SP2	---	P1-2	3	18	BRN	HDP PWM - DUMP VALVE
W17	SP2	---	P3-2	3	18	BRN	HDP PWM - SHUT OFF

IPN FOLD HARNESS - 24 ROW (P/N: 10266001)



WIRE HOOKUP CHART															
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION	REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-1	21	J6-1	21	18 (TP)	ORN	RS232 RX IFF UPDATE/DEBUG	W37	P2-9	25	S94	---	36	RED	AXLE ROTATE SOLENOIDS -
W2	J1-2	21	J6-2	21	18 (TP)	BRN	RS232 TX IFF UPDATE/DEBUG	W38	P2-5	25	P8-5	22	36	RED	RIGHT LOCK SOLENOID +
W3	J1-3	23	P13-1	25	16	RED	WING FOLD SOLENOIDS +	W39	P2-4	25	P8-6	22	36	BLU	RIGHT LOCK SOLENOID -
W4	J1-4	23	P13-2	25	16	BLK	WING FOLD SOLENOIDS -	W40	P2-11	25	P13-11	25	36	WHT	LEFT LOCK SOLENOID +
W5	J1-7	23	P8-1	22	16	RED	RW WHEEL SOLENOIDS +	W41	P2-12	25	P13-12	25	36	BLU	LEFT LOCK SOLENOID -
W6	J1-8	23	P2-1	25	16	BLK	RW WHEEL SOLENOIDS -	W42	P3-1	25	S95	---	36	BLK	SWITCH GND
W7	J1-13	21	P10-4	25	20	YEL	RU PWR FEEDBACK	W43	SP5	---	P11-1	22	36	BLK	FOLD SWITCH (GND)
W8	J1-14	23	P10-7	25	14	ORN	BATTERY 1 VOLTAGE	W44	SP5	---	P12-1	22	36	BLK	LH LOCK SWITCH (GND)
W9	J1-15	23	SP6	---	16	PNK	FOLD SWITCH (SIG)	W45	SP5	---	P7-1	22	36	BLK	RH LOCK SWITCH (GND)
W10	J1-16	23	P10-8	25	14	BLU	BATTERY 2 VOLTAGE	W46	SP6	---	P3-2	25	36	PNK	FOLD SWITCH (SIG)
W11	J1-19	23	P10-2	25	16	BLK	RU PWR RELAY (GND)	W47	SP6	---	P11-2	22	36	PNK	FOLD SWITCH (SIG)
W12	J1-20	23	P10-1	25	16	RED	RU PWR RELAY (PWR)	W48	P3-3	25	P12-2	22	36	VIC	LH LOCK SWITCH (SIG)
W13	J2-1	21	SP1	---	18 (TP)	YEL	IPP (CAN H)	W49	P3-4	25	P7-2	22	36	BRN	RH LOCK SWITCH (SIG)
W14	J2-2	21	SP2	---	18 (TP)	GRN	IPP (CAN L)	W50	P13-7	25	P9-1	25	36	RED	RH MARKER SOLENOID +
W15	J2-3	23	J6-12	23	16	RED	IPP PWR+	W51	P13-8	25	P9-2	25	36	BLK	RH MARKER SOLENOID -
W16	J2-4	23	J6-6	23	16	BLK	IPP PWR-	W52	P13-9	25	P9-3	25	36	RED	LH MARKER SOLENOID +
W17	J2-5	21	J6-11	21	18	BLU	IPP SOFTWARE UPDATE ENABLE	W53	P13-30	25	P9-4	25	36	BLK	LH MARKER SOLENOID -
W18	J3-1	23	P13-3	25	16	RED	LW WHEEL SOLENOIDS +	W54	P5-1	25	P9-5	25	36	RED	CENTER WORKLIGHT +
W19	J3-2	23	P2-2	25	16	BLK	LW WHEEL SOLENOIDS -	W55	P5-2	25	P9-6	25	36	BLK	CENTER WORKLIGHT -
W20	J3-5	23	P10-6	25	16	GRN	BATTERY PACK RELAY (GND)	W56	P4-1	22	P9-7	25	36	RED	IMP SWITCH (PWR)
W21	J3-7	23	J7-C	28	16	WHT	WHEEL SPEED 1 (FREQ)	W57	P4-2	22	P9-8	25	36	BLK	IMP SWITCH (SIGNAL)
W22	J4-1	23	SP3	---	16	RED	AXLE ROTATE SOLENOIDS +	W58	P1-1	34	S97	---	36	RED	FOLD IPN PWR 12V
W23	J4-2	23	P2-3	25	16	BLK	AXLE ROTATE SOLENOIDS -	W59	SP7	---	P10-5	25	36	RED	BATTERY PACK RELAY (PWR)
W24	J4-5	23	J7-A	28	16	RED	WHEEL SPEED 1 (PWR)	W60	SP7	---	J5-1	23	36	RED	FOLD IPN PWR 12V (+)
W25	J4-6	23	J7-B	28	16	BLK	WHEEL SPEED 1 (GND)	W61	P1-2	34	J5-2	23	36	BLK	FOLD IPN PWR 12V (-)
W26	J4-8	23	P10-3	25	16	BRN	ALTERNATOR SENSE SIGNAL	W62	P1-3	34	J5-3	23	36	RED	FOLD IPN PWR 12V (+)
W27	SP1	---	J6-5	21	18 (TP)	YEL	IPP (CAN H)	W63	P1-4	34	J5-4	21	36	BLK	FOLD IPN PWR 12V (-)
W28	SP2	---	J6-4	21	18 (TP)	GRN	IPP (CAN L)	W64	P1-5	34	J5-5	21	36	BLK	STRAPPING
W29	SP1	---	BK-1	22	18 (TP)	YEL	(CAN H)	W65	P1-6	34	J5-6	21	36	BLK	STRAPPING
W30	SP2	---	J8-2	22	18 (TP)	GRN	(CAN L)	W66	P1-7	34	J5-7	21	36	BLK	STRAPPING
W31	SP3	---	P8-3	22	16	RED	AXLE ROTATE SOLENOIDS +	W67	P1-8	34	J5-8	21	36	BLK	STRAPPING
W32	SP3	---	P13-5	25	16	RED	AXLE ROTATE SOLENOIDS +	W68	P1-9	34	J5-9	21	36	BLK	STRAPPING
W33	SP4	---	P8-4	22	16	BLK	AXLE ROTATE SOLENOIDS -	W69	P1-10	34	J5-10	21	36	BLK	STRAPPING
W34	SP4	---	P13-6	25	16	BLK	AXLE ROTATE SOLENOIDS -	W70	P1-11	34	J5-11	21	36	BLK	STRAPPING
W35	P2-7	23	P8-2	22	16	RED	RW WHEEL SOLENOIDS -	W71	P1-12	34	J5-12	21	36	BLK	STRAPPING
W36	P2-8	23	P13-4	25	16	RED	LW WHEEL SOLENOIDS -								

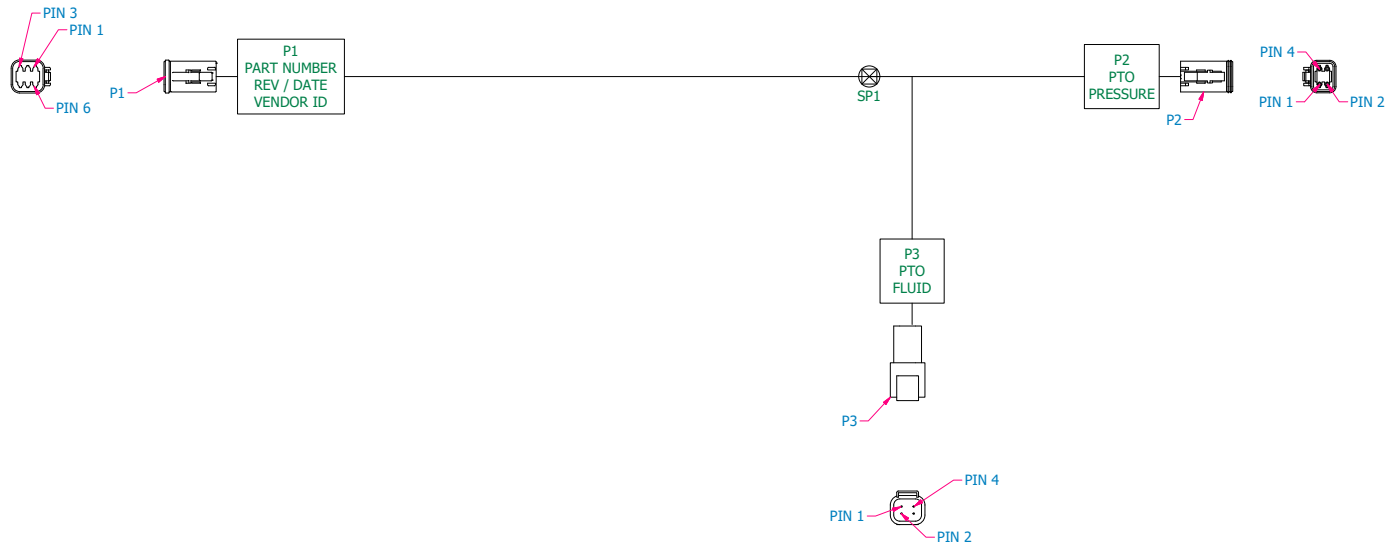
IPN FOLD HARNESS - 12 ROW AND 16 ROW (P/N: 10266301)



WHEEL LOCKUP CHART

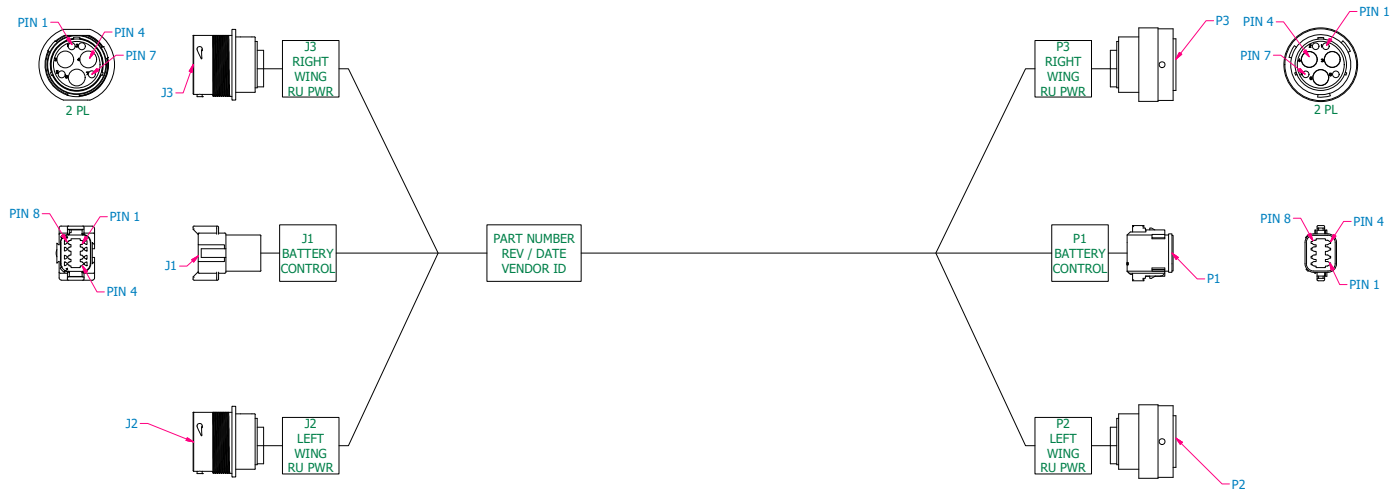
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W01	P1-1	17	16-1	17	18 (TP)	ORN	RS/22 (R) PUMP/RELAY/DIR/UG	W05	P4-0	18	P1-8	25	16	BLK	WHEEL SPEED 1 (GND)	W09	P5-4	21	P1-2	25	16	BRN	RH LOCK SWITCH (S&G)
W07	P1-7	17	16-7	17		GRN	RS/22 (L) RUP/UPON/T/FFRUG	W06	P1-0	18	P12-3	21	16	BRN	ALTERNATOR SENS/ SIGNAL	W50	P13-7	21	P4-1	21	16	RED	RH MARKER SOLENOID +
W03	P1-3	18	P13-1	21	16	RED	WING FOLD SOLENOIDS +	W07	SP1	---	16-5	17		YEL	IPP (CAN H)	W51	P13-8	21	P4-2	21	16	BLK	RH MARKER SOLENOID -
W04	P3-4	18	P13-2	21	16	BLK	WING FOLD SOLENOIDS -	W08	SP2	---	16-4	17	18 (TP)	GRN	IPP (CAN L)	W52	P13-9	21	P9-3	23	16	RED	LH MARKER SOLENOID +
W05	P1-7	18	P8-1	20	16	RED	R/W WHEEL SOLENOIDS +	W09	SP1	---	18-1	20	18 (TP)	YEL	IPP (CAN L)	W53	P13-10	21	P4-4	21	16	BLK	LH MARKER SOLENOID -
W06	P3-8	18	P2-1	21	16	BLK	R/W WHEEL SOLENOIDS -	W06	SP2	---	18-2	20	18 (TP)	GRN	(CAN L)	W54	P5-1	21	P9-5	23	16	RED	CENTER WORKLIGHT +
W07	P1-3	17	P10-4	21	26	YEL	RU PWR FEEDBACK	W03	SP3	---	P8-3	20	16	RED	AXLE ROTATE SOLENOIDS +	W55	P5-2	21	P9-6	23	16	BLK	CENTER WORKLIGHT -
W08	P1-4	18	P10-7	24	14	ORN	BATTERY VOLTAGE	W02	SP2	---	P13-5	21	16	RED	AXLE ROTATE SOLENOIDS -	W56	P4-1	20	P4-7	20	16	RED	IMP SWITCH (PWR)
W09	P1-5	18	SP6	---	16	PNK	FOLD SWITCH (SIG)	W03	SP4	---	P8-4	20	16	BLK	AXLE ROTATE SOLENOIDS	W57	P4-2	20	P9-8	20	16	BLK	IMP SWITCH (SIGNAL)
W10	P1-6	18	P10-8	24	14	BLU	BAT BULKY VOLTAGE	W04	SP4	---	P13-6	21	16	BLK	AXLE ROTATE SOLENOIDS -	W58	P1-1	24	SP7	---	16	RED	FOLD IMP PWR LCV (-)
W11	P1-9	18	P10-2	21	16	BLK	RUPWR RELAY (GND)	W05	P2-7	21	P8-2	20	16	BLK	R/W WHEEL SOLENOIDS -	W59	SP7	---	P10-5	21	16	RED	BATTERY PACK (DELAY) (PWR)
W12	P1-20	18	P10-1	21	16	RED	RU PWR RELAY (PWR)	W06	P2-8	21	P13-4	21	16	BLK	L/W WHEEL SOLENOIDS -	W60	SP7	---	15-1	18	16	RED	FOLD IMP PWR LCV (+)
W13	P2-1	17	SP1	---	18 (TP)	YEL	IPP (CAN L)	W07	P2-9	21	SP4	---	16	BLK	AXLE ROTATE SOLENOIDS -	W61	P1-2	24	15-2	18	16	BLK	FOLD IMP PWR LCV (-)
W14	P2-2	17	SP2	---	18 (TP)	GRN	IPP (CAN L)	W08	P2-5	21	P8-5	20	16	RED	RIGHT LOCK SOLENOID +	W62	P1-3	24	15-3	18	16	RED	FOLD IMP PWR LCV (+)
W15	P2-3	18	16-12	18	16	RED	IPP PWR	W09	P2-4	21	P8-6	20	16	BLU	RIGHT LOCK SOLENOID -	W63	P1-4	24	15-4	18	16	BLK	FOLD IMP PWR LCV (-)
W16	P2-4	18	16-6	18	16	BLK	IPP PWR	W10	P2-1	21	P13-1	21	16	WHI	LH LOCK SOLENOID +	W64	P1-5	24	15-5	17	18	BLK	STRAPPING
W17	P2-5	17	16-11	17	18	BLU	IPP SOFTWARE (L) PWR ENABF	W11	P2-2	21	P13-2	21	16	RED	LEFT LOCK SOLENOID +	W65	P1-6	24	15-6	17	18	BLK	STRAPPING
W18	P3-1	18	P13-3	21	16	RED	L/W WHEEL SOLENOIDS +	W12	P2-1	21	SP5	---	16	BLK	SWITCH GND	W66	P1-7	24	15-7	17	18	BLK	STRAPPING
W19	P3-2	18	P2-2	21	16	BLK	L/W WHEEL SOLENOIDS -	W13	SP5	---	P13-1	20	16	BLK	FOLD SWITCH (S&G)	W67	P1-8	24	15-8	17	18	BLK	STRAPPING
W20	P3-6	18	P10-6	21	16	GRN	BATTERY FAULT RELAY (GND)	W14	SP5	---	P12-1	20	16	BLK	UP LOCK SWITCH (GND)	W68	P1-9	24	15-9	17	18	BLK	STRAPPING
W21	P3-7	18	P7-C	23	16	WHI	WHEEL SPEED 1 (FREQ)	W15	SP5	---	P7-1	20	16	BLK	RH LOCK SWITCH (GND)	W69	P1-10	24	15-10	17	18	BLK	STRAPPING
W22	P4-1	18	SP3	---	16	RED	AXLE ROTATE SOLENOIDS +	W16	SP6	---	P5-2	21	16	PNK	FOLD SWITCH (SIG)	W70	P1-11	24	15-11	17	18	BLK	STRAPPING
W23	P4-7	18	P7-3	21	16	BLK	AXLE ROTATE SOLENOIDS -	W17	SP6	---	P11-2	20	16	PNK	FOLD SWITCH (SIG)	W71	P1-12	24	15-12	17	18	BLK	STRAPPING
W24	P4-5	18	P7-A	23	16	RED	WHEEL SPEED 1 (PWR)	W18	P3-3	21	P12-2	20	16	YEL	LH LOCK SWITCH (S&G)								

**PTO DRAFT LINK HARNESS - 24 ROW (P/N: 10200201); 12 ROW AND 16 ROW (P/N 10200203)**



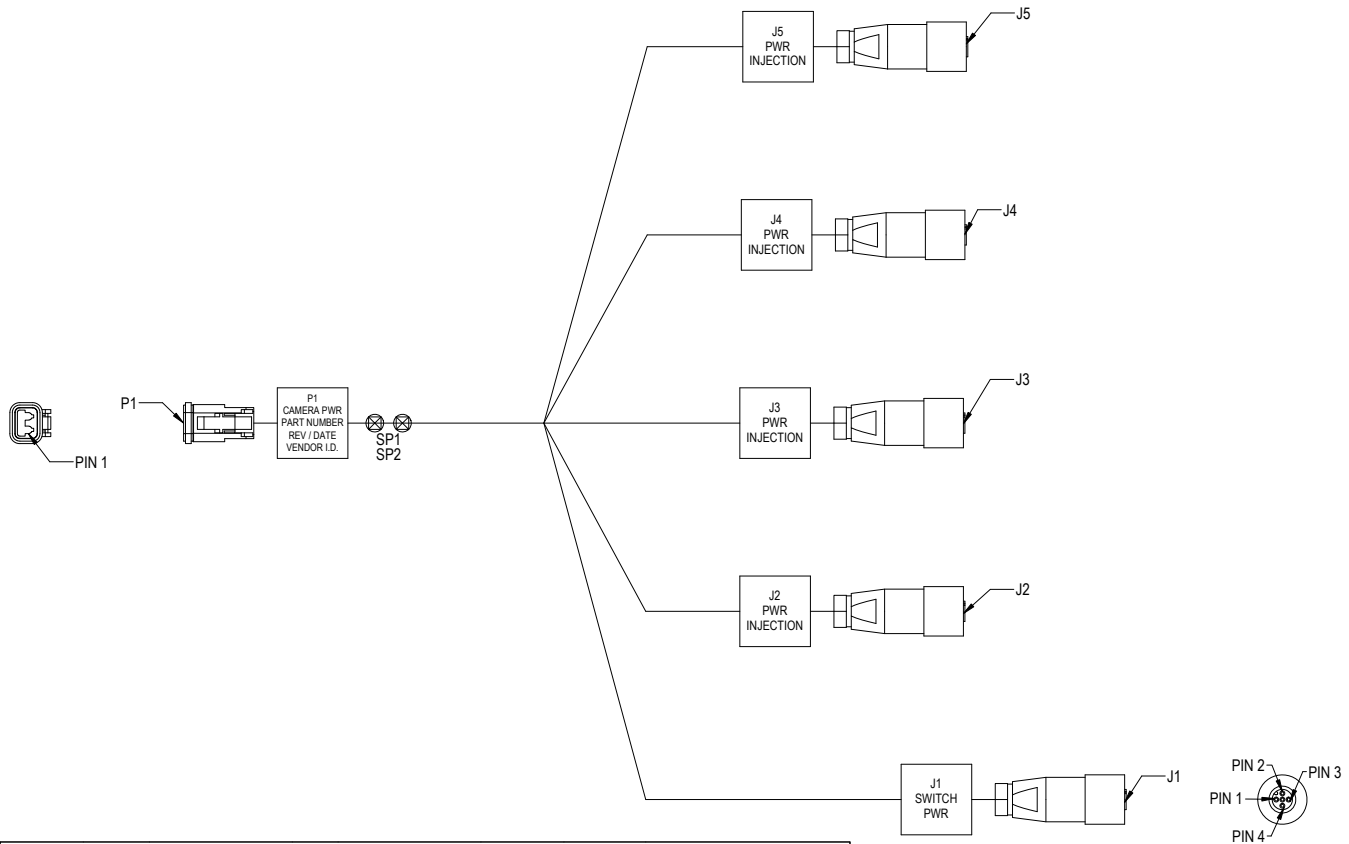
REF DES	FORM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	DESCRIPTION
W1	P1-1	6	P3-2	9	16	GRN	FLUID LEVEL
W2	P1-2	6	P3-3	9	16	BRN	HOT OIL
W3	P1-3	6	P2-1	6	16	YEL	PTO PRESSURE
W4	P1-4	6	SP1	---	16	BLK	GND
W5	SP1	---	P2-3	6	16	BLK	GND
W6	SP1	---	P3-1	9	16	BLK	GND
W7	P1-5	6	P2-2	6	16	RED	5V+
W8	P1-6	6	P3-4	9	16	PNK	12V+

**BATTERY PACK EXTENSION HARNESS - 12 ROW AND 24 ROW (P/N: 10176305); 16 ROW (P/N: 10176304)**



REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	DESCRIPTION
W1	J1-1	7	P1-1	8	16	RED	RU PWR RELAY (PWR)
W2	J1-2	7	P1-2	8	16	BLK	RU PWR RELAY (GND)
W3	J1-3	7	P1-3	8	16	BRN	ALTERNATOR SENSE SIGNAL
W4	J1-4	7	P1-4	8	16	YEL	RU FEEDBACK
W5	J1-5	7	P1-5	8	16	WHT	BATTERY PACK RELAY (PWR)
W6	J1-6	7	P1-6	8	16	GRN	BATTERY PACK RELAY (GND)
W7	J1-7	7	P1-7	8	16	ORN	BATTERY VOLTAGE 1
W8	J1-8	7	P1-8	8	16	BLU	BATTERY VOLTAGE 2
W9	J2-4	5	P2-4	6	4	BLK	GND RU (1-12)
W10	J2-6	5	P2-6	6	4	RED	PWR RU (1-12)
W11	J3-4	5	P3-4	6	4	BLK	GND RU (13-24)
W12	J3-6	5	P3-6	6	4	RED	PWR RU (13-24)

**CAMERA POWER HARNESS (P/N: 10269201)**

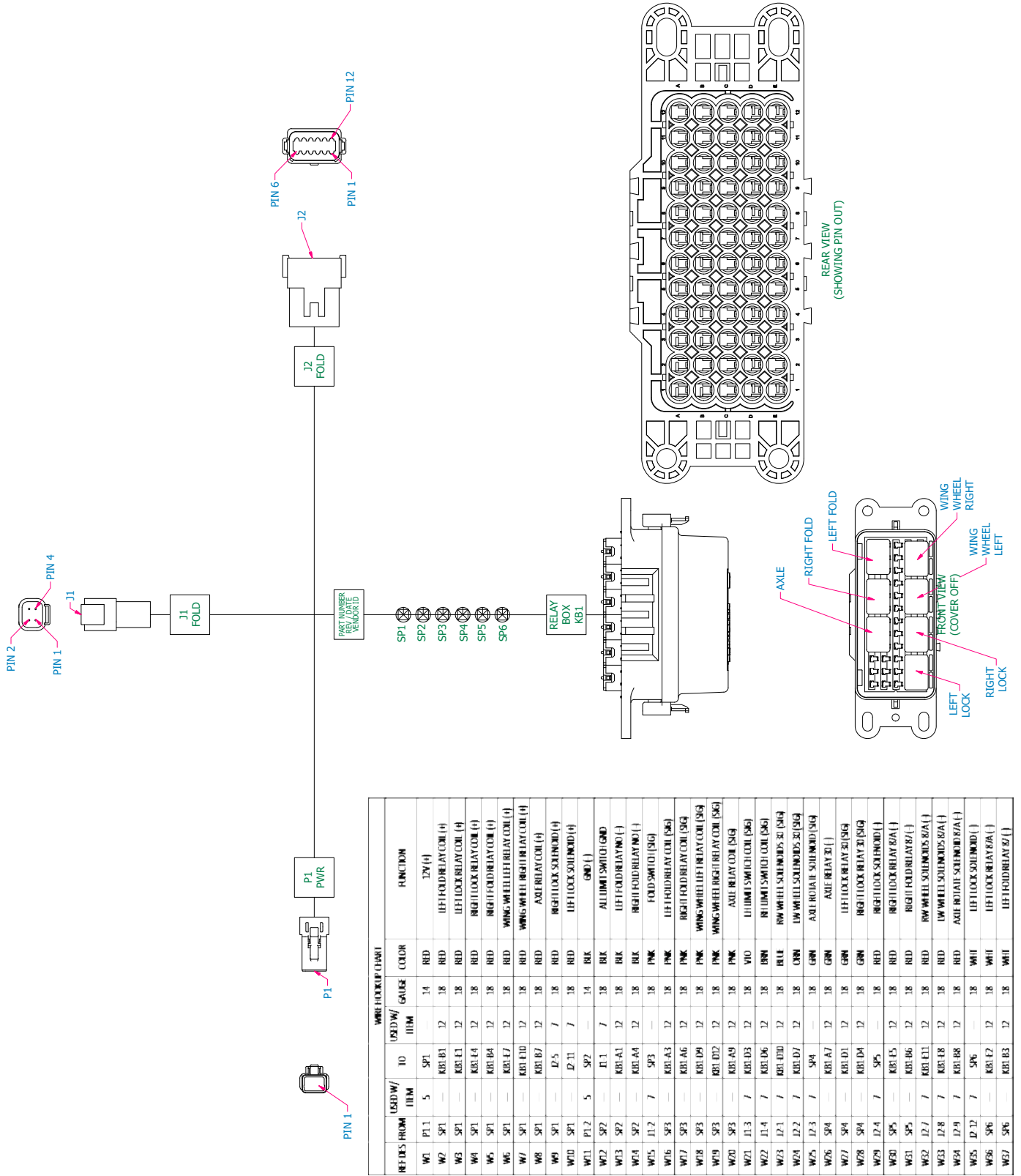


WIRE HOOKUP CHART

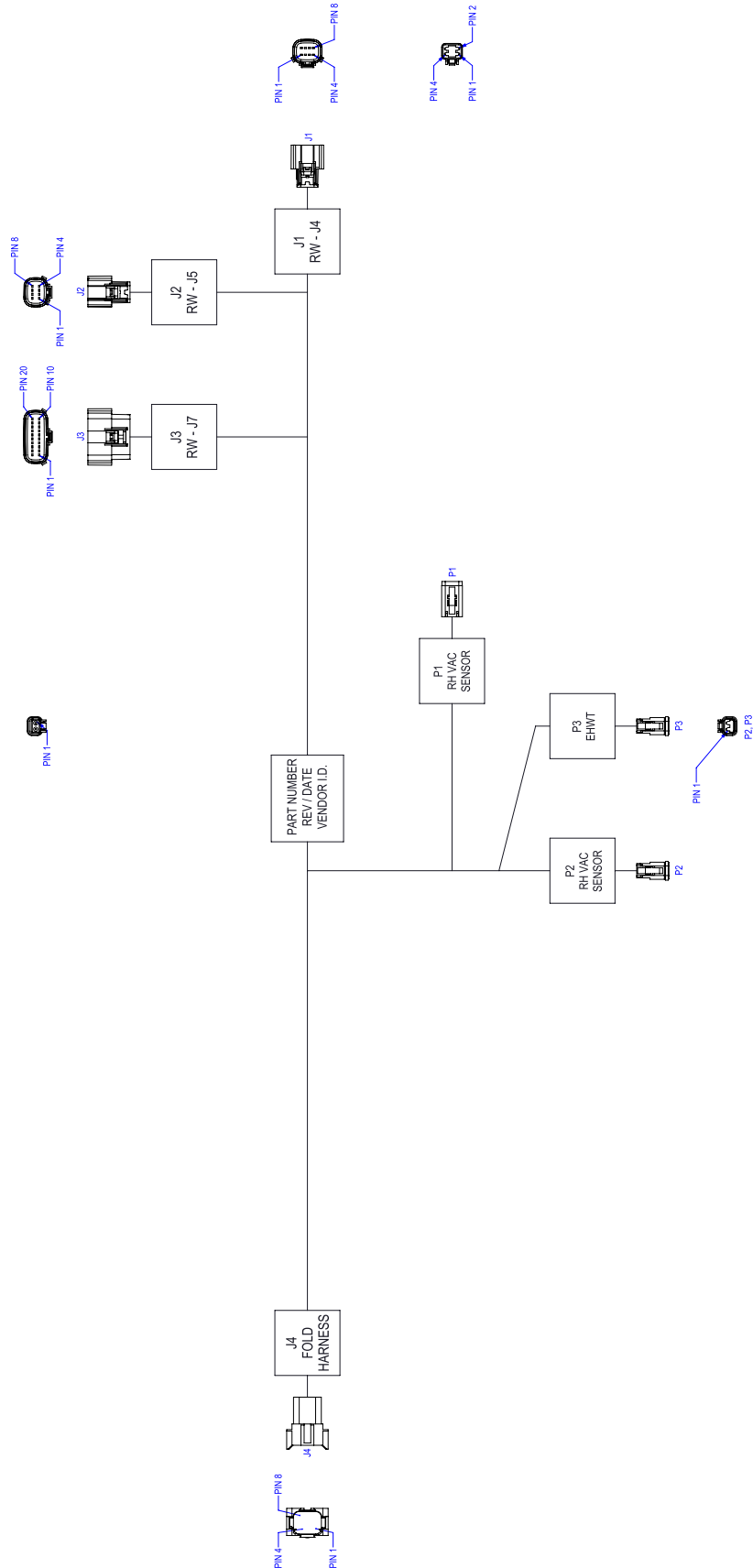
REF DES	FROM	USED W/ ITEM	TO	USED W/ ITEM	GAUGE	COLOR	FUNCTION
W1	P1-2	4	XF1-1	7	16	RED	PWR (+)
W2	SP1	---	J1-3	---	18	RED	SWITCH PWR (+)
W3	SP1	---	J1-4	---	18	RED	SWITCH PWR (+)
W4	SP1	---	J2-2	---	18	RED	CAMERA PWR (+)
W5	SP1	---	J2-3	---	18	RED	CAMERA PWR (+)
W6	SP1	---	J3-2	---	18	RED	CAMERA PWR (+)
W7	SP1	---	J3-3	---	18	RED	CAMERA PWR (+)
W8	SP1	---	J4-2	---	18	RED	CAMERA PWR (+)
W9	SP1	---	J4-3	---	18	RED	CAMERA PWR (+)
W10	SP1	---	J5-2	---	18	RED	CAMERA PWR (+)
W11	SP1	---	J5-3	---	18	RED	CAMERA PWR (+)
W12	P1-1	4	SP2	---	16	BLK	PWR (-)
W13	SP2	---	J1-1	---	18	BLK	SWITCH PWR (-)
W14	SP2	---	J1-2	---	18	BLK	SWITCH PWR (-)
W15	SP2	---	J2-1	---	18	BLK	CAMERA PWR (-)
W16	SP2	---	J2-4	---	18	BLK	CAMERA PWR (-)
W17	SP2	---	J3-1	---	18	BLK	CAMERA PWR (-)
W18	SP2	---	J3-4	---	18	BLK	CAMERA PWR (-)
W19	SP2	---	J4-1	---	18	BLK	CAMERA PWR (-)
W20	SP2	---	J4-4	---	18	BLK	CAMERA PWR (-)
W21	SP2	---	J5-1	---	18	BLK	CAMERA PWR (-)
W22	SP2	---	J5-4	---	18	BLK	CAMERA PWR (-)
W23	XF1-2	7	SP1	--	16	RED	PWR (+)



FOLD RELAY HARNESS (P/N: 10091701)



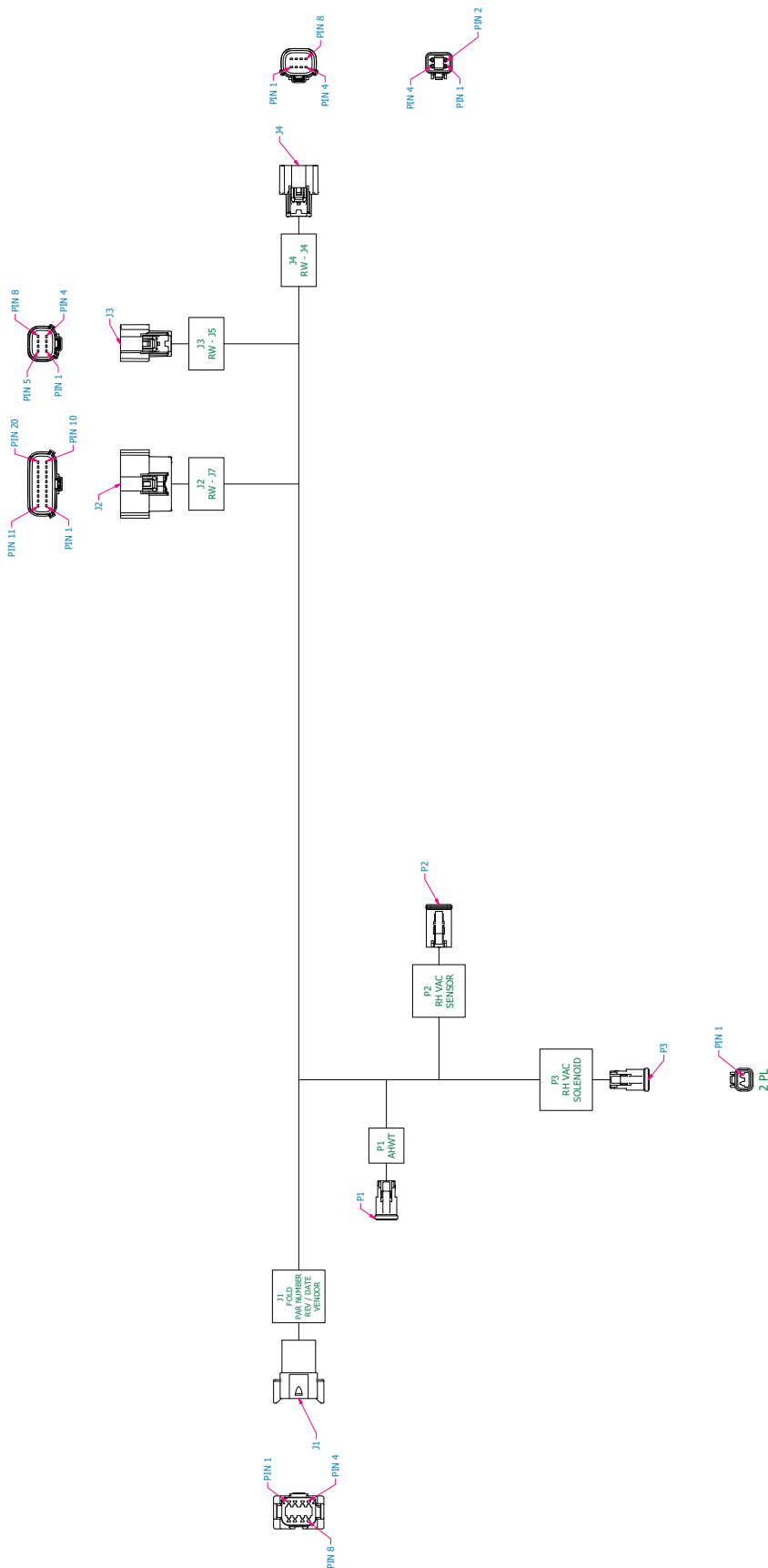
**RIGHT WING IPN HARNESS - 24 ROW (P/N: 10265901)**



WIRES HOOKUP CHART

REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-1	7	P2-1	9	18	RED	RH VAC SOLENOID+
W2	J1-2	7	P2-2	9	18	BLK	RH VAC SOLENOID-
W3	J1-5	7	J4-7	12	18	BRN	RH IMPLEMENT SWITCH (PWR)
W4	J1-7	7	J4-8	12	18	GRN	RH IMPLEMENT SWITCH (SIGNAL)
W5	J2-1	7	J4-1	12	18	RED	RH MARKER SOLENOID+
W6	J2-2	7	J4-2	12	18	BLK	RH MARKER SOLENOID-
W7	J2-5	7	P1-2	9	18	WHT	RH VAC SENSOR (PWR)
W8	J2-6	7	P1-1	9	18	BLK	RH VAC SENSOR (GND)
W9	J2-7	7	P1-4	9	18	YEL	RH VAC SENSOR (SIGNAL)
W10	J3-3	7	J4-3	12	18	RED	LH MARKER SOLENOID +
W11	J3-4	7	J4-4	12	18	BLK	LH MARKER SOLENOID -
W12	J3-20	7	J4-5	12	18	RED	CENTER WORKLIGHT+
W13	J3-19	7	J4-6	12	18	BLK	CENTER WORKLIGHT-
W14	J3-7	7	P3-1	9	18	BLU	AHWT (+)
W15	J3-8	7	P3-2	9	18	BLK	AHWT (-)

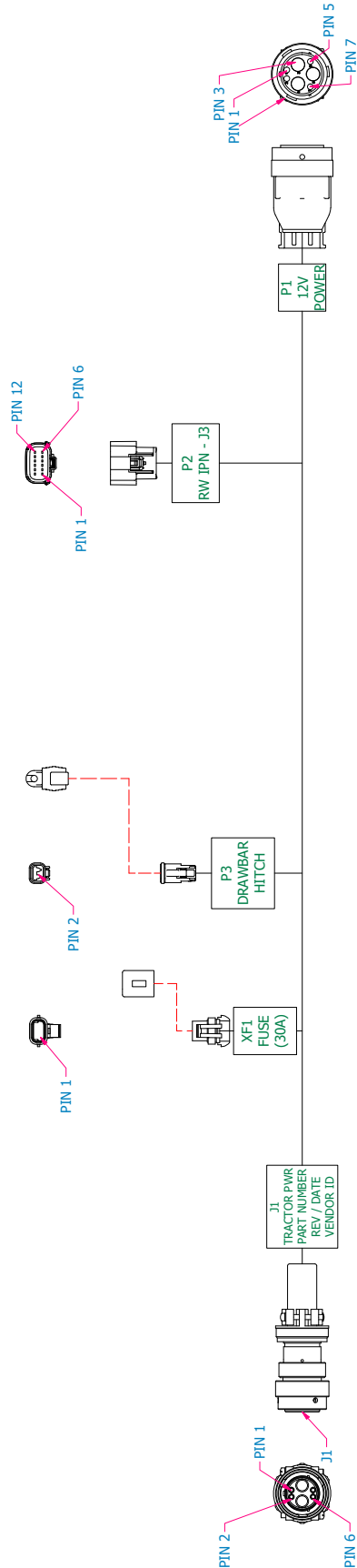
**RIGHT WING IPN HARNESS - 12 ROW AND 16 ROW (P/N: 10266201)**



**WIRE HOOKUP CHART**

REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J4-1	13	P3-1	7	16	RED	RH VAC SOLENOID+
W2	J4-2	13	P3-2	9	16	BLK	RH VAC SOLENOID-
W3	J4-5	13	J1-7	14	16	BRN	RH IMPLEMENT SWITCH (PWR)
W4	J4-7	13	J1-8	14	16	GRN	RH IMPLEMENT SWITCH (SIGNAL)
W5	J3-1	13	J1-1	14	16	RED	RH MARKER SOLENOID+
W6	J3-2	13	J1-2	14	16	BLK	RH MARKER SOLENOID-
W7	J3-5	7	P2-2	9	18	WHT	RH VAC SENSOR (PWR)
W8	J3-6	7	P2-1	9	18	BLK	RH VAC SENSOR (GND)
W9	J3-7	7	P2-4	9	18	YEL	RH VAC SENSOR (SIGNAL)
W10	J2-3	13	J1-3	14	16	RED	LH MARKER SOLENOID +
W11	J2-4	13	J1-4	14	16	BLK	LH MARKER SOLENOID -
W12	J2-7	13	P1-1	9	16	BLU	AHWT (+)
W13	J2-8	13	P1-2	9	16	BLK	AHWT (-)
W14	J2-20	13	J1-5	14	16	RED	CENTER WORKLIGHT (+)
W15	J2-19	13	J1-6	14	16	BLK	CENTER WORKLIGHT (-)

12V POWER HARNESS, 312" (P/N: 10209001)

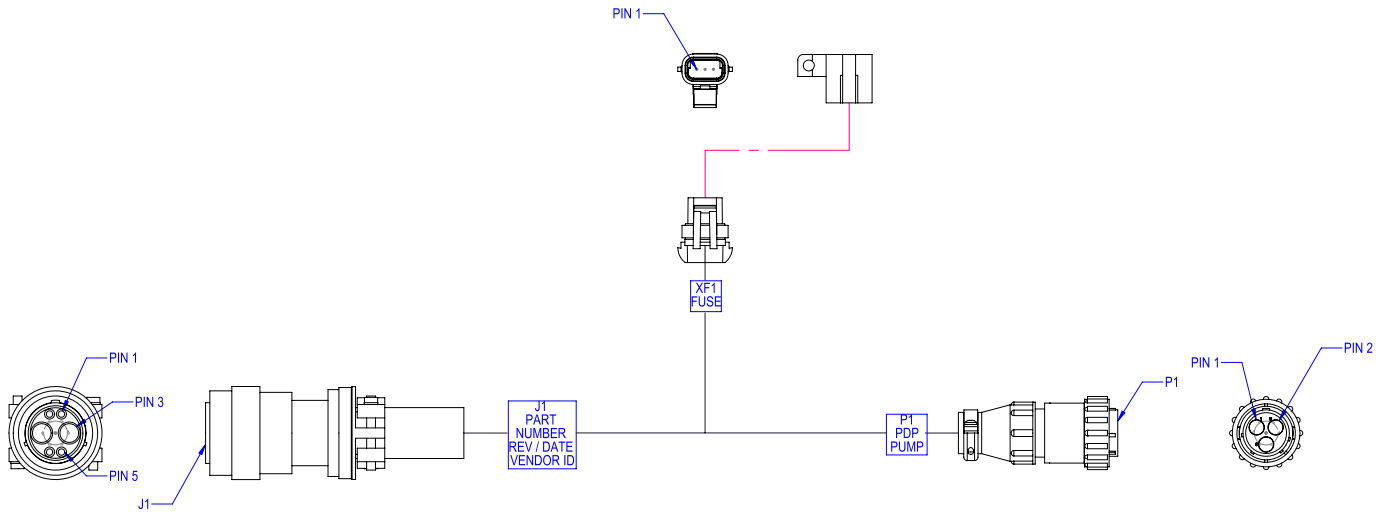


STRAPPING TABLE 1

CONNECTOR		PIN 5	PIN 6	PIN 7	PIN 8	PIN 9	PIN 10	PIN 11	PIN 12
P2 (R WING)		GND	GND	---	GND	GND	GND	---	GND
REF-DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION		
W1	J1-3	21	SP3	---	6	RED	12V PWRR+		
W2	SP3	---	XF1-1	17	12	RED	12V PWRR+		
W3	XF1-2	17	SP4	---	12	RED	12V PWRR+		
W4	J1-4	21	SP2	---	6	BLK	GND		
W5	SP4	---	SP1	---	6	RED	12V PWRR+		
W6	SP1	---	P1-3	13	6	RED	12V PWRR+		
W7	SP1	---	P2-1	8	16	RED	12V PWRR+		
W8	SP1	---	P2-3	8	16	RED	12V PWRR+		
W9	SP2	---	P1-4	13	6	BLK	GND		
W10	SP2	---	P2-2	8	16	BLK	GND		
W11	SP2	---	P2-4	8	16	BLK	GND		
W12	P1-1	15	P3-1	15	16	RED/BLUE	DRAWBAR+		
W13	P1-2	15	P3-2	15	16	BLU/RED	DRAWBAR-		

WIRE HOOKUP CHART

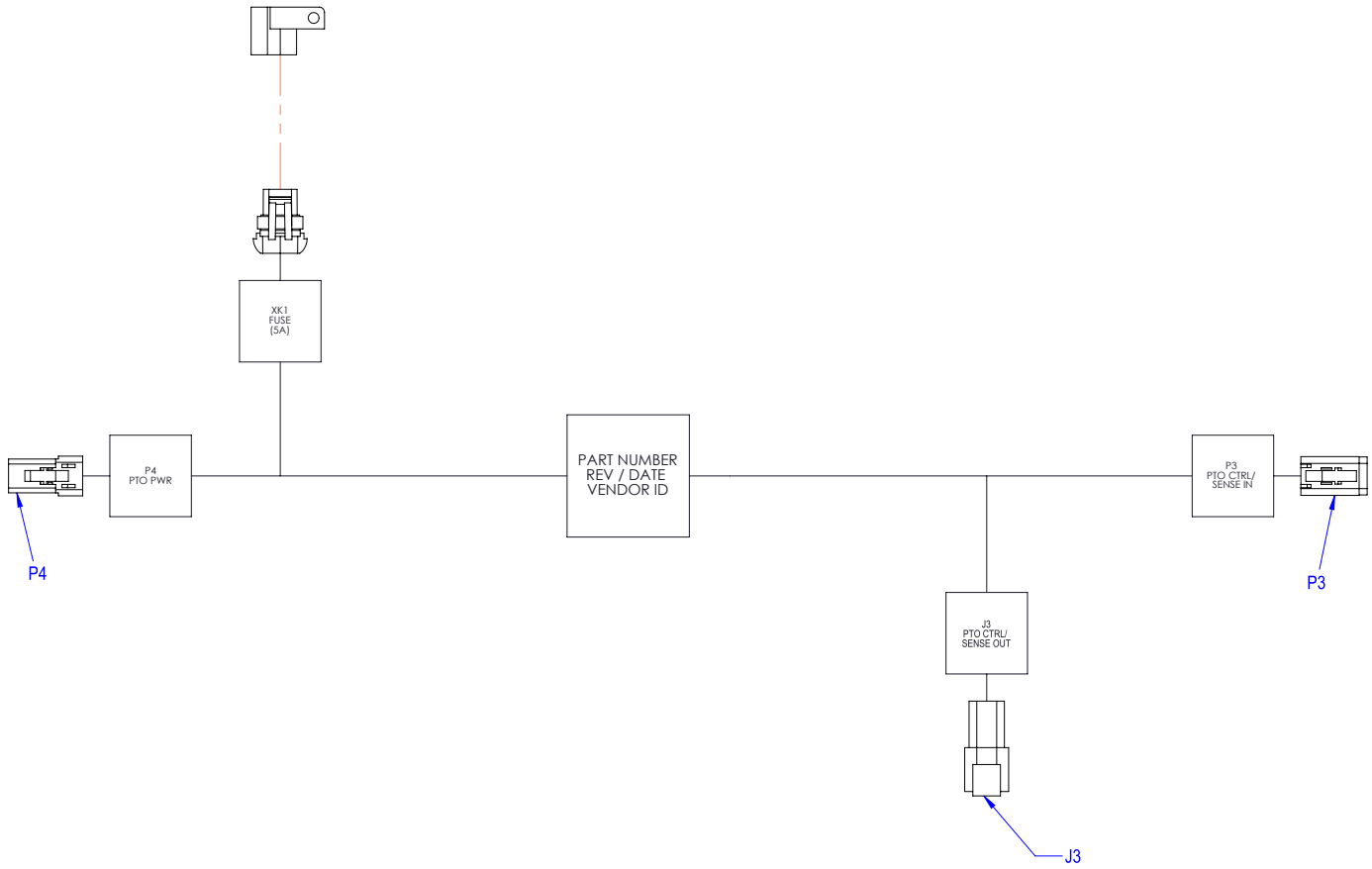
**12V AIR PUMP HARNESS (P/N: 10188101)**



WIRE HOOK UP CHART

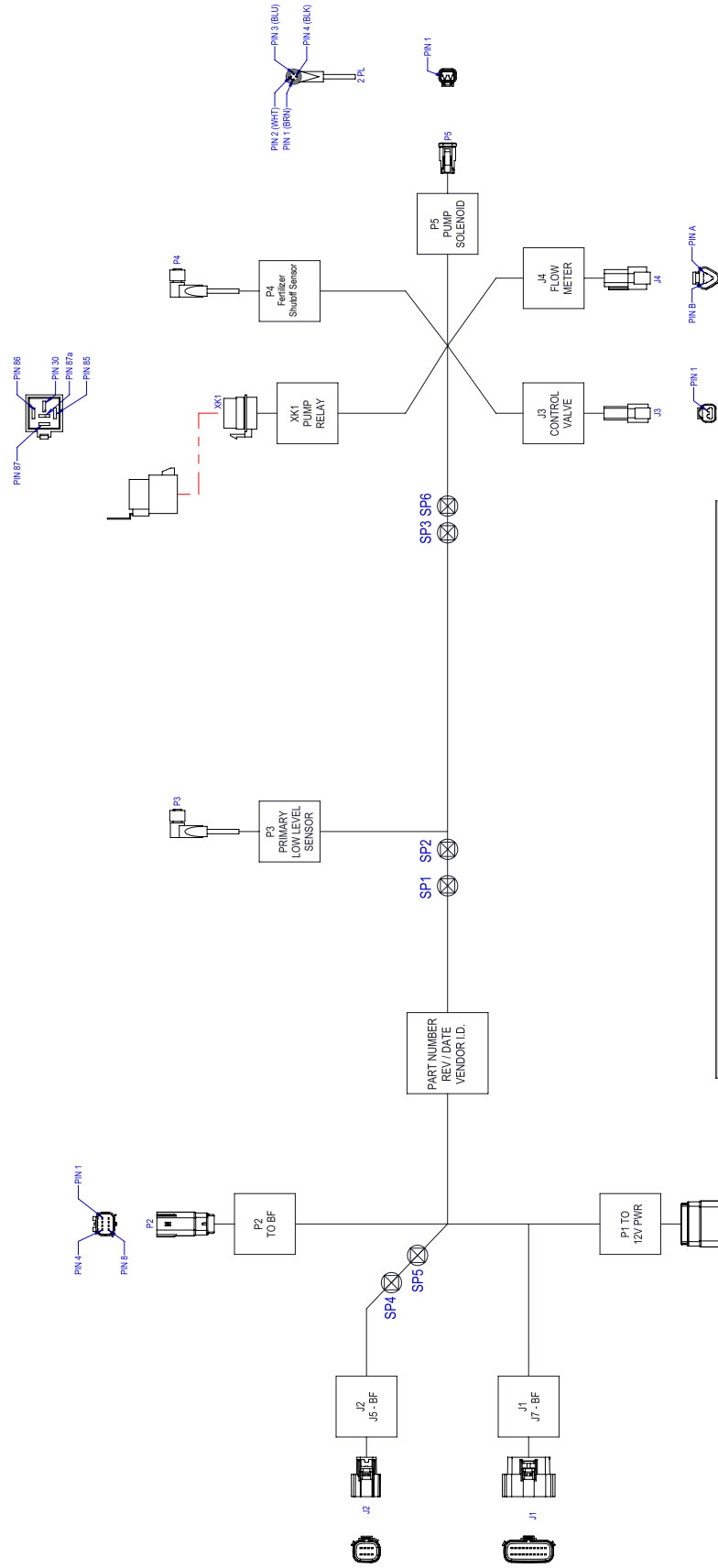
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	DESCRIPTION
W1	J1-3	5	SP1	---	6	RED	PDP PWR
W2	SP1	---	XF1-1	9	12	RED	PDP PWR
W3	XF1-2	9	SP3	---	12	RED	PDP PWR
W4	SP3	---	P1-1	4	8	RED	PDP PWR
W5	J1-4	5	SP2	---	6	BLK	PDP GND
W6	SP2	---	P1-2	4	8	BLK	PDP GND

**PTO SYSTEM 12V POWER HARNESS (P/N: 10292601)**



REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	DESCRIPTION
W1	P4-1	10	XF1-1	13	14	RED	PTO 12V PWR
W2	XF1-2	13	J3-4	15	14	RED	PTO 12V PWR
W3	P4-2	10	J3-1	15	14	BLK	PTO 12V GND
W4	P3-2	3	J3-2	7	16	GRN	FLUID LVL
W5	P3-3	3	J3-3	7	16	BRN	HOT OIL

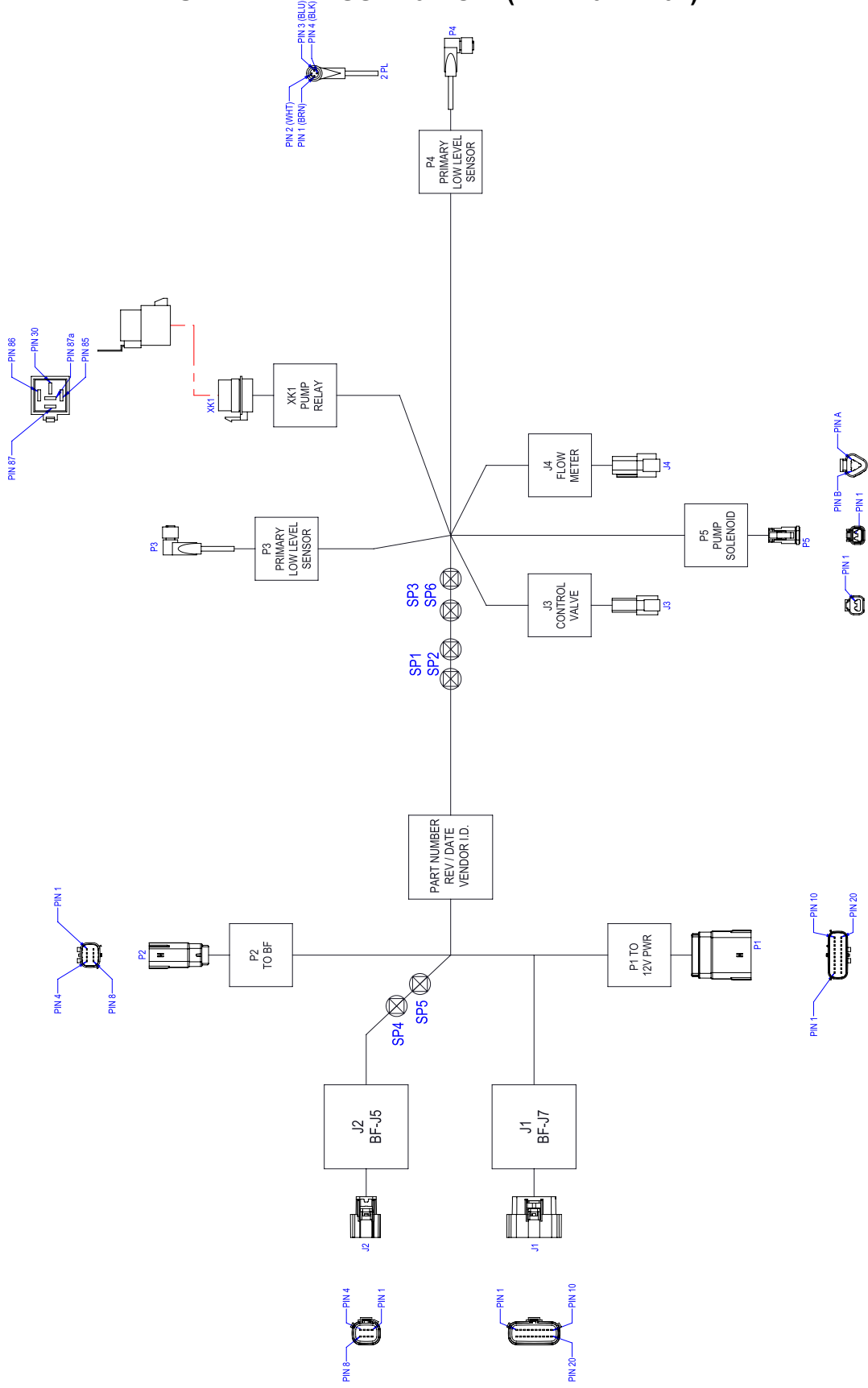
FERTILIZER PUMP HARNESS - 24 ROW (P/N: 10389301)



WIRE HOODUP CHART

REF DES	FROM	USED W/ ITEM	TO	USED W/ ITEM	GAUGE	COLOR	FUNCTION
W1	J1-3	19	P1-3	16	16	RED	DRAWBAR HITCH SOLENOID *
W2	J1-4	19	P1-4	16	16	BLK	DRAWBAR HITCH SOLENOID-
W3	J1-7	19	XX1-30	15	15	RED	FERT PUMP SOLENOID (12V)
W4	XX1-87	---	P5-1	14	16	RED	FERT PUMP SOLENOID (12V)
W5	J1-8	19	SP3	---	16	BLK	FERT PUMP SOLENOID (GND)
W6	SP3	---	P5-2	14	16	BLK	FERT PUMP SOLENOID (GND)
W7	SP3	---	XX1-85	---	18	BLK	FERT PUMP SOLENOID (GND)
W8	J1-13	17	SP5	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W9	SP5	---	XX1-86	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W10	SP5	---	P4-1	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W11	J1-15	17	J4-8	15	18	WHIT	FERT PUMP FLOW METER (FERR)
W12	J1-16	17	P3-4	---	18	VEL	FERT PRIMARY TANK LOW LEVEL (SIG)
W13	J1-17	17	SP2	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W14	SP2	---	P3-3	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W15	SP2	---	P4-3	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W16	J1-18	17	SP1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWAL)
W17	SP1	---	P5-1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWAL)
W18	SP1	---	P4-1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWAL)
W19	J1-19	17	J4-C	15	18	BLK	FERT PUMP FLOW METER (GND)
W20	J1-20	17	J4-A	15	18	ORN	FERT PUMP FLOW METER (PWAL)
W21	J2-1	17	SP4	---	18	VEL	FERTILIZER RATE INCREASE
W22	J2-2	17	SP5	---	18	ORN	FERTILIZER RATE DECREASE
W23	J2-5	17	P2-5	16	18	WHIT	BULK FILL PRESSURE SENSOR (PWAL)
W24	J2-6	17	P2-6	16	18	BLK	BULK FILL PRESSURE SENSOR (GND)
W25	J2-7	17	P2-7	16	18	VEL	BULK FILL PRESSURE SENSOR (SIG)
W26	SP4	---	J3-1	15	18	VEL	FERTILIZER RATE INCREASE
W27	SP4	---	P2-1	16	18	VEL	FERTILIZER RATE INCREASE
W28	SP5	---	J1-2	16	18	ORN	FERTILIZER RATE INCREASE
W29	SP5	---	P2-2	16	18	ORN	FERTILIZER RATE DECREASE

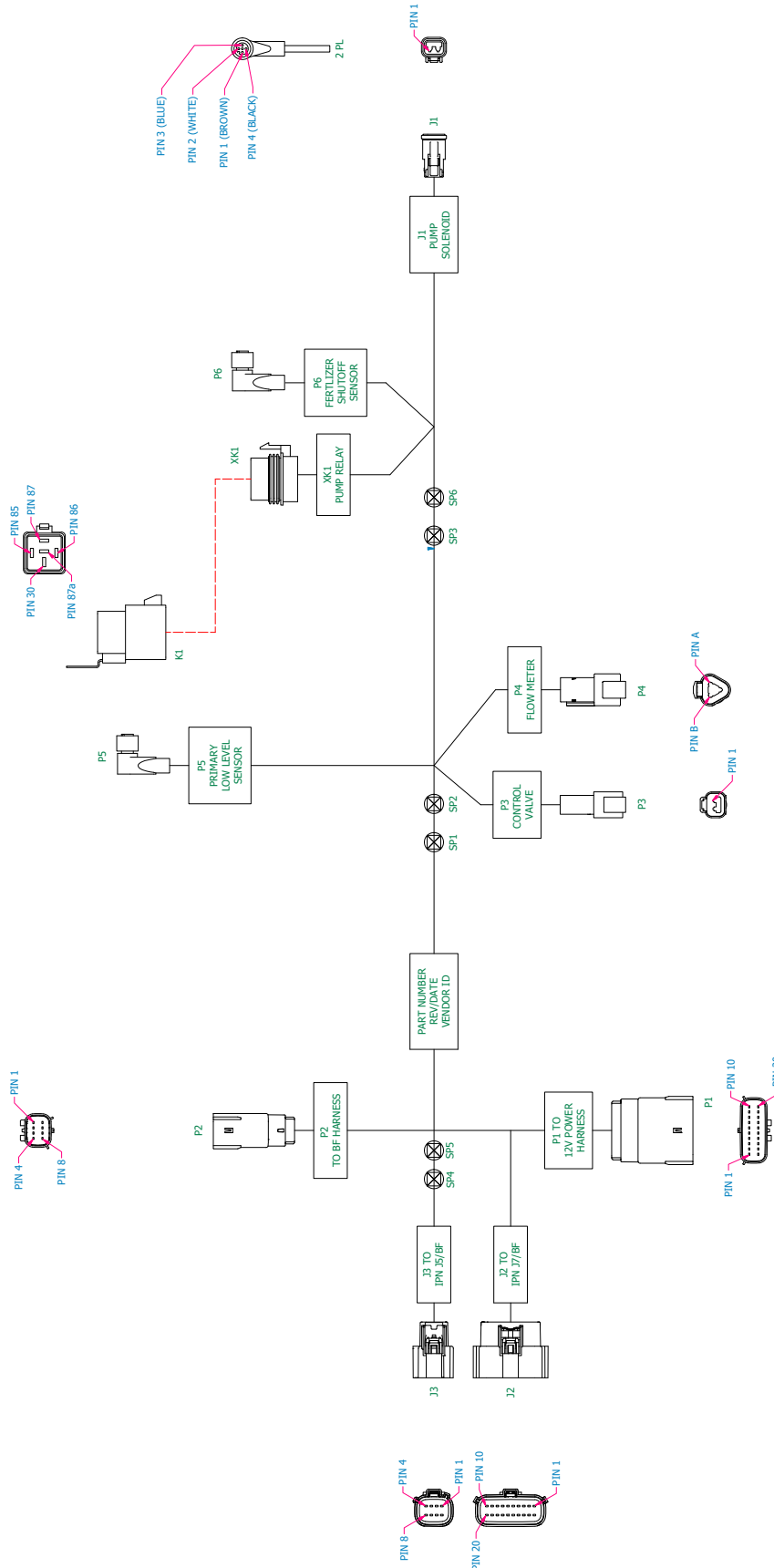
FERTILIZER PUMP HARNESS - 16 ROW (P/N: 10247101)





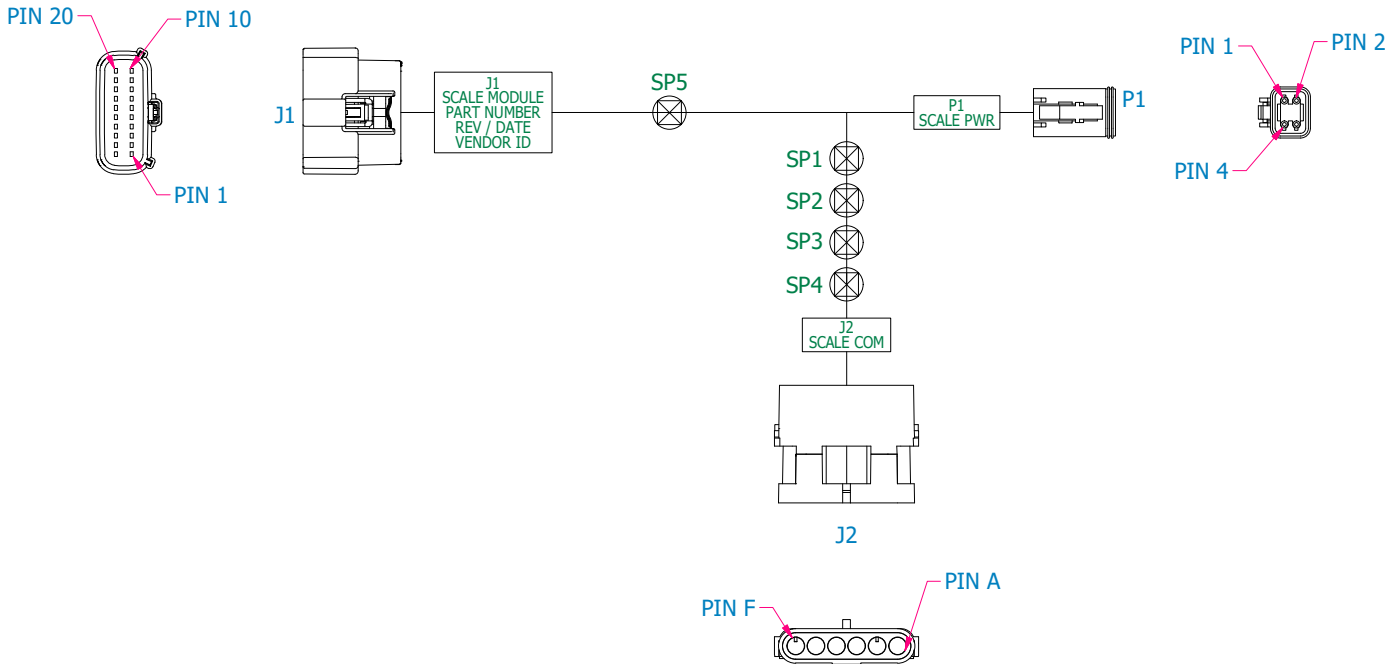
WIRE HOOKUP CHART							
REF. DES.	FROM	USED WY. ITEM	TO	USED WY. ITEM	GUAGE	COLOR	FUNCTION
W1	J1-3	15	P1-3	16	15	RED	DRAWBAR HITCH SOLENOID +
W2	J1-4	15	P1-4	16	15	BLK	DRAWBAR HITCH SOLENOID -
W3	J1-7	19	X11-30	---	15	RED	FERT PUMP SOLENOID (12V)
W4	XK1-87	---	P5-1	14	15	RED	FERT PUMP SOLENOID (12V)
W5	J1-8	19	SP3	---	15	BLK	FERT PUMP SOLENOID (GND)
W6	SP3	---	P5-2	14	15	BLK	FERT PUMP SOLENOID (GND)
W7	SP3	---	X11-85	---	18	BLK	FERT PUMP SOLENOID (GND)
W8	J1-10	17	SP6	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W9	SP6	---	X11-86	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W10	SP6	---	P4-4	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W11	J1-15	17	J4-B	15	18	WHI	FERT PUMP FLOW METER (FWD)
W12	J1-16	17	P1-9	---	18	YEL	FERT PRIMARY TANK LOW LEVEL (SIG)
W13	J1-17	17	SP2	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W14	SP2	---	P1-3	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W15	SP2	---	P4-3	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W16	J1-18	17	SP1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWR)
W17	SP1	---	P3-1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWR)
W18	SP1	---	P4-1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWR)
W19	J1-19	17	J4-C	15	18	BLK	FERT PUMP FLOW METER (GND)
W20	J1-20	17	J4-A	15	18	ORN	FERT PUMP FLOW METER (PWR)
W21	J2-1	17	SP4	---	18	YEL	FERTILIZER RATE INCREASE
W22	J2-2	17	SP5	---	18	ORN	FERTILIZER RATE DECREASE
W23	J2-5	17	P2-5	16	18	WHI	BULK FILL PRESSURE SENSOR (PWR)
W24	J2-6	17	P2-6	16	18	BLK	BULK FILL PRESSURE SENSOR (GND)
W25	J2-7	17	P2-7	16	18	YEL	BULK FILL PRESSURE SENSOR (SIG)
W26	SP4	---	J3-1	15	18	YEL	FERTILIZER RATE INCREASE
W27	SP4	---	P2-1	16	18	YEL	FERTILIZER RATE INCREASE
W28	SP5	---	J3-2	15	18	ORN	FERTILIZER RATE DECREASE
W29	SP5	---	P2-2	16	18	ORN	FERTILIZER RATE DECREASE

**FERTILIZER PUMP HARNESS - 12 ROW (P/N: 10142701)**



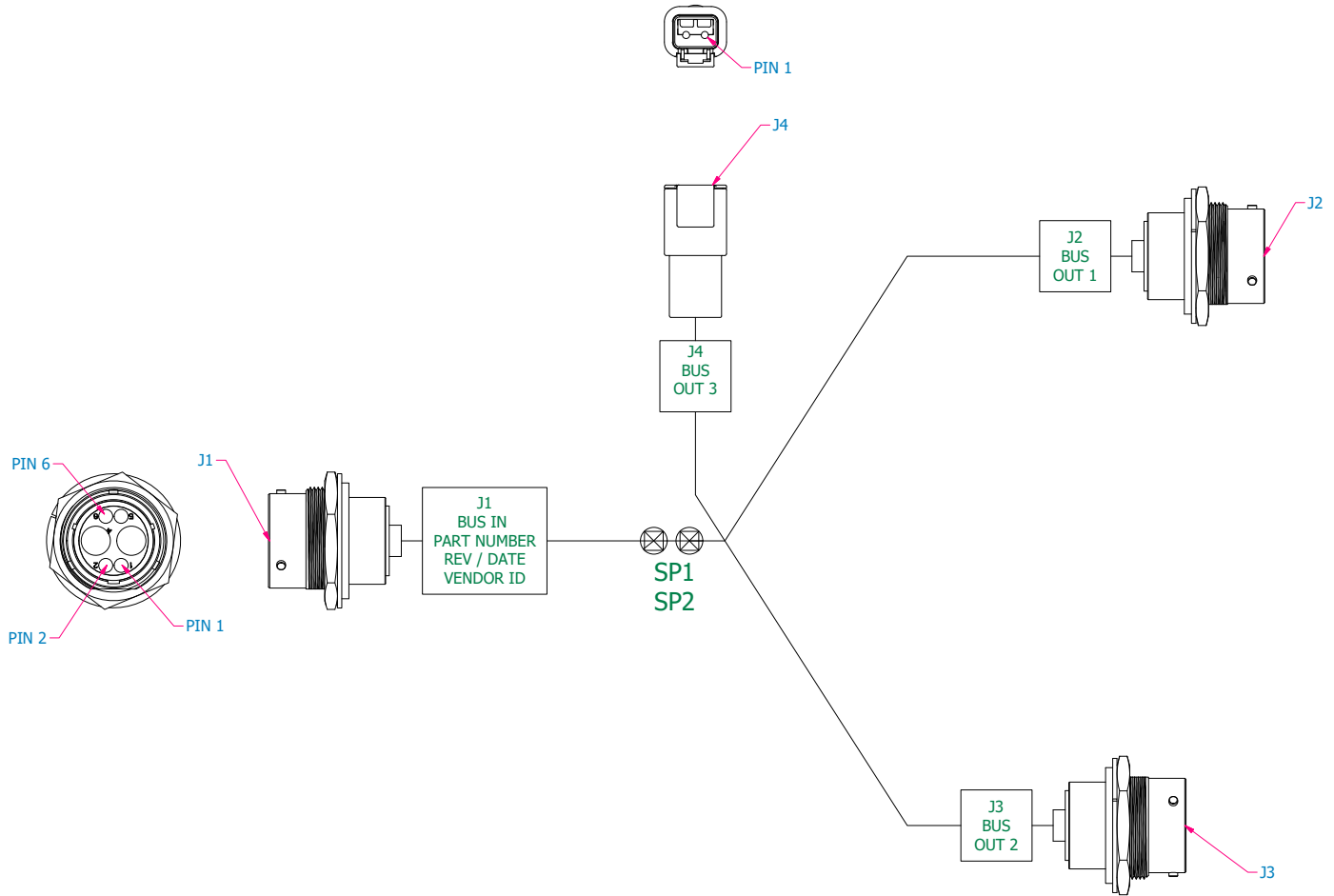
WIRE HOOKUP CHART							
REF DES	FROM	USED W/	TO	USED W/	GAUGE	COLOR	FUNCTION
W1	J2-3	19	P1-3	15	16	RED	DRAWBAR HITCH SOLENOID +
W2	J2-4	19	P1-4	15	16	BLK	DRAWBAR HITCH SOLENOID -
W3	J2-7	19	XK1-30	---	16	RED	FERT PUMP SOLENOID (12V)
W4	XK1-87	---	J1-1	13	16	RED	FERT PUMP SOLENOID (12V)
W5	J2-8	19	SP3	---	16	BLK	FERT PUMP SOLENOID (GND)
W6	SP3	---	J1-2	13	16	BLK	FERT PUMP SOLENOID (GND)
W7	SP3	---	XK1-85	---	18	BLK	FERT PUMP SOLENOID (GND)
W8	J2-13	16	SP6	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W9	SP6	---	XK1-86	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W10	SP6	---	P6-4	---	18	BLU	FERT PUMP SHUTOFF (SIG)
W11	J2-15	16	P4-B	14	18	WHT	FERT PUMP FLOW METER (FREQ)
W12	J2-16	16	P5-4	---	18	YEL	FERT PRIMARY TANK LOW LEVEL (SIG)
W13	J2-17	16	SP2	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W14	SP2	---	P5-3	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W15	SP2	---	P6-3	---	18	BLK	FERT LOW LEVEL/PUMP SHUTOFF (GND)
W16	J2-18	16	SP1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWR)
W17	SP1	---	P5-1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWR)
W18	SP1	---	P6-1	---	18	RED	FERT LOW LEVEL/PUMP SHUTOFF (PWR)
W19	J2-19	16	P4-C	14	18	BLK	FERT PUMP FLOW METER (GND)
W20	J2-20	16	P4-A	14	18	ORN	FERT PUMP FLOW METER (PWR)
W21	J3-1	16	SP4	---	18	YEL	FERTILIZER RATE INCREASE
W22	J3-2	16	SP5	---	18	ORN	FERTILIZER RATE DECREASE
W23	J3-5	16	P2-5	15	18	WHT	BULK FILL PRESSURE SENSOR (PWR)
W24	J3-6	16	P2-6	15	18	BLK	BULK FILL PRESSURE SENSOR (GND)
W25	J3-7	16	P2-7	15	18	YEL	BULK FILL PRESSURE SENSOR (SIG)
W26	SP4	---	P3-1	14	18	YEL	FERTILIZER RATE INCREASE
W27	SP4	---	P2-1	15	18	YEL	FERTILIZER RATE INCREASE
W28	SP5	---	P3-2	14	18	ORN	FERTILIZER RATE DECREASE
W29	SP5	---	P2-2	15	18	ORN	FERTILIZER RATE DECREASE

**BULK FILL SCALE CAN CABLE PHD28 HARNESS (P/N: 10242801)**



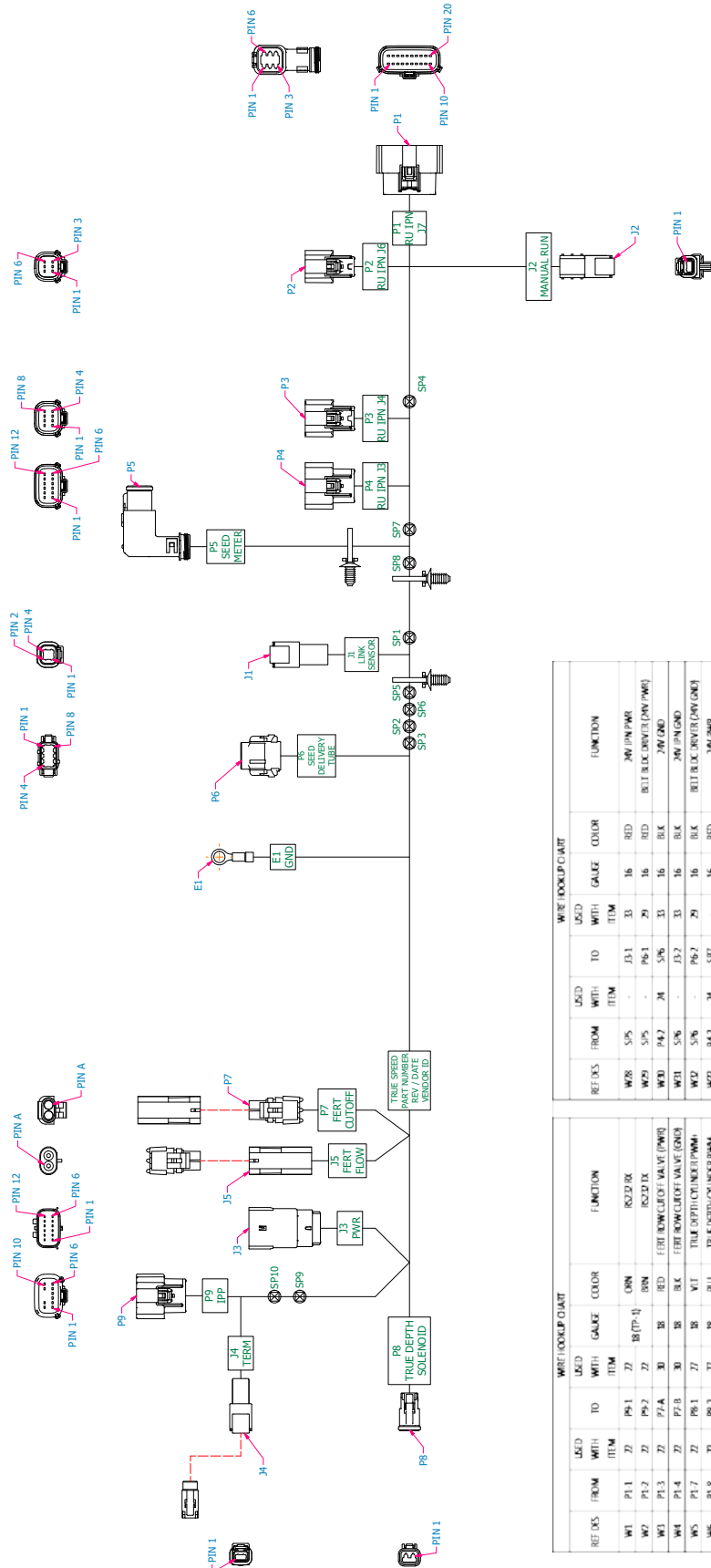
WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-10	4	SP1	---	16	RED	PWR 12VDC
W2	SP1	---	P1-1	7	16	RED	PWR 12VDC
W3	SP1	---	J2-A	11	16	RED	PWR 12VDC
W4	J1-9	4	SP2	---	16	BLK	GROUND
W5	SP2	---	P1-2	7	16	BLK	GROUND
W6	SP2	---	J2-B	11	16	BLK	GROUND
W7	J1-8	5	SP5	---	18 TP	YEL	CAN HI
W8	SP3	---	P1-3	7	18 TP	YEL	CAN HI
W9	SP3	---	J2-E	12	18 TP	YEL	CAN HI
W10	J1-7	5	SP4	---	18 TP	GRN	CAN LOW
W11	SP4	---	P1-4	7	18 TP	GRN	CAN LOW
W12	SP4	---	J2-F	12	18 TP	GRN	CAN LOW
W13	SP5	---	SP3	---	18	YEL	CAN HI
W14	SP5	---	J1-5	5	18	YEL	CAN TERM

12V BUS BOX HARNESS (P/N: 10291901)



WIRE HOOKUP CHART							
REF-DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	COLOR	GAUGE	DESCRIPTION
W1	J1-3	4	SP1	---	RED	6	12V +
W2	SP1	---	J2-3	4	RED	6	12V +
W3	SP1	---	J3-3	4	RED	6	12V +
W4	SP1	---	J4-1	7	RED	14	12V +
W5	J1-4	4	SP2	---	BLK	6	12V -
W6	SP2	---	J2-4	4	BLK	6	12V -
W7	SP2	---	J3-4	4	BLK	6	12V -
W8	SP2	---	J4-2	7	BLK	14	12V -

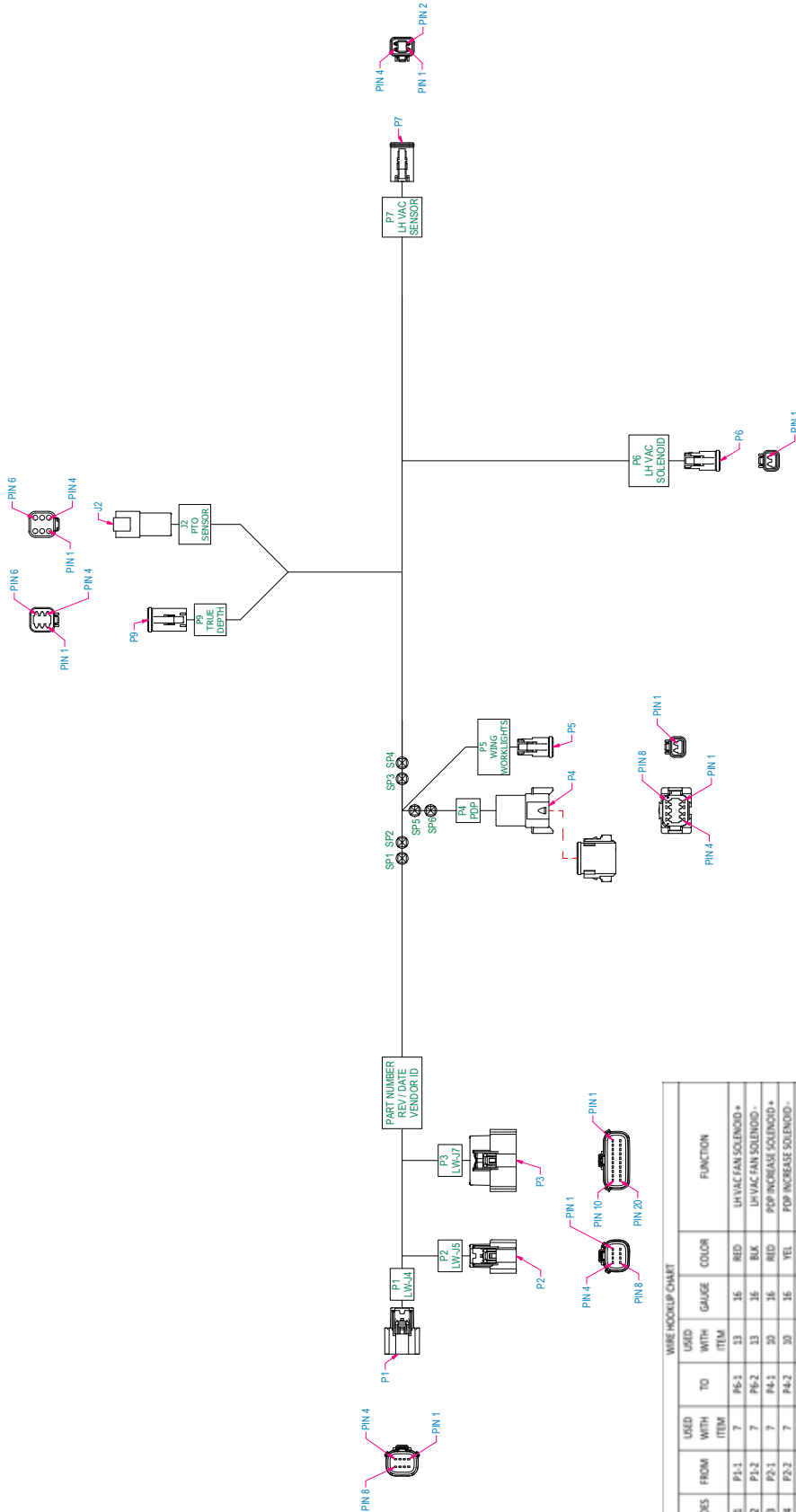
TRUE SPEED ROW UNIT W/IPP HARNESS (P/N: A26981)



REF DES	FROM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W28	S05	J3-1	33	16	RED	2M /PM PWR
W29	S05	P6-1	29	16	RED	BELL BLD CRVTL (PM PWR)
W30	P4-7	S06	33	16	BLK	2M /PM GND
W31	S06	J3-2	33	16	BLK	2M /PM GND
W32	S06	P6-2	29	16	BLK	BELL BLD CRVTR (PM GND)
W33	P4-3	S07	16	RED	RED	2M /PM PWR
W34	S07	J3-3	33	16	RED	2M /PM PWR
W35	S07	P5-1	27	16	RED	METER BLD CRVTR (PM PWR)
W36	P4-4	S08	24	16	BLK	2M /PM GND
W37	S08	J3-4	33	16	BLK	2M /PM GND
W38	S08	P5-2	27	16	BLK	METER BLD CRVTR (PM GND)
W39	S08	P5-6	27	16	BLK	METER BLD CRVTR (STRAPPING A)
W40	P4-5	J3-5	33	20	YEL	IPM STRAPPING
W41	P4-6	J3-6	33	20	ORN	IPM STRAPPING
W42	P4-7	J3-7	33	20	WHI	IPM STRAPPING
W43	P4-8	J3-8	33	20	GRN	IPM STRAPPING
W44	P4-9	J3-9	33	20	BLU	IPM STRAPPING
W45	P4-10	J3-10	33	20	VLT	IPM STRAPPING
W46	P4-11	J3-11	33	20	GRY	IPM STRAPPING (PARITY)
W47	P4-12	J3-12	33	20	BRN	IPM STRAPPING (GND)
W48	P6-7	S09	-	18 (TP)	YEL	CAN 1
W49	P6-8	S09	-	18 (TP)	GRN	CAN 1
W50	S09	J4-1	26	18 (TP)	YEL	ITEM (CAN 1)
W51	S09	J4-2	26	18 (TP)	GRN	ITEM (CAN 1)
W52	S09	P9-5	27	18 (TP)	YEL	IPP (CAN 1)
W53	S09	P9-4	27	18 (TP)	GRN	IPP (CAN 1)
W54	J1-3	E1	25	18	GRN	TRUE DEPTH LINK SENSOR (SHELF)

REF DES	FROM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	P9-1	27	18 (TP)	ORN	R022 BK
W2	P1-2	P9-2	27	18 (TP)	BRN	R022 BK
W3	P1-3	P9-3	30	BR	RED	FERT ROW/CUT OFF VALVE (PWR)
W4	P1-4	P9-4	30	BR	BLK	FERT ROW/CUT OFF VALVE (GND)
W5	P1-7	P8-1	27	BR	VLT	TRUE DEPTH LINK (PWR)
W6	P1-8	P8-2	27	BR	BLU	TRUE DEPTH LINK (PWR)
W7	P1-13	J5-A	37	BR	RED	FERT FLOW SENSOR (PWR/SIGNAL)
W8	P1-16	J5-2	25	BR	WHI	TRUE DEPTH LINK SENSOR (SIGNAL)
W9	P1-19	S01	-	BR	GRY	FERT TRUE DEPTH SENSOR (GND)
W10	S01	J5-B	27	BR	GRY	FERT TRUE DEPTH SENSOR (GND)
W11	S01	J5-4	25	BR	GRY	TRUE DEPTH LINK SENSOR (GND)
W12	P1-20	J5-1	25	BR	PNK	TRUE DEPTH LINK SENSOR (PWR)
W13	P2-1	S02	-	18 (TP)	YEL	IPM (CAN 1)
W14	P2-2	S02	-	18 (TP)	GRN	IPM (CAN 1)
W15	S02	P6-3	29	18 (TP)	YEL	SEED SENSOR (CAN 1)
W16	S02	P6-4	29	18 (TP)	GRN	SEED SENSOR (CAN 1)
W17	S02	P6-5	27	18 (TP)	YEL	CAN 1
W18	S02	P6-4	27	18 (TP)	GRN	CAN 1
W19	P2-3	P9-12	27	BR	RED	IPP (PWR)
W20	P2-4	P9-6	27	BR	BLK	IPP (PWR)
W21	P2-5	P9-11	27	BR	BLU	IPP SOFTWARE UPDATE
W22	P3-5	P6-5	29	BR	PNK	SEED SENSOR (PWR)
W23	P3-6	S04	-	BR	GRY	SEED SENSOR (GND)
W24	S04	P6-6	29	BR	GRY	SEED SENSOR (GND)
W25	S04	J3-1	26	BR	GRY	RLM RETURN (GND)
W26	P3-7	J3-2	26	BR	BRN	RLM RETURN (PWR)
W27	P4-1	S05	-	BR	RED	2M /PM PWR

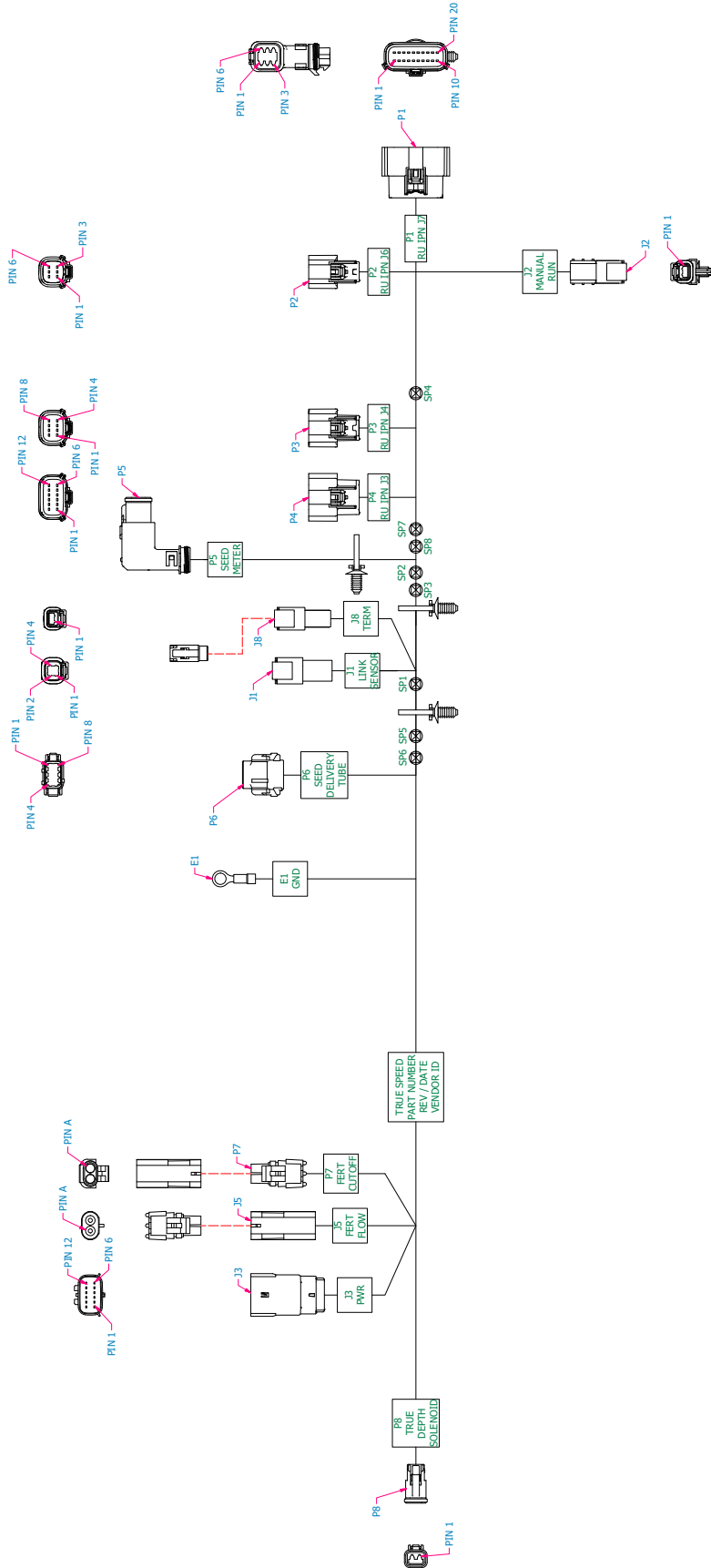
LEFT WING IPN HARNESS (P/N: 10200401)



WIRE HOODLIP CHART

REF DES	FROM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-1	P6-1	13	16	RED	LHVAC FAN SOLENOID *
W2	P1-2	P6-2	13	16	BLK	LHVAC FAN SOLENOID *
W3	P2-1	P4-1	10	16	RED	POP INCREASE SOLENOID *
W4	P2-2	P4-2	10	16	VEL	POP INCREASE SOLENOID *
W5	P2-5	P7-2	13	18	WHIT	LHVAC SENSOR (PWR)
W6	P2-6	P7-1	13	18	BLK	LHVAC SENSOR (GND)
W7	P2-7	P7-4	13	18	TAN	LHVAC SENSOR (SIGNAL)
W8	P3-3	P7-3	7	16	VEL	POP DECREASE + / HOP PWRM+
W9	P2	P4-3	10	16	VEL	POP DECREASE + / HOP PWRM+
W10	P2	P4-4	10	16	VEL	POP DECREASE + / HOP PWRM+
W11	P3-4	P7-5	7	16	BRN	POP DECREASE - / HOP PWRM-
W12	P3-5	P7-4	7	16	BRN	POP DECREASE - / HOP PWRM-
W13	P3	P5-1	13	16	BRN	HOP PWRM-
W14	P3-7	P5-2	13	16	RED	WING WORKLIGHT RELAY *
W15	P3-8	P5-1	13	16	BLK	WING WORKLIGHT RELAY *
W16	P3-13	J2-1	10	18	GRN	PTO FLUID LVL SWITCH (DIGITAL)
W17	P3-14	J2-2	10	18	BLU	PTO HIT/OIL SWITCH (DIGITAL)
W18	P3-25	J2-3	10	18	GRY	PTO PRESSURE SENSOR (ANALOG)
W19	P3-25	P4	7	16	WHIT	POP/HOP SENSOR (SIGNAL)
W20	SP4	P4-5	10	16	WHIT	POP SENSOR (SIGNAL)
W21	SP4	P9-1	13	16	WHIT	HOP (SIGNAL)
W22	P3-17	J2-4	10	18	BLK	PTO PRESSURE SENSOR (GND)
W23	P3-18	J2-5	10	18	GRN	SINORM POWER (SV PWR)
W24	SP1	P6-2	13	18	GRN	HOP SENSOR (SV PWR)
W25	SP1	J2-5	10	18	GRN	PTO PRESSURE SENSOR (SV PWR)
W26	P3-29	P5	7	16	BLK	POP/HOP SENSOR (GND)
W27	SP5	P4-6	10	18	BLK	POP SENSOR (GND)
W28	SP5	P5-3	13	18	BLK	HOP SENSOR (GND)
W29	P3-20	P4-6	10	16	PNK	POP SENSOR (PWR)
W30	SP6	P4-7	16	18	PNK	POP SENSOR (PWR)
W31	SP6	J2-6	16	18	PNK	PTO COOLER (24 PWR)

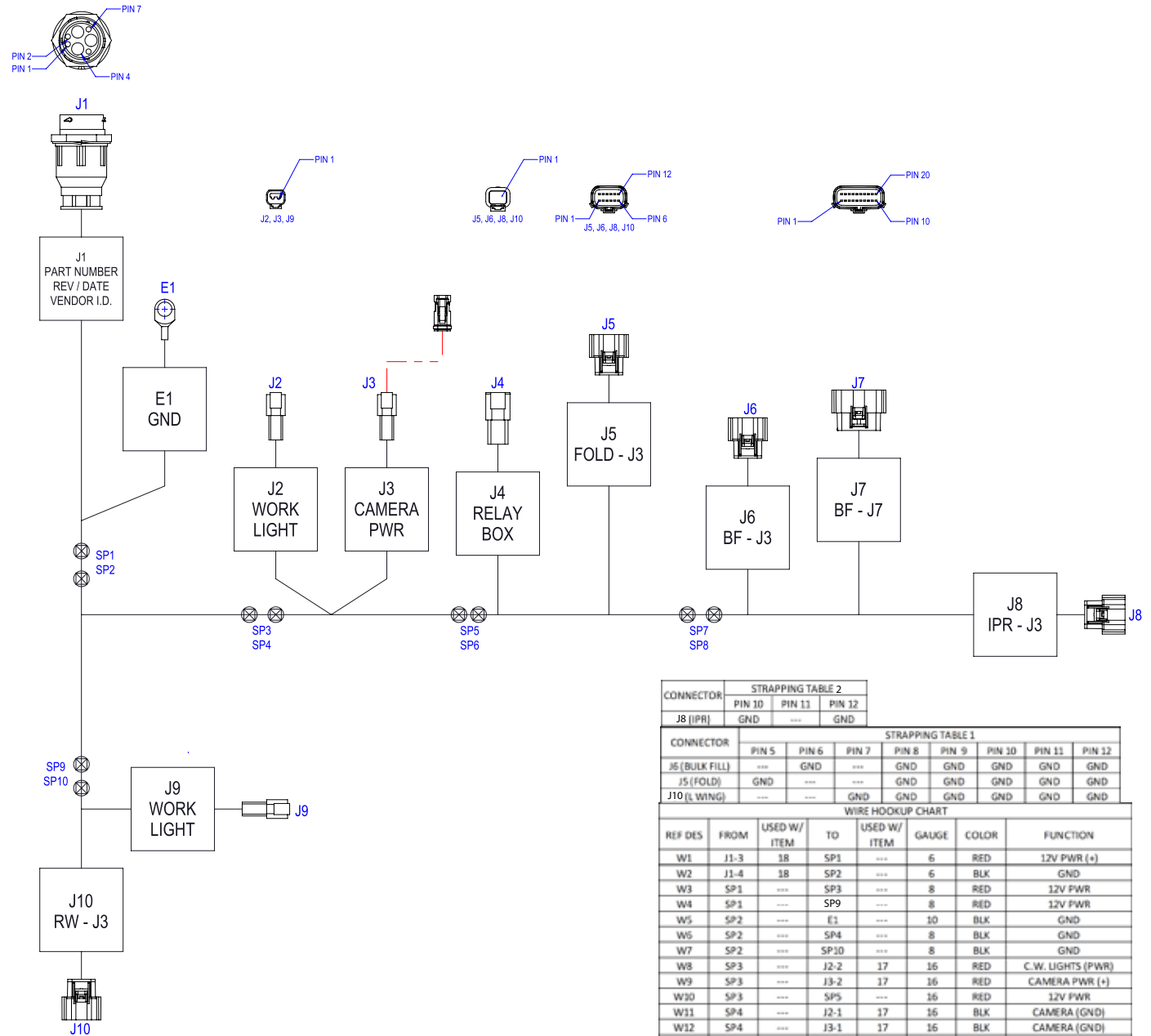
TRUE SPEED ROW UNIT HARNESS (P/N:A26982)



WIRE HOOKUP CHART					WIRE HOOKUP CHART										
REF DIES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION	REF DIES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	P1-3	21	P7-A	29	18	RED	FERT ROW CUTOFF VALVE (PWR)	W24	SP5	-	PG-1	28	16	RED	BELT BLDC DRIVER (24V PWR)
W2	P1-4	21	P7-B	29	18	BLK	FERT ROW CUTOFF VALVE (GND)	W25	P4-2	23	SP6	-	16	BLK	24V GND
W3	P1-7	21	P8-1	26	18	VLT	TRUE DEPTH CYLINDER (PWR)	W26	SP6	-	E3-2	32	16	BLK	24V IPN GND
W4	P1-8	21	P8-2	26	18	BLU	TRUE DEPTH CYLINDER (PWR)	W27	SP6	-	PG-2	28	16	BLK	BELT BLDC DRIVER (24V GND)
W5	P1-13	21	J5-A	31	18	RED	FERT FLOW SENSOR (PWR/SIGNAL)	W28	P4-3	23	SP7	-	16	RED	24V PWR
W6	P1-16	21	J1-2	24	18	WHIT	TRUE DEPTH LINK SENSOR (SIGNAL)	W29	SP7	-	E3-3	32	16	RED	24V IPN PWR
W7	P1-19	21	SP1	-	18	GRY	FERT/TRUE DEPTH SENSOR (GND)	W30	SP7	-	P5-1	26	16	RED	METER BLDC DRIVER (24V PWR)
W8	SP1	-	J5-B	31	18	GRY	FERT FLOW SENSOR (GND)	W31	P4-4	23	SP8	-	16	BLK	24V IPN GND
W9	SP1	-	J1-4	24	18	GRY	TRUE DEPTH LINK SENSOR (GND)	W32	SP8	-	E3-4	32	16	BLK	24V IPN GND
W10	P1-20	21	J1-1	24	18	PNK	TRUE DEPTH LINK SENSOR (PWR)	W33	SP8	-	P5-2	26	16	BLK	METER BLDC DRIVER (24V GND)
W11	P2-1	21	SP2	-	18(TP)	YLL	CAN H	W34	SP8	-	P5-6	26	16	BLK	METER BLDC DRIVER (STRAPPING 01)
W12	P2-2	21	SP3	-	18(TP)	GRN	CAN L	W35	P4-5	21	E3-5	32	20	YEL	IPN STRAPPING
W13	SP2	-	PG-3	28	18(TP)	YLL	SEED SENSOR (CAN H)	W36	P4-6	21	E3-6	32	20	ORN	IPN STRAPPING
W14	SP2	-	PG-4	28	18(TP)	GRN	SEED SENSOR (CAN L)	W37	P4-7	21	E3-7	32	20	WHI	IPN STRAPPING
W15	SP2	-	P5-3	26	18(TP)	YLL	CAN H	W38	P4-8	21	E3-8	32	20	GRN	IPN STRAPPING
W16	SP3	-	P5-4	26	18(TP)	GRN	CAN L	W39	P4-9	21	E3-9	32	20	BLU	IPN STRAPPING
W17	P3-5	21	PG-5	28	18	PNK	SEED SENSOR (PWR)	W40	P4-10	21	E3-10	32	20	VLT	IPN STRAPPING
W18	P3-6	21	SP4	-	18	GRY	SEED SENSOR/RUN BUTTON (GND)	W41	P4-11	21	E3-11	32	20	GRY	IPN STRAPPING (PARITY)
W19	SP4	-	PG-6	28	18	GRY	SEED SENSOR (GND)	W42	P4-12	21	E3-12	32	20	BRN	IPN STRAPPING (GND)
W20	SP4	-	J2-1	25	18	GRY	RUN BUTTON (GND)	W43	PG-7	28	B5-1	25	18(TP)	YEL	TERM (CAN L)
W21	P3-7	21	J2-2	25	18	BRN	RUN BUTTON (PWR)	W44	PG-8	28	B5-2	25	18(TP)	GRN	TERM (CAN L)
W22	P4-1	23	SP5	-	16	RED	24V PWR	W45	J1-3	24	E1	-	18	GRN	TRUE DEPTH LINK SENSOR (SHIELD)
W23	SP5	-	E3-1	32	16	RED	24V IPN PWR								



12V POWER TOOLBAR HARNESS - 24 ROW (P/N:10266101)



CONNECTOR	STRAPPING TABLE 2		
	PIN 10	PIN 11	PIN 12
J8 (IPR)	GND	---	GND

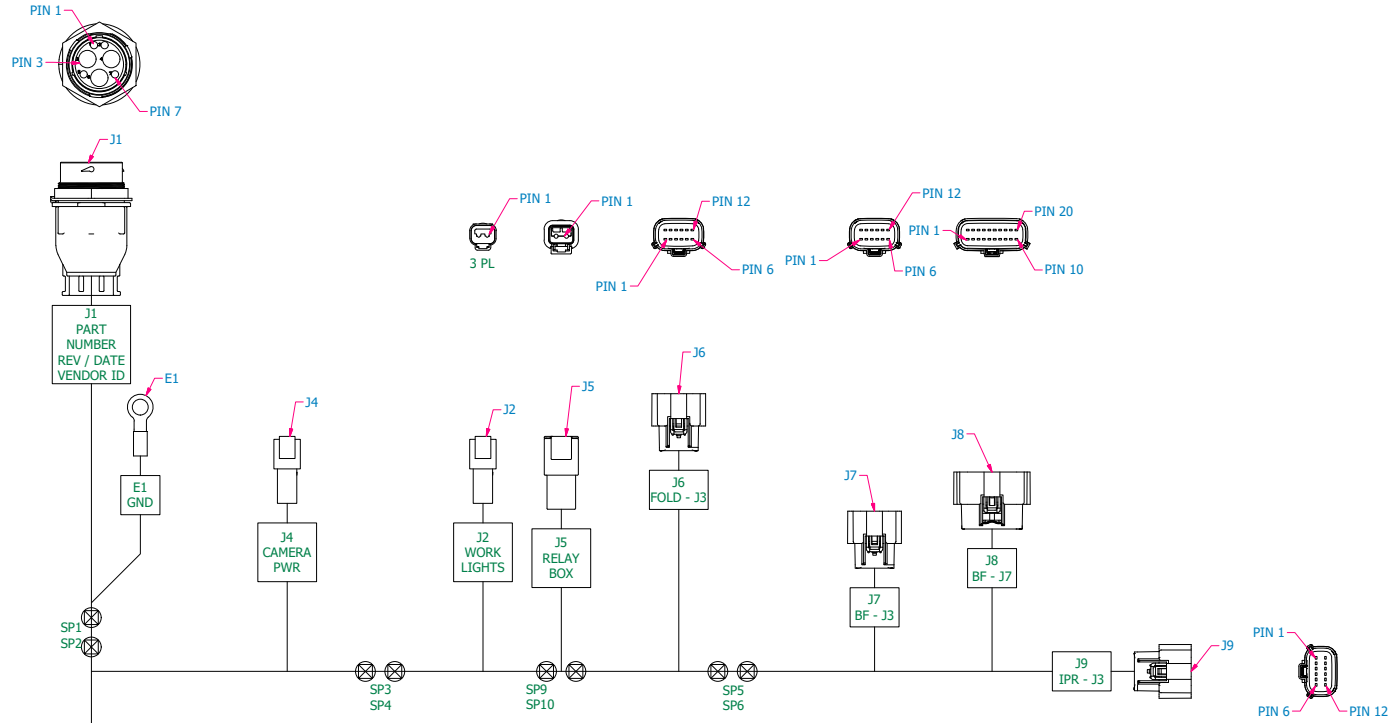
  

CONNECTOR	STRAPPING TABLE 1							
	PIN 5	PIN 6	PIN 7	PIN 8	PIN 9	PIN 10	PIN 11	PIN 12
J6 (BULK FILL)	---	GND	---	GND	GND	GND	GND	GND
J5 (FOLD)	GND	---	---	GND	GND	GND	GND	GND
J10 (L WING)	---	---	---	GND	GND	GND	GND	GND

WIRE HOOKUP CHART							
REF DES	FROM	USED W/ ITEM	TO	USED W/ ITEM	GAUGE	COLOR	FUNCTION
W1	J1-3	18	SP1	---	6	RED	12V PWR (+)
W2	J1-4	18	SP2	---	6	BLK	GND
W3	SP1	---	SP3	---	8	RED	12V PWR
W4	SP1	---	SP9	---	8	RED	12V PWR
W5	SP2	---	E1	---	10	BLK	GND
W5	SP2	---	SP4	---	8	BLK	GND
W7	SP2	---	SP10	---	8	BLK	GND
W8	SP3	---	J2-2	17	16	RED	C.W. LIGHTS (PWR)
W9	SP3	---	J3-2	17	16	RED	CAMERA PWR (+)
W10	SP3	---	SP5	---	16	RED	12V PWR
W11	SP4	---	J2-1	17	16	BLK	CAMERA (GND)
W12	SP4	---	J3-1	17	16	BLK	CAMERA (GND)
W13	SP4	---	SP6	---	16	BLK	GND
W14	SP5	---	J4-1	15	14	RED	RELAY BOX (+)
W15	SP5	---	J5-1	15	16	RED	FOLD IPN 12V (+)
W16	SP5	---	J5-3	15	16	RED	FOLD IPN 12V (+)
W17	SP5	---	SP7	---	16	RED	12V PWR (+)
W18	SP6	---	J4-2	15	14	BLK	RELAY BOX (GND)
W19	SP6	---	J5-2	15	16	BLK	FOLD IPN 12V (GND)
W20	SP6	---	J5-4	15	16	BLK	FOLD IPN 12V (GND)
W21	SP6	---	SP8	---	16	BLK	GND
W22	SP7	---	J6-1	15	16	RED	BF IPN 12V (+)
W23	SP7	---	J6-3	15	16	RED	BF IPN 12V (+)
W24	SP7	---	J8-1	15	16	RED	IPR 12V (+)
W25	SP8	---	J6-2	15	16	BLK	BF IPN 12V (GND)
W26	SP8	---	J6-4	15	16	BLK	BF IPN 12V (GND)
W27	SP8	---	J8-2	15	16	BLK	IPR 12V (GND)
W28	SP9	---	J9-2	15	16	RED	W.W LIGHT (+)
W29	SP9	---	J10-1	15	16	RED	RW IPN (+)
W30	SP9	---	J10-3	15	16	RED	RW IPN (+)
W31	SP10	---	J9-1	15	16	BLK	W.W LIGHT (-)
W32	SP10	---	J10-2	15	16	BLK	RW IPN (GND)
W33	SP10	---	J10-4	15	16	BLK	RW IPN (GND)
W34	J1-1	19	J7-3	15	16	VIO	DRAWBAR HITCH (+)
W35	J1-2	19	J7-4	15	16	BLU	DRAWBAR HITCH (GND)

12V POWER TOOLBAR HARNESS - 12 ROW AND 16 ROW (P/N:10266401)



CONNECTOR	STRAPPING TABLE 2		
	PIN 10	PIN 11	PIN 12
J9 (IPR)	GND	---	GND



  

CONNECTOR	STRAPPING TABLE 1							
	PIN 5	PIN 6	PIN 7	PIN 8	PIN 9	PIN 10	PIN 11	PIN 12
J7 (BULK FILL)	---	GND	---	GND	GND	GND	GND	GND
J6 (FOLD)	GND	---	---	GND	GND	GND	GND	GND
J10 (L WING)	---	---	---	GND	GND	GND	GND	GND

WIRE HOOKUP CHART							
REF DES	FROM	USED WITH ITEM	TO	USED WITH ITEM	GAUGE	COLOR	FUNCTION
W1	J1-3	5	SP1	---	6	RED	12V PWR
W2	J1-4	5	SP2	---	6	BLK	GND
W3	SP1	---	SP3	---	8	RED	12V PWR
W4	SP1	---	SP7	---	8	RED	12V PWR
W5	SP1	---	J4-2	6	16	RED	12V CAM PWR
W6	SP2	---	E1	---	16	BLK	PLANTER GND
W7	SP2	---	SP4	---	8	BLK	GND
W8	SP2	---	SP8	---	8	BLK	GND
W9	SP2	---	J4-1	6	16	BLK	12V CAM GND
W10	SP3	---	J2-2	6	16	RED	C.W LIGHT (PWR)
W11	SP3	---	SP9	---	10	RED	12V PWR
W12	SP4	---	J2-1	6	16	BLK	C.W LIGHT (GND)
W13	SP4	---	SP10	---	10	BLK	GND
W14	SP5	---	J6-1	9	16	RED	FOLD IPN 12V (PWR)
W15	SP5	---	J6-3	9	16	RED	FOLD IPN 12V (PWR)
W16	SP5	---	J7-1	9	16	RED	BF IPN 12V (PWR)
W17	SP5	---	J7-3	9	16	RED	BF IPN 12V (PWR)
W18	SP5	---	J9-1	9	16	RED	IPR 12V (PWR)
W19	SP6	---	J6-2	9	16	BLK	FOLD IPN GND
W20	SP6	---	J6-4	9	16	BLK	FOLD IPN (GND)
W21	SP6	---	J7-2	9	16	BLK	BF IPN (GND)
W22	SP6	---	J7-4	9	16	BLK	BF IPN (GND)
W23	SP6	---	J9-2	9	16	BLK	IPR (GND)
W24	SP7	---	J10-1	9	16	RED	LW IPN 12V (PWR)
W25	SP7	---	J10-3	9	16	RED	LW IPN 12V (PWR)
W26	SP7	---	J3-2	6	16	RED	W.W LIGHT (PWR)
W27	SP8	---	J10-2	9	16	BLK	RW IPN (GND)
W28	SP8	---	J10-4	9	16	BLK	RW IPN (GND)
W29	SP8	---	J3-1	6	16	BLK	W.W LIGHT (GND)
W30	SP9	---	J5-1	18	14	RED	RELAY BOX (PWR)
W31	SP9	---	SP5	---	16	RED	12V PWR
W32	SP10	---	J5-2	18	14	BLK	RELAY BOX (GND)
W33	SP10	---	SP6	---	16	BLK	GND
W34	J1-1	6	J8-3	9	16	VIO	DRAWBAR HITCH +
W35	J1-2	6	J8-4	9	16	BLU	DRAWBAR HITCH -

## HYDRAULIC HOSE LIFE

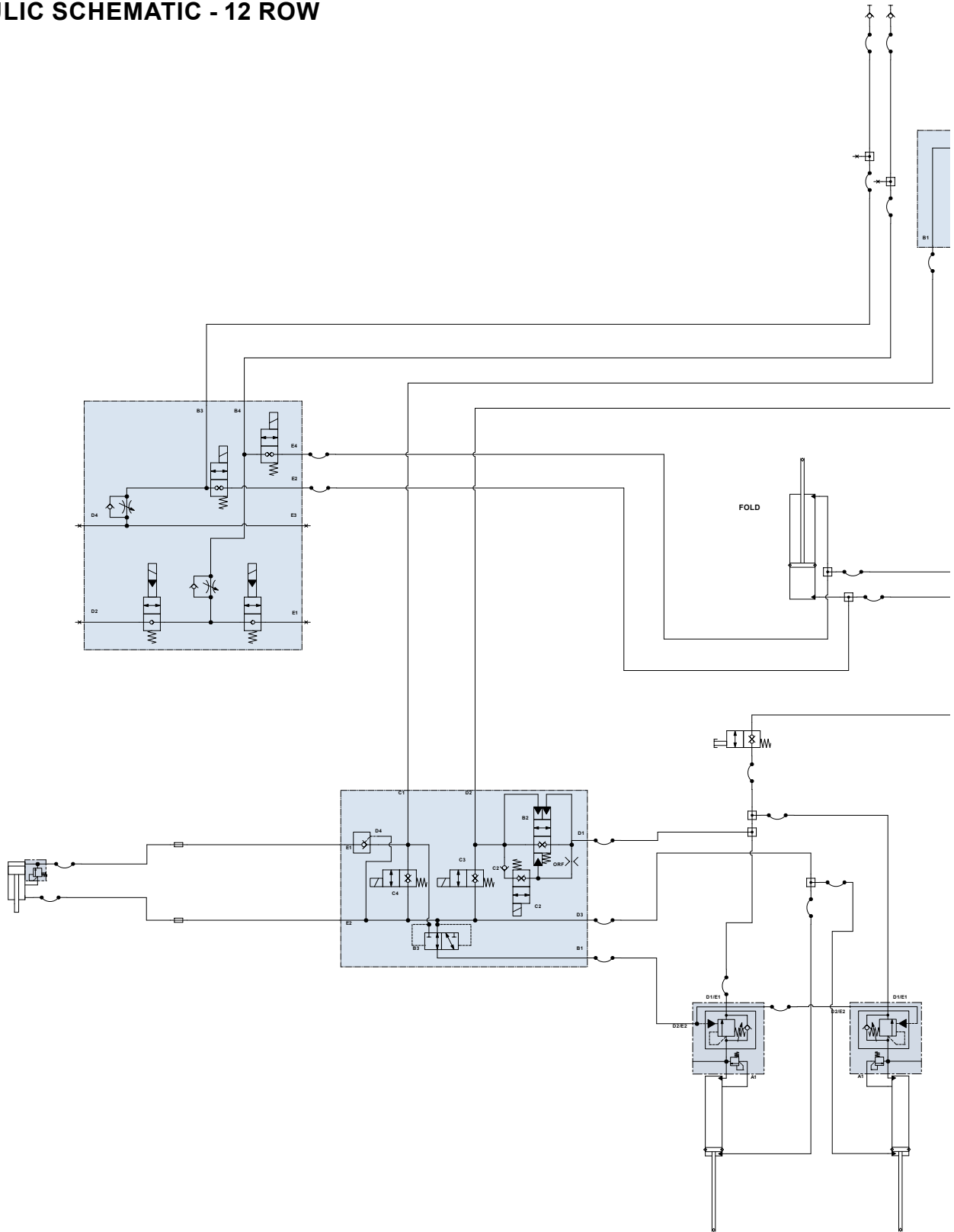
 <b>WARNING</b>	<p>Pressurized hydraulic fluid can penetrate body tissue and result in death, serious infection, or other injuries. Fluid injected under skin must be <b>IMMEDIATELY</b> removed by a surgeon familiar with this type of injury. Make sure connections are tight and hoses and fittings are not damaged before applying system pressure. Leaks can be invisible. Keep away from suspected leaks. Relieve pressure before searching for leaks or performing any system maintenance.</p>
	

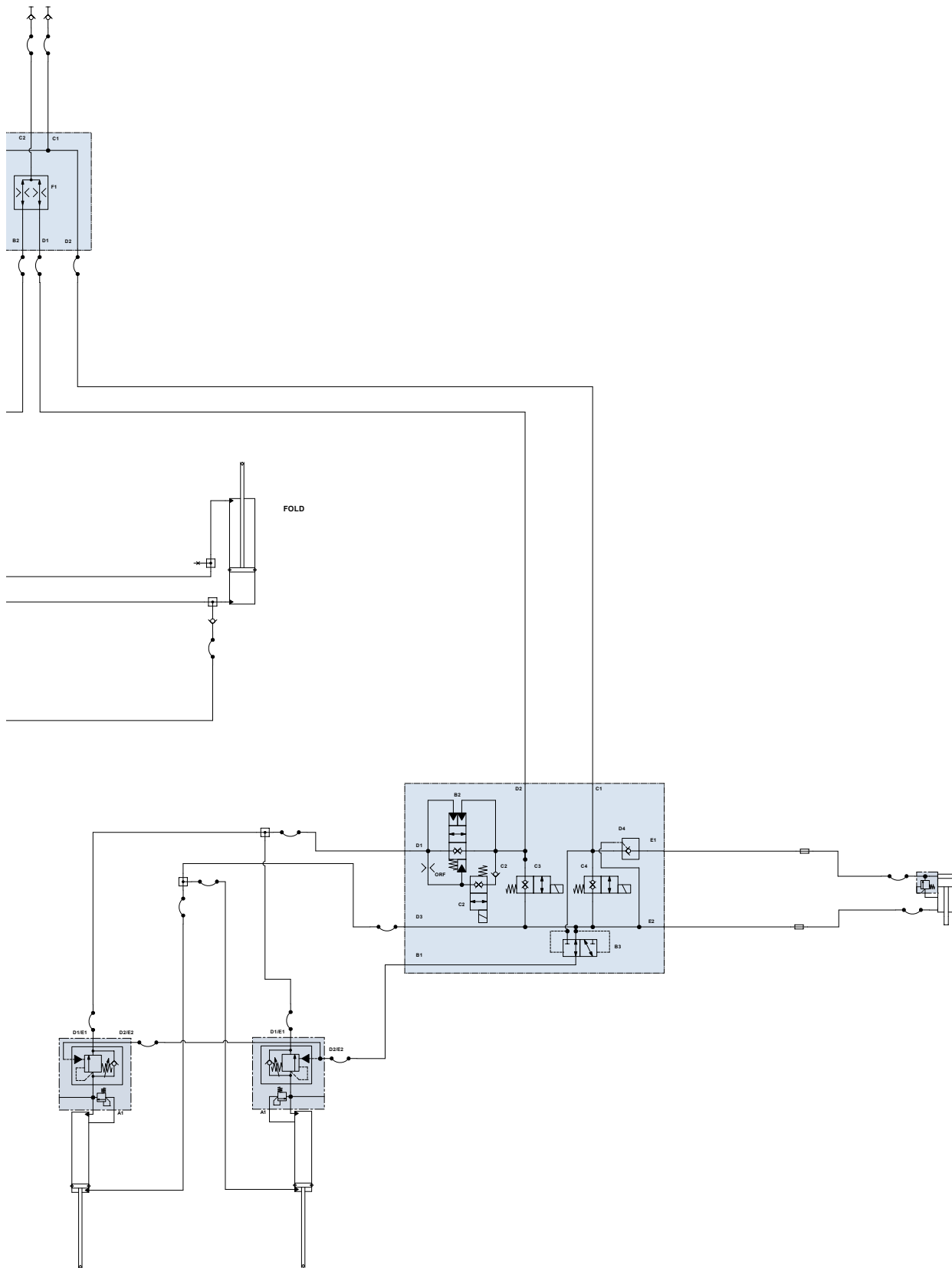
Proper storage of hydraulic hoses can significantly increase the life of the hoses, for a period of three to five years. After this period, service life of hoses may decrease, depending on variables such as variances in rubber materials and storage environment. Refer to the guidelines below for best practices when storing.

- Store in a clean, cool and dry area
- Avoid direct sunlight or moisture
- Do not store near high power electrical equipment
- Avoid contact with corrosive chemicals
- Avoid ultraviolet light
- Avoid areas with obvious signs of insects or rodents

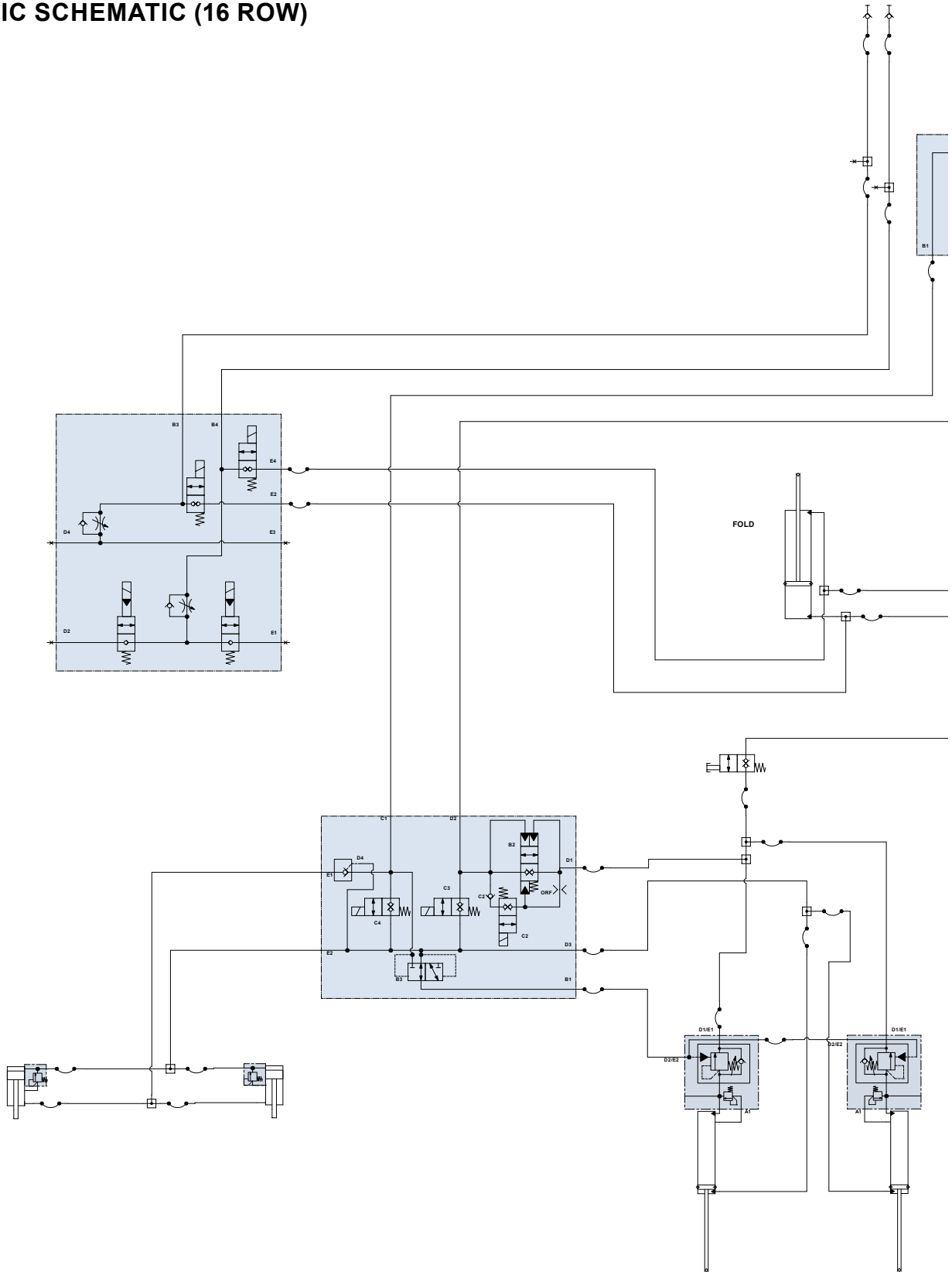
Unusually long periods of storage or poor storage environment may lead to performance issues or premature failure. Always inspect all hoses prior to use for extensive wear, cuts, or holes. If such flaws are identified, replace immediately to avoid potential failure, property damage or bodily injury.

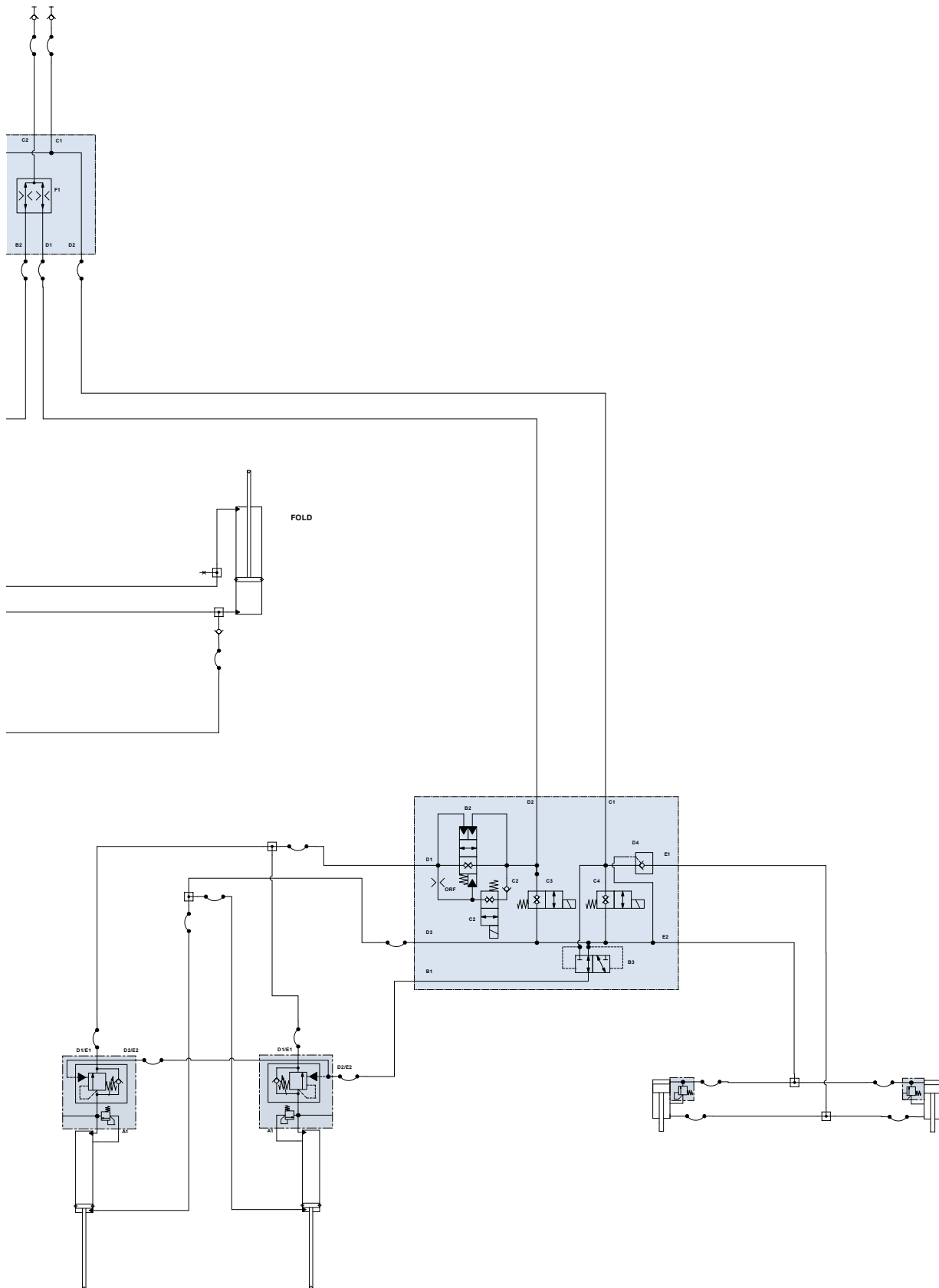
HYDRAULIC SCHEMATIC - 12 ROW



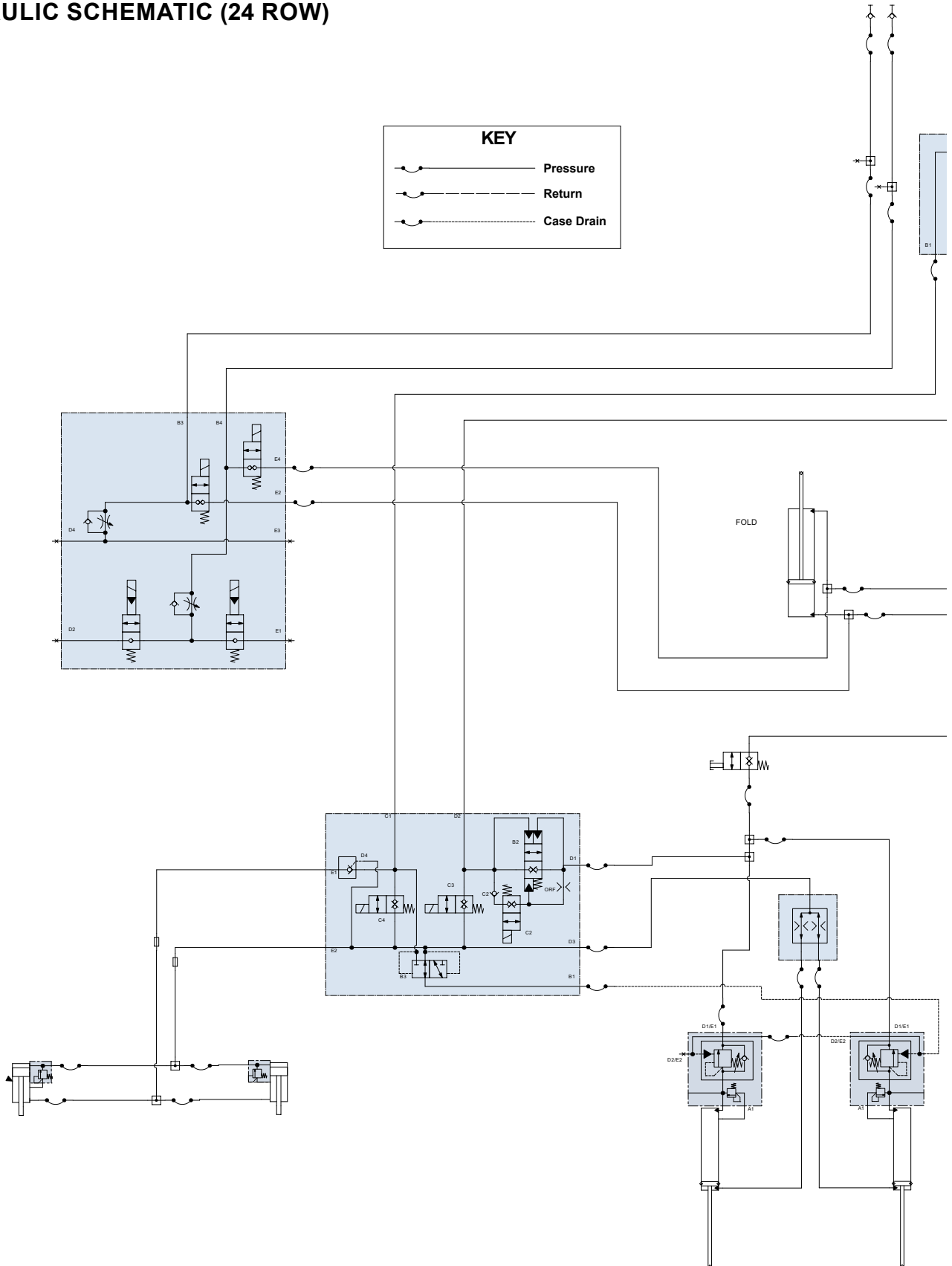


HYDRAULIC SCHEMATIC (16 ROW)

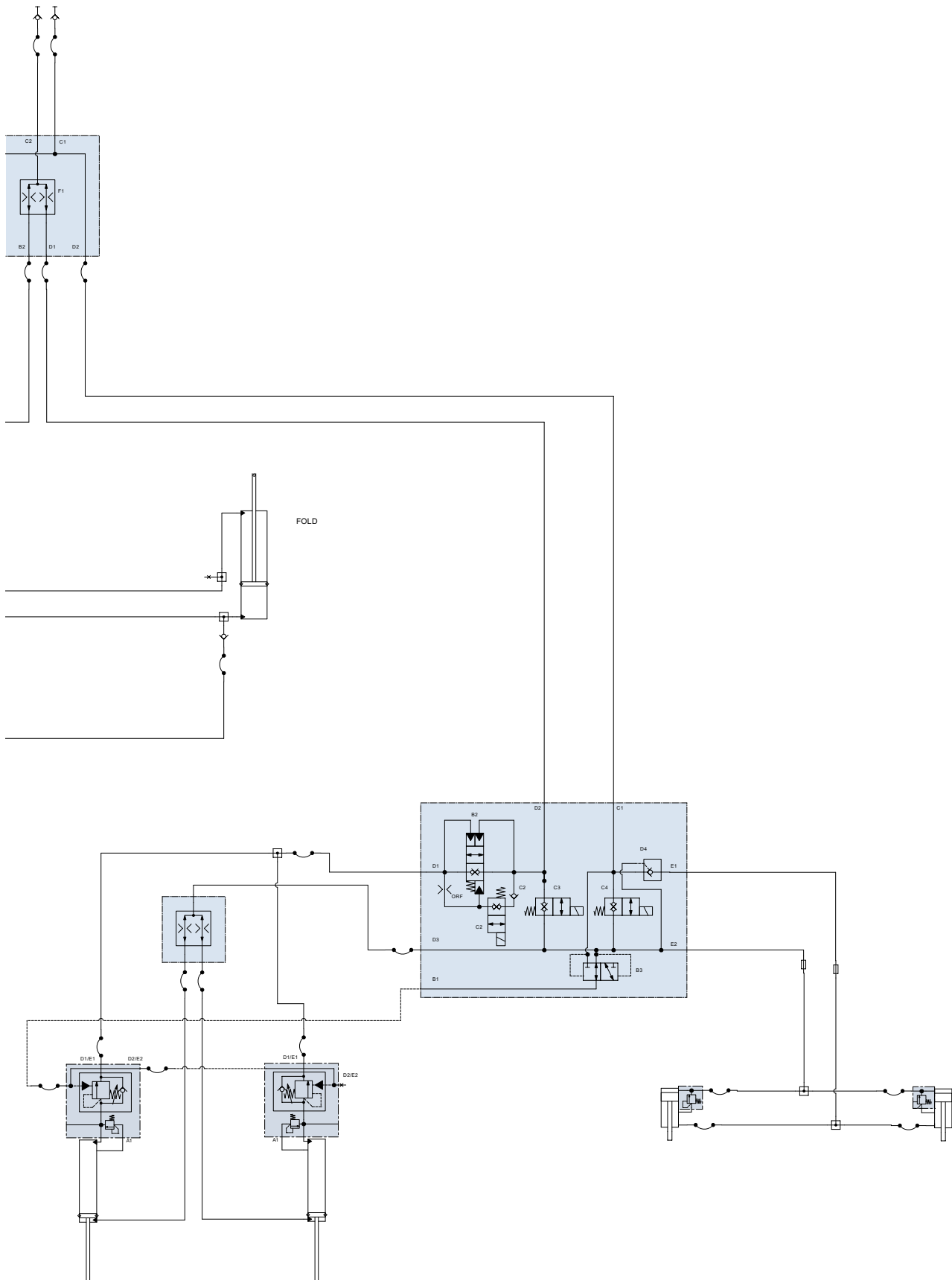




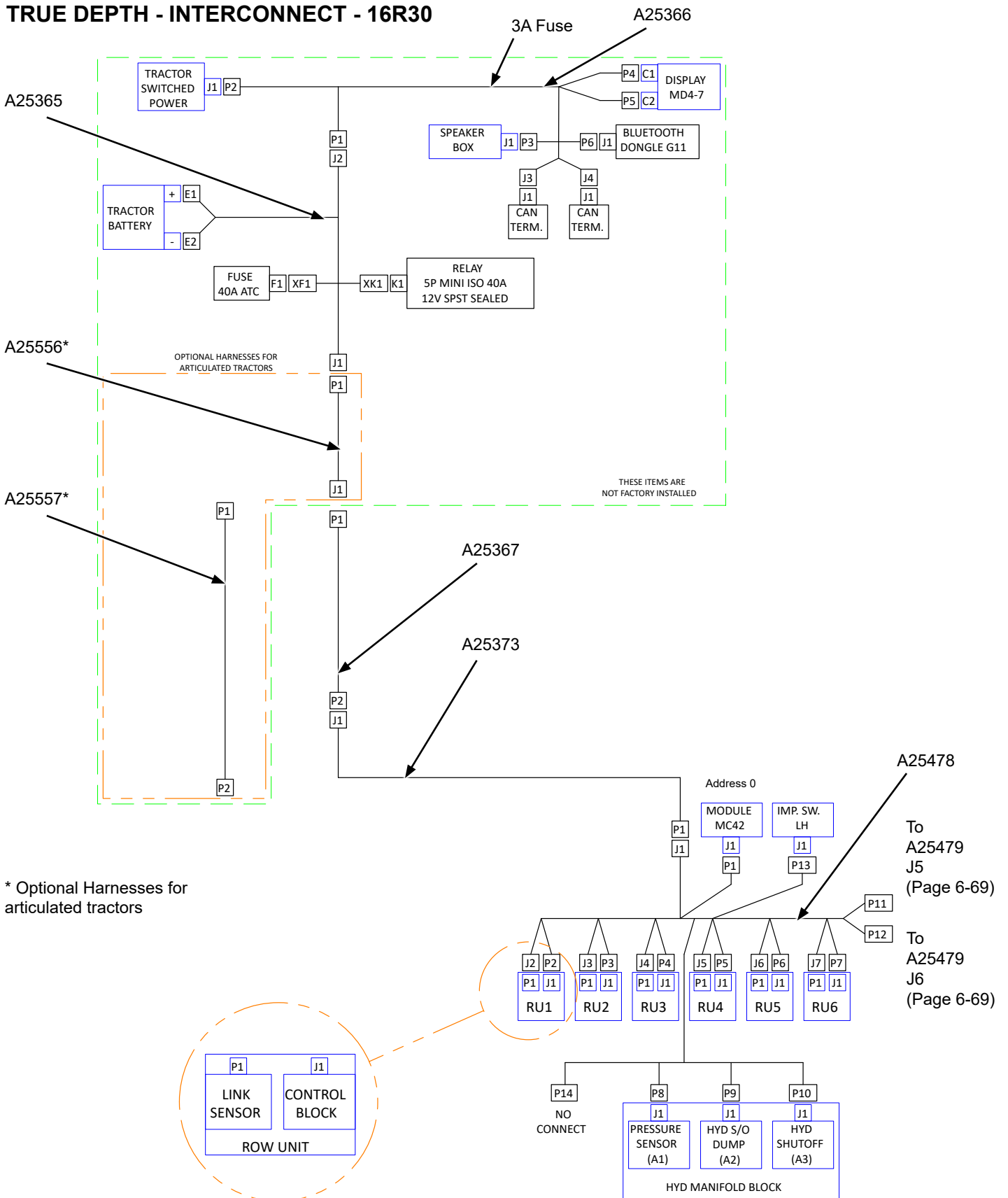
HYDRAULIC SCHEMATIC (24 ROW)







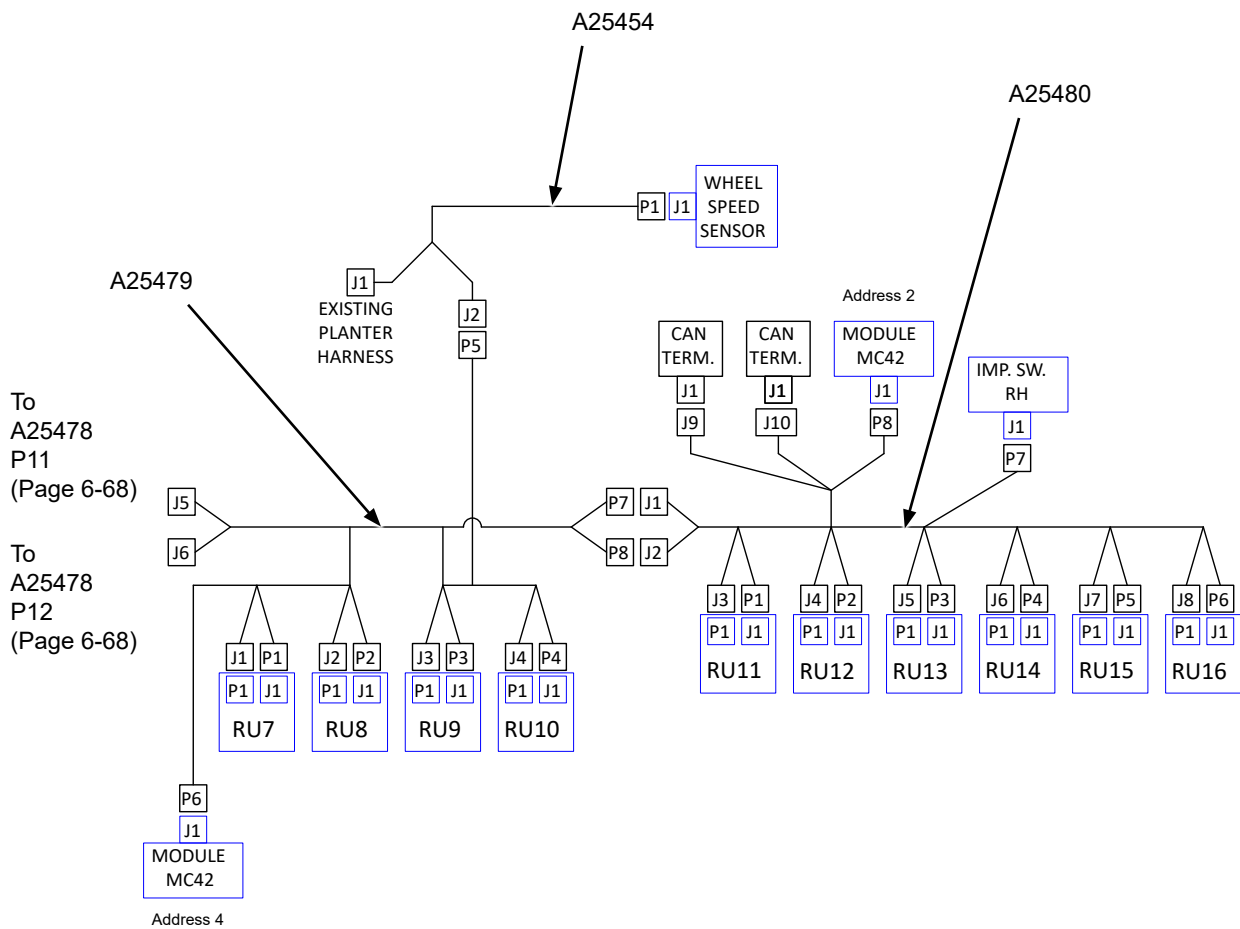
TRUE DEPTH - INTERCONNECT - 16R30



\* Optional Harnesses for articulated tractors

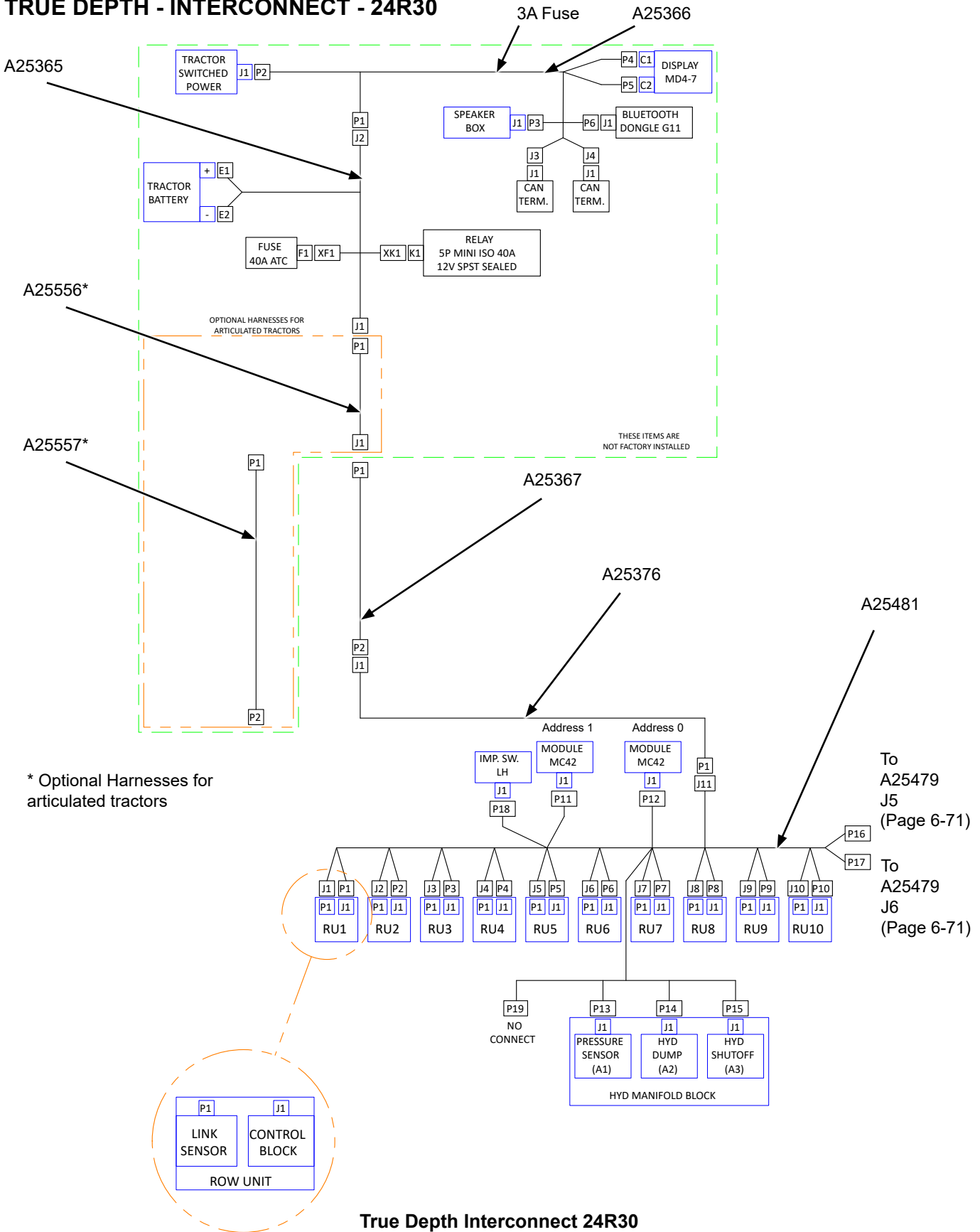
True Depth Interconnect 16R30

TRUE DEPTH - INTERCONNECT - 16R30



True Depth Interconnect 16R30

TRUE DEPTH - INTERCONNECT - 24R30

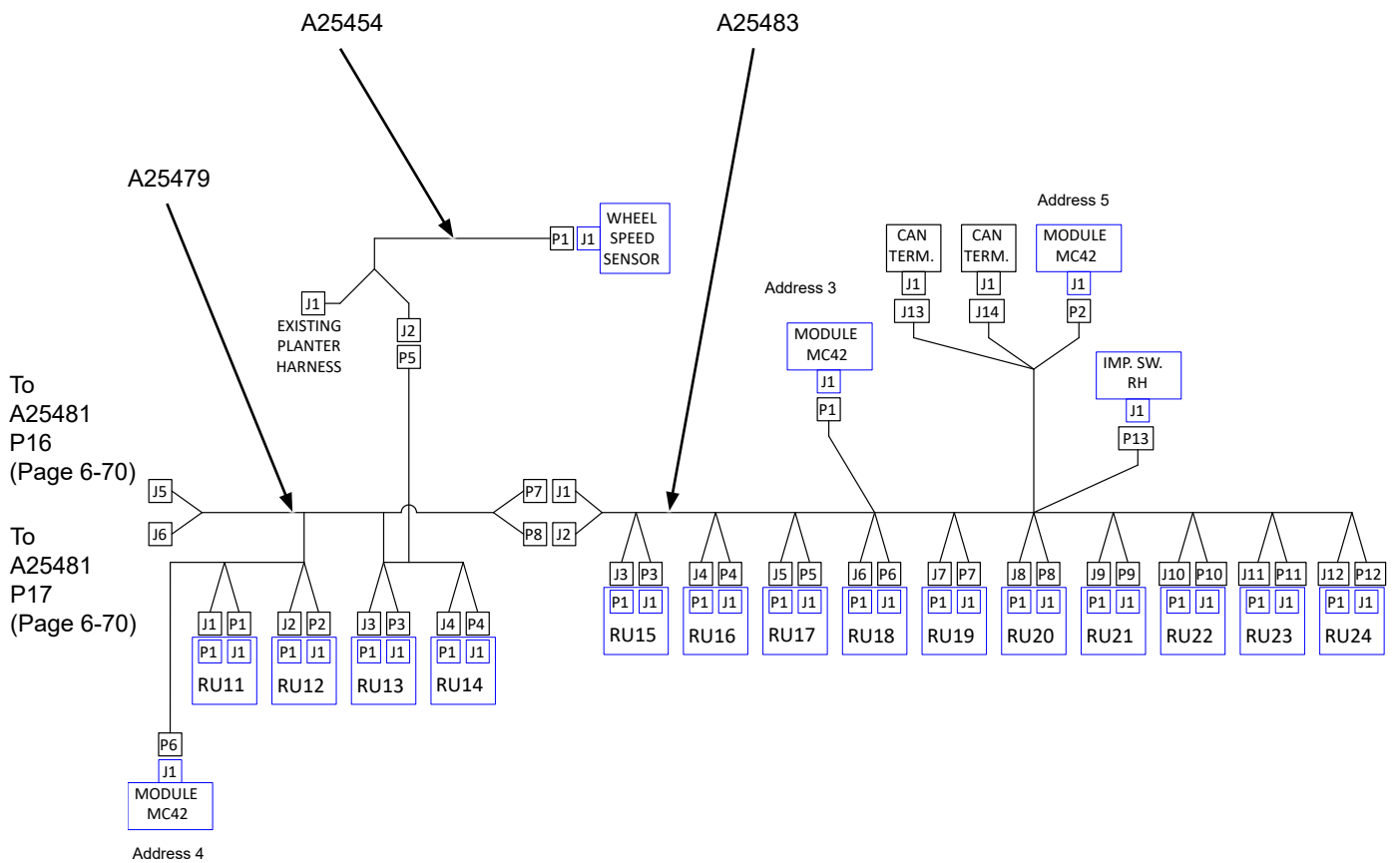


\* Optional Harnesses for articulated tractors

To A25479 J5 (Page 6-71)  
To A25479 J6 (Page 6-71)

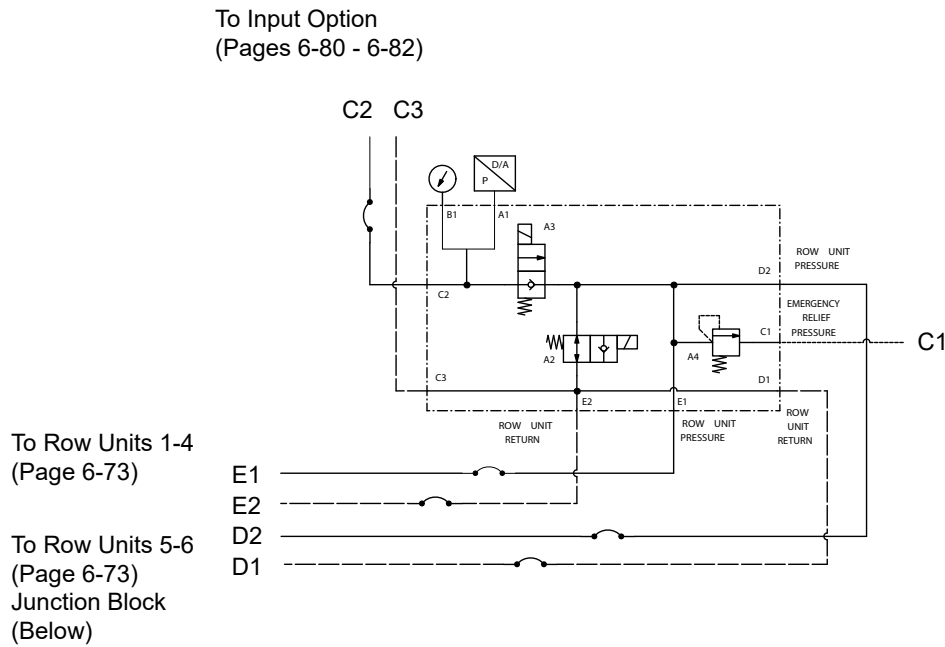
True Depth Interconnect 24R30

TRUE DEPTH - INTERCONNECT - 24R30

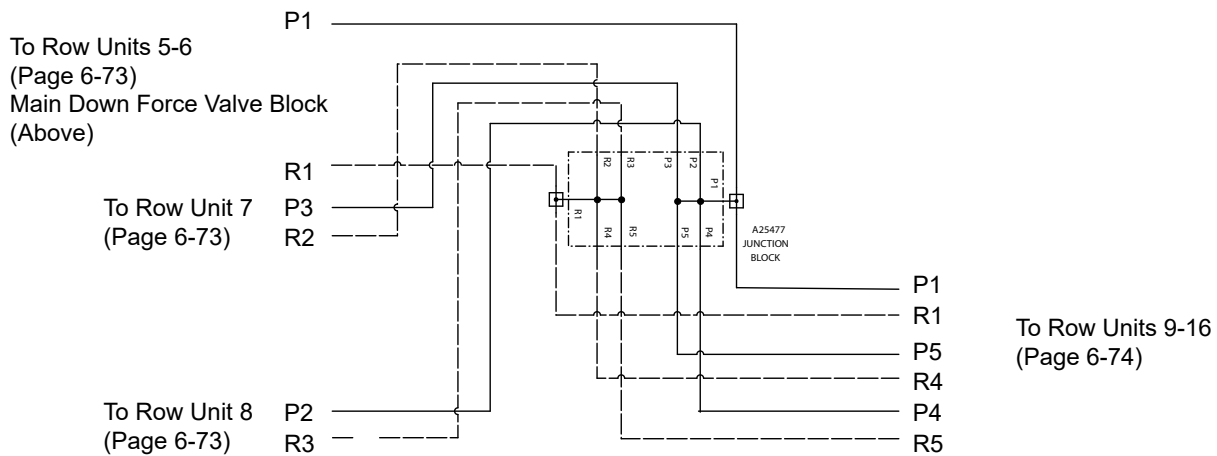


True Depth Interconnect 24R30

**TRUE DEPTH - HYDRAULIC SCHEMATIC - 16 ROW - MAIN DOWN FORCE VALVE BLOCK**

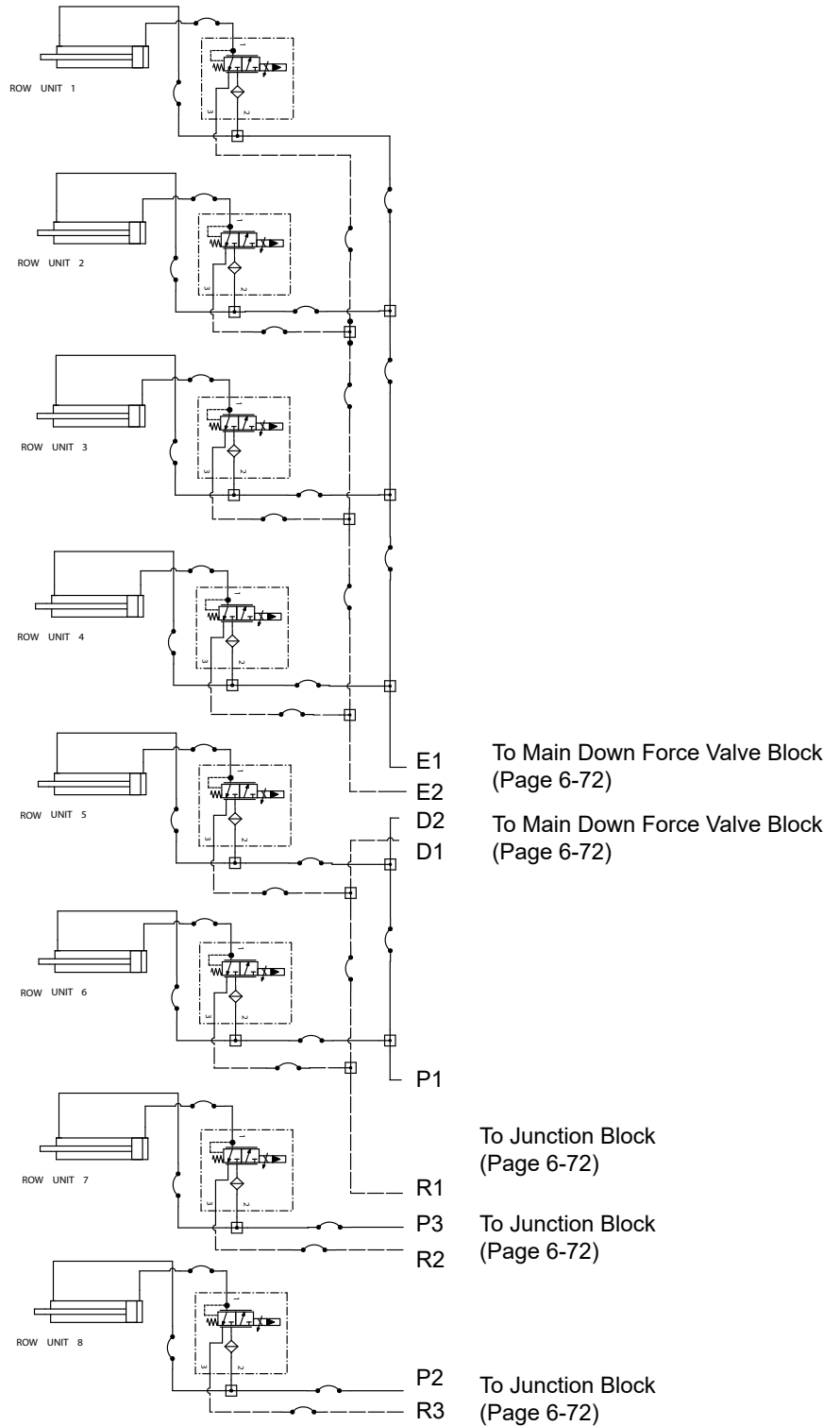


**16 Row Main Down Force Valve Block**



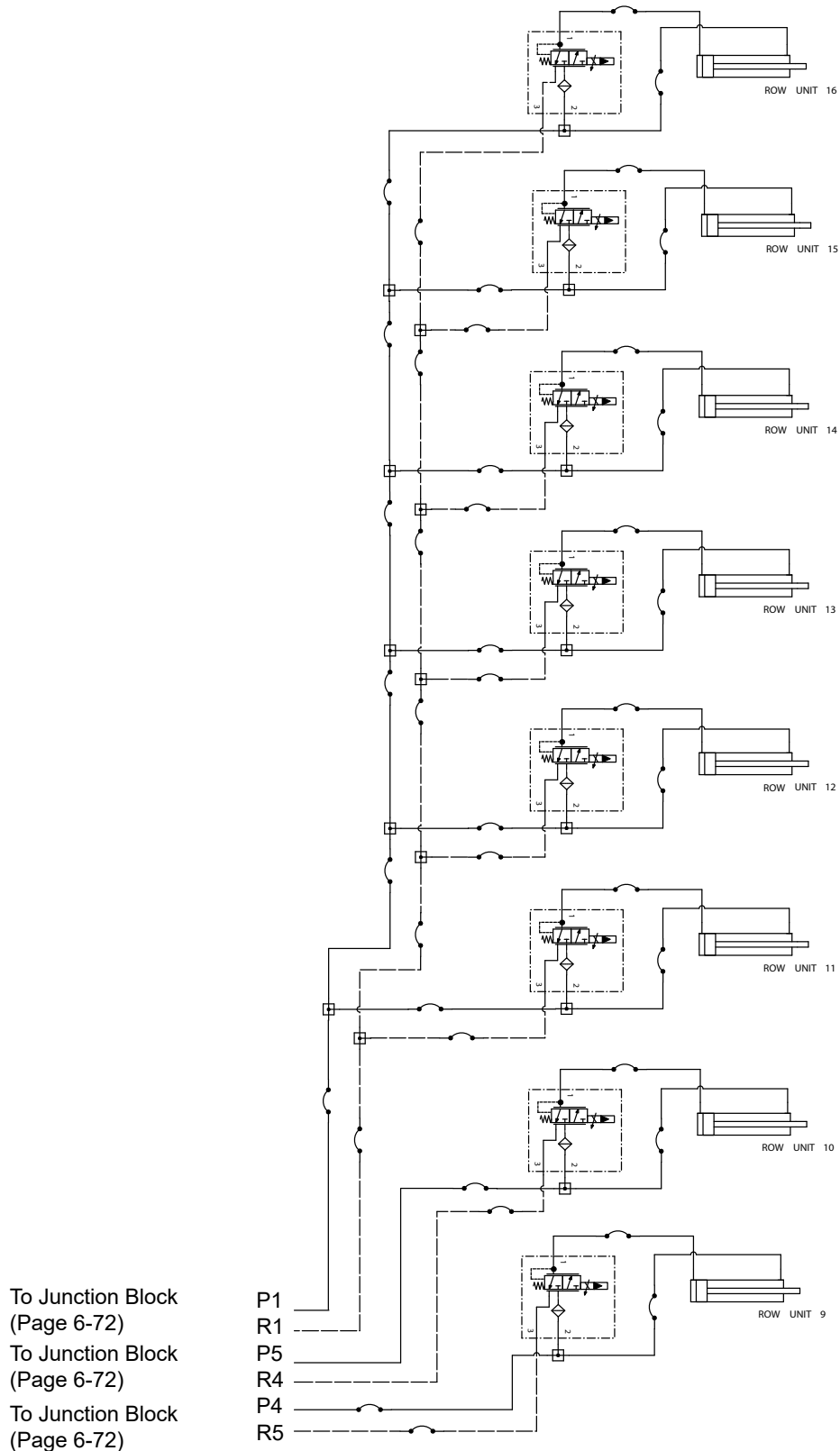
**Junction Block Assembly**

TRUE DEPTH - HYDRAULIC SCHEMATIC - 16 ROW - ROW UNITS 1-8



16 Row - Row Units 1-8

TRUE DEPTH - HYDRAULIC SCHEMATIC - 16 ROW - ROW UNITS 9 - 16



To Junction Block  
(Page 6-72)  
To Junction Block  
(Page 6-72)  
To Junction Block  
(Page 6-72)

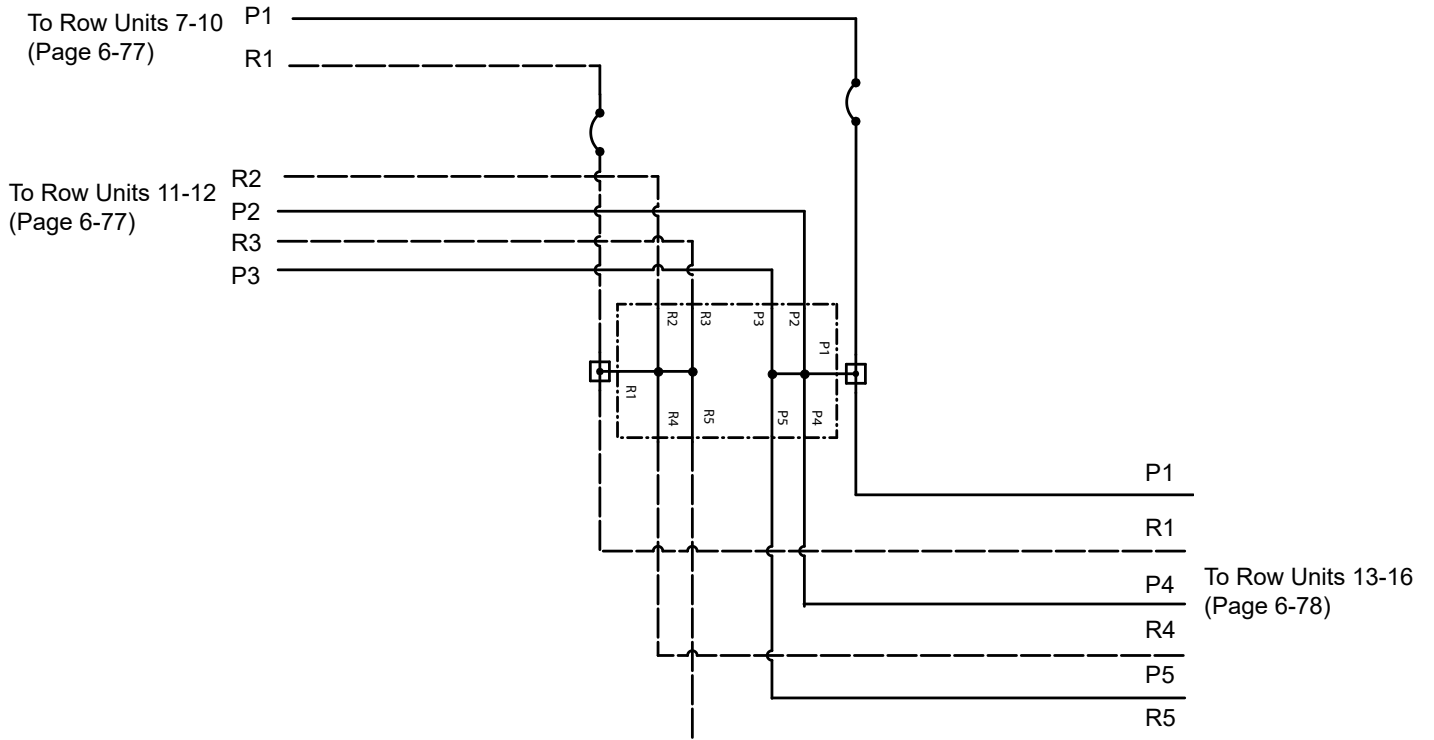
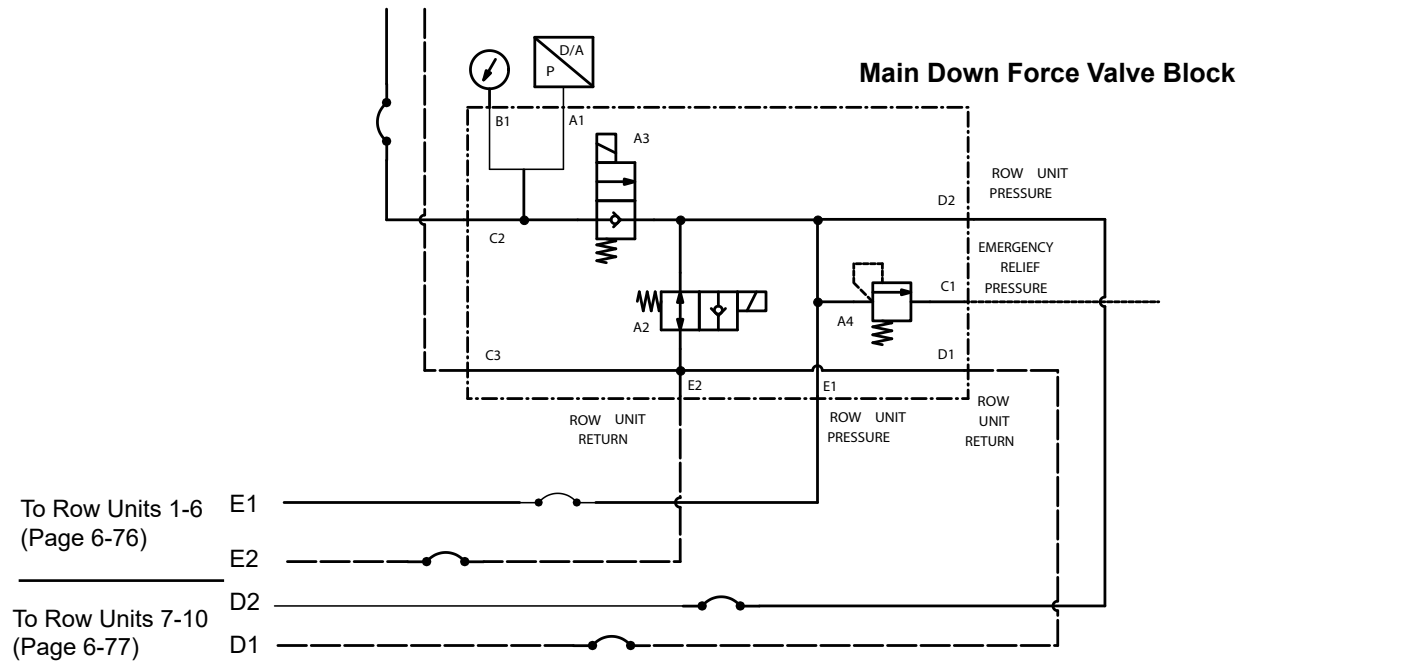
P1  
R1  
P5  
R4  
P4  
R5

16 Row - Row Units 9-16



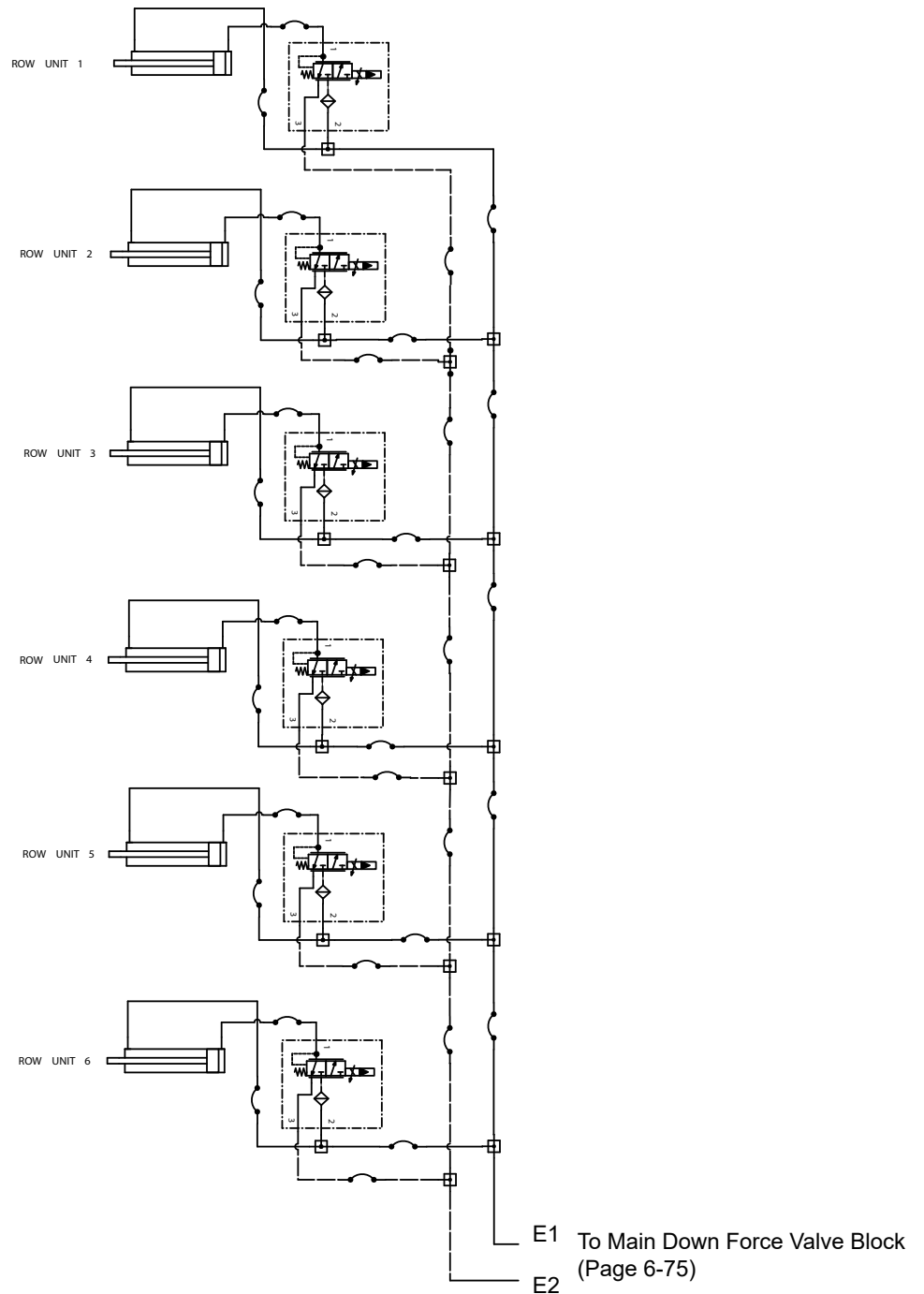
**TRUE DEPTH - HYDRAULIC SCHEMATIC - 24 ROW - MAIN DOWN FORCE VALVE BLOCK**

To Input Option (Page 6-80 - 6-82)



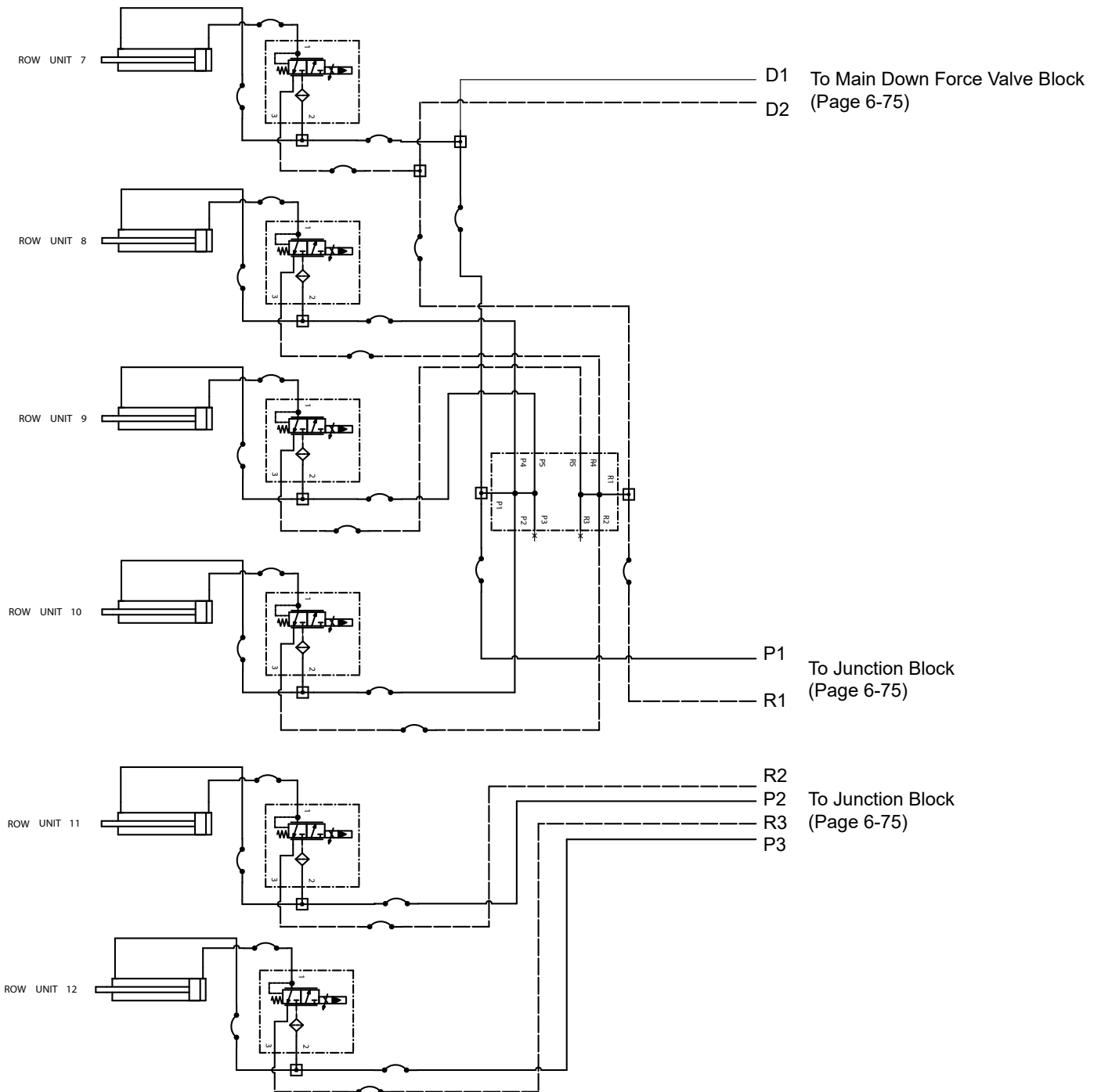
**24 Row - Junction Block**

TRUE DEPTH - HYDRAULIC SCHEMATIC - 24 ROW - ROW UNITS 1 - 6



24 Row - Row Units 1-6

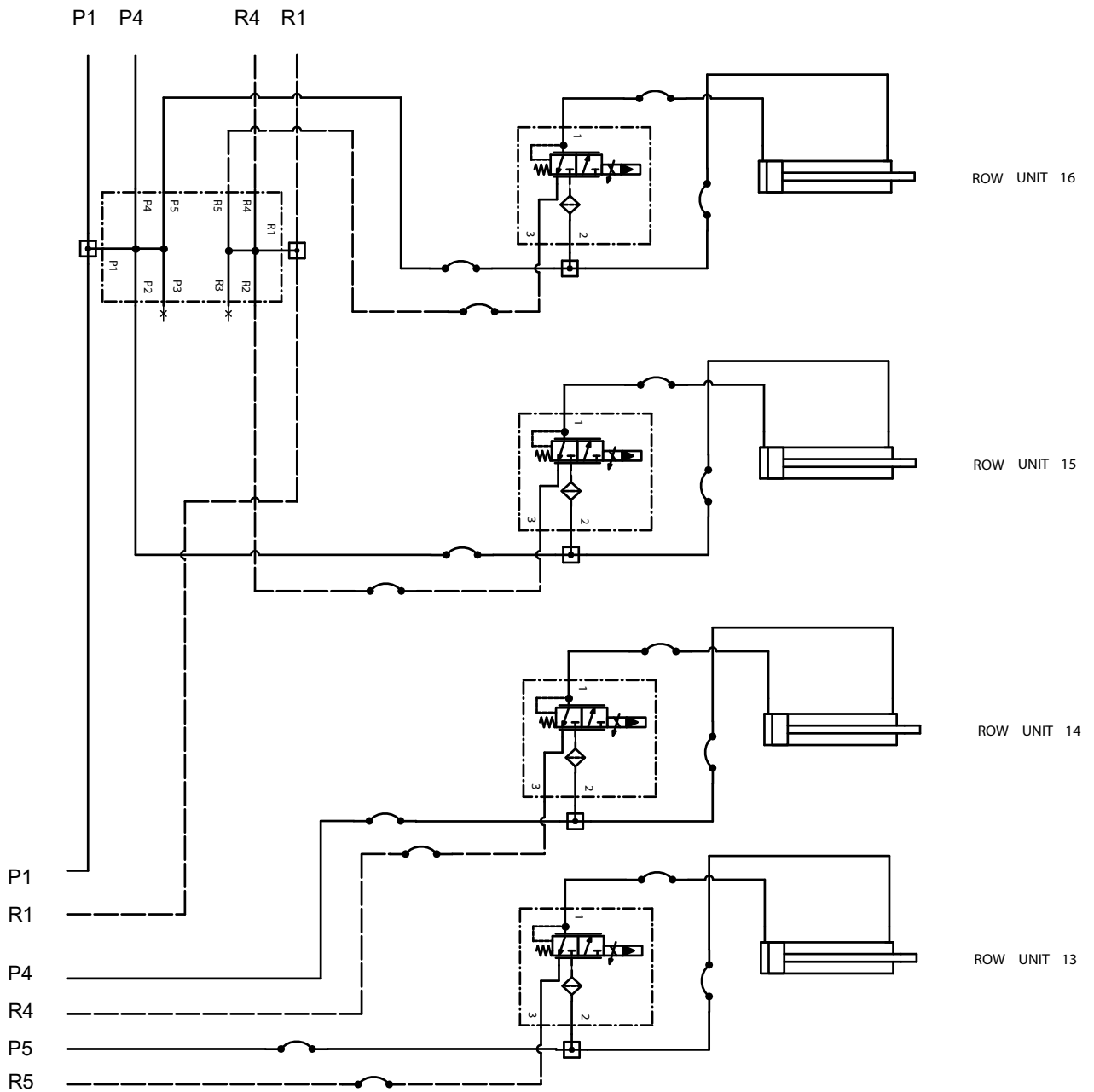
TRUE DEPTH - HYDRAULIC SCHEMATIC - 24 ROW - ROW UNITS 7 - 12



24 Row - Row Units 7-12

TRUE DEPTH - HYDRAULIC SCHEMATIC - 24 ROW - ROW UNITS 13 - 16

To Row Unit 17-24  
(Page 6-79)

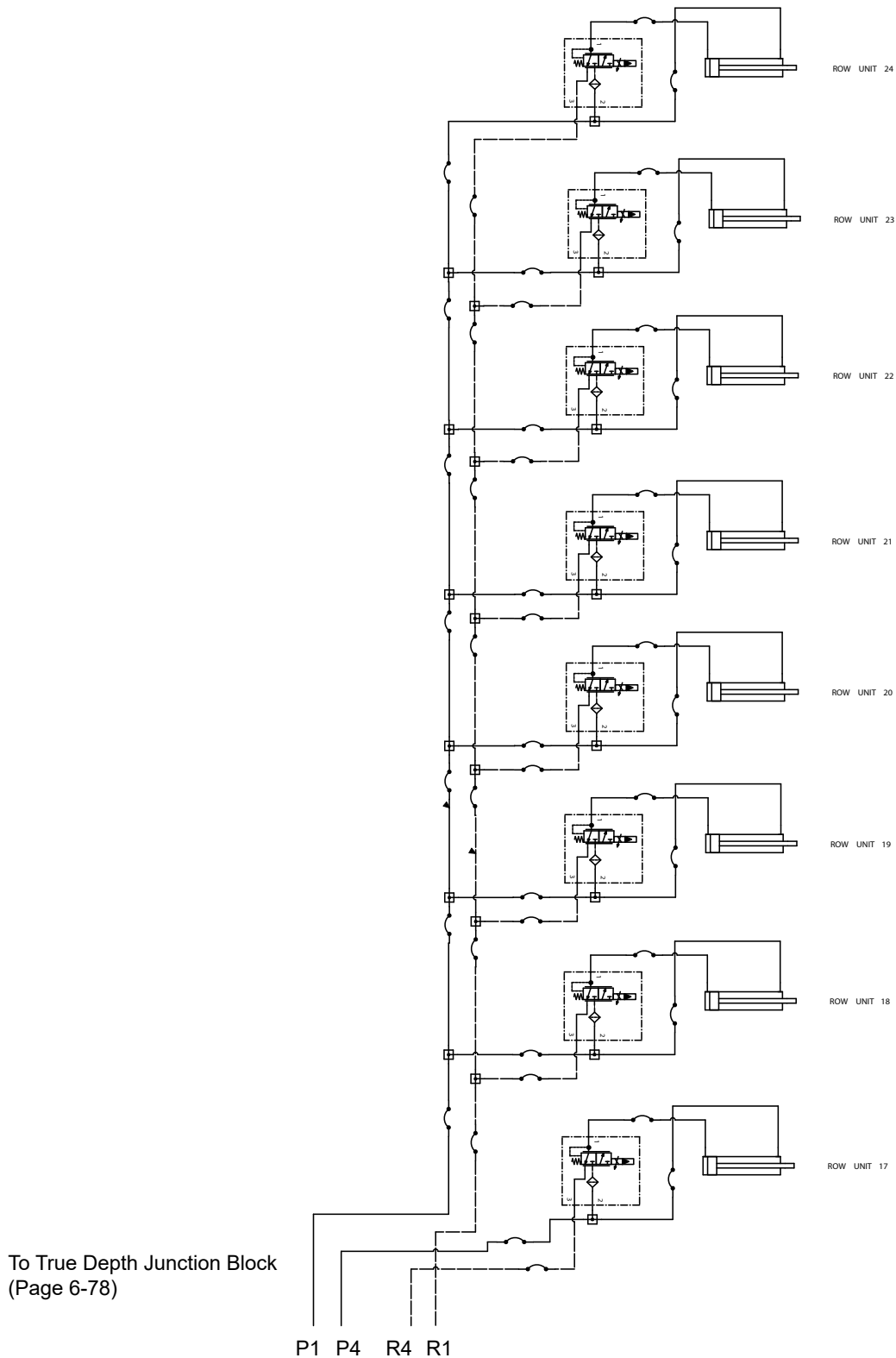


To Junction Block  
(Page 6-75)

24 Row - Row Units 13-16



TRUE DEPTH - HYDRAULIC SCHEMATIC - 24 ROW - ROW UNITS 17 - 24



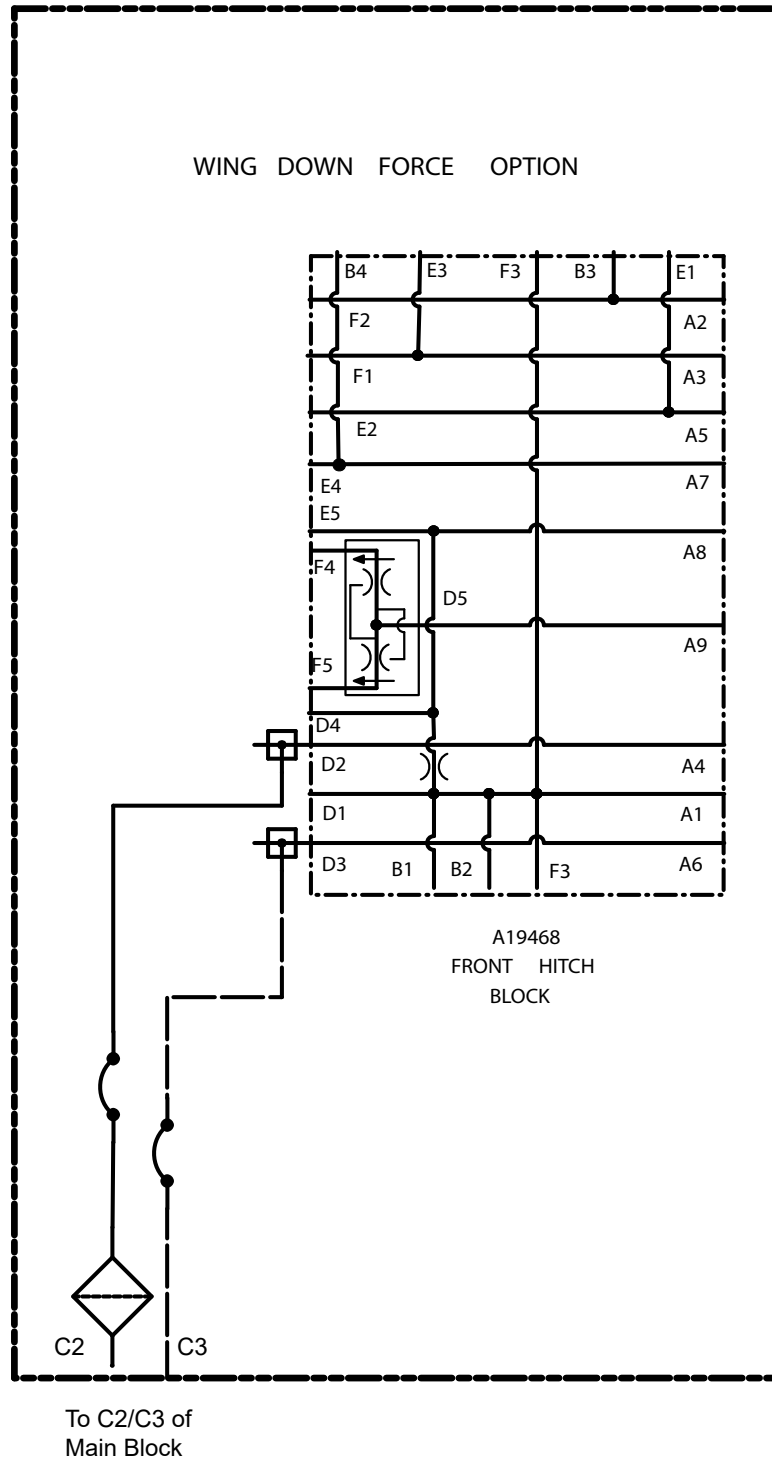
To True Depth Junction Block  
(Page 6-78)

P1 P4 R4 R1

24 Row - Row Units 17-24



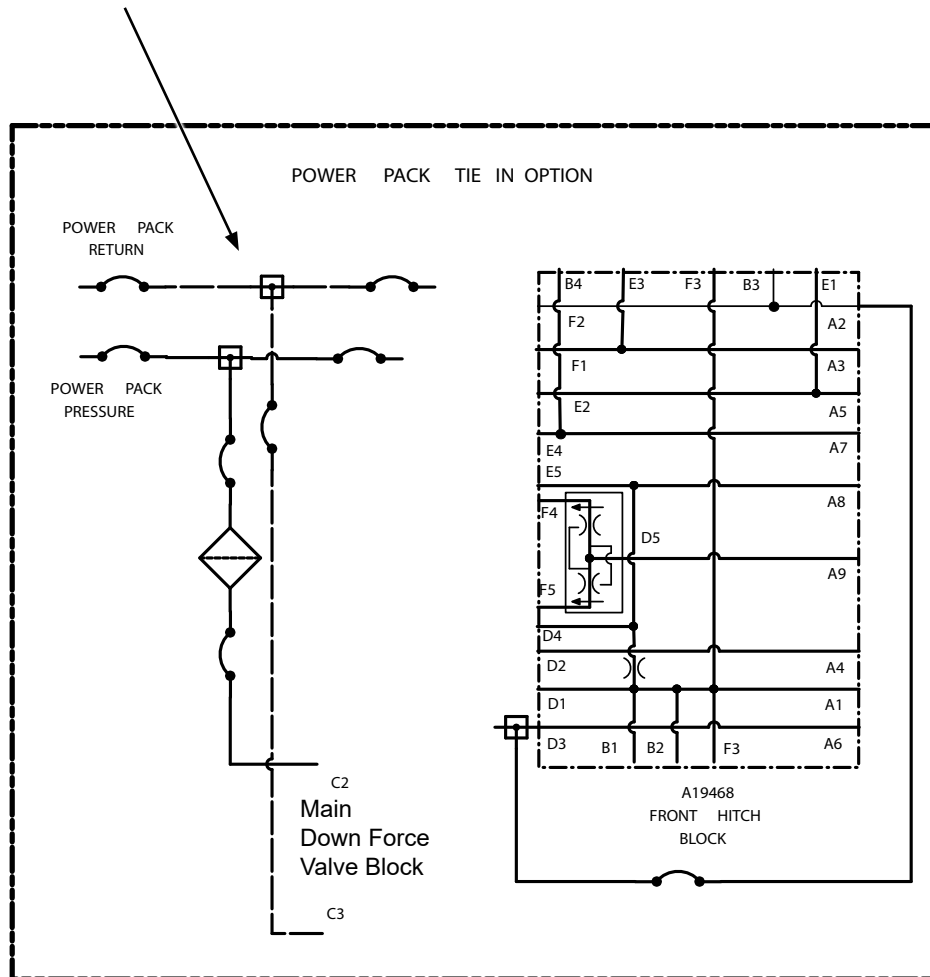
TRUE DEPTH - HYDRAULIC SCHEMATIC - WING DOWN FORCE INPUT OPTION



Wing Down Force Input Option

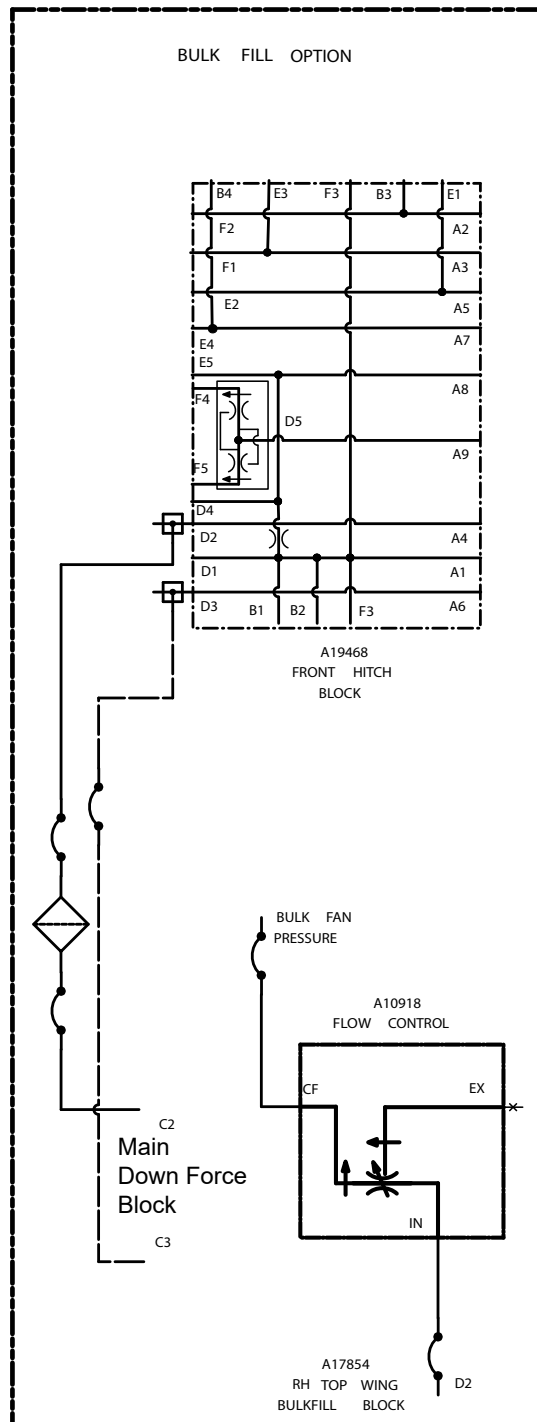
TRUE DEPTH - HYDRAULIC SCHEMATIC - POWER PACK INPUT OPTION

Tees located near L.H. wing draft link connection



Power Pack Input Option

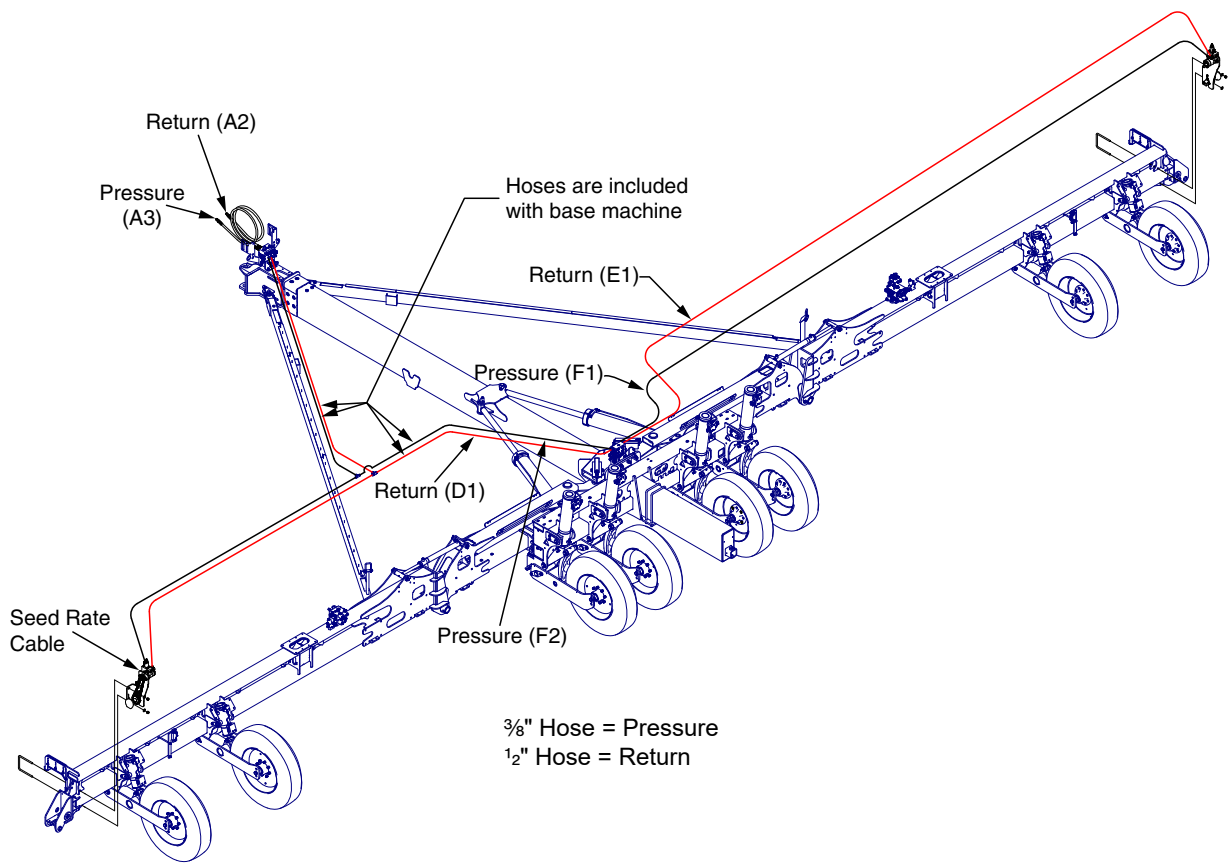
TRUE DEPTH - HYDRAULIC SCHEMATIC - BULK FILL INPUT OPTION



Bulk Fill Input Option



HYDRAULIC SCHEMATIC (HYDRAULIC DRIVE OPTION)



**HYDRAULIC VALVE BLOCK FUNCTIONS**

<b>Valve Assembly</b>	<b>Name</b>	<b>Function</b>
A17851	Front Hitch Block	Connects the hoses from the tractor to the planter hosing. Houses flow divider valve for lift circuit.
A17855	Marker/Fold Block	Located on top of the lift circuit block on the left wing. Contains control valves and flow control valves for left and right markers. Contains control valves for the fold circuit.
A17853	Lift Circuit Block	Bottom block on left and right wings. Contains control valves that allow the center axle to be raised to transport position and wing wheels to be raised for transport.
A17852	Rear Junction Block	Connection point for all center rear hoses.
A17854	Options and Wing Down Pressure	Located on the right wing, on top of the right wing lift circuit block. Contains the pressure reducing valve for wing down pressure and serves as a junction point for ASD, liquid fertilizer pump circuits and auxiliary functions.
A25289	True Depth Main Valve Block (Option)	Located near the center of the left wing. Contains valves that enable/disable hydraulic fluid flow to the down force system, a pressure relief valve, a pressure gauge, and a pressure sensor.
A25467	True Depth Row Unit Valve (Option)	Located on each row unit. Contains a valve that regulates the pressure to the row unit down force cylinder
A25477	True Depth Junction Block (Option)	Connection point for hydraulic hoses on the Center Frame.
A26023	True Depth Junction Block (Option)	Connection point for hydraulic hoses on each Stub Wing.

**BULK FILL**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Seed does not travel through delivery tubes.	System pressure set too low.	Increase system pressure.
Seed stops flowing to row unit during planting.	Seed surging.	Shut down air seed delivery system and restart system from idle; seed should start flowing.
	Debris in system.	Insert shutoff door, open cleanout door. remove plug.
Seed does not move from entrainer at startup after exposure to water.	Seed swelled in entrainer.	Insert shutoff door, open cleanout door. remove swelled seed.
Seed bridging in entrainer.	System pressure too high.	Decrease system pressure to recommended pressures: <ul style="list-style-type: none"> <li>• Corn - 12" (30 cm) of water</li> <li>• Soybean - 10" (25 cm) of water</li> </ul> <p><b>NOTE: Actual pressure needed is affected by seed size, shape and coating.</b></p>

**CLOSING WHEEL**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Closing wheel(s) leave severe imprint in soil.	Too much closing wheel down pressure.	Adjust closing wheel pressure.
Closing wheel(s) not firming soil around seed.	Not enough closing wheel down pressure.	Adjust closing wheel pressure. Severe no till conditions may require use of cast iron closing wheels.
"V" closing wheel running on top of seed furrow.	Improper centering.	Align. See <a href="#">"V" Closing Wheel Adjustment (Rubber or Cast Iron)"</a> on page 3-1
Single closing wheel not directly over seed.	Improper centering.	Align. See <a href="#">"V" Closing Wheel Adjustment (Rubber or Cast Iron)"</a> on page 3-1

**PISTON PUMP**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Pump hard or impossible to prime.	Valves fouled or in wrong place.	Inspect and clean valves.
	Air leak in suction line.	Repair leak.
	Pump set too low.	Adjust pump setting.
	Packing washers worn out.	Replace.
Low metering.	Valves fouled or in wrong place.	Inspect and clean valves.
	Air leak in suction line.	Repair leak.
	Pump set too low.	Adjust pump setting.
	Broken valve spring.	Replace spring.
Over meters.	Broken discharge valve spring.	Replace spring.
	Trash under valves.	Inspect and clean valves.
	Improper rate setting.	Adjust pump setting.
Leaks through when stopped.	Broken discharge valve spring.	Replace spring.
	Trash under valves.	Inspect and clean valves.
Fertilizer solution leaking under stuffing box.	Packing washers worn out.	Replace.
Pump using excessive oil.	Oil seals or O-ring worn and leaking.	Replace.
Pump operates noisily.	Crankcase components worn excessively.	Inspect and replace if necessary.

**CENTRIFUGAL PUMP**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Centrifugal pump does not turn on.	Bulk fill remote turned off.	Turn bulk fill remote (identified by yellow hoses) on.
	Master Switch turned off.	Turn Master Switch on.
	Fertilizer turned off.	Turn fertilizer on.
	Tank is empty.	Ensure fluid is in the tank.
Fertilizer fluctuates going across the field.	Low flow.	Ensure bulk fill remote (identified by yellow hoses) is at maximum flow.
	Low fluid level.	Add fluid to tank.
	Incorrect orifice size for rate and speed.	Refer to orifice chart in the Rate Chart section of this manual and select the correct orifice for your application.
	Gain value set too high.	Lower the Gain value in the Fertilizer settings menu by .01.

### GFX HYDRAULIC ROW CLEANERS

PROBLEM	POSSIBLE CAUSE	SOLUTION
During operation, the engagement of hydraulic circuit causes the pressure immediate rise to system relief (2500 psi) and at same time the electronic control is unresponsive.	Main SCV return line is not fully connected.	Connect main SCV return line.
Control system is operating properly in every way but does not generate enough pressure.	Flow rate is too high. Hydraulic horsepower is a function of flow and pressure. If system is running at a very high flow for a given amount of horsepower it will reduce maximum pressure.	Reduce the flow to 10-20% of the system maximum or more typically 2-3 gpm.

### ROW MARKER OPERATION

PROBLEM	POSSIBLE CAUSE	SOLUTION
Right marker lowering slower than left marker.	Solenoid valve cartridge in port V1 not opening completely.	Switch with cartridge in port V2. If problem repeats, replace cartridge.
	Hose pinched or collapsed.	Inspect hose routing. Replace or repair hoses as required.
Left marker lowering slower than right marker.	Solenoid valve cartridge in port V2 not opening completely.	Switch with cartridge in port V1. If problem repeats, replace cartridge.
	Hose pinched or collapsed.	Inspect hose routing. Replace or repair hoses as required.
Both markers lowering.	Solenoid valve cartridge stuck open. If left marker switch is selected, right cartridge (V1) is defective. If right marker switch is selected, left cartridge (V2) is defective.	Replace solenoid valve cartridge.
Neither marker lowers.	Blown fuse.	Check red light on control console. It should be on if switch is on. If light is not on, switch to opposite marker position. If light comes on, switch may be defective. Replace switch. Otherwise replace fuse.
	Coils at V1 and V2 not energized.	Poor ground on wire, bad wire connection or damaged wire. Repair as required.
	Marker flow control valve closed too far.	See <a href="#">"Row Marker Speed Adjustment" on page 2-32.</a>
Neither marker will raise.	Marker flow control valve closed too far.	See <a href="#">"Row Marker Speed Adjustment" on page 2-32.</a>
Right marker will not lower.	Solenoid coil in port V1 not energized.	Check switch on control console. Replace if defective. Check coil ground wire. Check for poor connection or damaged wire.
	Solenoid cartridge in port V1 stuck closed.	Switch cartridge with one on the planter you know is operating properly. If right marker lowers, replace defective cartridge.
Left marker will not lower.	Solenoid coil in port V2 not energized.	Check switch on control console. Replace if defective. Check coil ground wire. Check for poor connection or damaged wire.
	Solenoid cartridge in port V2 stuck closed.	Switch cartridge with one on the planter you know is operating properly. If left marker lowers, replace defective cartridge.
Markers traveling too fast and damaging rubber stop on transport stands and/or damaging pivot at rod end of marker cylinders.	Adjust row marker flow control valve.	See <a href="#">"Row Marker Speed Adjustment" on page 2-32.</a>

**VACUUM SEED METER**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Low seed count.	Meter RPM too high.	Reduce planting rate or planting speed.
	Singulator blade setting too aggressive.	Adjust singulator blade.
	Vacuum level too low.	Increase fan speed.
	Seed sensor not picking up all seeds dropped.	Clean seed tube. Move meter to different row.
	Seeds sticking to seed disc.	Use graphite or talc to aid release.
	Seed treatment buildup in seed disc recesses.	Reduce amount of treatment used and or mix thoroughly. Add talc.
	Seed size too large for disc used.	Use appropriate disc for seed size.
	Wrong seed disc.	Use appropriate disc for seed type and size.
	Failed/worn drive components.	Inspect and replace parts as required.
	Plugged orifices in seed disc.	Inspect and clean disc. Check remnant ejector.
	Loss of vacuum at meter.	Check for foreign material between vacuum cover and disc. Inspect parts for wear/damage. Clean or replace as required.
	Seed bridging in hopper.	Add graphite to improve seed flow.
	Faulty vacuum gauge reading.	Repair/replace gauge.
	Dirt in vacuum manifold.	Check vacuum manifold for dirt and clean.
	Seed baffle (If applicable) not allowing seed flow due to bridging of seed.	Mix talc thoroughly to coat all seeds. Remove seed baffle. See Row Unit Operation section.
	Seed disc worn.	Replace.
Vacuum seal worn.	Replace.	
Not planting seed.	Seed hoppers empty.	Fill seed hopper.
	Seed tube plugged/damaged.	Clean or replace tube.
	Meter drive damaged.	Repair/replace drive components.
	Low/no vacuum.	Inspect vacuum system and repair as necessary.
	Singulator blade setting too aggressive.	Adjust singulator blade.
	Faulty vacuum gauge.	Repair/replace vacuum gauge.
	Seed bridging in hopper.	Add graphite to improve seed flow.
	Loss of vacuum at meter.	Check for foreign material between vacuum cover and disc. Inspect parts for wear/ damage. Clean and/ or replace as required.
	Wrong seed disc.	Use appropriate disc for seed type and size.
	Meter drive clutch not engaged.	Engage drive clutch.
	Fan not running.	Start fan.
Dirt in vacuum manifold.	Check vacuum manifold for dirt and clean.	

Continued on next page.

**VACUUM SEED METER - Continued**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Not planting seed. (Continued)	Seed baffle (if applicable) not allowing seed flow due to bridging of seed.	Mix talc thoroughly to coat all seeds. Remove seed baffle. Row Unit Operation section.
	High vacuum.	Adjust vacuum level to appropriate level.
	Wrong seed disc.	Replace seed disc.
	Singulator setting not aggressive enough.	Adjust singulator.
	Faulty vacuum gauge.	Check gauge line for dirt/obstruction. Repair/replace vacuum gauge.
Poor seed spacing.	Obstruction in seed tube.	Clean seed tube.
	Dirty/damaged seed disc.	Inspect seed disc for damage, foreign material in orifices or seed treatment buildup in recesses. Clean or replace.
	Wrong vacuum setting.	Adjust vacuum to appropriate level.
	Excess foreign material in seed.	Inspect and clean meter and seed discs. Use clean, undamaged seed.
	Incorrect singulator setting.	Adjust singulator to appropriate setting.
	Inconsistent driveline.	Inspect drive components for rust, misalignment, worn or damaged parts. Replace/repair as required.
	Toolbar not level or wrong height.	Adjust hitch to level toolbar and row units.
	Planting too fast for conditions.	Reduce speed.
	Rough field conditions.	Reduce speed.
Irregular seed population.	Driving too fast.	Reduce speed.
Unable to achieve desired vacuum level.	Tractor hydraulic flow set too low.	Increase flow to fan motor.
	Incorrect hydraulic connections.	Check all hydraulic connections and hose routings.
	Damaged fan components.	Inspect motor and impeller for wear/damage and repair/replace as necessary.
	Vacuum hose pinched/kinked/blocked.	Inspect air lines for any damage or obstruction. Clean air lines and manifold by removing end cap from manifold and running fan at high speed.
	Vacuum hose loose/disconnected.	Inspect and reattach all air hoses.
	Tractor not producing required hydraulic flow/pressure.	Have tractor serviced by qualified technician.
	Dirt in vacuum gauge line.	Check gauge line for dirt/obstruction and clean.

**SOLENOID VALVE**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
No solenoids operate.	Low voltage.	Must be connected to 12 volt DC only. Negative ground.
	Blown fuse.	Replace control console fuse with AGC-15 amp.
	Battery connection.	Clean and tighten.
	Wiring harness damaged.	Repair or replace.
One solenoid valve will not operate.	Bad switch.	Replace on control panel.
	Cut wire in harness.	Locate and repair.
	Bad coil.	Replace.
	Poor connection at coil.	Check.
Valve operating when not energized.	Valve stem stuck open.	Replace cartridge.
	O-ring leaking.	Install new O-ring kit.
	Foreign material under poppet.	Remove and clean cartridge.

**PTO PUMP DRIVE AND OIL COOLER OPTION**

<b>PROBLEM</b>	<b>POSSIBLE CAUSE</b>	<b>SOLUTION</b>
Pump is squealing.	Lack of oil to pump.	Check for plugged suction strainer. Check oil level.
Oil temperature high.	Low oil level.	Check oil level and add as required.
Desired fan speed cannot be achieved.	Low oil level.	Check oil level and add as required.
	Plugged filter.	Check and change as required.

**BLUE DRIVE**

Refer to M0288 - Kinze Blue Vantage Operator's manual for Blue Drive / Blue Vantage troubleshooting.
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